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Actuator range



To determine the product code to be used on the order, examine the relevant pages containing the main data and prepare the order code. This may consist of pre-set options, ordering key boxes already filled in (for example: type, color, etc.) and options that can be selected from several empty boxes (for example: voltage and stroke length). In the ordering key, the options are set out under the associated subjects, with the code or the information to be entered indicated along with the measurement restrictions contained in the associated tables. The sequence of the ordering key is defined by the thin guiding lines that select the corres-

For the CAT series, the selection of the item's dynamic load/speed and motor option should be made by use of an additional table with several options located above the ordering key.

An example is given below to show how to prepare the order code for a MAX 6 linear actuator.



MAX64-A100315A010-000

Example of an ordering key that has been filled in

SKF – the knowledge engineering company

From the company that invented the self-aligning ball bearing more than 100 years ago, SKF has evolved into a knowledge engineering company that is able to draw on five technology platforms to create unique solutions for its customers. These platforms include bearings, bearing units and seals, of course, but extend to other areas including: lubricants and lubrication systems, critical for long bearing life in many applications; mechatronics that combine mechanical and electronics knowledge into systems for more effective linear motion and sensorized solutions; and a full range of services, from design and logistics support to condition monitoring and reliability systems.

Though the scope has broadened, SKF continues to maintain the world's leadership in the design, manufacture and marketing of rolling bearings, as well as complementary products such as radial seals. SKF also holds an increasingly important position in the market for linear motion products, high-precision aerospace bearings, machine tool spindles and plant maintenance services.

The SKF Group is globally certified to ISO 14001, the international standard for environmental management, as well as OHSAS 18001, the health and safety management standard. Individual divisions have been approved for quality certification in accordance with ISO 9001 and other customer specific requirements.

With over 100 manufacturing sites worldwide and sales companies in 70 countries, SKF is a truly international corporation. In addition, our distributors and dealers in some 15 000 locations around the world, an e-business marketplace and a global distribution system put SKF close to customers for the supply of both products and services. In essence, SKF solutions are available wherever and whenever customers need them. Overall, the SKF brand and the corporation are stronger than ever. As the knowledge engineering company, we stand ready to serve you with world-class product competencies, intellectual resources, and the vision to help you succeed.

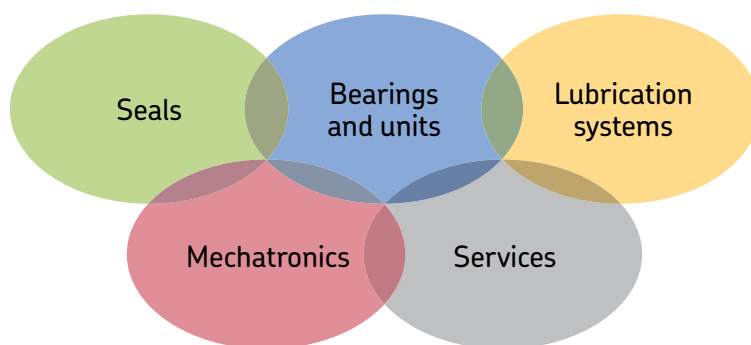


© Airbus – photo: e*im company, H. Goussé

Evolving by-wire technology

SKF has a unique expertise in the fast-growing by-wire technology, from fly-by-wire, to drive-by-wire, to work-by-wire. SKF pioneered practical fly-by-wire technology and is a close working partner with all aerospace industry leaders. As an example, virtually all aircraft of the Airbus design use SKF by-wire systems for cockpit flight control.

SKF is also a leader in automotive by-wire technology, and has partnered with automotive engineers to develop two concept cars, which employ SKF mechatronics for steering and braking. Further by-wire development has led SKF to produce an all-electric forklift truck, which uses mechatronics rather than hydraulics for all controls.





Harnessing wind power

The growing industry of wind-generated electric power provides a source of clean, green electricity. SKF is working closely with global industry leaders to develop efficient and trouble-free turbines, providing a wide range of large, highly specialized bearings and condition monitoring systems to extend equipment life of wind farms located in even the most remote and inhospitable environments.



Working in extreme environments

In frigid winters, especially in northern countries, extreme sub-zero temperatures can cause bearings in railway axleboxes to seize due to lubrication starvation. SKF created a new family of synthetic lubricants formulated to retain their lubrication viscosity even at these extreme temperatures. SKF knowledge enables manufacturers and end user customers to overcome the performance issues resulting from extreme temperatures, whether hot or cold. For example, SKF products are at work in diverse environments such as baking ovens and instant freezing in food processing plants.



Developing a cleaner cleaner

The electric motor and its bearings are the heart of many household appliances. SKF works closely with appliance manufacturers to improve their products' performance, cut costs, reduce weight, and reduce energy consumption. A recent example of this cooperation is a new generation of vacuum cleaners with substantially more suction. SKF knowledge in the area of small bearing technology is also applied to manufacturers of power tools and office equipment.



Maintaining a 350 km/h R&D lab

In addition to SKF's renowned research and development facilities in Europe and the United States, Formula One car racing provides a unique environment for SKF to push the limits of bearing technology. For over 60 years, SKF products, engineering and knowledge have helped make Scuderia Ferrari a formidable force in F1 racing. (The average racing Ferrari utilizes around 150 SKF components.) Lessons learned here are applied to the products we provide to automakers and the aftermarket worldwide.



Delivering Asset Efficiency Optimization

Through SKF Reliability Systems, SKF provides a comprehensive range of asset efficiency products and services, from condition monitoring hardware and software to maintenance strategies, engineering assistance and machine reliability programmes. To optimize efficiency and boost productivity, some industrial facilities opt for an Integrated Maintenance Solution, in which SKF delivers all services under one fixed-fee, performance-based contract.



Planning for sustainable growth

By their very nature, bearings make a positive contribution to the natural environment, enabling machinery to operate more efficiently, consume less power, and require less lubrication. By raising the performance bar for our own products, SKF is enabling a new generation of high-efficiency products and equipment. With an eye to the future and the world we will leave to our children, the SKF Group policy on environment, health and safety, as well as the manufacturing techniques, are planned and implemented to help protect and preserve the earth's limited natural resources. We remain committed to sustainable, environmentally responsible growth.

Linear actuator definition and type

Definition: Electro-mechanical linear actuators enable precise, controlled, and repeatable push/pull movement in linear drive applications (see illustrations below).

Linear actuators serve as efficient, virtually maintenance-free, and environmentally friendly alternatives to hydraulic or pneumatic types.

Standard versions can handle loads as great as 12 kN, deliver speeds up to 150 mm/s, and travel as far as 1 500 mm. They can be self-contained in aluminum,

zinc, or polymer housings and ready-to-mount for easy plug-in operation.

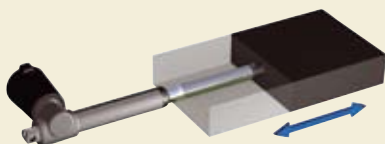
Actuators with modular design and open architecture offer opportunities to choose and integrate components to achieve customized solutions within existing envelopes. Application potential expands with the introduction of technologies for specific purposes, such as hall sensors, limit switches, potentiometers, friction clutches, or back-up nuts.

Screw-type linear actuators powered by an electric AC or DC motor basically consist of a lead screw (threaded shaft/spindle) with drive nut and push tube. In 90 % of the ca-

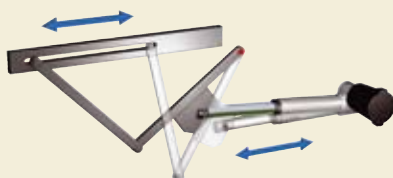
ses, a gearbox between the motor and the screw is also present.

When power is supplied, the motor rotates the lead screw, which causes the drive nut to travel and extend the push tube. Reversing the motor rotation retracts the push tube.

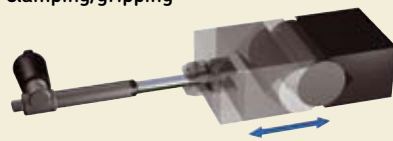
Pushing/pulling



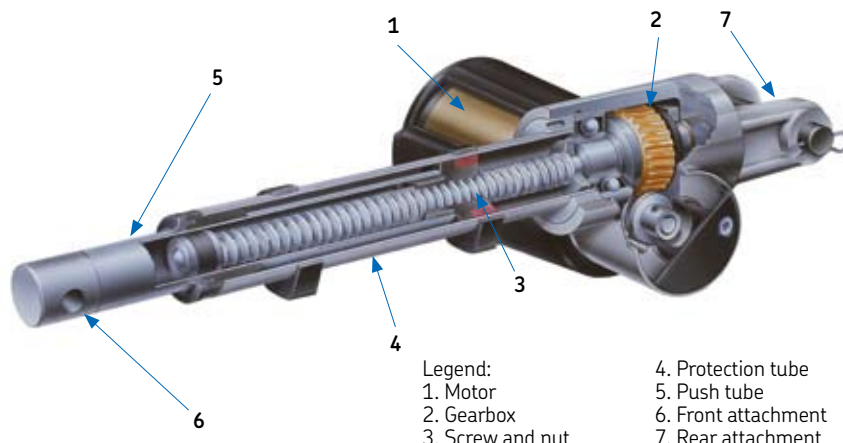
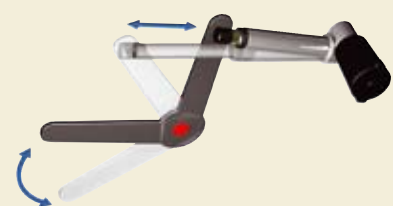
Opening/closing



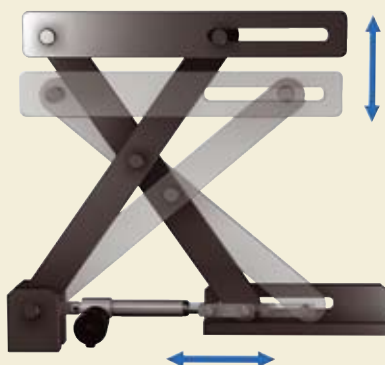
Clamping/gripping

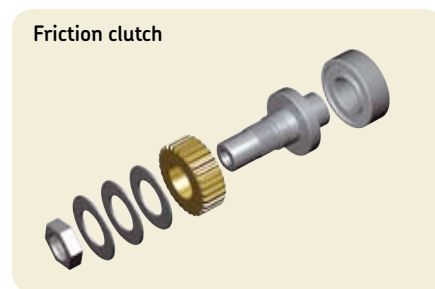
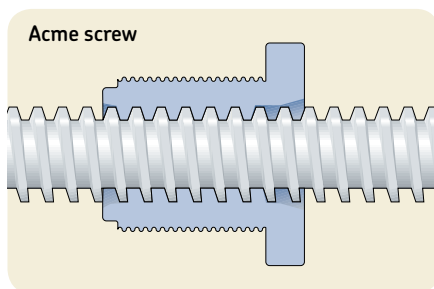
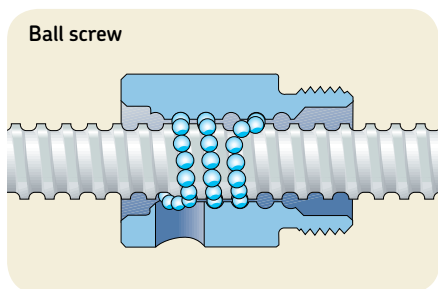


Tilting



Raising/lowering





Ball screw vs. acme screw: Traditional types of lead screws include ball screws and acme screws, whose specification will be influenced by an actuator's configuration and load requirements.

Ball screws: All-steel ball screws consist of a screw shaft, ball nut with a ball recirculation system to convert rotary motion into smooth, accurate, and reversible linear motion (or torque to thrust). The row of circular rolling elements is self-contained in a closed system between the nut and screw for a design exhibiting extremely low friction coefficients. The low frictional resistance minimizes wear, improves efficiency, and reduces operating temperature for longer service life.

Ball screws can handle extreme loads, achieve high duty cycles, operate over a wide temperature range, and deliver the precision necessary to equip actuators performing over long periods at high speeds and requiring high dynamic capability. Brakes usually will be specified for ball screw actuators to prevent back-drive.

Acme screws: These screws transmit torque into linear motion through direct sliding friction. A typical assembly consists of a steel screw and plastic nut.

Some of the products are equipped with acme screws with a relatively high friction coefficient that makes them well suited for self-locking application. Acme screw actuators accommodate high static load, withstand excessive vibration, operate quietly, and represent cost-effective solutions.

Performance considerations

Beyond the basic fundamentals of actuator operation, applications may require feedback on position and/or direction, limits on motion or travel in a particular direction, or protection against dynamic overload. Ena-

bling technologies have been developed for these purposes.

Limit switch: Its purpose is to limit actuator motion or travel in a particular direction. When activated, the switch opens or closes an electrical contact. When the contact is closed, current will flow through the switch; when the contact is open, no current will flow through the switch. These devices prevent actuators from running into the mechanical ends and may allow for the adjustment of stroke length.

Hall sensors: These rotary or linear sensing devices determine the relative position of an actuator. Two sensors detect the changing magnetic field created by a rotating magnet and then relay corresponding output pulses to a control unit to provide the position feedback.

Potentiometer: A potentiometer is an analogue feedback device. The potentiometer is considered as an absolute sensor with unique value in each position. Sometimes it is called a variable resistance that can be read and feed into a controller for positioning control of the application.

Friction clutch: This function will protect the actuator from mechanical damage when it reaches either of its mechanical end positions or when the maximum dynamic load is momentarily exceeded. A friction clutch consists of a series of steel plates engaging a hub and a series of friction rings engaging a housing. Pressure is exerted on the plates and rings by an adjuster acting through a spring and pressure plate. The friction clutch is not intended for use as a load limiter, but only for protection of the actuator and end-use equipment in the event of dynamic overload.

Ball detent clutch: A ball detent type clutch transmits force through hardened balls which rest in detents on the shaft and are held in place with springs. An overtorque/load condition pushes the balls out of their detents, thereby decoupling the lead-screw from the motor.

Back-up nut: This prevents an actuator from collapsing if a drive nut fails. The back-up nut is usually in metal, exhibits greater anti-shear strength than the drive nut, and only makes contact with the threads of the spindle when the threads of the drive nut fail. The back-up nut carries the load and may be able to lower the load (signaling need for repair).

Slip stick effect: The cycle of alternating slipping and sticking as two surfaces rub against each other. The effect is vibration and noise. Resonances within other materials can occur. This effect can sometimes be heard, felt or seen. With linear actuators, Slip stick has been witnessed between the Delrin and aluminum or steel, such as between drive nut and spindle, and glide pad and extrusion.

Selection criteria

An actuator's performance will be influenced by a variety of factors intrinsic to an application. An understanding of these factors can help you select the most suitable actuator design and solution. Relevant factors to evaluate include push/pull force, static and dynamic load capacity, speed, stroke and retracted length, duty cycle, and life calculation.

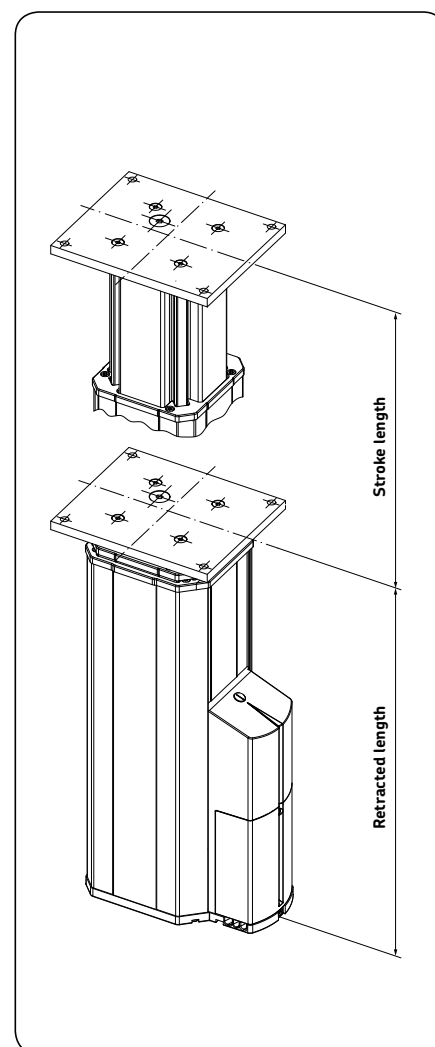
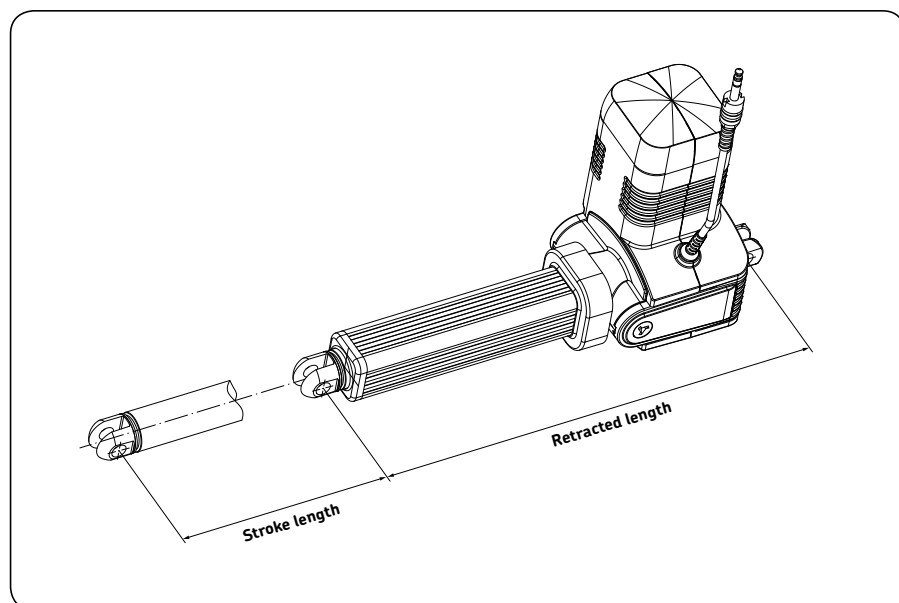
Force: Push force is the maximum extending force that an electric linear actuator can produce in Newtons (N). Pull force is the maximum retracting force. Some actuators do not produce equal push and pull forces, while others do not permit pull force.

Load capacity: Maximum static load refers to the weight or mass that an actuator can handle when standing still without causing permanent damage or causing the actuator to start "going backwards." (Subjecting an actuator to loads in excess of stated values can increase the risk of permanent deformation to some parts.) Maximum dynamic

load represents the maximum total weight or mass that the actuator can move. The decisive factor for this value is the size of the motor and the type of gearing. Some versions feature an integral mechanical safety device similar to a clutch to protect the motor and gears from damage.

Speed: This represents the rate of travel (when extending or retracting) and is usually measured in mm/s or in./s. Speed can vary under different loads, often depending on the motor. Actuators with DC motors exhibit a speed variation inversely proportional to the load. Actuators with AC motors move at more consistent speed, which is only slightly affected by the load. Other factors impacting the speed will include the magnitude and/or frequency of the applied voltage, the ambient temperature, and how well an actuator is integrated into the end-use application.

Stroke and retracted length: The stroke describes the length (in millimeters or inches) that an electro-mechanical linear actuator or telescopic pillar will extend or retract. The retracted length is the shortest distance between the two fixed points on an actuator when the actuator is in its innermost position. The dimensions reflect a measurement from the center of the rear and front mounting holes.



Calculations

Duty cycle and duty factor: This defines the maximum period during actuator operation without interruption. The corollary duty factor expresses how long an actuator can handle non-stop operation before it overheats or is otherwise damaged. Many variables will affect the duty cycle, including running time, application, design, installation, and components. It is necessary for you to assess the type of task, its duration, frequency, and repetitiveness when evaluating expected duty cycle.

SKF linear actuators are designed for intermittent operation. Permitted load is related to the duty factor i.e. load must be reduced, when the duty factor is increased. Duty cycle is defined as the relation between operational time, load and rest time. In the diagrams, maximum load is shown as a function of duty cycle. If the recommended duty factor is exceeded, the actuator may overheat and be damaged.

Permitted load for DC-actuators at a specific duty factor is expressed in percentage of maximum dynamic load capacity (→ fig. 1).

$$\text{Duty factor \%} = \frac{N}{N+R} 100$$

where

N = running period
under load

R = rest period

N+R = total cycle time

Example:

An actuator is running with the following cycle, 5 seconds running, 5 seconds rest, 5 seconds running, 15 seconds rest, and so on.

Calculate duty factor and maximum load for this working cycle.

$$\text{Duty factor} = \frac{5+5}{(5+5) + (5+15)} 100 = 33\%$$

Max. dynamic load = 5 000 N

Permitted load = $0,73 \times 5\,000 = 3\,650$ N

Life calculation: An actuator's life expectancy is divided into two types: its life and its service (or operational) life. The actuator's life is defined as the time the actuator can live without being derated due to age. The actuator's service life is defined as the time (or how many cycles) the actuator can operate. For example, an actuator is installed to operate once a day for 10 years. Its expected life is 10 years and its required service life is 10×365 cycles.

The service life of a ball screw actuator normally will be determined by the L_{10} life of the ball screw. In most cases, there is less wear on the worm gear and bearings than on the ball screw.

Under certain circumstances, the life of the motor is shorter than that of the ball screw. Generally, the life of DC-motors is reduced when load and number of starts/stops are increased.

To calculate the basic rating life L_{10} of a ball screw, all you need to know is the dynamic load and actual stroke. L_{10} is defined as the life that 90% of a sufficiently large group of apparently identical ball screws can be expected to attain or exceed.

$$L_{10ds} = \frac{500\,000 p}{S} \left(\frac{C}{F_M} \right)^3$$

where

L_{10ds} = basic rating life in double strokes
i.e. a stroke from one end position to the other and back again.

p = lead of the ball screw (mm).

S = actual stroke (mm).

C = ball screw basic dynamic load rating (N).

F_M = cubic mean load (N).

In many cases, the magnitude of the load fluctuates. In order to calculate the equivalent screw load, it is first necessary to determine a constant mean load F_m which would have the same influence on the ball screw as the actually fluctuating load. A constant mean load can be obtained from the formula below.

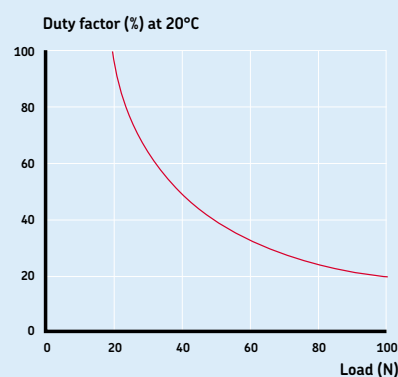
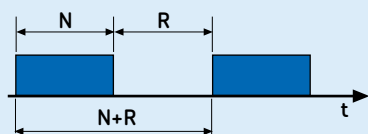
$$F_M = \sqrt[3]{\frac{F_1^3 S_1 + F_2^3 S_2 + F_3^3 S_3 + \dots}{S_1 + S_2 + S_3 + \dots}}$$

Example:

An actuator with a stroke of 500 mm has a load of 2 800 N in one direction of movement and 2 100 N in the other. The entire stroke of the actuator is utilized.

$$F_M = \sqrt[3]{\frac{2\,800^3 \times 500 + 2\,100^3 \times 500}{500 + 500}} = 2\,500$$

Fig. 1

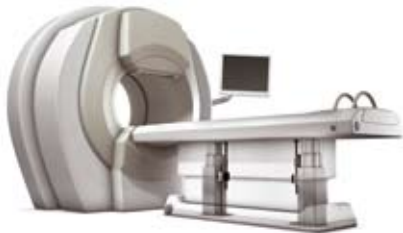


Application checklist

Designing and specifying an electro-mechanical linear actuator begins by assessing as many application factors as possible to make the most appropriate and educated technology choices.

- How much force and in what directions (push, pull, vertical, and/or horizontal) will the actuator need to move?
- How far and how fast will the actuator need to travel?
- How often will the actuator operate and how much time will elapse between operations?
- What is the desired lifetime for the application?
- How will the actuator be mounted and will front and/or back mounts require special configurations?
- Does the application suggest a need for safety mechanisms?
- Will environmental factors (temperature variations, moisture, or vibration) pose a challenge to operation?
- Is space limited?
- What are the power supply options?
- If a motor is used, what type (AC, DC, or special) and what voltage?
- Is feedback required for speed and/or position?
- Are revised specifications likely or anticipated in the future?

Typical applications

Off-highway	 <i>Hood lifter</i>	 <i>Highway mobile sign</i>
Food and beverage	 <i>Grill</i>	 <i>Tilting pan</i>
Medical	 <i>Imaging system</i>	 <i>Incubator</i>
Healthcare	 <i>Treadmill</i>	 <i>Massage table</i>
Solar tracking	 <i>Solar tracker</i>	
Factory automation	 <i>Adjustable workstation</i>	 <i>Frame gripper</i>

Selection guide

Telescopic pillars AC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	TLC	120 or 230 AC	4 000	4 000	15	22	100 to 700	38
	TFG 50	120 AC	2 500	2 500	15	19	200 to 700	42
	TFG 90	230 AC	2 500	2 500	15	19	200 to 700	42
	THC	120 or 230 AC	1 800	1 800	15	20	200 to 700	46
	TXG	120 or 230 AC	1 500	0	17	23	200 to 600	50
	TGC	120 or 230 AC	1 000	1 000	11	12	200 to 700	54

Telescopic pillars
DC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	CPI	24 DC	4 000	4 000	31	38	200 to 700	60
	TLG	24 DC	4 000	0	25	33	200 to 700	64
	TLT	24 DC	4 000	0	25	42	300 to 700	68
	TFG 10	24 DC	2 500	2500	15	19	200 to 700	72
	THG	24 DC	2 000	0	12	15	200 to 700	76
	CAWA	24 DC	1 650	0	14	22	500 to 1 000	80

Selection guide

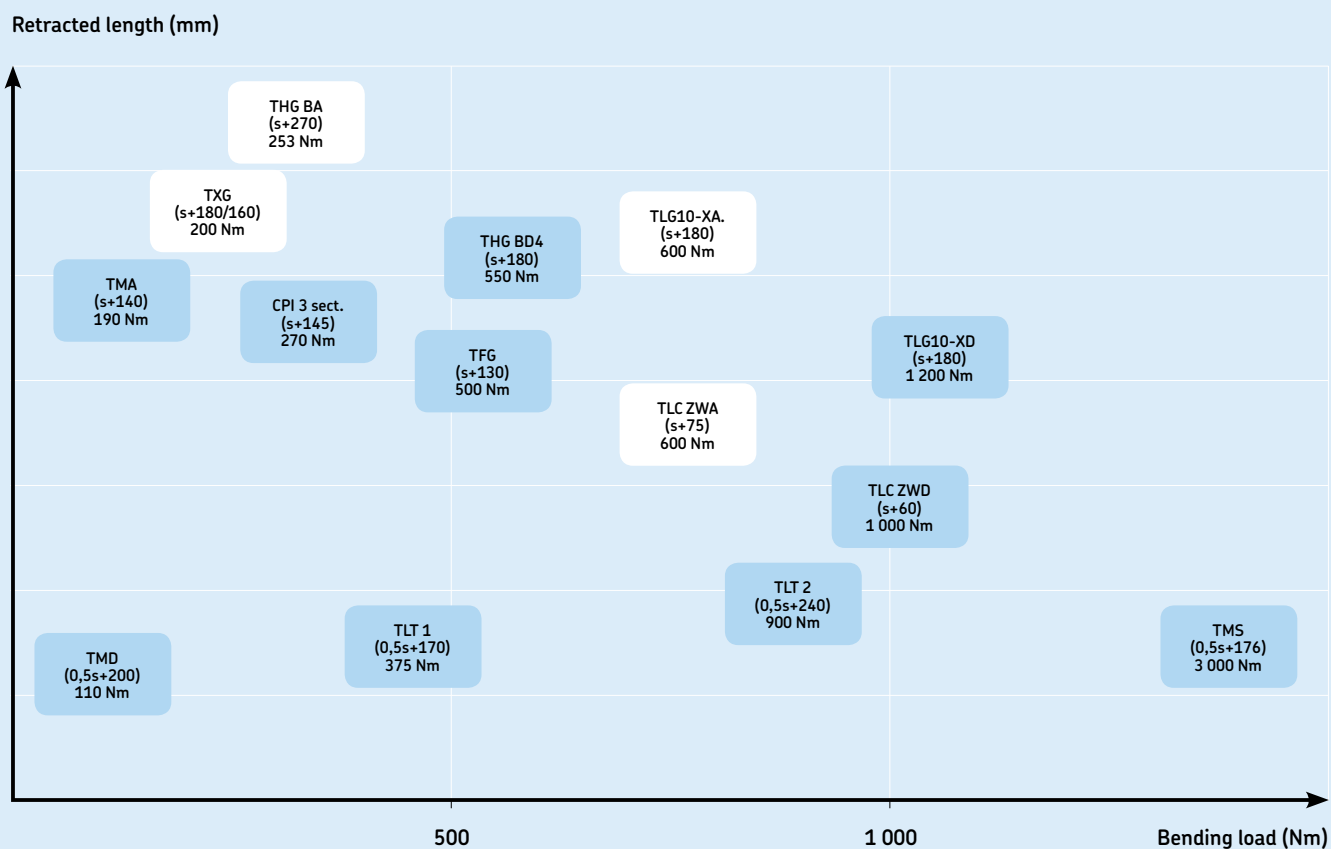
Telescopic pillars DC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	TXG	24 DC	1 500	0	17	23	200 to 600	84
	TMA	24 DC	1 000	0	35	55	500	88
	TMD	24 DC	800	0	35	60	700	92

Telescopic pillars No motor

	Type	Voltage	Max load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	FRE	No motor	N/A	N/A	N/A	N/A	200 to 700	98
	TMS	No motor	4 000	4 000	N/A	N/A	250 to 700	102

Telescopic pillars - retracted length/bending load ratio



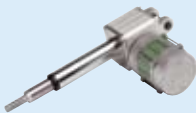
- 3-section tube set
- 2-section tube set

Selection guide

Linear actuators AC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	SLS	3×400 AC	50 000	50 000	74	88	100 to 700	110
	SKS/SKA	3×400 AC	30 000	30 000	45	54	100 to 700	114
	SKD	3×400 AC	15 000	15 000	25	33	100 to 700	118
	STD	3×400 AC	15 000	15 000	10	14	100 to 700	122
	STW	230 AC	15 000	15 000	12	13	100 to 700	126
	MAX 6	120 or 230 AC	8 000	6 000	13	18	50 to 700	130

Linear actuators
AC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	CAR 40	120 or 230 AC	6 000	6 000	40	40	100 to 700	134
	CAHB-31	115 or 230 AC	6 000	6 000	48	57	102 to 610	138
	SJ	115 or 230 AC	5 000	5 000	6,6	7,2	100 to 600	142
	DSP	3x400 AC	4 500	4 500	50	58	100 to 700	146
	CAP 32	120 or 230 AC	3 500	3 500	32	32	50 to 700	150
	CAR 32	120 or 230 AC	3 500	3 500	32	32	50 to 700	154

Selection guide

Linear actuators AC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	CAT 32B	120, 230 or 400 AC	3 500	3 500	32	32	50 to 700	158
	CAT 33	120, 230 or 400 AC	3 000	3 000	24	24	100 to 400	162
	WSP	230 AC	2 600	2 600	50	50	100 to 700	166
	CAHB-30	115 or 230 AC	2 300	2 300	25	26	102 to 610	170
	CAT 33H	120, 230 or 400 AC	1 200	1 200	90	90	100 to 400	174

Linear actuators
DC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	SKG	24 DC	15 000	15 000	55	73	100 to 700	180
	STG	24 DC	15 000	15 000	14	20	100 to 700	184
	RU	24 DC	12 000	8 000	8	15	100 to 700	188
	MAX 3	12 or 24 DC	8 000	6 000	12,7	18	50 to 700	192
	CAR 40	24 DC	6 000	6 000	40	60	100 to 700	196
	ECO	24 DC	6 000	4 000	9	13	50 to 300	200

Selection guide

Linear actuators DC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	FD	24 DC	6 000	4 000	6,2	8,2	50 to 300	204
	Magdrive	24 DC	6 000	6 000	8,5	15	50 to 700	208
	CAHB-21	12 or 24 DC	4 500	4 500	45	65	102 to 610	212
	ASM	12 or 24 DC	4 000	4 000	50	70	100 to 700	216
	CAP 43B	24 DC	4 000	4 000	52	65	50 to 700	220
	CAT 32B	12 or 24 DC	4 000	4 000	52	67	50 to 700	224

Linear actuators
DC versions

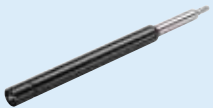
	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	MAX 1	24 DC	4 000	4 000	12,7	18	50 to 700	228
	CAR 32	12 or 24 DC	3 500	3 500	40	60	50 to 700	232
	CAP 32	12 or 24 DC	3 500	3 500	40	60	50 to 700	236
	CAP 43A	24 DC	3 000	3 000	40	52	100 to 400	240
	CAT 33	12 or 24 DC	3 000	3 000	40	52	100 to 400	244
	CAHB-20	12 or 24 DC	2 500	2 500	27	33	102 to 610	248

Selection guide

Linear actuators DC versions

	Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	–	V	push	pull	full load	no load	mm	No.
	CARE 33	24 DC	2 000	2 000	32	45	50 to 500	252
	CAR 22	12 or 24 DC	1 500	1 500	20	30	50 to 300	256
	CAT 33H	12 or 24 DC	1 200	1 200	150	190	100 to 400	260
	CAHB-10	12 or 24 DC	1 000	1 000	45	56	50 to 300	264
	CALA 36A	12 or 24 DC	600	600	17	31	50 to 200	268
	CAT 21B	24 DC	600	600	8,1	9,7	50 to 300	272

**Linear actuators
No motor**

Type	Voltage	Max rated load		Max speed		Stroke (S)	Page
	V	push	pull	full load	no load	mm	No.
–		N	N	mm/s	mm/s	mm	No.
 CARN 32	No motor	3 500	3 500	N/A	N/A	50 to 700	280
 CCBR 32	No motor	2 500	2 500	N/A	N/A	50 to 700	284

Rotary actuators

Type	Max torque	Max speed	Size	Page
	Nm	rpm	mm	No.
 CRAB 17 CRAB 17	70 105	8 20	125 125	290 290
 CRAB 05	100	3	86	296

Selection guide

Control units

	Type	Functionality	Max motor	Input	Output	Page
	—	—	n°	V	V/A	No.
	SCU	Encoder processing	6	24 DC 120 or 230 AC	24/30 24/18	302
	VCU	Basic functions	5	120 or 230 AC	24/7 or 18	306
	BCU	Basic functions	3	120 or 230 AC	24/7	310
	CB 200S	Basic functions	3	100 - 240 AC	24/3	314
	MCU	Basic functions	2	24 DC	24/7 or 18	316
	LD-014	Synchronous	4	120 or 230 AC	24/11	318
	LD-015	Synchronous	3	120 or 230 AC	24/11	320
	LD-015	Synchronous	2	120 or 230 AC	24/9	320

Control units

	Type	Functionality	Max motor	Input	Output	Page
	–	–	n°	V	V/A	No.
CAED ANR 	5–24R –P0	Analogical feedback	1	24 DC	24/5	322
	9–24R –P0	Analogical feedback	1	24 DC	24/9	322
CAED 	3–24R	Basic functions	1	24 DC	24/3	324
	5–24R	Basic functions	1	24 DC	24/5	324
	9–24R	Basic functions	1	24 DC	24/9	324
CAEV	110/220	Basic functions	1	120 or 230 AC	120 or 230 AC	326



Selection guide

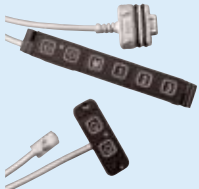
Hand switches

	Type	Operating power	Max operating channels	Type of protection	Color	Page
	–	V DC/mA	n°	IP	–	No.
EHA 	EHA 1	12/50	2	67	Grey	332
	EHA 3	12/50	5	67	Grey	334
	EHE 1	38/50	2	×7	Grey	336
HS 	HS 112	40/50	1	–	Black	338
	HS 124	40/50	2	–	Black	338
	HS 126	40/50	2	–	Black	338
	HS 138	40/50	3	–	Black	338
	PHC	–	4	66	Grey	340
	CAES 31C	30/33	1	54	Black	342

Foot switches

	Type	Operating power	Max operating channels	Type of protection	Color	Page
	–	V DC/mA	n°	IP	–	No.
	ST	12/50	3	×5	Blue/anthracite	344
	PFP 1K PFP 1	– –	1 1	21 21	Grey Anthracite	346 346

Desk switches

	Type	Operating power	Max operating channels	Type of protection	Color	Page
	–	V DC/mA	n°	IP	–	No.
	ST	12/50	3	×0	Black	348
	LD	5/50	2	32	Black	350

Selection guide

Desk switch (pneumatic)

Type	Max operating channels	Air tube	Color	Page
–	n°	–	–	No.
PAM	1	1,5 m straight	Anthracite	352



Project sales

Rotary actuators

	Type	Torque	Max speed	Size	Features	Page
	–	Nm	rpm	mm	–	No.
CRAB	CRAB 12	200	20	120	Compact	356
	CRAB 20	400	15	155	Zero backlash	356
	CRAB 30	1 000	10	228	Zero backlash	356
	CRAB 40	1 700	8	286	Zero backlash	356



Compact electro-mechanical cylinder

Compact electro-mechanical cylinder	Type	Screw lead	Nominal force ¹⁾	Speed	Stroke	Page
	—	mm	kN	mm/s	mm	No.
	1804-145-1-42J	3,75	4,7	350	145	359
	2404-•••-•-62L	4,00	8,7	300	125-135-170	359
	2406-125-•-62L	6,00	5,8	450	125	359
	2404-•••-•-63I	4,00	13,1	300	125-135-170	359
	2406-125-•-63I	6,00	8,7	450	125	359
	2104-170-•-D63L	4	9,0	353	170	360
	2404-•••-2-D82P	4	14,1	320	90-170	360
	2406-•••-2-D82P	6	9,4	480	90-170	360
	3004-•••-2-D82P	4	14,1	266	90-170	360
	3006-•••-2-D82P	6	9,4	400	90-170	360
	3004-•••-2-D84H	4	27,4	266	90-170	360
	3006-•••-2-D84H	6	18,3	400	90-170	360
	3004-•••-2-D86F	4	39,5	266	90-170	360
	3006-•••-2-D86F	6	26,3	400	90-170	360

¹⁾ Nominal force: can be used 100 % of time at low speed (10 % of maximum speed)

Modular electro-mechanical cylinder	Type	Nominal force	Linear speed	Page
	–	kN	mm/s	No.
	SRSA			
	2505	40,7	333	362
	2510	37,5	450	362
	3005	52,9	325	362
	3010	49,9	650	362
	3905	63,3	279,2 ¹⁾	362
	3910	61,0	350	362
	3915	61,5	650	362
	4805	106,5	220,8 ¹⁾	362
	4810	95,3	350	362
	4815	130,4	412,5	362
	4820	86,3	550	362
	6010	161,9	275	362
	6015	162,3	462,5	362
	6020	142,7	666,7	362
	7510	255,5	250 ¹⁾	362
	7515	240,2	357 ¹⁾	362
7520	199,4	466,7 ¹⁾	362	
SVSA	3201	40,6	10,4 ¹⁾	362
	4001	62,3	8,3 ¹⁾	362
	5001	110,2	6,7 ¹⁾	362
SLSA	2525	8,2	1 500 ¹⁾	362
	4040	12,4	1 500 ¹⁾	362

¹⁾ Peak force to be used only in static phases. For dynamic ones, this value must be limited inside the motion controller at 80 % of the dynamic load by the user. Please contact SKF.

Drive by wire

Type	Force	Stroke	Max. speed	Page
–	N	mm	mm/s	No.
 EPB	4 000	65	18	366



Telescopic pillars





Telescopic pillars – AC versions



Telescopic pillar Telemag TLC

Benefits

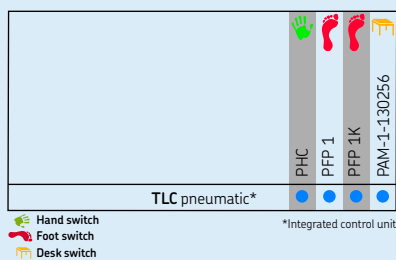
- Push or pull load
- High bending load
- Quiet
- Powerful
- Plug and play

Standards

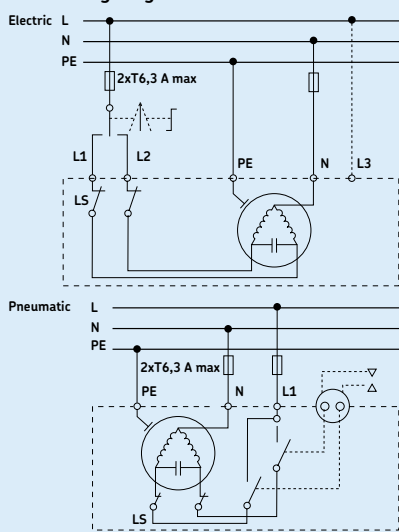
- EN/IEC 60601-1
- UL 60601-1



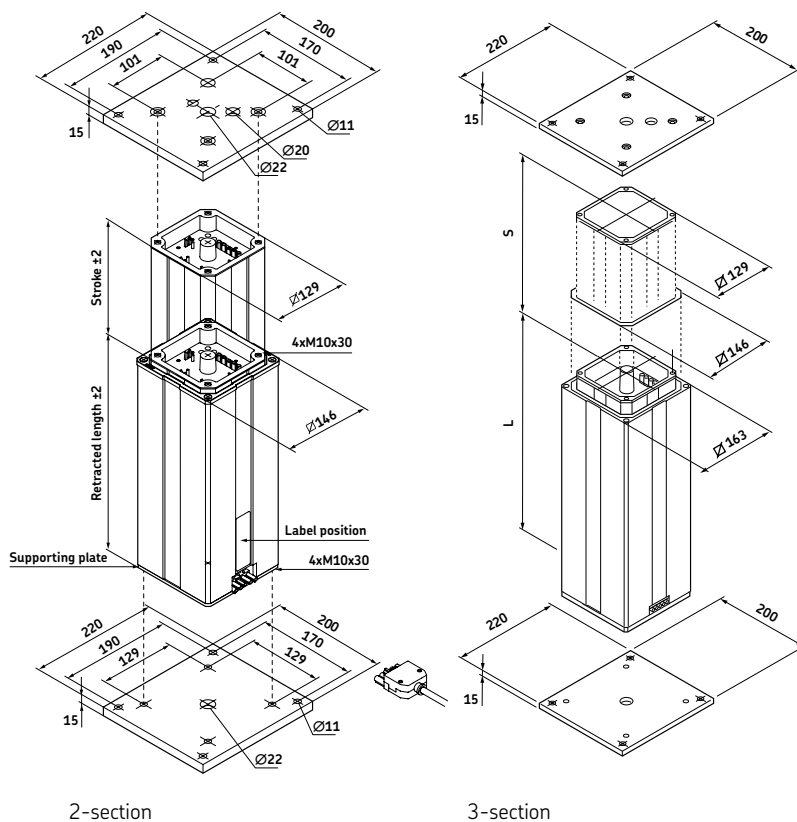
Suitable control units and accessories



Connecting diagrams



Dimensional drawing



Legend:
S = stroke
L = retracted length

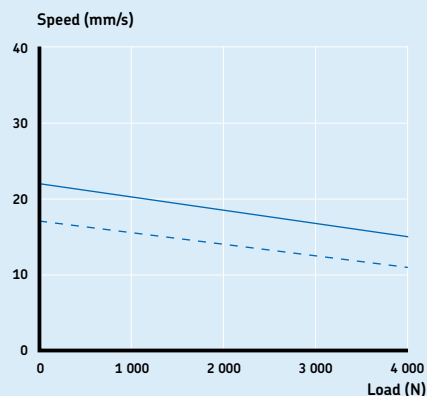
Note: mounting plates are not included.
To be ordered separately.

Technical data

		Unit	TLC 12ZWAS	TLC 12ZWAK	TLC 12ZWDS	TLC 12ZWDK
Rated push load		N	4 000	4 000	4 000	4 000
Rated pull load		N	4 000	4 000	4 000	4 000
Bending load		Nm	up to 630*	up to 630*	up to 2 100*	up to 2 100*
Speed (full load to no load)	120 VAC	mm/s	15 to 22	15 to 22	15 to 22	15 to 22
	230 VAC	mm/s	11 to 17	11 to 17	11 to 17	11 to 17
Telescopic pillar version		# of section	2-section	2-section	3-section	3-section
Stroke		mm	100 to 700	100 to 700	255 to 700	255 to 700
Retracted length (push version)		mm	S+175	S+175	S+60	S+60
Retracted length (pull version)		mm	S+185	S+185	S+70	S+70
Voltage		VAC	120 or 230	120 or 230	120 or 230	120 or 230
Power	120 VAC	W	1 200	1 200	1 200	1 200
	230 VAC	W	890	890	890	890
Current	120 VAC	A	10	10	10	10
	230 VAC	A	4,1	4,1	4,1	4,1
Duty cycle: intermittent operation	120 VAC	min.	0,8 min./37 min.	0,8 min./37 min.	0,8 min./37 min.	0,8 min./37 min.
	230 VAC	min.	1 min./37 min.	1 min./37 min.	1 min./37 min.	1 min./37 min.
Duty cycle: short-time operation	120 VAC	min.	1,2	1,2	1,2	1,2
	230 VAC	min.	2	2	2	2
Ambient temperature		°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection		IP	20/30	20/30	20/30	20/30
Protection class		—	I	I	I	I
Type of control		—	electrical	pneumatic	electrical	pneumatic
Weight		kg	15,2–24,5	15,2–24,5	18,3–30,5	18,3–30,5

* For details, please see bending load diagrams

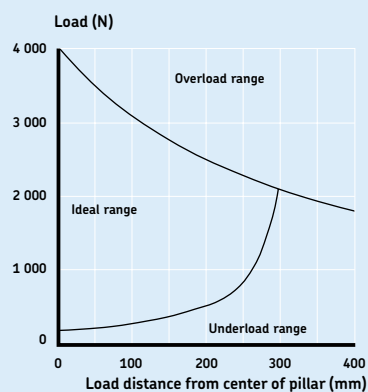
Performance diagram



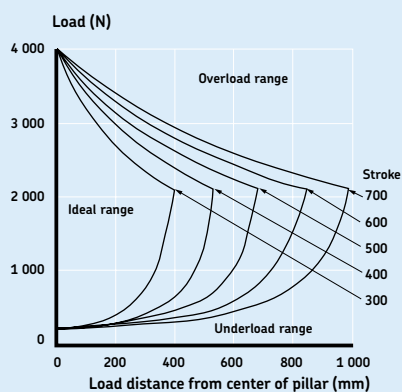
Speed-load diagram

— 120 VAC version
- - - 230 VAC version

Bending load diagrams

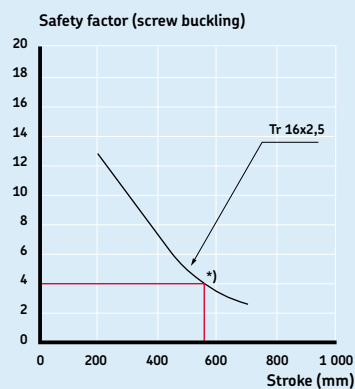


Bending load diagram 2-section



Bending load diagram 3-section

Safety factor load conditions



* Safety factor = 4

Ordering key

	T	L	C	12		W					-		0	
Type														
Load: 4 000 N 3 000 N 2 000 N	Z X S													
Tube set: Tube set 2× Tube set 3×	A D													
Control: Electrical control Pneumatic control <i>Low-voltage control</i>	S K N													
Voltage: 230 V AC/50 Hz (no code) 120 V AC/60 Hz <i>Special voltage</i>	2 9													
Type of protection/test: Standard IP30 (no code) <i>UL approved</i>	U													
Construction: Push load <i>Customer-specific</i> Pull load	0 1 3													
Stroke (S): 100 mm, only for tube set 2×, push 255 mm, only for tube set 3×, push 200 mm, only for tube set 2× 300 mm 400 mm 500 mm 600 mm 700 mm	1 1 2 3 4 5 6 7													

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Top mounting plate for 2 × tube set	SPL-290268	M/0125624
Bottom mounting plate for 2 × tube set	SPL-290351	M/0125625
Top mounting plate for 3 × tube set	SPL-290268	M/0125624
Bottom mounting plate for 3 × tube set	SPL-290265	M/0125623
Screw (4/plate) for mounting plate	ZBE-510707	M/0125360
Plug AC Telemag 3 pin	SEL-265518	M/0124866
Plug AC Telemag 5 pin	SEL-265519	M/0124864

Telescopic pillar Telemag TFG

Benefits

- Push or pull load
- Compact design
- Fast movement
- Powerful
- Plug and play

Standards

- EN/IEC 60601-1
- UL 60601-1

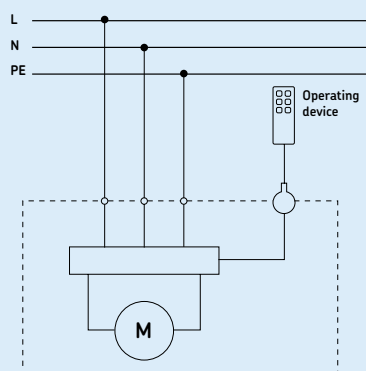


Suitable control units and accessories

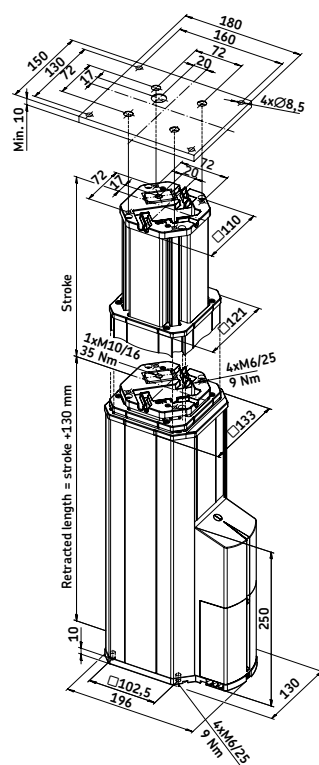
		EHA 3			
		STJ			
		STE			
TFG 50	Integrated control unit				
TFG 90	Integrated control unit				

- Hand switch
- Foot switch
- Desk switch

Connecting diagram



Dimensional drawing



Legend:
S = stroke
L = retracted length

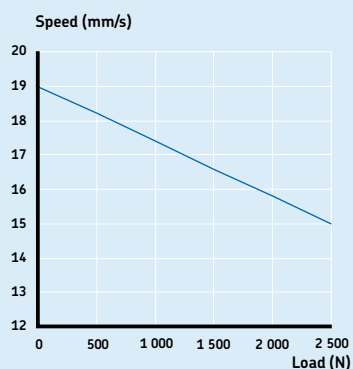
Note: mounting plates are not included.
To be ordered separately.

Technical data

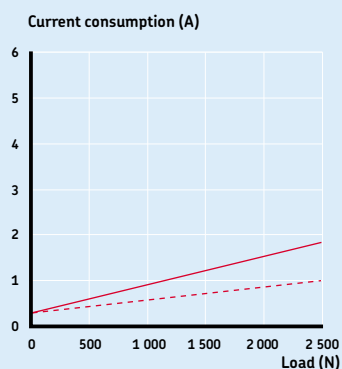
	Unit	TFG 50	TFG 90
Rated push load	N	2 500	2 500
Rated pull load	N	2 500	2 500
Bending load	Nm	up to 500*	up to 500*
Speed (full load to no load)	mm/s	15 to 19	15 to 19
Telescopic pillar version	# of section	3-section	3-section
Stroke	mm	200 to 700	200 to 700
Retracted length	mm	S+130	S+130
Voltage	V AC	120	230
Power	W	160	160
Current	A	1,8	1
Duty cycle: intermittent operation	min.	1 min./9 min.	1 min./9 min.
Duty cycle: short-time operation	min.	3	3
Ambient temperature	°C	+10 to +40	+10 to +40
Type of protection	IP	30	30
Protection class	–	1	1
Type of control	–	electrical	electrical
Weight	kg	8 to 19	8 to 19

* For details, please see bending load diagrams

Performance diagrams



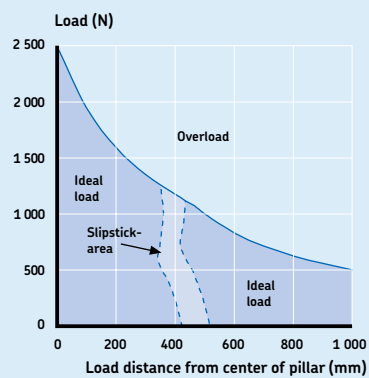
Speed-load diagram



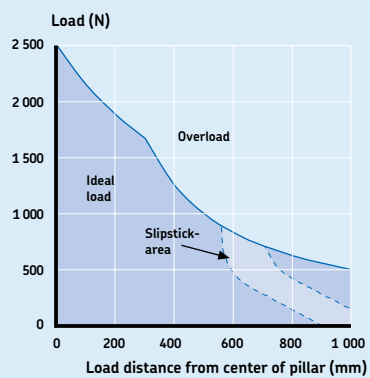
Current-load diagram

— TFG 50
- - - TFG 90

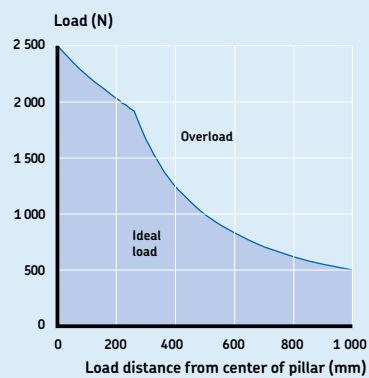
Bending load diagrams



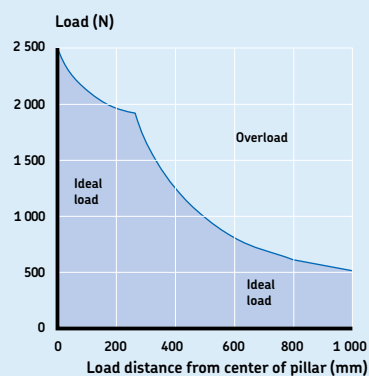
200 mm stroke



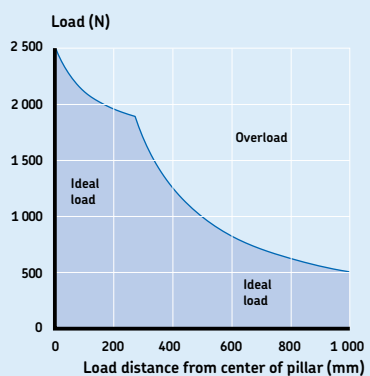
300 mm stroke



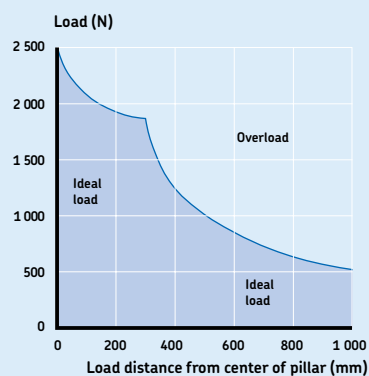
400 mm stroke



500 mm stroke



600 mm stroke



700 mm stroke

Ordering key

T	F	G		0	-	2	3				-	0	0	0
---	---	---	--	---	---	---	---	--	--	--	---	---	---	---

Type

Voltage:

120 V AC (50/60 Hz)
230 V AC (50 Hz)

59

Stroke (S):

200 mm
250 mm
300 mm
350 mm
400 mm
500 mm
700 mm

200
250
300
350
400
500
700

Option:

Option:
No option
With 2-Hall encoder, 14 pulses per 9 mm travel
With mains cable feedthrough (3xAWG16)
With control cable feedthrough (10xAWG28)

000
E
C
H

Accessories

	Designation	Order N°
Top mounting plate Bore 72 × 72 mm	SMT-333360	M/0124808
Bottom mounting plate Bore 102,5 × 102,5 mm	SMT-264363	M/0124814
Screw for top mounting plate M10 × 25 (1 screw required)	ZBE-510978	M/0125359
Screw for top mounting plate M6 × 30 (4 screws required)	ZBE-510709	M/0125560
Screw for bottom mounting plate M6 × 30 (4 screws required)	ZBE-510709	M/0125560
Mains cable SEV plug 3 000 mm, black, 3 × 0.75 mm ²	ZKA-304345	M/0125331
Mains cable Schuko plug 3 000 mm, black, 3 × 0.75 mm ²	ZKA-304346-3000	M/0121729
Mains cable US plug 3 000 mm, black, 3 × 0.75 mm ²	ZKA-304347-3000	M/0121762
Mains cable British Standard plug 3 000 mm. black, 3 × 0.75 mm ²	ZKA-304355-3000	M/0121755

Telescopic pillar Telemag THC

Benefits

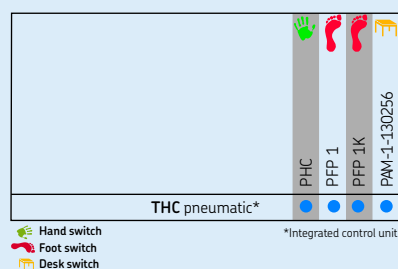
- Push or pull load
- Quiet
- Powerful
- Robust
- Plug and play

Standards

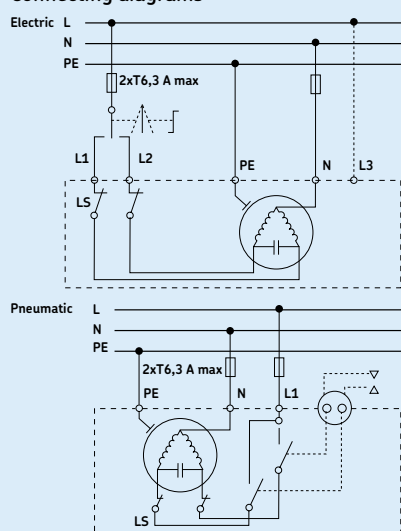
- EN/IEC 60601-1
- UL 60601-1



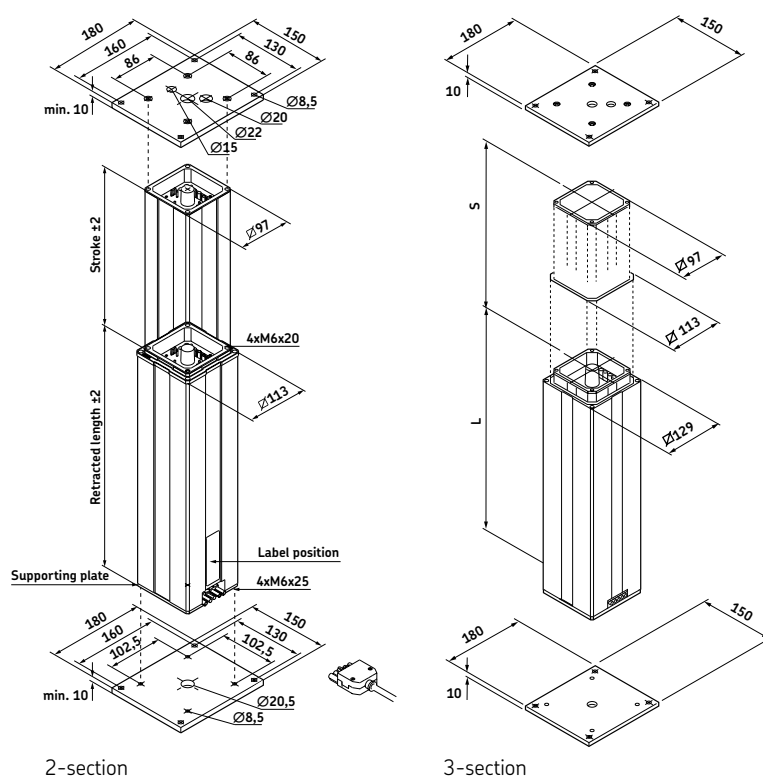
Suitable control units and accessories



Connecting diagrams



Dimensional drawing



Legend:
S = stroke
L = retracted length

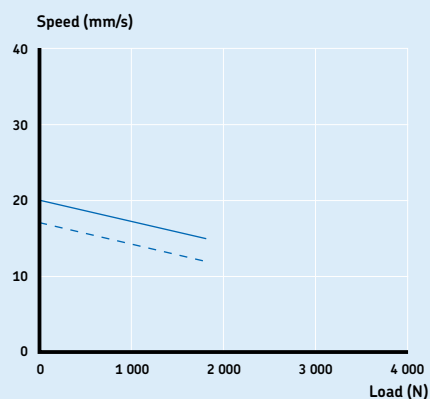
Note: mounting plates are not included.
To be ordered separately.

Technical data

		Unit	THC 8AWAS	THC 8AWAK	THC 8AWDS	THC 8AWDK
Rated push load		N	1 800	1 800	1 800	1 800
Rated pull load		N	1 800	1 800	1 800	1 800
Bending load		Nm	up to 250*	up to 250*	up to 900*	up to 900*
Speed (full load to no load)	120 V AC	mm/s	15 to 20	15 to 20	15 to 20	15 to 20
	230 V AC	mm/s	12 to 17	12 to 17	12 to 17	12 to 17
Telescopic pillar version		# of section	2-section	2-section	3-section	3-section
Stroke		mm	200 to 700	200 to 700	230 to 700	230 to 700
Retracted length (push version)		mm	S+155	S+155	S+60	S+60
Retracted length (pull version)		mm	S+160	S+160	S+65	S+65
Voltage		V AC	120 or 230	120 or 230	120 or 230	120 or 230
Power	120 V AC	W	720	720	720	720
	230 V AC	W	500	500	500	500
Current	120 V AC	A	6	6	6	6
	230 V AC	A	2,2	2,2	2,2	2,2
Duty cycle: intermittent operation	120 V AC	min.	0,7 min./30 min.	0,7 min./30 min.	0,7 min./30 min.	0,7 min./30 min.
	230 V AC	min.	1 min./27 min.	1 min./27 min.	1 min./27 min.	1 min./27 min.
Duty cycle: short-time operation	120 V AC	min.	1	1	1	1
	230 V AC	min.	2	2	2	2
Ambient temperature		°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection		IP	20/30	20/30	20/30	20/30
Protection class		–	I	I	I	I
Type of control		–	electrical	pneumatic	electrical	pneumatic
Weight		kg	7,9 to 13,5	7,9 to 13,5	8,6 to 17,5	8,6 to 17,5

* For details, please see bending load diagrams

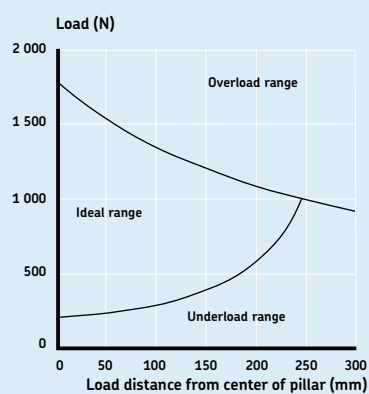
Performance diagram



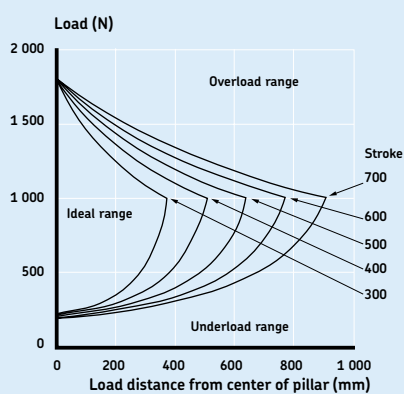
Speed-load diagram

— 120 VAC version
 - - - 230 VAC version

Bending load diagrams

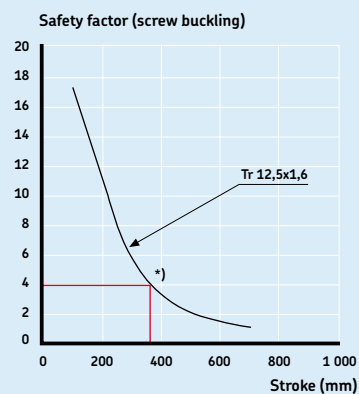


Bending load diagram 2-section



Bending load diagram 3-section

Safety factor load conditions



* Safety factor = 4

Ordering key

Type	THC	8		W					-	0	
Load: 1 800 N 1 500 N 1 300 N			A B C								
Tube set: Tube set 2× Tube set 3×				A D							
Control: Electrical control Pneumatic control <i>Low-voltage control</i>					S K N						
Voltage: 230 V AC/50 Hz, IP 30 (no code) 120 V AC/60 Hz, IP 20 <i>Special voltage</i>						2 9					
Type of protection /test: Standard IP30 (no code) <i>UL test</i>							U				
Construction: Push load <i>Customer-specific</i> Pull load										0 1 3	
Stroke (S): 200 mm (only for tube set 2×) 300 mm 400 mm 500 mm 600 mm 700 mm											2 3 4 5 6 7

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Top mounting plate for 2 × tube set	SPL-264265	M/0125688
Bottom mounting plate for 2 × tube set	SMT-264363	M/0124814
Top mounting plate for 3 × tube set	SPL-264265	M/0125688
Bottom mounting plate for 3 × tube set	SPL-264237	M/0125622
Screw (4/plate) for top mounting plate	ZBE-510671	M/0125628
Screw (4/plate) for bottom mounting plate	ZBE-510709	M/0125560
Plug AC Telemag 3 pin	SEL-265518	M/0124866
Plug AC Telemag 5 pin	SEL-265519	M/0124864

Telescopic pillar Telesmart TXG

Benefits

- Plug and play
- Powerful and fast lifting
- Aesthetic design

Standards

- EN/IEC 60601-1
- UL 60601-1



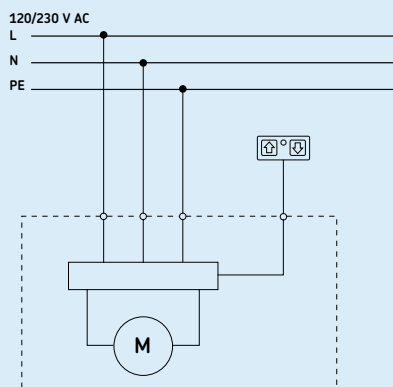
Suitable control units and accessories

				
		EHE1	STF*	STA*
TXG 4	Integrated control unit	●	●	●
TXG 5	Integrated control unit	●	●	●
TXG 8	Integrated control unit	●	●	●
TXG 9	Integrated control unit	●	●	●

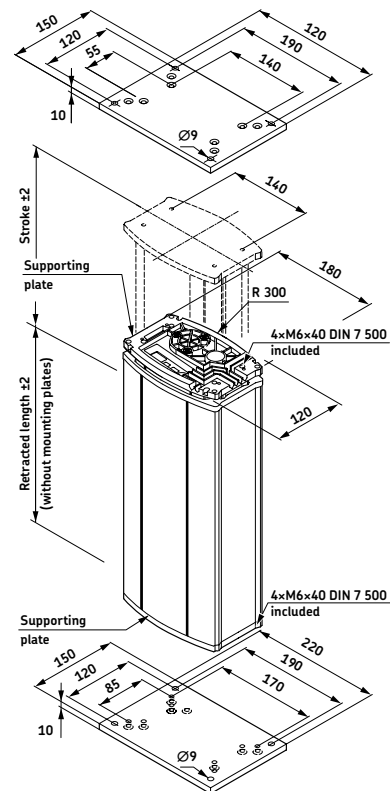
 Hand switch
 Foot switch
 Desk switch

* only with FCC plug

Connecting diagram



Dimensional drawing



Legend:
 S = stroke
 L = retracted length

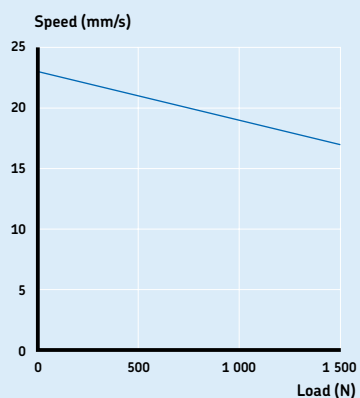
Note: mounting plates are not included.
 To be ordered separately.

Technical data

	Unit	TXG4/5	TXG8/9
Rated push load	N	1 500	1 500
Rated pull load	N	0	0
Bending load	Nm	up to 210 ¹⁾	up to 210 ¹⁾
Speed (full load to no load)	mm/s	17 to 23	17 to 23
Telescopic pillar version	# of section	2-section	2-section
Stroke	mm	200 to 600	200 to 600
Retracted length	mm	S+180	S+180
Voltage	V AC	120	230
Power	W	N/A	N/A
Current	A	1,8	0,9
Duty cycle: intermittent operation	min.	1 min./9 min.	1 min./9 min.
Duty cycle: short-time operation	min.	N/A	N/A
Ambient temperature	°C	+10 to +40	+10 to +40
Type of protection	IP	30	30
Protection class	—	II/(I) ²⁾	II/(I) ²⁾
Type of control	—	electrical	electrical
Weight	kg	9 to 14	9 to 14

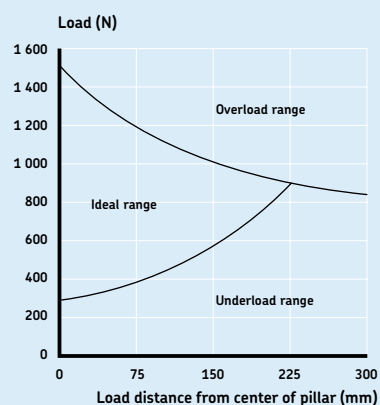
¹⁾ For details, see bending load diagrams²⁾ Mandatory for cable feedthrough option

Performance diagram

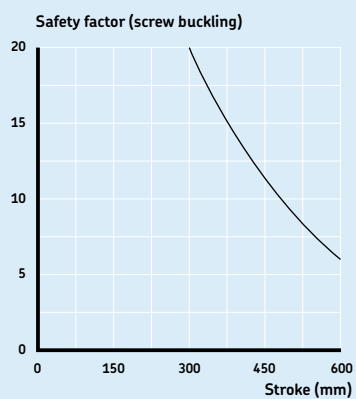


Speed-load diagram

Bending load diagram



Safety factor load conditions



Ordering key

TXG0-0000000000									
Type									
Voltage:									
120 V AC, 50/60 Hz, class II								4	
120 V AC, 50/60 Hz, class I (mandatory for cable feedthrough option)								5	
230 V AC, 50 Hz, class II								8	
230 V AC, 50 Hz, class I (mandatory for cable feedthrough option)								9	
Color:									
Natural anodized coating								5	
Customer-specific								K	
Powder-coated white								2	
Powder-coated grey								3	
Option:									
None								000	
Control connection feedthrough								EYX	
Mains cable feedthrough								EYF	
Control connection feedthrough, mains cable feedthrough								2AA	
Customer-specific								KKK	
Stroke (S) / Retr. length (L=S+180 or L= S+160 mm)								L=S+180	L=S+160
200 mm								200	4CY
300 mm								300	4DY
400 mm								400	4EY
500 mm								500	4FY
600 mm								600	4GY

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

Mains cable	Plug	Country	Order number	Comment
Straight cable 3,5	Euro	General	M/0121730	2-pole
Straight cable 3,5	Schuko	General	M/0121760	3-pole
Straight cable 3,5	UL	USA	M/0121757	2-pole/3-pole
Straight cable 3,5	British standard	UK	M/0121761	2-pole/3-pole
Top or bottom mounting plate			M/0124874	

Note: mounting screws are included in the TXG.

Telescopic pillar Telemag TGC

Benefits

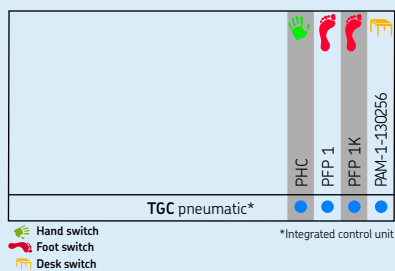
- Push or pull load
- Compact design
- Quiet
- Robust
- Plug and play

Standards

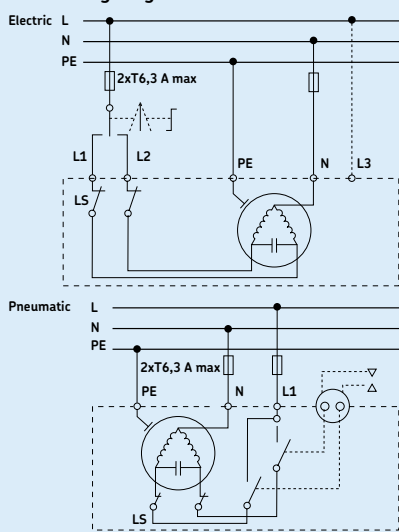
- EN/IEC 60601-1
- UL 60601-1



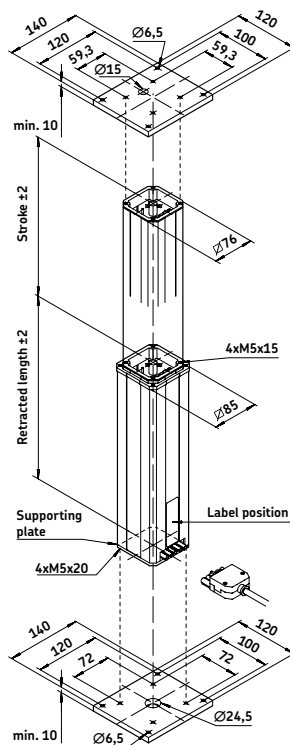
Suitable control units and accessories



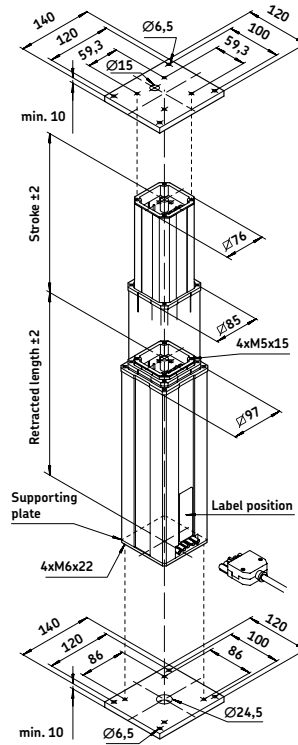
Connecting diagrams



Dimensional drawing



2-section



3-section

Legend:
S = stroke
L = retracted length

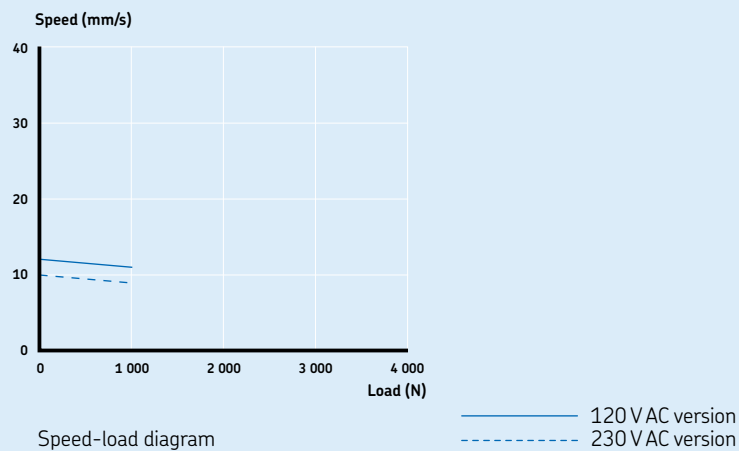
Note: mounting plates are not included.
To be ordered separately.

Technical data

		Unit	TGC 8AWAS	TGC 8AWAK	TGC 8AWDS	TGC 8AWDK
Rated push load		N	1 000	1 000	1 000	1 000
Rated pull load		N	1 000	1 000	1 000	1 000
Bending load		Nm	up to 130*	up to 130*	up to 450*	up to 450*
Speed (full load to no load)	120 VAC	mm/s	11 to 12	11 to 12	11 to 12	11 to 12
	230 VAC	mm/s	9 to 10	9 to 10	9 to 10	9 to 10
Telescopic pillar version		# of section	2-section	2-section	3-section	3-section
Stroke		mm	200 to 700	200 to 700	300 to 700	300 to 700
Retracted length (push version)		mm	S + 145	S + 145	S + 45	S + 45
Retracted length (pull version)		mm	S + 150	S + 150	S + 50	S + 50
Voltage		VAC	120 or 230	120 or 230	120 or 230	120 or 230
Power	120 VAC	W	300	300	300	300
	230 VAC	W	210	210	210	210
Current	120 VAC	A	2,5	2,5	2,5	2,5
	230 VAC	A	0,95	0,95	0,95	0,95
Duty cycle: intermittent operation	120 VAC	min.	0,8 min./21 min.	0,8 min./21 min.	0,8 min./21 min.	0,8 min./21 min.
	230 VAC	min.	1 min./19 min.	1 min./19 min.	1 min./19 min.	1 min./19 min.
Duty cycle: short-time operation	120 VAC	min.	1,5	1,5	1,5	1,5
	230 VAC	min.	2	2	2	2
Ambient temperature		°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection		IP	20/30	20/30	20/30	20/30
Protection class		—	I	I	I	I
Type of control		—	electrical	pneumatic	electrical	pneumatic
Weight		kg	4,5 to 7,5	4,5 to 7,5	5,9 to 9,5	5,9 to 9,5

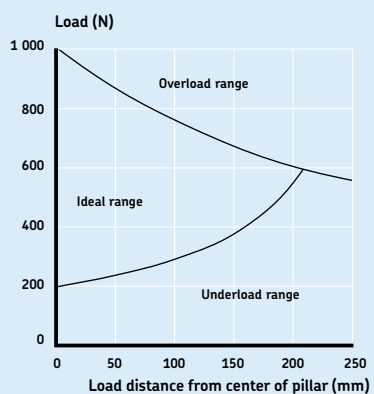
* For details, please see bending load diagrams

Performance diagram

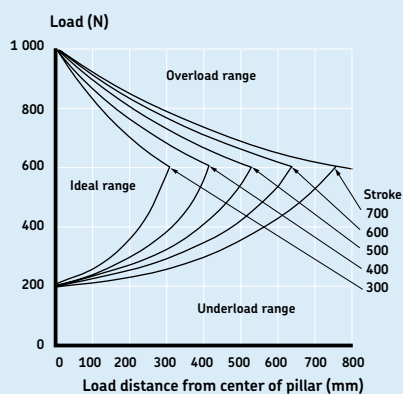


Speed-load diagram

Bending load diagrams

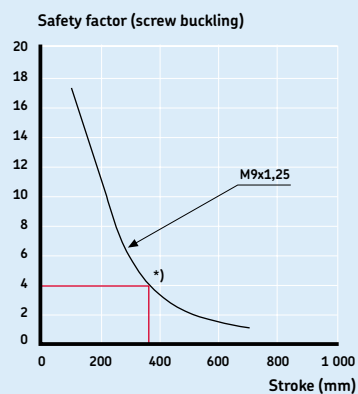


Bending load diagram 2-section



Bending load diagram 3-section

Safety factor load conditions



*) Safety factor = 4

Ordering key

	T	G	C	8	A	W					-		0	
Type														
Tube set: Tube set 2× Tube set 3×														
Control: Electrical control Pneumatic control <i>Low-voltage control</i>														
Voltage: 230 V AC/50 Hz, IP 30 (no code) 120 V AC/60 Hz, IP 20 <i>Special voltage</i>														
Type of protection /test: Standard IP30 (no code) <i>UL test</i>														
Construction: Push load <i>Customer-specific</i> Pull load														
Stroke (S): 200 mm (only for tube set 2×) 300 mm 400 mm 500 mm 600 mm 700 mm														

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Top mounting plate for 2 × tube set	SPL-964280	M/0125629
Bottom mounting plate for 2 × tube set	SPL-964281	M/0125630
Top mounting plate for 3 × tube set	SPL-964280	M/0125629
Bottom mounting plate for 3 × tube set	SPL-965121	M/0125631
Screw (4/plate), only for 2 × tube set, bottom plate	ZBE-510751	M/0125368
Screw (4/plate), only for 3 × tube set, bottom plate	ZBE-510709	M/0125560
Lock washer (4/plate)	ZBE-510024	M/0125339
Plug AC Telemag 3-pin	SEL-265518	M/0124866
Plug AC Telemag 5-pin	SEL-265519	M/0124864



Telescopic pillars – DC versions



Telescopic pillar Telemag CPI

Benefits

- Push or pull load
- Fast movement
- Robust and stable design
- T-slotted outer tube

Standards

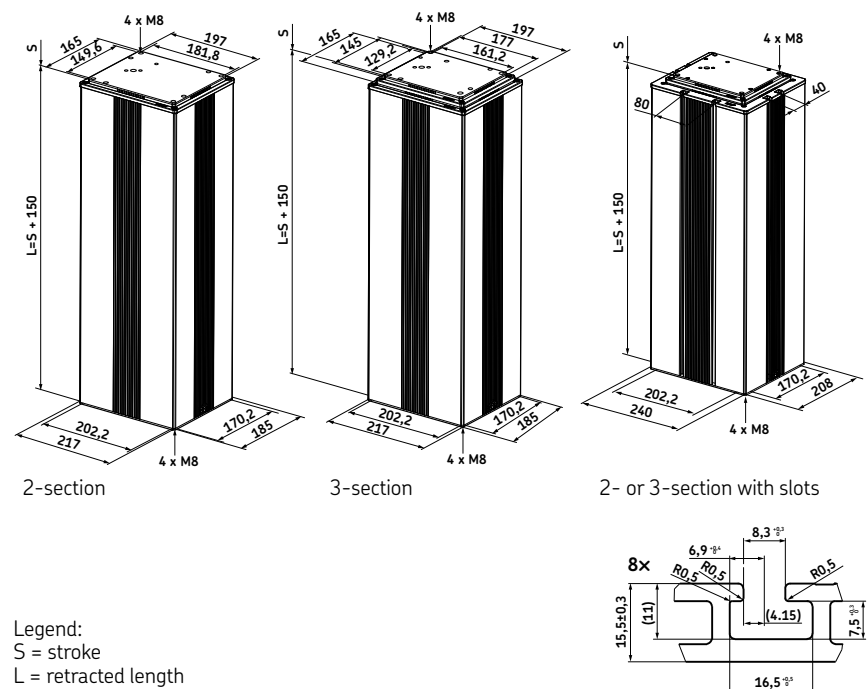
- EN 60950-1
- IEC 60950-1
- UL 60950-1



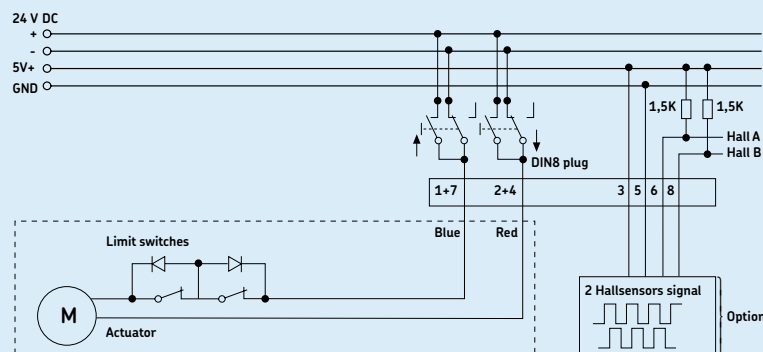
Suitable control units and accessories

Control units		LD	SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8
CPI		•	•	•	•	•	•	•	•	•
Hand switch	EHA 3	•	•	•	•	•	•	•	•	•
Foot switch	STJ	•	•	•	•	•	•	•	•	•
Desk switch	STE	•	•	•	•	•	•	•	•	•
LD-034.000.004		•								
LD-011.031.000		•								

Dimensional drawing



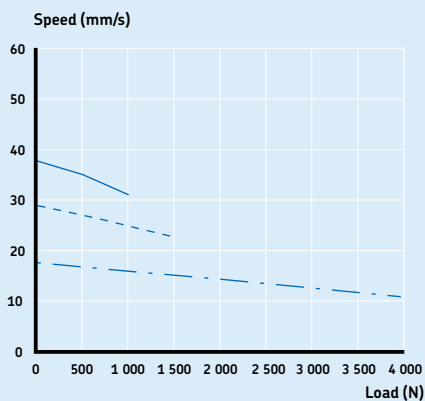
Connecting diagram



Technical data

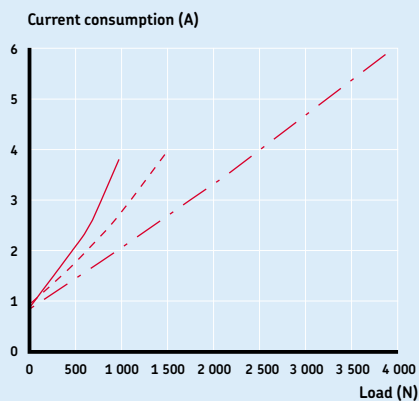
	Unit	CPI10-D	CPI10-E	CPI10-F
Max. push force	N	1 000	1 500	4 000
Max. pull force	N	1 000	1 500	4 000
Dynamic bending moment (2-section)	Nm	250	250	250
Dynamic bending moment (3-section)	Nm	max. 1 000	max. 1 000	max. 1 000
Speed (full load)	mm/s	31	22	11
Speed (no load)	mm/s	38	28	17
Stroke	mm	200 to 700	200 to 700	200 to 700
Retracted length	mm	S+150	S+150	S+150
Voltage	V DC	24	24	24
Power	W	91,2	96	144
Current	A	3,8	4	6
Duty cycle: intermittent operation	min.	2 min./8 min.	2 min./8 min.	1 min./9 min.
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	30	30	30
Protection class	—	III/SELV	III/SELV	III/SELV
Type of control	—	electrical	electrical	electrical
Weight (2-section)	kg	13 to 30	13 to 30	13 to 30
Weight (3-section)	kg	14 to 34	14 to 34	14 to 34

Performance diagrams



Speed-load diagram

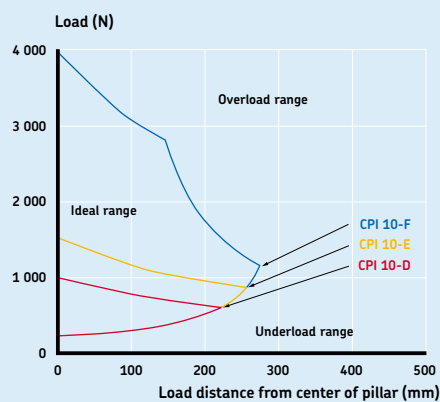
- CPI10-D
- - - CPI10-E
- . - CPI10-F



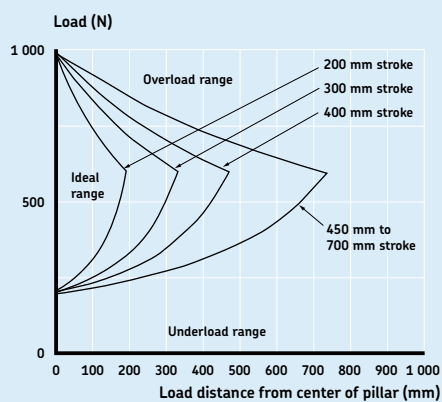
Current-load diagram

- CPI10-D
- - - CPI10-E
- . - CPI10-F

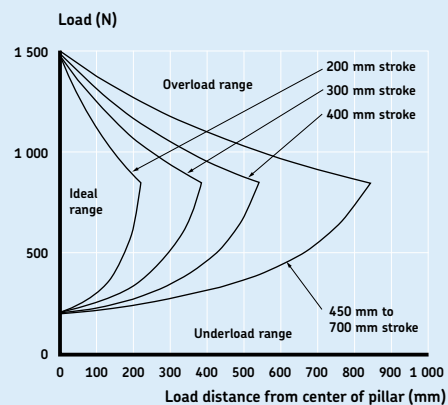
Bending load diagrams



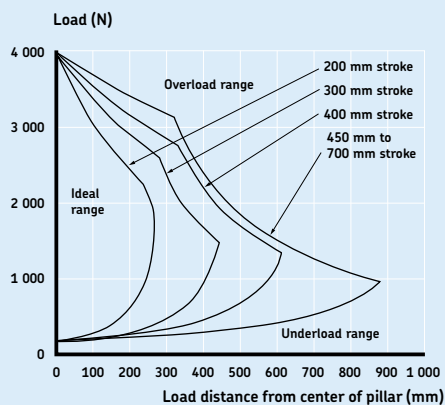
Load diagram 2-section



Load diagram 3-section CPI10-D



Load diagram 3-section CPI10-E



Load diagram 3-section CPI10-F

Ordering key

Type		Voltage:		Load:		Speed (mm/s)		Tube set:		Stroke (S):		Electrical options:		Cable through option:		Special:			
CPI 10 - T		24 V DC		Push (N) 1 000 1 500 4 000		Pull (N) 1 000 1 500 4 000		31 22 11		2-section 3-section 2-section T-slotted outer tube 3-section T-slotted outer tube		200 mm 250 mm 300 mm 350 mm 400 mm 450 mm 500 mm 550 mm 600 mm 650 mm 700 mm Other stroke lengths		None 2-Hall encoder Lifetime monitoring 2-Hall encoder and lifetime monitoring		None Mains cable feedthrough, protection class I (retracted length +30 mm) max 250 V AC, max 10 A		None Back-up nut (only for 4 000 N version)	
						D E F		2 3 4 5		200 250 300 350 400 450 500 550 600 650 700 XXX		0 F M N		0 C		0 B			

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Top mounting plate (without T-slot), Bore 202,2×170,2 mm	ZBE-333426	M/0126542
Top mounting plate (with T-slot), Bore 202,2×170,2 mm	ZBE-333434	M/0126543
Bottom mounting plate 3-section, Bore 161,2×129,2 mm	ZBE-333428	M/0126541
Bottom mounting plate 2-section, Bore 181,8×149,6 mm	ZBE-333427	M/0126540
Screw for bottom mounting plates M10×25 (1 screw required)	ZBE-510978	M/0125359
Screw for top mounting plates M8×36 (4 screws required)	ZBE-530564	M/0126539
Screws for bottom mounting plates M8×35 (4 screws required)	ZBE-530564	M/0126539
Motor cable 2xDIN8, 1 000 mm, black	ZKA-306009-1000	M/0105471
Motor cable 2xDIN8, 1 500 mm, black	ZKA-306009-1500	M/0105472
Motor cable 2xDIN8, 2 500 mm, black	ZKA-306009-2500	M/0105473

Telescopic pillar Telemag TLG

Benefits

- High bending load
- Powerful

Standards

- EN/IEC 60601-1
- UL 60601-1

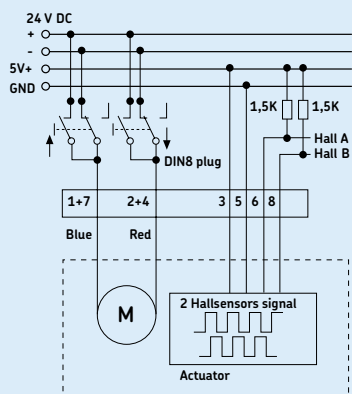


Suitable control units and accessories

	Control units							
	SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	MCU
TLG	●	●	●	●	●	●	●	●
EHA1								●
EHA3	●	●	●	●	●	●	●	●
STF								●
STJ	●	●	●	●	●	●	●	●
STA								●
STE	●	●	●	●	●	●	●	●

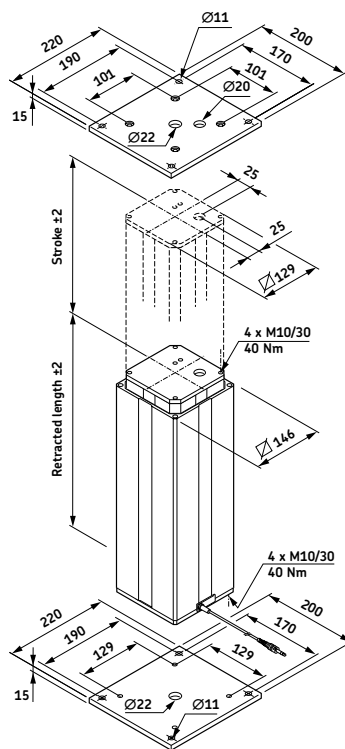
Hand switch
 Foot switch
 Desk switch

Connecting diagram*

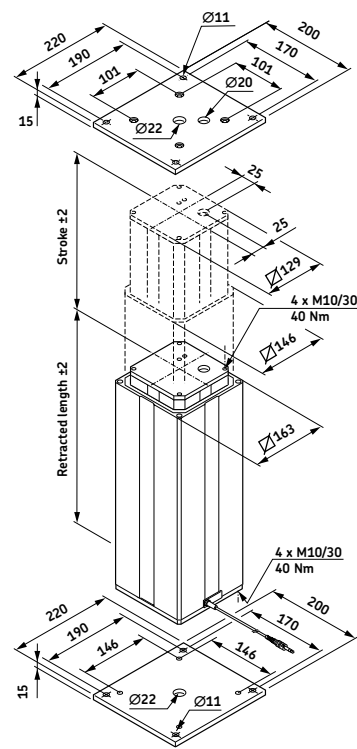


* Only valid with TLG11. TLG10 must be operated by a BCU, MCU, SCU or VCU control unit.

Dimensional drawing



2-section



3-section

Legend:
S = stroke
L = retracted length

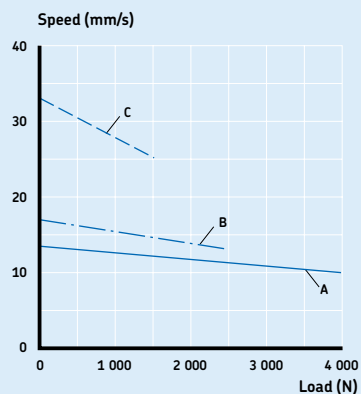
Note: mounting plates are not included.
To be ordered separately.

Technical data

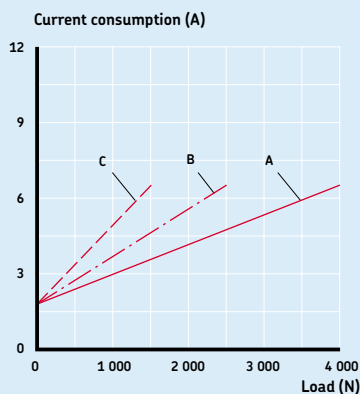
	Unit	TLG 10/11-A	TLG 10/11-B	TLG 10/11-C
Rated push load	N	4 000	2 500	1 500
Rated pull load	N	0	0	0
Bending load	Nm	up to 2 800*	up to 1 750*	up to 950*
Speed (full load to no load)	mm/s	10 to 14	13 to 17	25 to 33
Telescopic pillar version	# of section	2 or 3-section	2 or 3-section	2 or 3-section
Stroke	mm	200 to 700	200 to 700	200 to 700
Retracted length	mm	S+180	S+180	S+180
Voltage	V DC	24	24	24
Power	W	156	156	156
Current	A	6,5	6,5	6,5
Duty cycle: intermittent operation	min.	1 min./9 min	1 min./9 min	1 min./9 min
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	30	30	30
Protection class	–	SELV	SELV	SELV
Type of control	–	electrical	electrical	electrical
Weight	kg	15 to 30	15 to 30	15 to 30

* For details, please see bending load diagrams

Performance diagrams

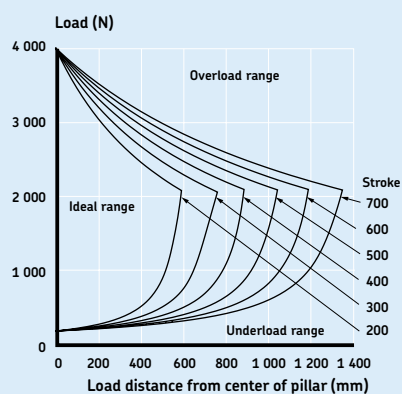


Speed-load diagram

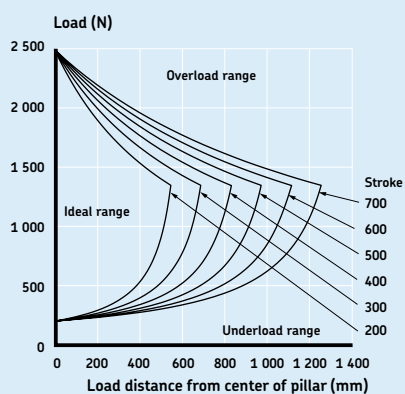


Current-load diagram

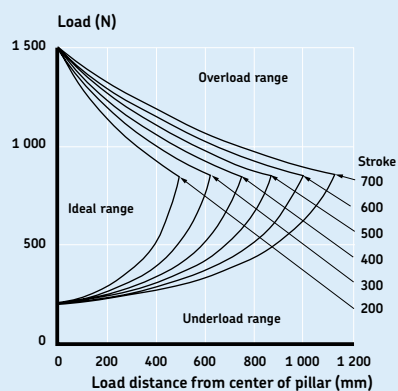
Bending load diagrams



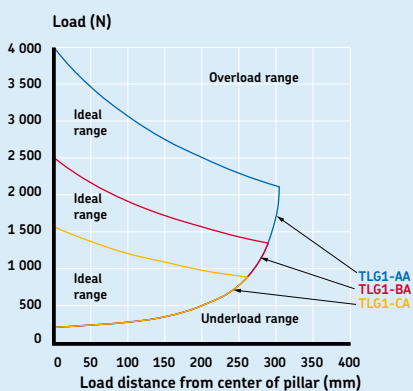
Bending load diagram TLG ...AD



Bending load diagram TLG ...BD



Bending load diagram TLG ...CD



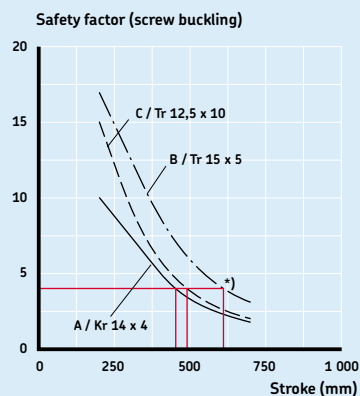
Bending load diagram TLG...AA/BA/CA

Ordering key

Type		T	L	G	1	-						-	0	0	0
Voltage: 24 V DC <i>24 V DC with integrated current cut-off</i>					0 1										
Load: 4 000 N 2 500 N 1 500 N						A B C									
Tube set: Tube set 2× Tube set 3×						A D									
Stroke (S): 200 mm 300 mm 400 mm 500 mm 600 mm 700 mm									2 3 4 5 6 7						
Cable / connecting plug: <i>Straight, 1,0 m / jack plug</i> <i>Straight, 2,3 m / jack plug</i> <i>Coiled, 0,6 m / jack plug</i> <i>Straight, 1,0 m / DIN8 plug</i> <i>Straight, 2,3 m / DIN8 plug</i> <i>Coiled, 0,6 m / DIN8 plug</i>									1 2 A 3 4 B						
Option: No option 1-Hall encoder, 8 pulses, cable with jack plug <i>Potentiometer, 1 kΩ, 2 Watt, 0,25 % linearity, 10 turns</i> <i>Cable feedthrough, 5 × 0,75 mm², led out, top +160 mm, bottom +800 mm</i> <i>Cable feedthrough, 1-Hall encoder</i> <i>Cable feedthrough, potentiometer</i> 2-Hall encoder, cable with DIN8 plug <i>Cable feedthrough, 2-Hall encoder, cable with DIN8 plug</i>									O A B C D E F G						

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Safety factor load conditions



* Safety factor = 4

Accessories

	Designation	Order N°
Top mounting plate for 2 × tube set	SPL-290268	M/0125624
Bottom mounting plate for 2 × tube set	SPL-290351	M/0125625
Top mounting plate for 3 × tube set	SPL-290268	M/0125624
Bottom mounting plate for 3 × tube set	SPL-290265	M/0125623
Screw (4/plate) for mounting plate	ZBE-510707	M/0125360

Telescopic pillar Telemag TLT

Benefits

- Very small built-in dimension
- Powerful

Standards

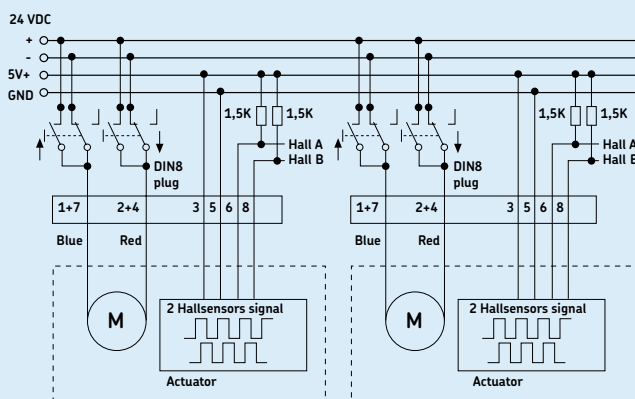
- EN/IEC 60601-1
- UL 60601-1



Suitable control units and accessories

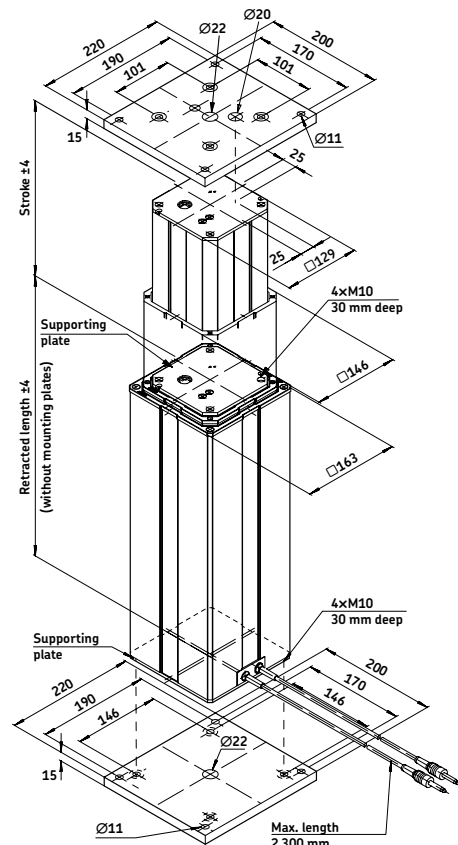
		Control units					
		TLT	SCU 1	SCU 5	SCU 9	VCU 5	VCU 8
	TLT	•	•	•	•	•	•
	EHA3	•	•	•	•	•	•
	STJ	•	•	•	•	•	•
	STE	•	•	•	•	•	•
	Hand switch	•	•	•	•	•	•
	Foot switch	•	•	•	•	•	•
	Desk switch	•	•	•	•	•	•

Connecting diagram*



* Only valid with TLT11. TLT10 must be operated by a BCU, SCU or VCU control unit.

Dimensional drawing



Legend:
S = stroke
L = retracted length

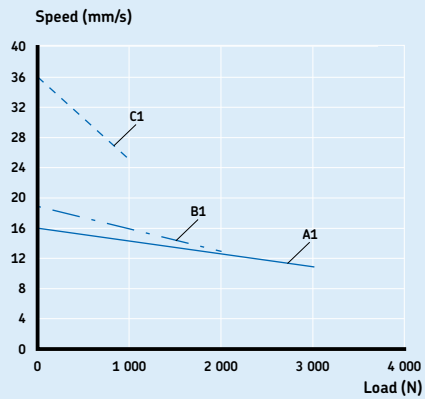
Note: mounting plates are not included.
To be ordered separately.

Technical data

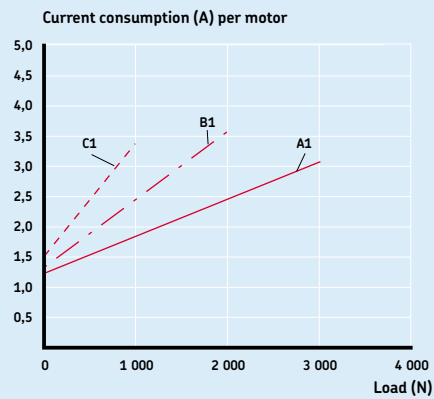
	Unit	TLT10-A1	TLT10-A2	TLT10-B1	TLT10-C1	TLT10-C2
Rated push load	N	3 000	4 000	2 000	1 000	2 000
Rated pull load	N	0	0	0	0	0
Bending load	Nm	up to 400*	up to 1 000*	up to 250*	up to 110*	up to 480*
Speed (full load to no load)	mm/s	11 to 16	13 to 19	13 to 19	25 to 36	25 to 42
Telescopic pillar version	# of section	3-section	3-section	3-section	3-section	3-section
Stroke	mm	300 to 700	300 to 700	300 to 700	300 to 700	300 to 700
Retracted length	mm	0,5 × S+170	0,5 × S+240	0,5 × S+170	0,5 × S+170	0,5 × S+240
Voltage	V DC	24	24	24	24	24
Power	W	168	168	192	192	216
Current	A	2×3,5	2×3,5	2×4,0	2×4,0	2×4,5
Duty cycle: intermittent operation	min.	1 min./9 min	1 min./9 min	1 min./9 min	1 min./9 min	1 min./9 min
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	40	40	40	40	40
Protection class	—	SELV	SELV	SELV	SELV	SELV
Type of control	—	electrical	electrical	electrical	electrical	electrical
Weight	kg	15 to 30	15 to 30	15 to 30	15 to 30	15 to 30

* For details, please see bending load diagrams

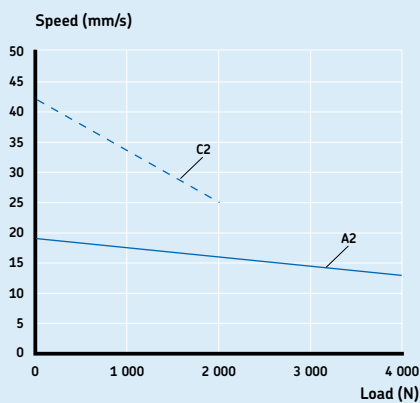
Performance diagrams



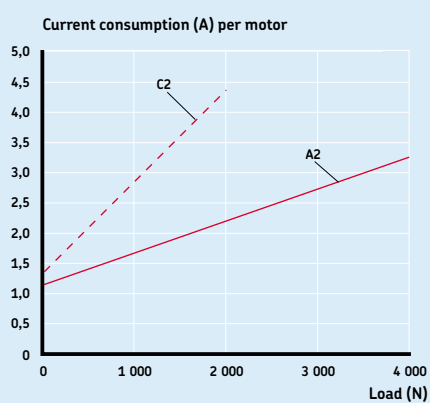
Speed-load diagram



Current-load diagram

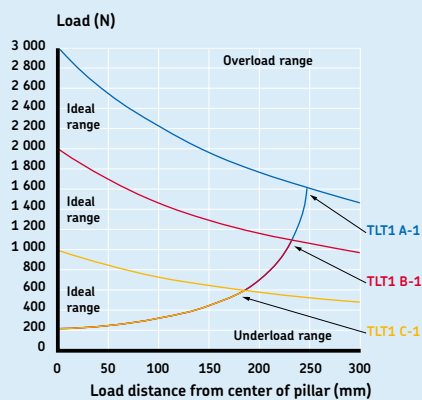


Speed-load diagram

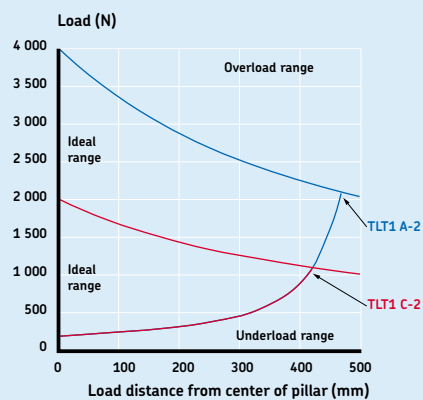


Current-load diagram

Bending load diagrams



Bending load diagram A1, B1, C1



Bending load diagram A2, C2

Ordering key

Type	TLT 1 - - - - - 000									
Voltage: 24 V DC 24 V DC with integrated current cut-off (only for A2 and C2)	0 1									
Load / Speed: 4 000 N 3 000 N 2 000 N / 19 to 13 mm/s 2 000 N / 42 to 25 mm/s 1 000 N	A2 A1 B1 C2 C1									
Stroke (S): 300 mm 400 mm 500 mm 600 mm* 700 mm*	3 4 5 6 7									
Cable / connecting plug: Straight, 1,0 m / jack plug Straight, 2,3 m / jack plug Coiled, 0,6 m / jack plug Straight, 1,0 m / DIN8 plug Straight, 2,3 m / DIN8 plug Coiled, 0,6 m / DIN8 plug	1 2 A 3 4 B									
Option: No option 1-Hall encoder, 8 pulses, cable with jack plug Cable feedthrough, 3x1,5 mm ² , top +160 mm, bottom +800 mm Cable feedthrough, 1-Hall encoder 2-Hall encoder, cable with DIN8 plug	0 A C D F									

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

* Reduced safety factor

Accessories

	Designation	Order N°
Top mounting plate	SPL-290268	M/0125624
Bottom mounting plate	SPL-290265	M/0125623
Screw (4/plate) for mounting plate	ZBE-510707	M/0125360

Telescopic pillar Telemag TFG

Benefits

- Push or pull load
- Compact design
- Fast movement
- Powerful
- Plug and play

Standards

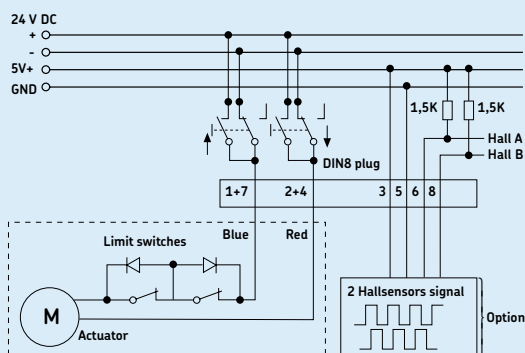
- EN/IEC 60601-1
- UL 60601-1



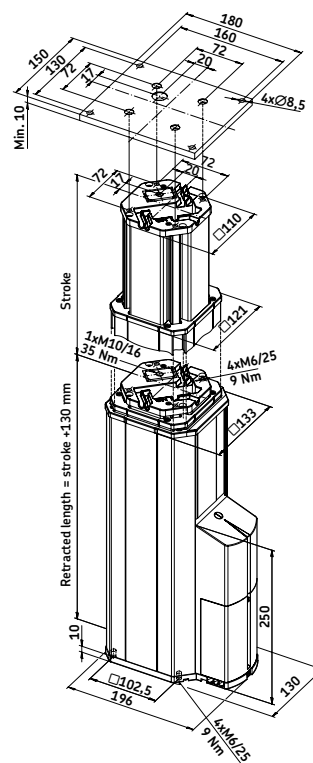
Suitable control units and accessories

[illegible]

Connecting diagram



Dimensional drawing



Legend:
S = stroke
L = retracted length

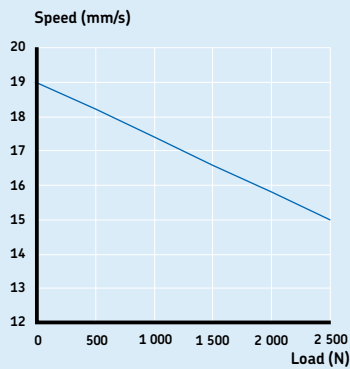
Note: mounting plates are not included.
To be ordered separately.

Technical data

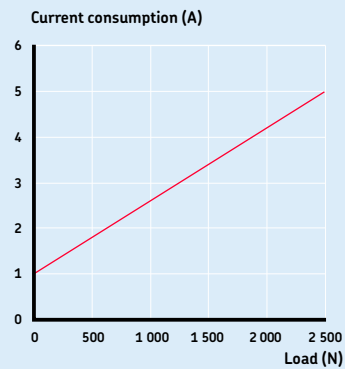
	Unit	TFG 10
Rated push load	N	2 500
Rated pull load	N	2 500
Bending load	Nm	up to 500*
Speed (full load to no load)	mm/s	15 to 19
Telescopic pillar version	# of section	3-section
Stroke	mm	200 to 700
Retracted length	mm	S+130
Voltage	V DC	24
Power	W	120
Current	A	5
Duty cycle: intermittent operation	min.	1 min./9 min.
Duty cycle: short-time operation	min.	3
Ambient temperature	°C	+10 to +40
Type of protection	IP	30
Protection class	–	SELV
Type of control	–	electrical
Weight	kg	8 to 19

* For details, please see bending load diagrams

Performance diagrams

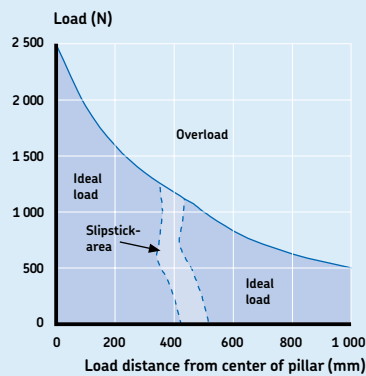


Speed-load diagram

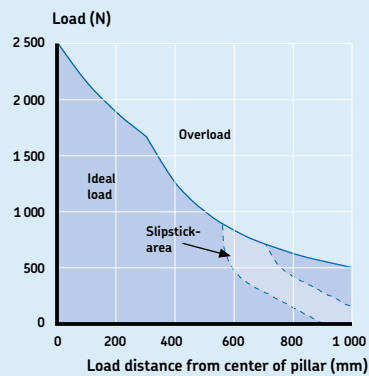


Current-load diagram

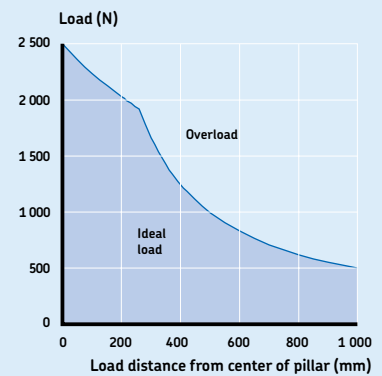
Bending load diagrams



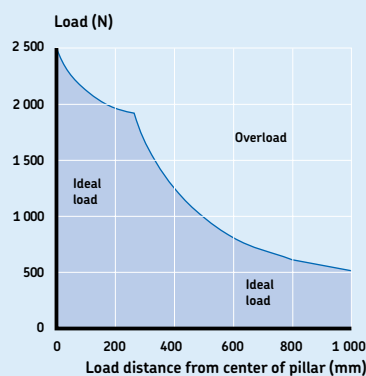
200 mm stroke



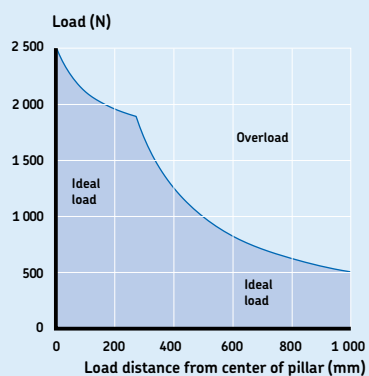
300 mm stroke



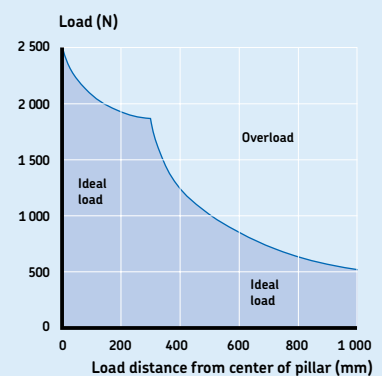
400 mm stroke



500 mm stroke



600 mm stroke



700 mm stroke

Ordering key

TFG 1 0 - 2 3 - 0 0 0

Type

Stroke (S):

200 mm
250 mm
300 mm
350 mm
400 mm
500 mm
700 mm

200
250
300
350
400
500
700

Option:

No option
With 2-Hall encoder, 14 pulses per 9 mm travel
With mains cable feedthrough (3×AWG16)
With control cable feedthrough (10×AWG28)

000
E
C
H

Accessories

	Designation	Order N°
Top mounting plate Bore 72 × 72 mm	SMT-333360	M/0124808
Bottom mounting plate Bore 102,5 × 102,5 mm	SMT-264363	M/0124814
Screw for top mounting plate M10 × 25 (1 screw required)	ZBE-510978	M/0125359
Screw for top mounting plate M6 × 30 (4 screws required)	ZBE-510709	M/0125560
Screw for bottom mounting plate M6 × 30 (4 screws required)	ZBE-510709	M/0125560
Mains cable SEV plug 3 000 mm, black, 3 × 0.75 mm ²	ZKA-304345	M/0125331
Mains cable Schuko plug 3 000 mm, black, 3 × 0.75 mm ²	ZKA-304346-3000	M/0121729
Mains cable US plug 3 000 mm, black, 3 × 0.75 mm ²	ZKA-304347-3000	M/0121762
Mains cable British Standard plug 3 000 mm, black, 3 × 0.75 mm ²	ZKA-304355-3000	M/0121755

Telescopic pillar Telemag THG

Benefits

- Compact design
- Robust

Standards

- EN/IEC 60601-1
- UL 60601-1

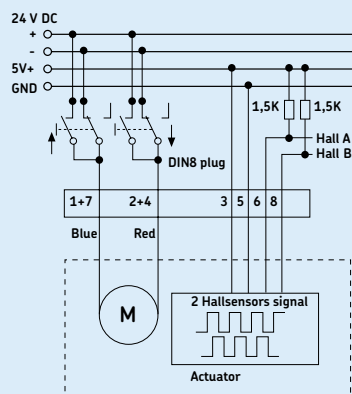


Suitable control units and accessories

Control units		SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	MCU
THG		●	●	●	●	●	●	●	●	●
	EHA 1	●	●	●	●	●	●	●	●	●
	EHA 3	●	●	●	●	●	●	●	●	●
	STF	●	●	●	●	●	●	●	●	●
	STJ	●	●	●	●	●	●	●	●	●
	STA	●	●	●	●	●	●	●	●	●
	STE	●	●	●	●	●	●	●	●	●

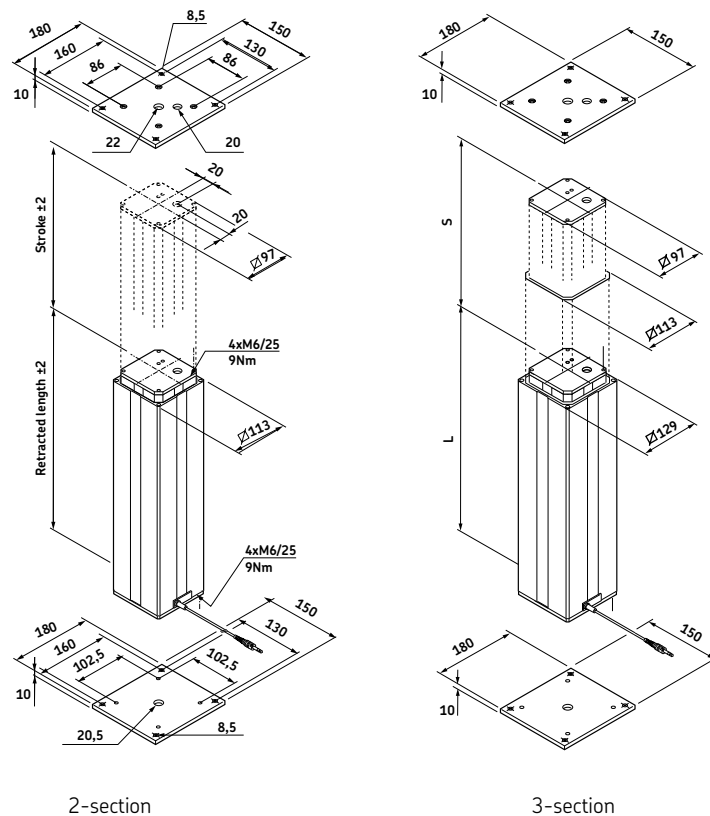
Hand switch
 Foot switch
 Desk switch

Connecting diagram*



* Only valid with THG11. THG10 must be operated by a BCU, SCU or VCU control unit.

Dimensional drawing



Legend:
S = stroke
L = retracted length

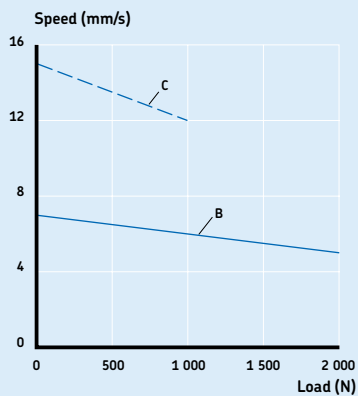
Note: mounting plates are not included.
To be ordered separately.

Technical data

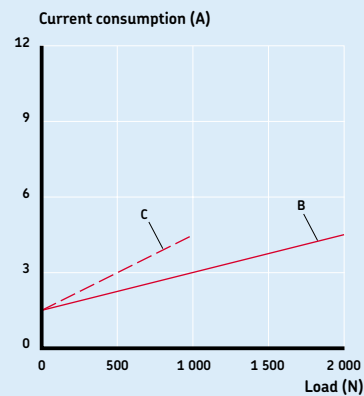
	Unit	THG 10/11-BA	THG 10/11-CA	THG 10/11-BD	THG 10/11-CD
Rated push load	N	2 000	1 000	2 000	1 000
Rated pull load	N	0	0	0	0
Bending load	Nm	up to 250*	up to 120*	up to 1 000*	up to 450*
Speed (full load to no load)	mm/s	5 to 7	12 to 15	5 to 7	12 to 15
Telescopic pillar version	# of section	2-section	2-section	3-section	3-section
Stroke	mm	200 to 700	200 to 700	200 to 700	200 to 700
Retracted length	mm	S+270	S+270	S+180	S+180
Voltage	V DC	24	24	24	24
Power	W	120	120	120	120
Current	A	5	5	5	5
Duty cycle: intermittent operation	min.	1 min./9 min.	1 min./9 min	1 min./9 min	1 min./9 min
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	30	30	30	30
Protection class	—	SELV	SELV	SELV	SELV
Type of control	—	electrical	electrical	electrical	electrical
Weight	kg	8 to 14	8 to 14	8 to 14	8 to 14

* for details, please see bending load diagrams

Performance diagrams

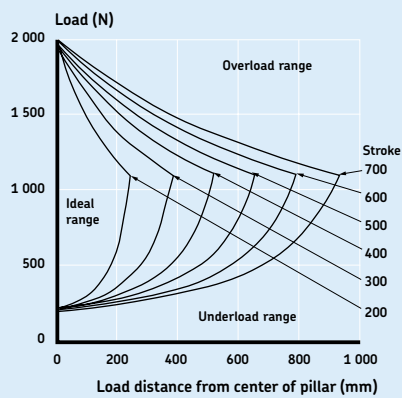


Speed-load diagram

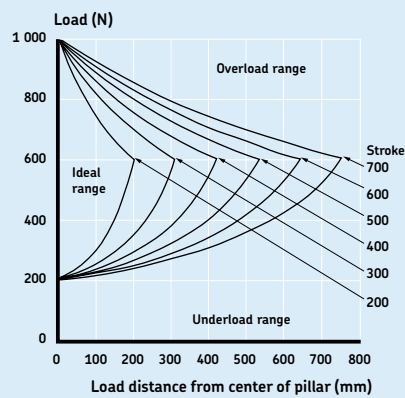


Current-load diagram

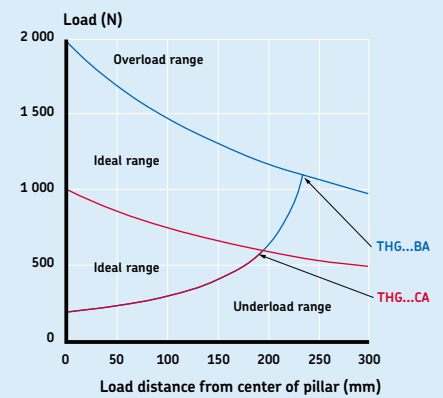
Bending load diagrams



Bending load diagram THG...BD

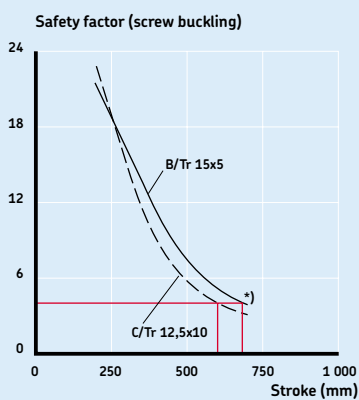


Bending load diagram THG...CD



Bending load diagram THG...BA/CA

Safety factor load conditions



* Safety factor = 4

Ordering key

	T	H	G	1		-							-	0	0	0
Type																
Voltage: 24 V DC 24 V DC with integrated current cut-off	0 1															
Load: 2 000 N 1 000 N	B C															
Tube set: Tube set 2× Tube set 3×	A D															
Stroke (S): 200 mm 300 mm 400 mm 500 mm 600 mm 700 mm	2 3 4 5 6 7															
Cable / connecting plug: Straight, 1,0 m / jack plug Straight, 2,3 m / jack plug Coiled, 0,6 m / jack plug Straight, 1,0 m / DIN8 plug Straight, 2,3 m / DIN8 plug Coiled, 0,6 m / DIN8 plug	1 2 A 3 4 B															
Option: No option 1-Hall encoder, 8 pulses, cable with jack plug <i>Potentiometer, 1 kΩ, 2 Watt, 0,25 % linearity, 10 turns (tube set 3× only)</i> <i>Cable feedthrough, 5 × 0,75 mm², top +160 mm, bottom +800 mm</i> <i>Cable feedthrough, 1-Hall encoder</i> <i>Cable feedthrough, potentiometer (tube set 3× only)</i> <i>2-Hall encoder, cable with DIN8 plug</i> <i>Cable feedthrough, 2-Hall encoder, cable with DIN8 plug</i>	0 A B C D E F G															

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Top mounting plate for 2 × tube set	SPL-264265	M/0125688
Bottom mounting plate for 2 × tube set	SMT-264363	M/0124814
Top mounting plate for 3 × tube set	SPL-264265	M/0125688
Bottom mounting plate for 3 × tube set	SPL-264237	M/0125622
Screw (4/plate) for mounting plate (2 tube set)	ZBE-510709	M/0125560
Screw (4/plate) for mounting plate (3 tube set)	ZBE-510707	M/0125360

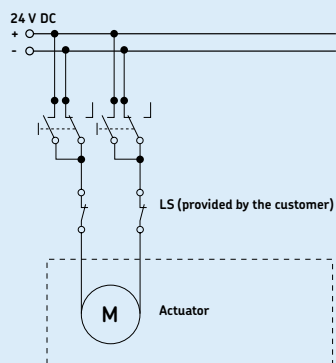
Telescopic pillar CAWA linear drive profile

Benefits

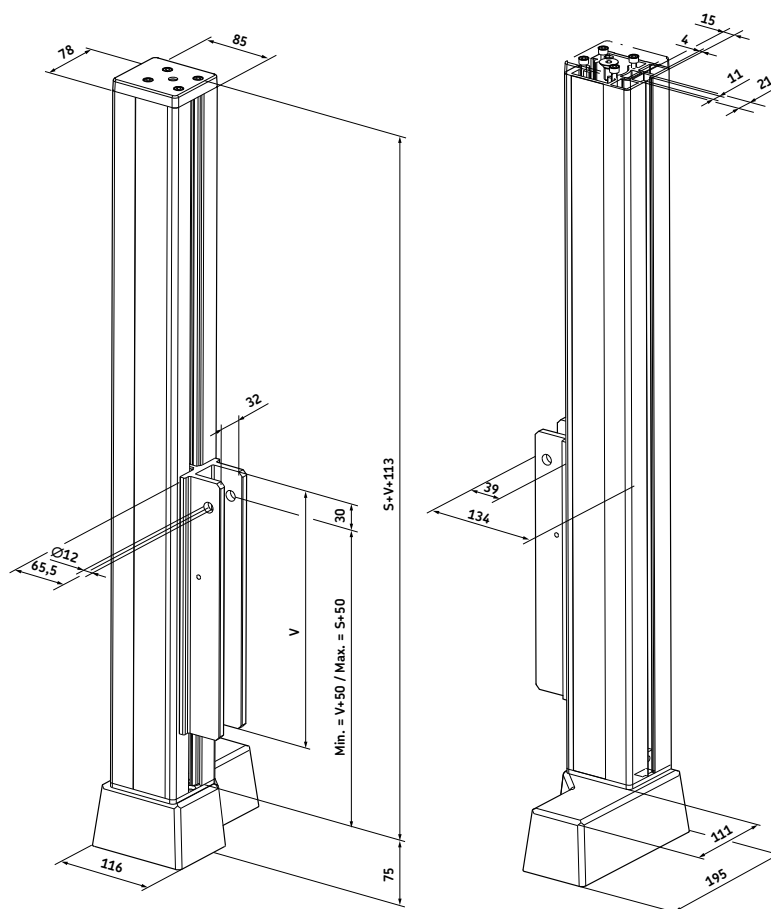
- Compact
- Lubricated for service life
- High operating reliability
- Selection of front attachments
- Powerful



Connecting diagram



Dimensional drawing

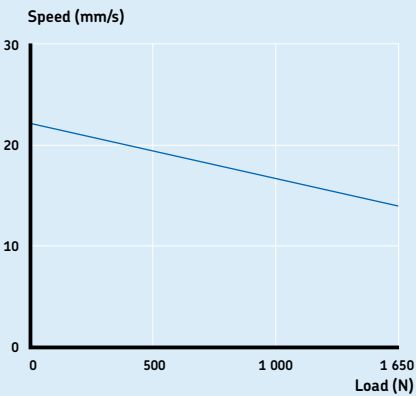


Legend:
 S = stroke
 L = retracted length
 V = carriage (295, 395 or 495 mm)

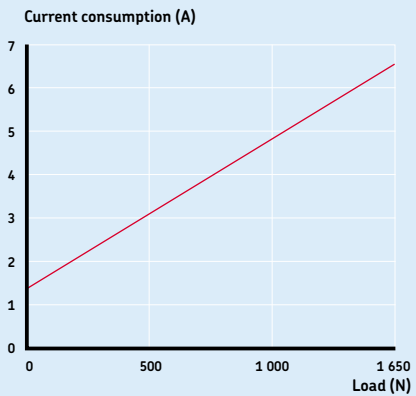
Technical data

	Unit	CAWA
Rated push load	N	1 650
Rated pull load	N	0
Speed (full load to no load)	mm/s	14 to 22
Telescopic pillar version	#of section	N/A
Stroke	mm	500 to 1 000
Retracted length	mm	S+V+113+75
Voltage	V DC	24
Power	W	132
Current	A	5,5
Duty cycle: intermittent operation	min.	1 min./9 min.
Ambient temperature	°C	+5 to +40
Type of protection	IP	20
Protection class	–	SELV
Type of control	–	electrical
Weight	kg	10 to 15

Performance diagrams



Speed-load diagram



Current-load diagram

Ordering key

	C	A	W	A					X						2	4	0	0	0
Type																			
Stroke (S):																			
500 mm	0500																		
600 mm	0600																		
700 mm	0700																		
800 mm	0800																		
900 mm	0900																		
1 000 mm	1000																		
Carriage (V):																			
295 mm	295																		
395 mm	395																		
495 mm	495																		
Motor bracket:																			
Yes	K																		
No	0																		
Cover:																			
Yes	F																		
No	0																		
Voltage (V DC):																			
24	24																		

Telescopic pillar Telesmart TXG

Benefits

- Powerful and fast lifting
- Aesthetic design

Standards

- EN/IEC 60601-1
- UL 60601-1

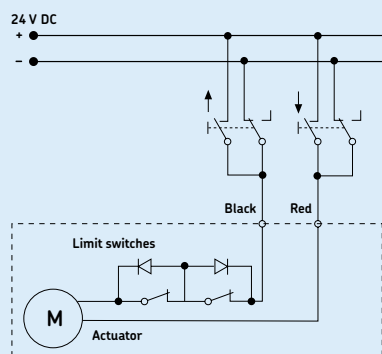


Suitable control units and accessories

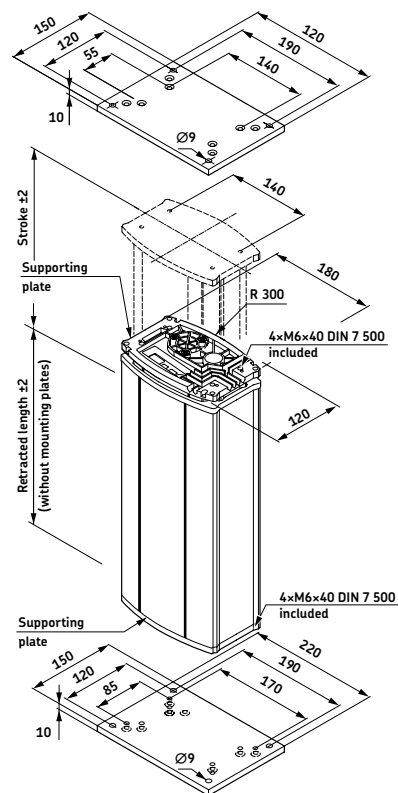
Control units		VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	LD 014	LD 015
TXG 1		•	•	•	•	•	•	•
Hand switch	EHA3	•	•	•	•	•	•	•
Foot switch	STJ	•	•	•	•	•	•	•
Desk switch	STE	•	•	•	•	•	•	•
	LD-034.000.004						•	•
	LD-011.031.000						•	•

 Hand switch
 Foot switch
 Desk switch

Connecting diagram



Dimensional drawing



Legend:
 S = stroke
 L = retracted length

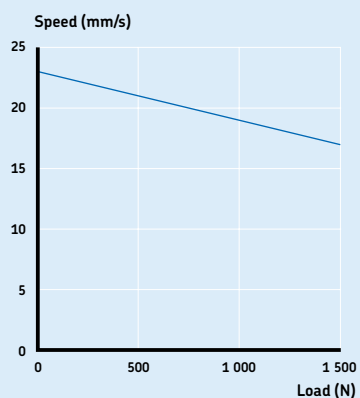
Note: mounting plates are not included.
 To be ordered separately.

Technical data

	Unit	TXG1
Rated push load	N	1 500
Rated pull load	N	0
Bending load	Nm	up to 210*
Speed (full load to no load)	mm/s	17 to 23
Telescopic pillar version	# of section	2-section
Stroke	mm	200 to 600
Retracted length	mm	S+180
Voltage	V DC	24
Power	W	—
Current	A	5
Duty cycle: intermittent operation	min.	1 min./9 min.
Duty cycle: short-time operation	min.	—
Ambient temperature	°C	+10 to +40
Type of protection	IP	30
Protection class	—	SELV
Type of control	—	electrical
Weight	kg	8 to 13

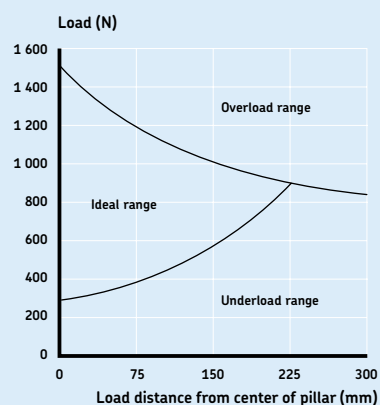
* For details, please see bending load diagrams

Performance diagram

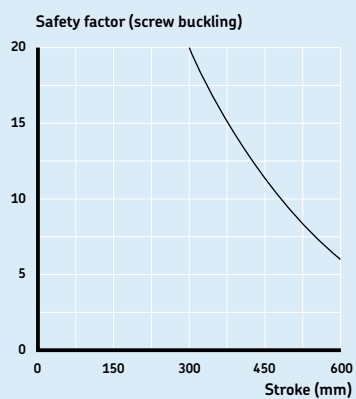


Speed-load diagram

Bending load diagram



Safety factor load conditions



2



Voltage:
24 V DC (slave actuator)

Color:
Natural anodized coating
Customer-specific
Powder-coated white
Powder-coated grey

Option:
None
1-Hall encoder for LD/slave use
Connection of TXG to BCU/VCU*
Customer-specific

L=S+180	L=S+160
200	4CY
300	4DY
400	4EY
500	4FY
600	4GY

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

* With current cut-off limit switch wiring

# of channel	Control unit	Voltage	Frequency	Order number
2-channel	LD-014.255.000	230 V AC	50 Hz	M/0117115
2-channel	LD-015.255.500	120 V AC	60 Hz	M/0117116
4-channel	LD-014.178.000	230 V AC	50 Hz	M/0121090
4-channel	LD-014.178.500	120 V AC	60 Hz	M/0123336
	Desk switch	Function		Order number
	LD-034.000.004	Up and down		M/0123247
	LD-011.031.000	Display and memory		M/0123246
	Cable	Length		Order number
	ZKA-306-355-1000	1 m		M/0121741
	ZKA-306-355-1500	1,5 m		M/0121726
	ZKA-306-355-2500	2,5 m		M/0121742

Telescopic pillar Telesmart TMA

Benefits

- Powerful and fast lifting
- Aesthetic design

Standards

- EN 60335
- UL 60950

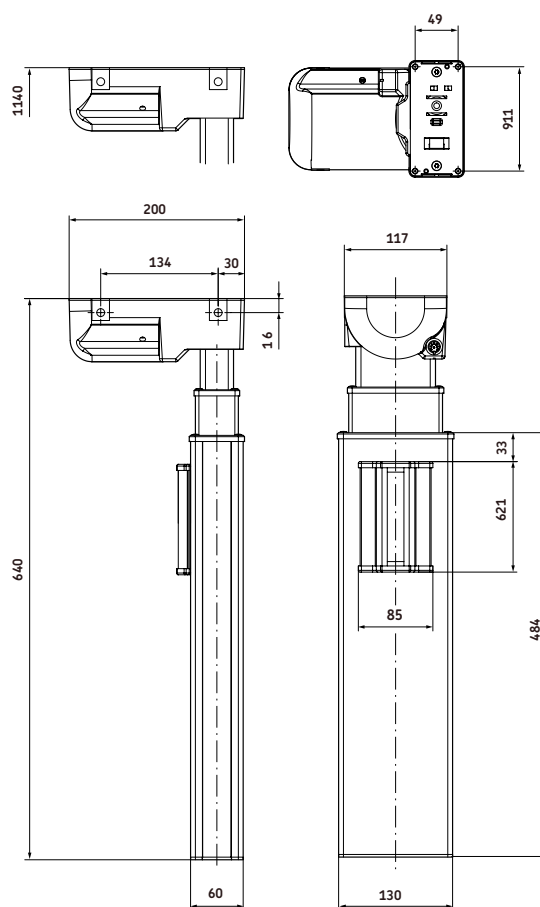


Suitable control units and accessories

Control units			
		LD 014	LD 015
	TMA	•	•
	LD-034.000.004	•	•
	LD-011.031.000	•	•
			

TMA can only be operated with LD control units.

Dimensional drawing



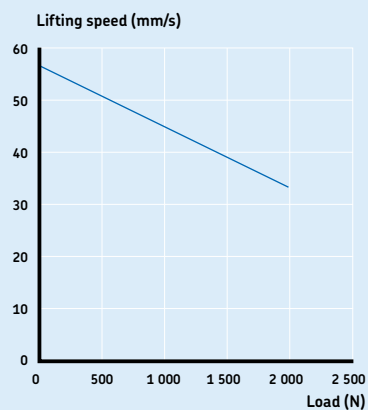
Legend:
S = stroke
L = retracted length

Technical data

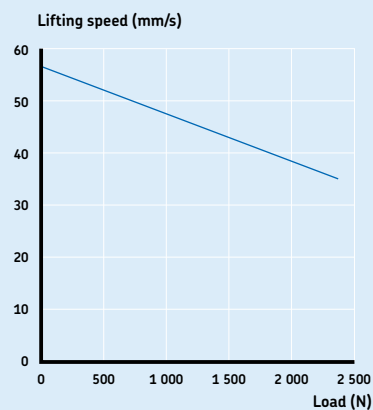
	Unit	TMA
Rated push load	N	1 000
Rated pull load	N	0
Bending load	Nm	up to 200*
Speed (full load to no load)	mm/s	35 to 55
Telescopic pillar version	# of section	3-section
Stroke	mm	500
Retracted length	mm	640
Voltage	V DC	24
Power	W	168
Current	A	7
Duty cycle: intermittent operation	min.	1 min./9 min.
Duty cycle: short-time operation	min.	N/A
Ambient temperature	°C	+5 to +40
Type of protection	IP	20
Protection class	–	SELV
Type of control	–	electrical
Weight	kg	8,5

* For details, please see bending load diagrams

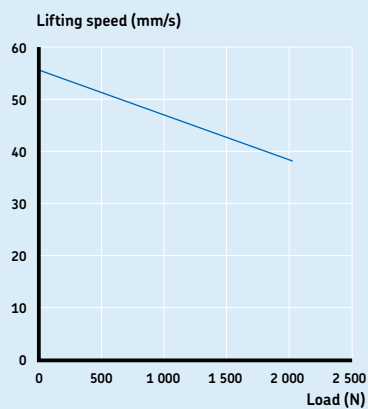
Performance diagrams



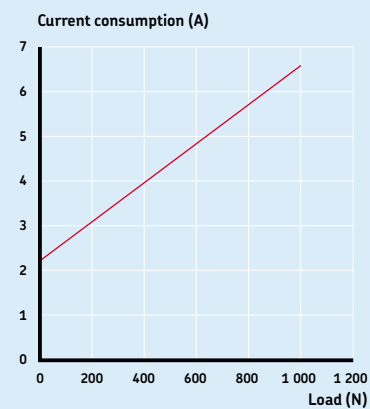
Lifting speed 2-channel control



Lifting speed 3-channel control

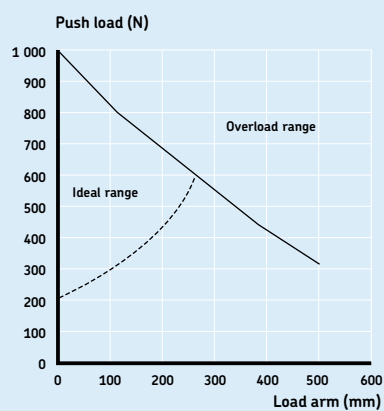


Lifting speed 4-channel control

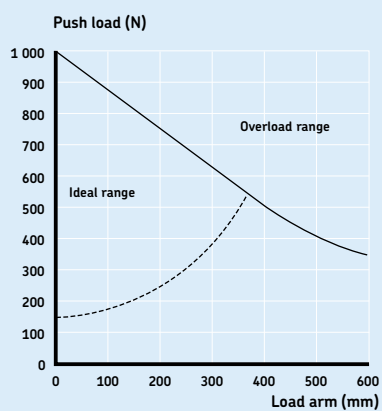


Current-load diagram

Bending load diagrams



Dynamic stress diagram on X axis with maximum lift*



Dynamic stress diagram on Y axis with maximum lift*

* The values given apply to single lifting pillars. With a stable table structure the ideal field of use can be enlarged.

T	M	A	1	0	-	0	0					-	5	0	0	0	0
---	---	---	---	---	---	---	---	--	--	--	--	---	---	---	---	---	---

Color:

5
6

Options:

EWY
2CM
2CN

Designation

Order N°

Cable 1,0 m with DIN8-plug	ZKA-306355-1000	M/0121741
Cable 1,5 m with DIN8-plug	ZKA-306355-1500	M/0121726
Cable 2,5 m with DIN8-plug	ZKA-306355-2500	M/0121742

Telescopic pillar Telesmart TMD

Benefits

- Powerful and fast lifting
- Aesthetic design
- Efficient retracted length ratio

Standards

- EN 60335
- UL 60950

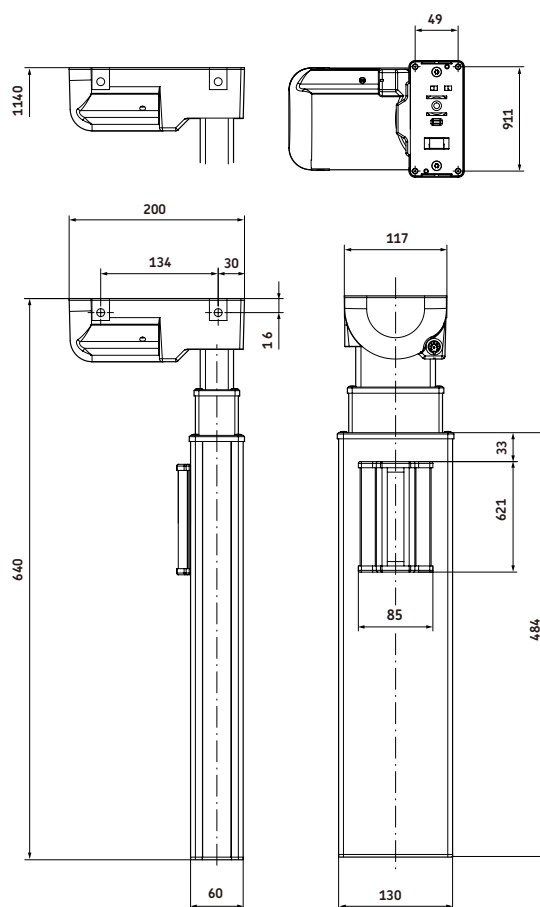


Suitable control units and accessories

Control units		
	LD 014	LD 015
	TMD	
	LD-034.000.004	
	LD-011.031.000	
		

TMD can only be operated with LD control units.

Dimensional drawing



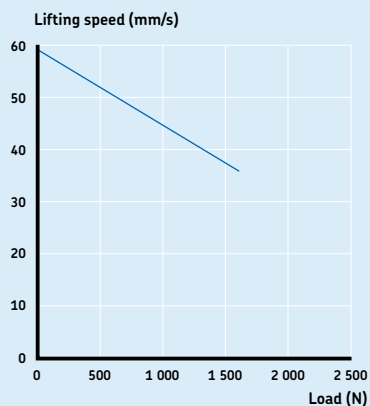
Legend:
S = stroke
L = retracted length

Technical data

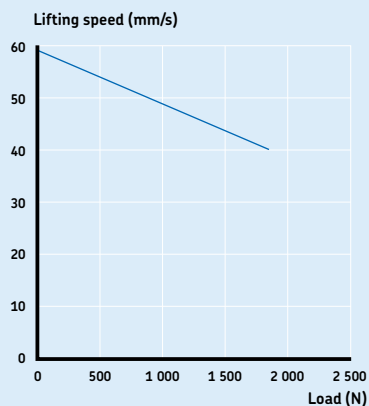
	Unit	TMD
Rated push load	N	800
Rated pull load	N	0
Bending load	Nm	up to 120*
Speed (full load to no load)	mm/s	35 to 60
Telescopic pillar version	# of section	3-section
Stroke	mm	700
Retracted length	mm	550
Voltage	V DC	24
Power	W	168
Current	A	7
Duty cycle: intermittent operation	min.	1 min./9 min.
Duty cycle: short-time operation	min.	N/A
Ambient temperature	°C	+5 to +40
Type of protection	IP	20
Protection class	–	SELV
Type of control	–	electrical
Weight	kg	8,5

* For details, please see bending load diagrams

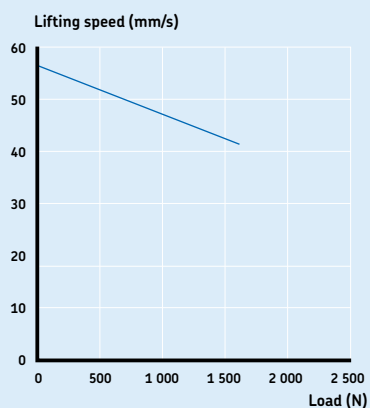
Performance diagrams



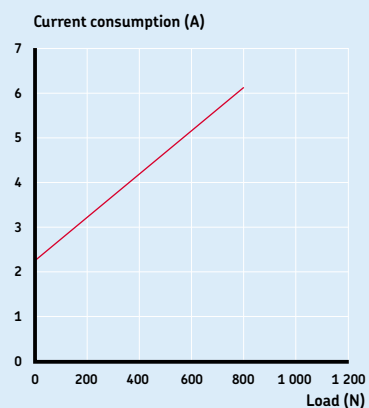
Lifting speed 2-channel control



Lifting speed 3-channel control

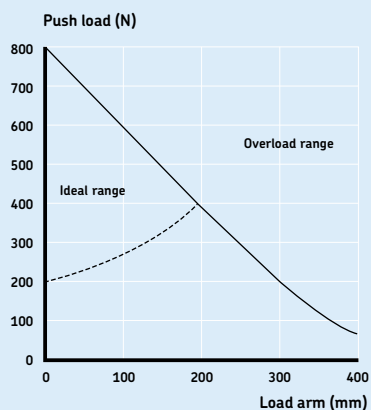
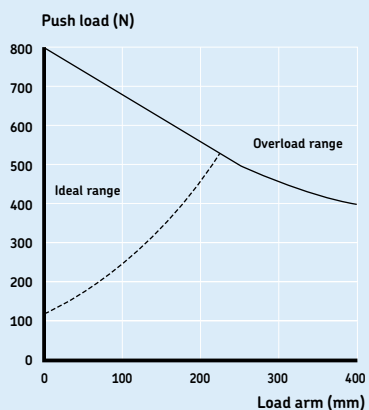


Lifting speed 4-channel control



Current-load diagram

Bending load diagrams

Dynamic stress diagram on X axis
with maximum lift*Dynamic stress diagram on Y axis
with maximum lift*

* The values given apply to single lifting pillars. With a stable table structure the ideal field of use can be enlarged.

T	M	D	1	0	-	0	0					-	7	0	0	0	0
---	---	---	---	---	---	---	---	--	--	--	--	---	---	---	---	---	---

Color:

5
6

EWY
2CM
2CN

Order N°

Cable 1,0 m with DIN8-plug	ZKA-306355-1000	M/0121741
Cable 1,5 m with DIN8-plug	ZKA-306355-1500	M/0121726
Cable 2,5 m with DIN8-plug	ZKA-306355-2500	M/0121742

Telescopic pillars – No motor

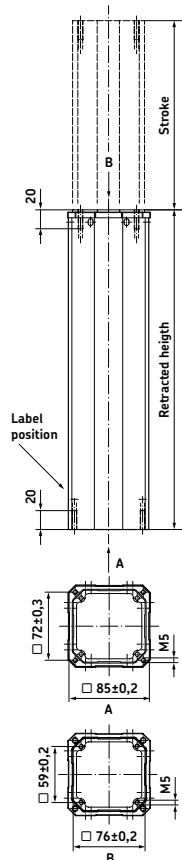
Telescopic pillar FRE guiding tube sets

Benefits

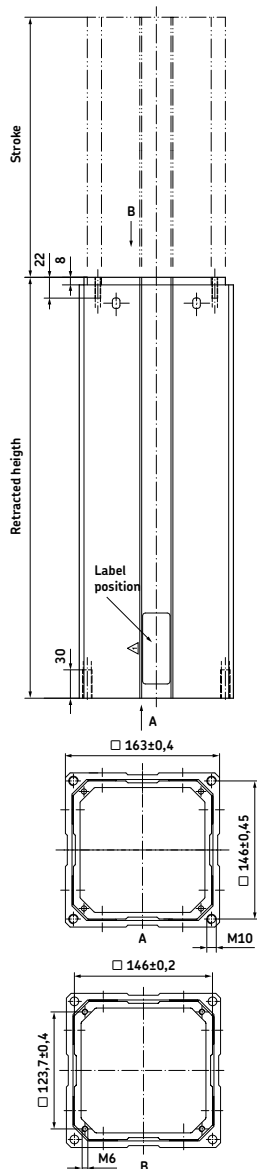
- Attractive design
- Stable
- Universal use



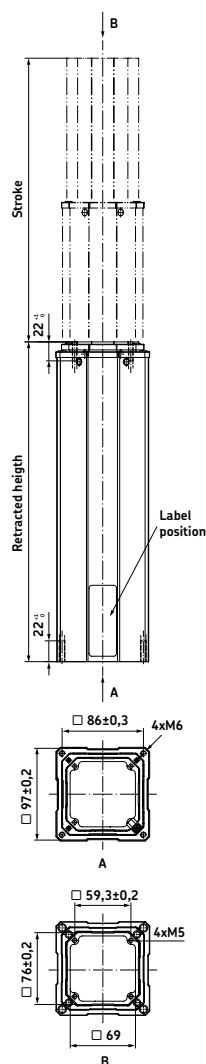
Dimensional drawings



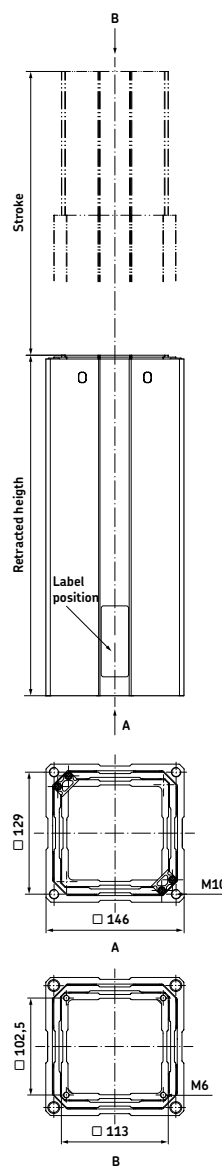
FRE-A085



FRE-B163



FRE-D097



FRE-E146

Type	Sections		Profile dimensions in mm							Retracted length in mm
		2 sections	3 sections	76 × 76	85 × 85	97 × 97	113 × 113	129 × 129	146 × 146	163 × 163
FRE-A085	×	×								Stroke + 138
FRE-A113	×	×								Stroke + 148
FRE-A146	×	×								Stroke + 168
FRE-D097			×							Stroke + 38
FRE-D129			×							Stroke + 53
FRE-D163			×							Stroke + 53
<i>FRE-B097</i>	×									N/A
<i>FRE-B129</i>	×									N/A
<i>FRE-B163</i>	×									N/A
<i>FRE-E113</i>			×							N/A
<i>FRE-E146</i>			×							N/A

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Ordering key



Type

Combination:

2 sections tube-set /Largest tube size

85×85 mm

113×113 mm

146×146 mm

97×97 mm

129×129 mm

163×163 mm

3 sections tube-set /Largest tube size

97×97 mm

129×129 mm

163×163 mm

113×113 mm

146×146 mm

4 sections tube-set (on request)

5 sections tube-set (on request)

6 sections tube-set (on request)

7 sections tube-set (on request)

A085

A113

A146

B097

B129

B163

D097

D129

D163

E113

E146

V_

F_

S_

Z_

Color:

Natural anodized

Black anodized

5

6

Option:

No option

Cover

Pull version

Pull version, with cover

000

MCM

MCN

2EA

Stroke:

200 mm

300 mm

400 mm

500 mm

600 mm

700 mm

Other stroke lengths

20

30

40

50

60

70

XX

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Telescopic pillar TMS

Benefits

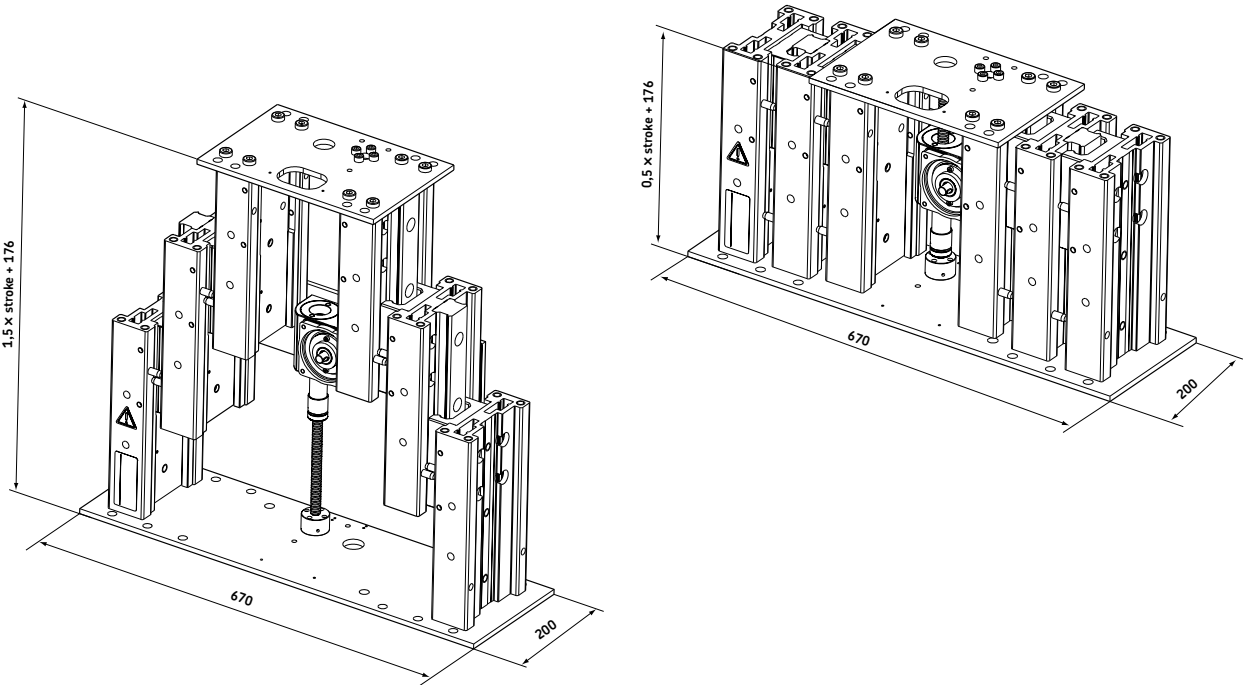
- High bending load

Standards

- EN/IEC 60601-1
- UL 60601-1



Dimensional drawing

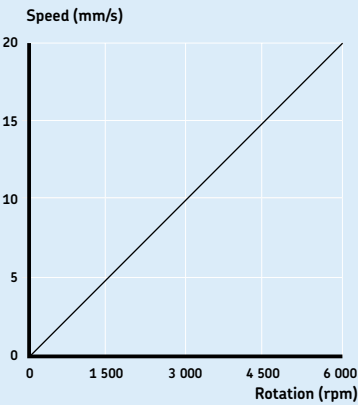


Legend:
S = stroke
L = retracted length

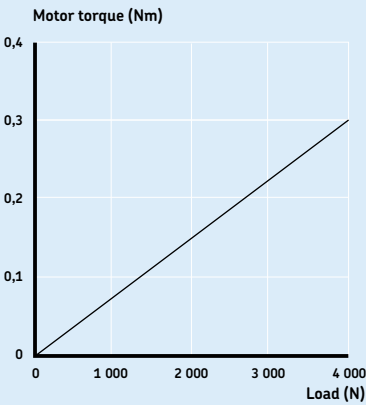
Technical data

	Unit	TMS 00
Rated push load	N	4 000
Rated pull load	N	4 000
Speed	mm/s	N/A
Stroke	mm	250 to 700
Retracted length	mm	$S \times 0,5 + 176$
Duty cycle: intermittent operation	min.	1 min./9 min.
Duty cycle: short-time operation	min.	N/A
Ambient temperature	°C	+10 to +40
Weight	kg	61 to 82

Performance diagrams

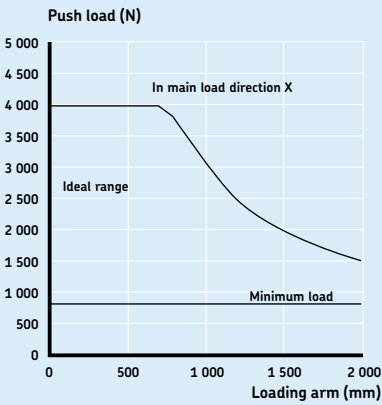


Speed-rotational diagram



Torque-load diagram

Bending load diagram



Ordering key

TMS 00 - 00 0000 - 00 00

Type

Stroke (S):	
250 mm	250
300 mm	300
350 mm	350
400 mm	400
450 mm	450
500 mm	500
550 mm	550
600 mm	600
650 mm	650
700 mm	700

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.



Linear actuators





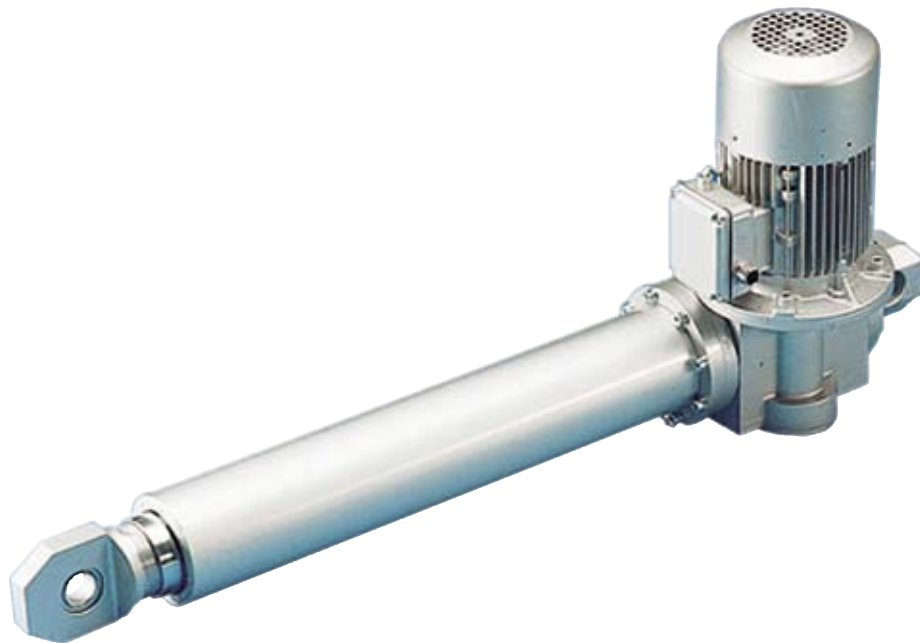
Linear actuators – AC version



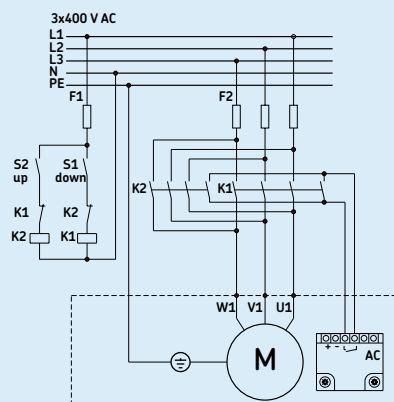
Linear actuator Magforce SLS

Benefits

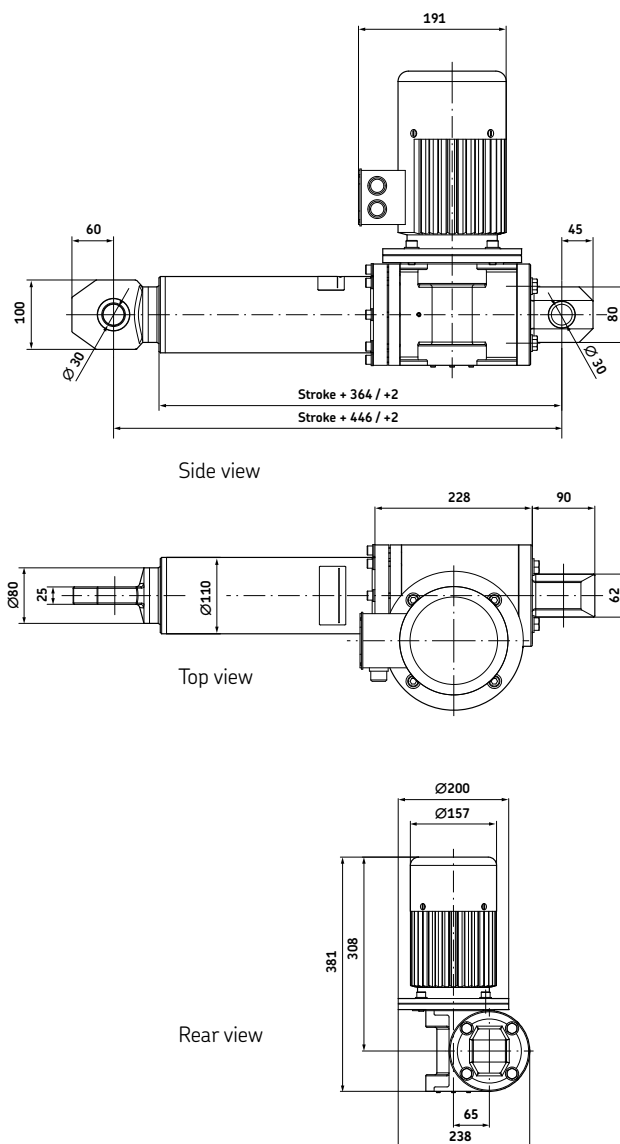
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



Connecting diagram



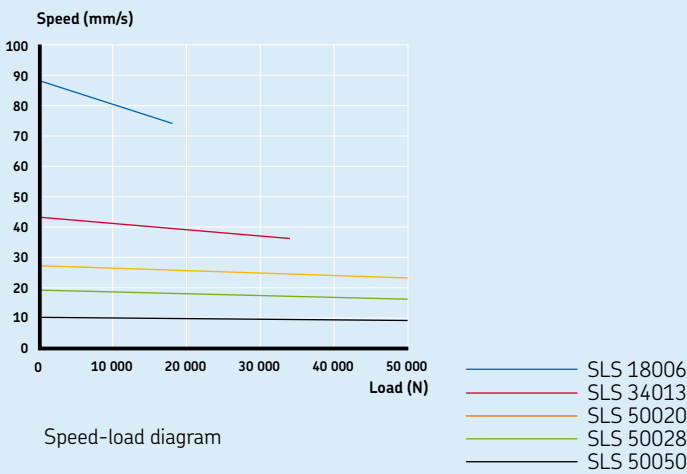
Dimensional drawing



Technical data

	Unit	SLS 18006	SLS 34013	SLS 50020	SLS 50028	SLS 50050
Rated push load	N	18 000	34 000	50 000	50 000	50 000
Rated pull load	N	18 000	34 000	50 000	50 000	50 000
Speed (at full load)	mm/s	74	36	23	16	9
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+446	S+446	S+446	S+446	S+446
Voltage	V AC	3x400	3x400	3x400	3x400	3x400
Power consumption	W	3 000	3 000	3 000	2 200	1 900
Current consumption	A	3,9	3,9	3,9	3,5	3,6
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection	IP	54	54	54	54	54
Weight	kg	40	40	40	40	40
Color	—	Silver	Silver	Silver	Silver	Silver

Performance diagram



Ordering key

	SLS							-				-			
Type															
Load:															
18 000 N															18006
34 000 N															34013
50 000 N / 23 mm/s															50020
50 000 N / 16 mm/s															50028
50 000 N / 9 mm/s															50050
Stroke (S):															
100 mm															100
200 mm															200
300 mm															300
400 mm															400
500 mm															500
600 mm															600
700 mm															700
Customer option:															
Standard															01
<i>Others (extended motor shaft, ...)</i>															XX

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

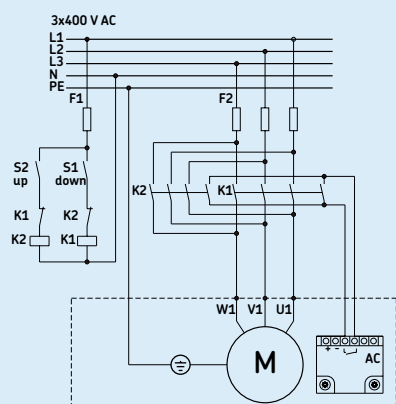
Linear actuator Magforce SKS/SKA

Benefits

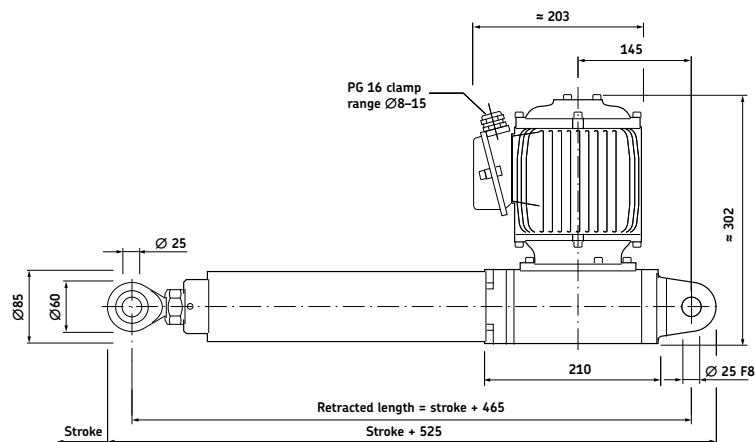
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



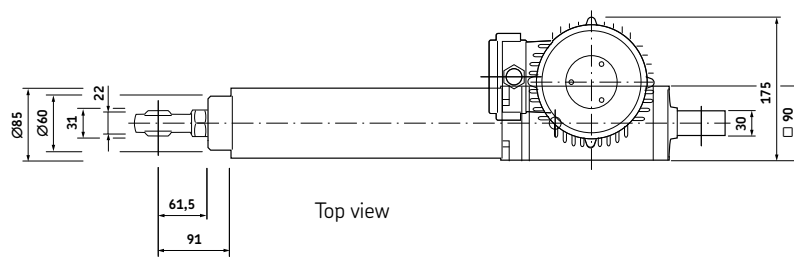
Connecting diagram



Dimensional drawing



Side view



Top view

Technical data

	Unit	SKS/SKA 15404	SKS/SKA 20406	SKS/SKA 25412	SKS/SKA 30423
Rated push load	N	15 000	20 000	25 000	30 000
Rated pull load	N	15 000	20 000	25 000	30 000
Speed (at full load)	mm/s	45	35	17	9
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+465	S+465	S+465	S+465
Voltage	VAC	3×400	3×400	3×400	3×400
Power consumption	W	1 700	1 650	1 300	1 200
Current consumption	A	3,3	3,5	2,8	3,0
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	−10 to +40	−10 to +40	−10 to +40	−10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	30	30	30	30
Color	—	Silver	Silver	Silver	Silver

Performance diagram

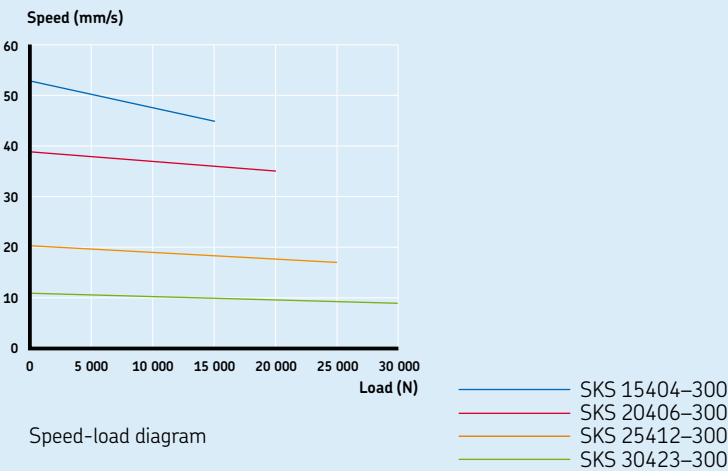


Diagram illustrating the structure of a 32-bit register, divided into three 8-bit sections (indicated by minus signs). The first section contains the bits S, K, and S. The second and third sections are empty.

5

15404
20406
25412
30423

100
200
300
400
500
600
700

01	XX
----	----

S K A - -

A

15404
20406
25412
30423

100
200
300
400
500
600
700

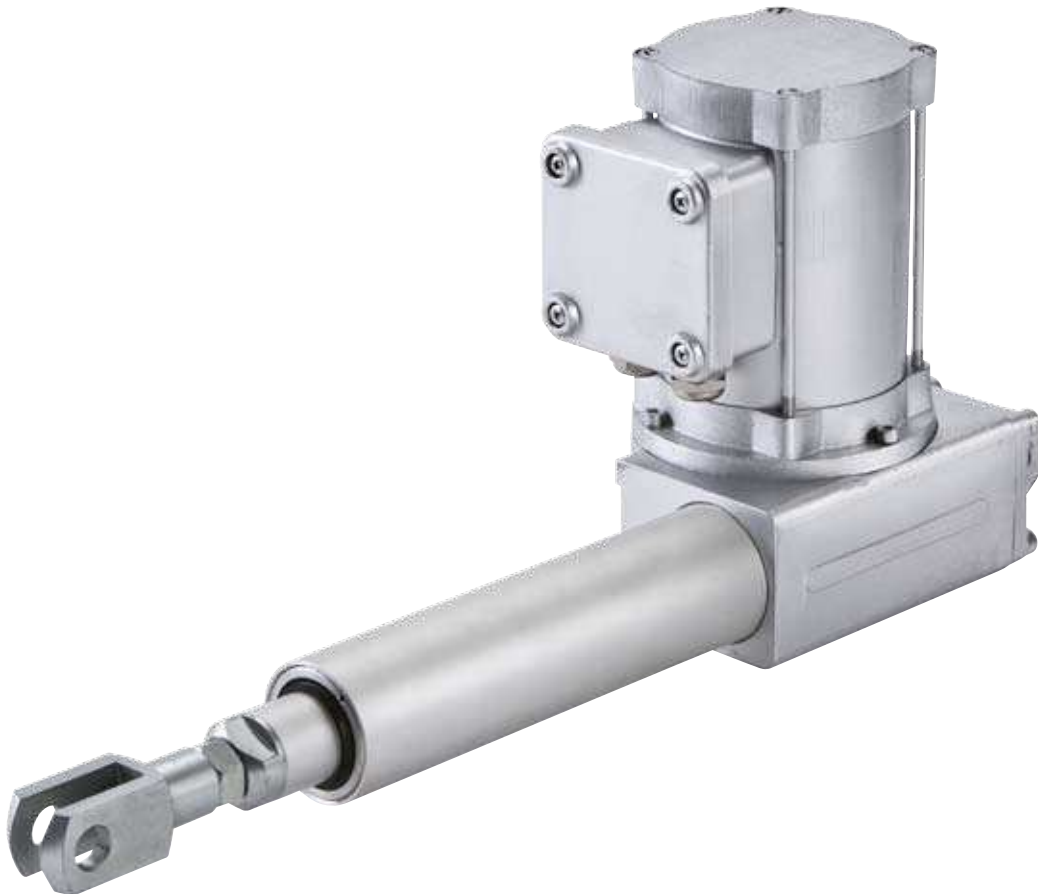
01	
02	
XX	

SKF

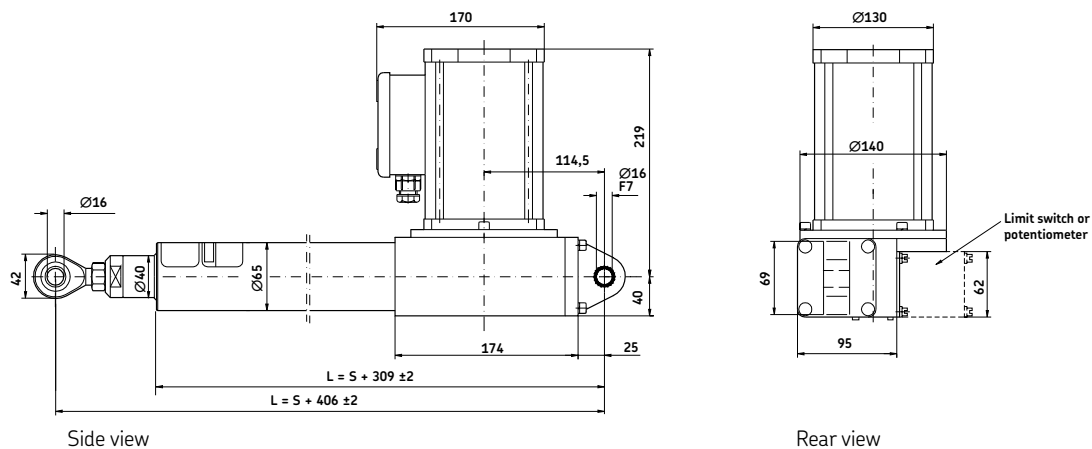
Linear actuator Magforce SKD

Benefits

- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design

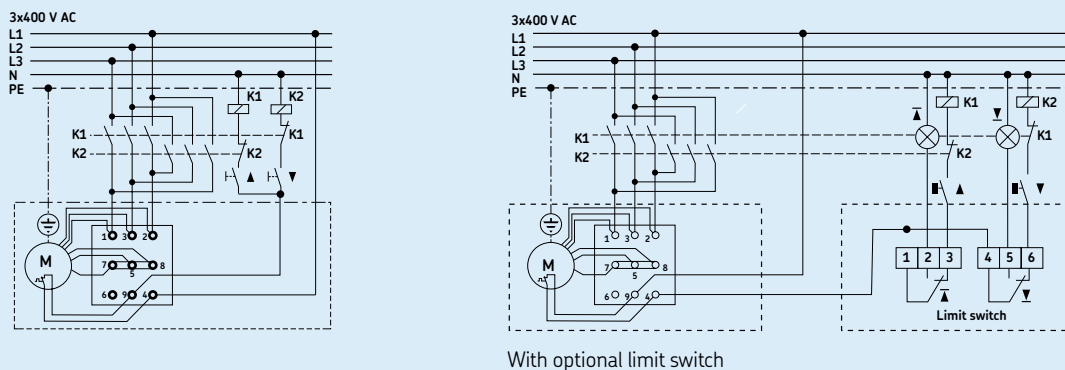


Dimensional drawing



Legend:
S = stroke
L = retracted length

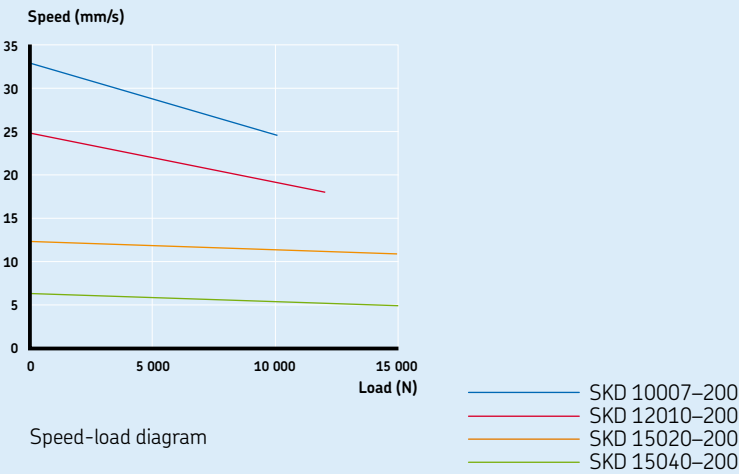
Connecting diagrams



Technical data

	Unit	SKD 10007	SKD 12010	SKD 15020	SKD 15040
Rated push load	N	10 000	12 000	15 000	15 000
Rated pull load	N	10 000	12 000	15 000	15 000
Speed (at full load)	mm/s	25	18	11	5
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+406	S+406	S+406	S+406
Voltage	V AC	3x400	3x400	3x400	3x400
Power consumption	W	920	800	750	600
Current consumption	A	1,8	1,7	1,6	1,5
Duty cycle	%	25 (2,5/7,25)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	14,6	14,6	14,6	14,6
Color	—	Silver	Silver	Silver	Silver

Performance diagram



Ordering key

	S K D		-		-	
Type						
Load:						
10 000 N						10007
12 000 N						12010
15 000 N / 11 mm/s						15020
15 000 N / 5 mm/s						15040
Stroke (S):						
100 mm						100
200 mm						200
300 mm						300
400 mm						400
500 mm						500
600 mm						600
700 mm						700
Customer option:						
Standard						01
<i>Others (brake, limit switch, extended motor shaft, encoder, potentiometer, ...)</i>						XX

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Magnetic brake (1,4 Nm)	ZAC-1031,0219	M/0126957
Potentiometer (1 000 Ω)	ZAC-1063,0011	M/0126958
Encoder	ZAC-1063,0020	M/0126959

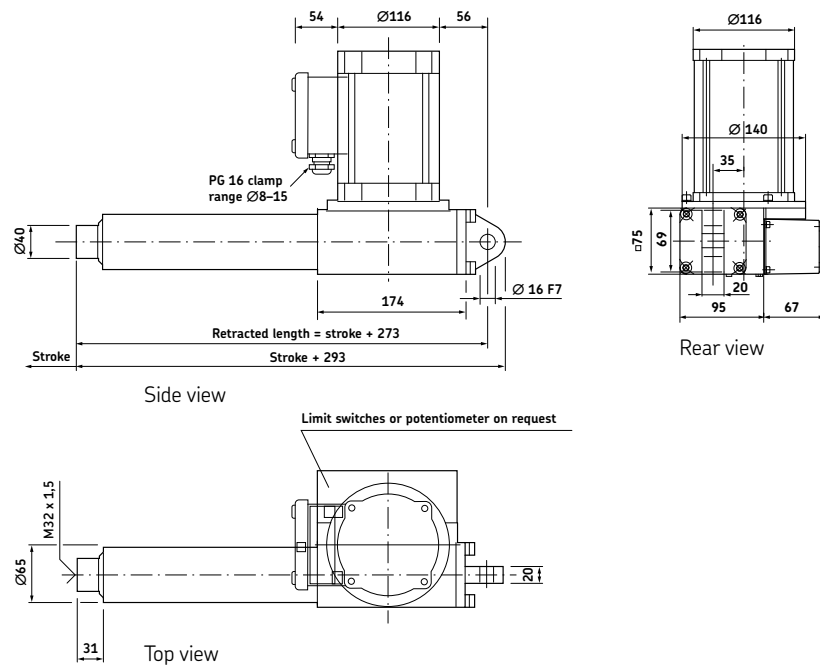
Linear actuator Magforce STD

Benefits

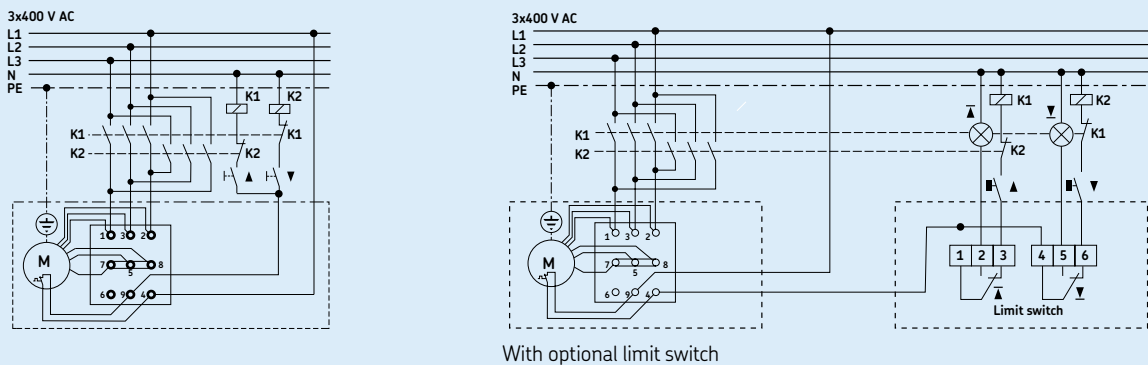
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



Dimensional drawing



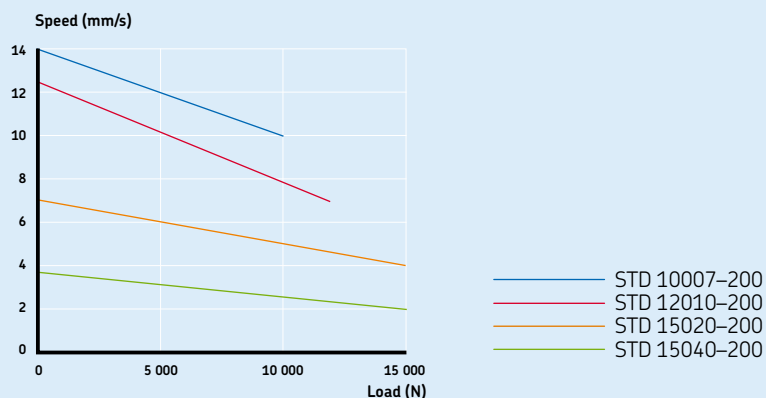
Connecting diagrams



Technical data

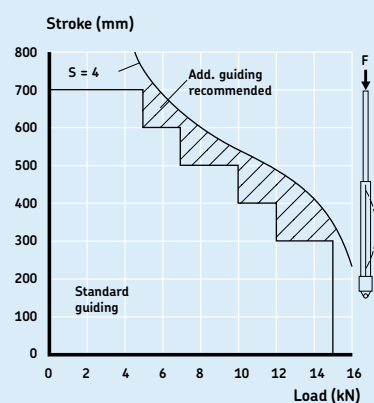
	Unit	STD 10007	STD 12010	STD 15020	STD 15040
Rated push load	N	10 000	12 000	15 000	15 000
Rated pull load	N	10 000	12 000	15 000	15 000
Speed (at full load)	mm/s	10	7	4	2
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+273	S+273	S+273	S+273
Voltage	V AC	3x400	3x400	3x400	3x400
Power consumption	W	920	800	700	500
Current consumption	A	1,8	1,7	1,6	1,4
Duty cycle	%	25 (2,5/7,5)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	14,6	14,6	14,6	14,6
Color	—	Silver	Silver	Silver	Silver

Performance diagram



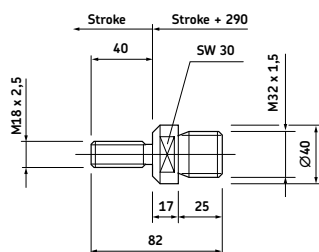
Speed-load diagram

Safety load factor conditions

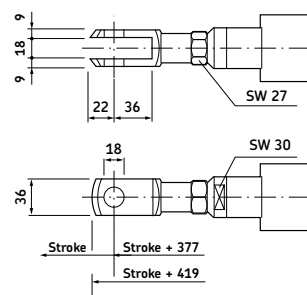


Bending of spindle
 S = safety factor Euler 3

Options



Adapter



Fork head

S T D [] [] [] [] - [] [] - [] []

10007
12010
15020
15040

100
200
300
400
500
600
700

01
11
13
19
34
XX

3

Designation	Order N°
-------------	----------

SKF

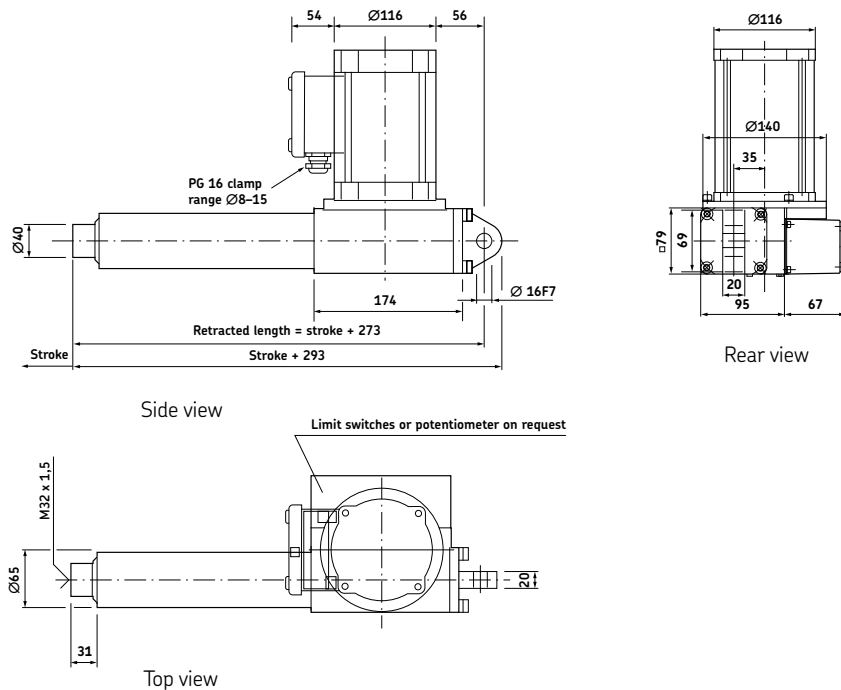
Linear actuator Magforce STW

Benefits

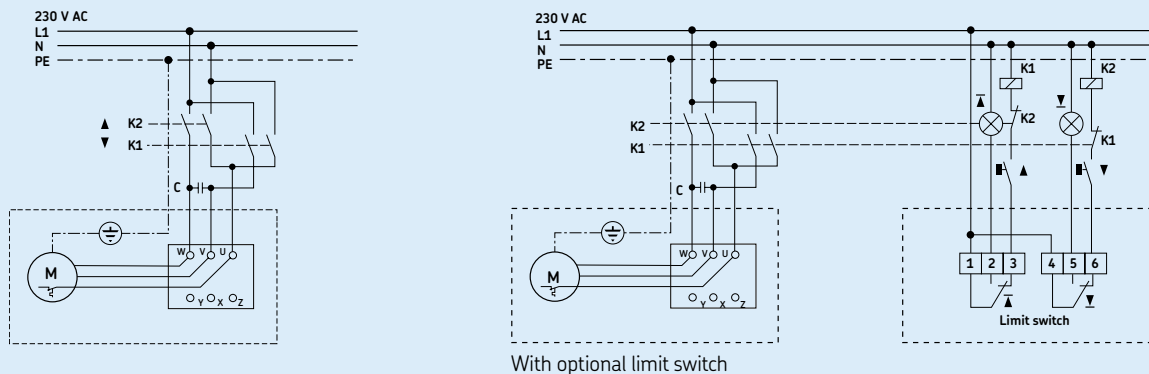
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



Dimensional drawing



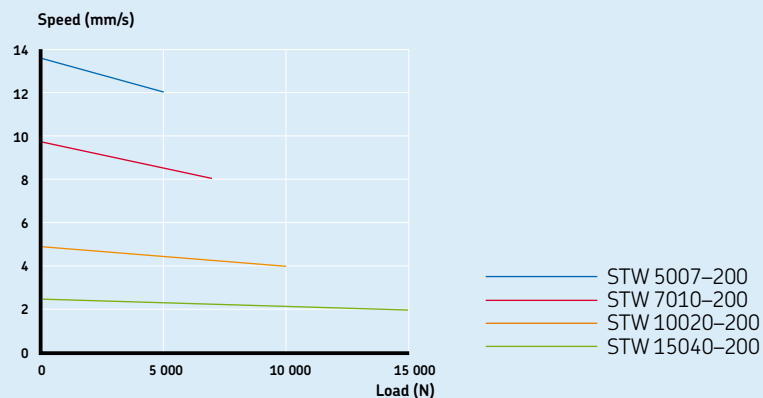
Connecting diagrams



Technical data

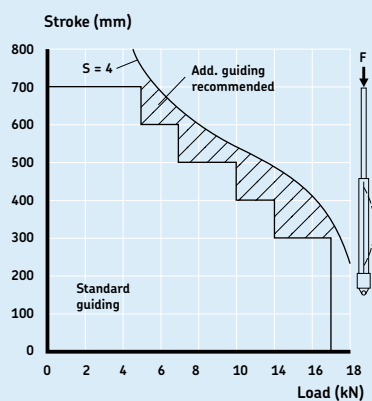
	Unit	STW 5007	STW 7010	STW 10020	STW 15040
Rated push load	N	5 000	7 000	10 000	15 000
Rated pull load	N	5 000	7 000	10 000	15 000
Speed (at full load)	mm/s	12	8	4	2
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+273	S+273	S+273	S+273
Voltage	V AC	230	230	230	230
Power consumption	W	700	710	710	750
Current consumption	A	3,3	3,5	3,5	3,5
Duty cycle	%	15 (1,5/8,5)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	14,6	14,6	14,6	14,6
Color	—	Silver	Silver	Silver	Silver

Performance diagram



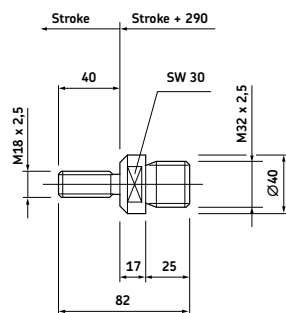
Speed-load diagram

Safety load factor conditions

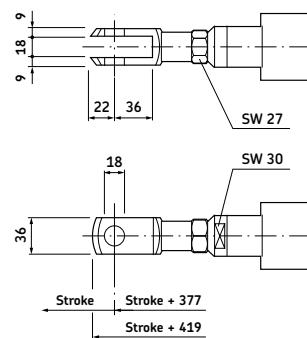


Bending of spindle S = safety factor Euler 3

Options



Adapter



Fork head

S T W - -

05007
07010
10020
15040

100
200
300
400
500
600
700

01	05	08	XX
----	----	----	----

3

Order N°

Adapter bolt	ZBE-1031,0106	M/0125265
Fork head	ZBE-1051,9038	M/0124705

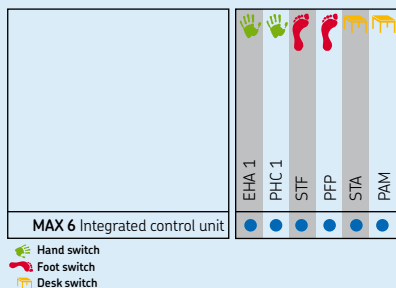
Linear actuator Matrix 6

Benefits

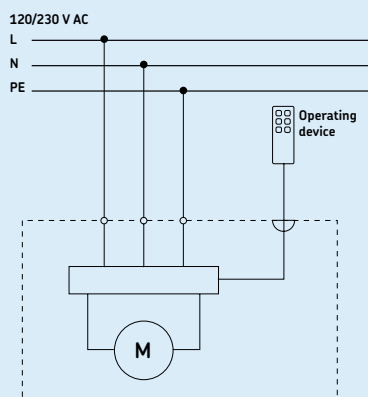
- Silent operation
- Full system with integrated control unit and accessories
- Compact and aesthetic
- Back-up nut as standard



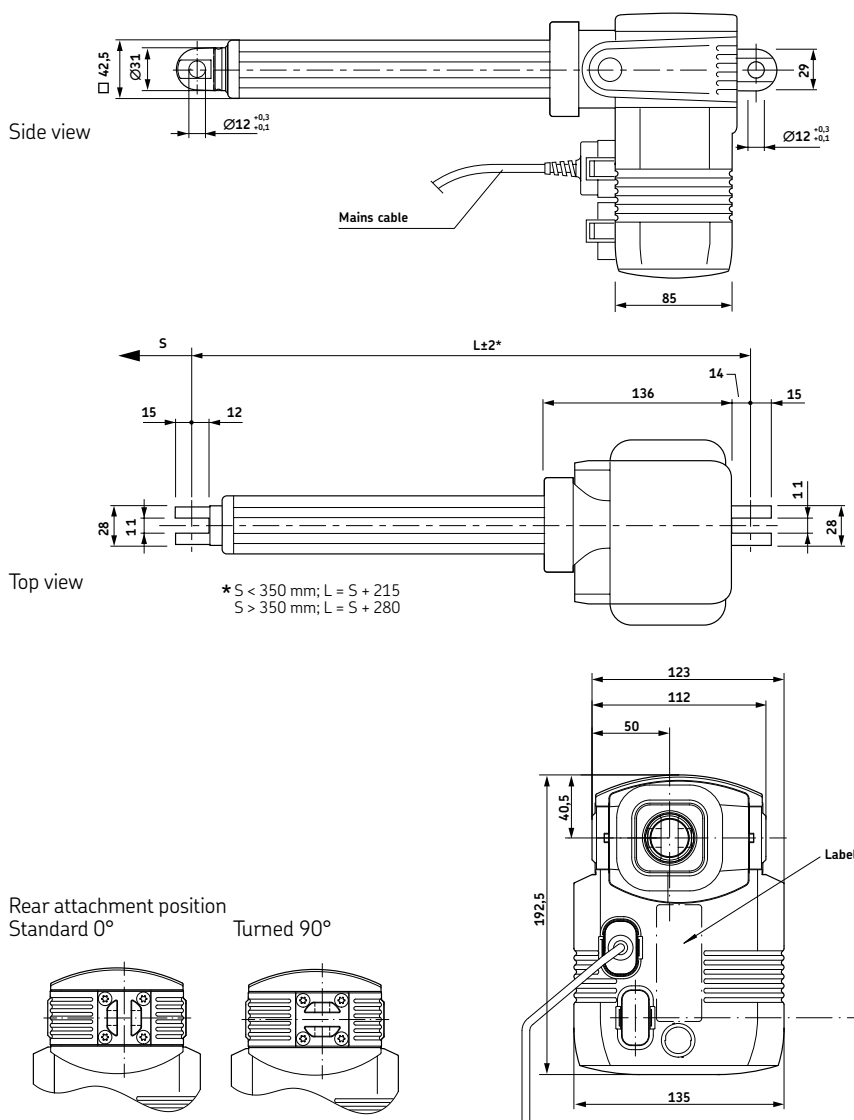
Suitable control units and accessories



Connecting diagram



Dimensional drawing



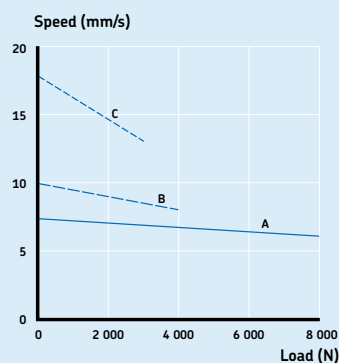
Technical data

	Unit	MAX 6..A..	MAX 6..B..	MAX 6..C..
Rated push load	N	8 000	4 000	3 000
Rated pull load	N	6 000 ¹⁾	4 000	3 000
Speed (full load to no load)	mm/s	6 to 7,5	8 to 10	13 to 18
Stroke	mm	50 to 700	50 to 700	50 to 700
Retracted length	mm	S + 215/280 ²⁾	S + 215/280 ²⁾	S + 215/280 ²⁾
Voltage	V AC	120 or 230	120 or 230	120 or 230
Power consumption	120 V AC 230 V AC	W W	150 145	150 145
Current consumption	120 V AC 230 V AC	A A	1,8 0,9	1,8 0,9
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	0 to +40	0 to +40	0 to +40
Type of protection	IP	66S	66S	66S
Weight (at 200 mm stroke)	kg	4,8	4,5	4,2
Color	—	Grey	Grey	Grey

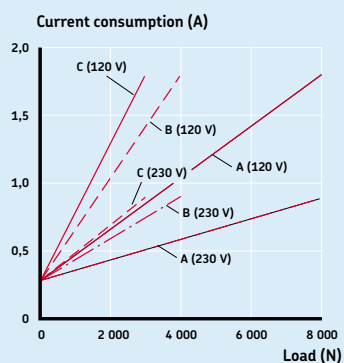
¹⁾ Max load for medical application is 5 000 N

²⁾ S < 350 mm; L = S + 215
S > 350 mm; L = S + 280

Performance diagrams

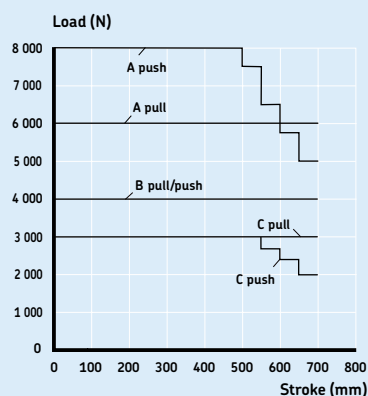
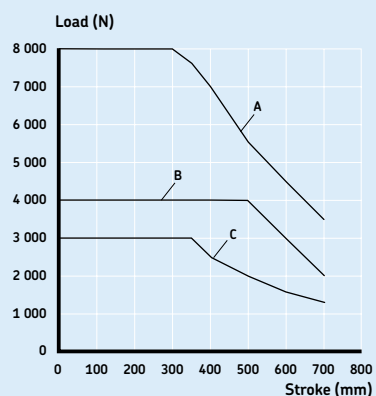
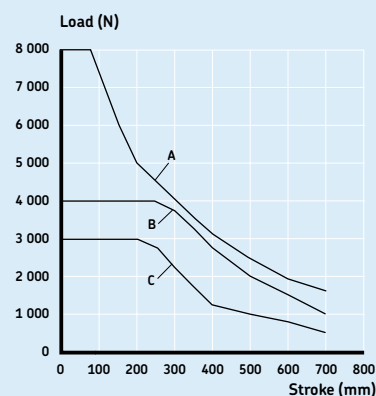


Speed-load diagram



Current-load diagram

Safety factor load conditions

Push load reduction static
Safety factor S=1Push load reduction static
Safety factor S=2Push load reduction static
Safety factor S=4 (EN60601)

Accessories

	Plug	Country	Designation	Order number
Straight cable 3,5 m	Schuko	DE	ZKA-140306-3500	M/0121723
Straight cable 3,5 m	SEV	CH	ZKA-140316-3500	M/0121737
Straight cable 3,5 m	UL	USA	ZKA-140355-3500	M/0121724
Straight cable 3,5 m	Hospital grade	USA	ZKA-140360-3500	M/0121732
Straight cable 3,5 m	British standard	UK	ZKA-140350-3500	M/0121743
Coiled cable 1,2 m / 2,2 m	Schuko	DE	ZKA-140342-1500	M/0121728
Coiled cable 1,2 m / 2,2 m	SEV	CH	ZKA-140378-1200	M/0121738
Straight polyurethane cable 3,5 m	SEV	CH	ZKA-140422-3500	M/0121739
Straight polyurethane cable 3,5 m	Schuko	DE	ZKA-140426-3500	M/0121740
Strain relief for mains cable			ZUB-952253	M/0102848
Tool for plugs (Jack/D-Sub/Mains)			ZWS-140375	M/0125322

Ordering key

		M	A	X	6		-				A						0	0	0
Type																			
Voltage:																			
230 V AC/50 Hz, integrated pneumatic control		0																	
120 V AC/60 Hz, integrated pneumatic control		1																	
230 V AC/50 Hz, integrated low voltage control with additional 24 V output		2																	
120 V AC/60 Hz, control +1 channel with additional 24 V output		3																	
230 V AC/50 Hz, integrated low voltage		4																	
120 V AC/60 Hz, integrated low voltage		5																	
Load:																			
8 000 N		A																	
4 000 N		B																	
3 000 N		C																	
Stroke (S):																			
50 mm		050 265																	
100 mm		100 315																	
150 mm		150 365																	
200 mm		200 415																	
250 mm		250 465																	
300 mm		300 515																	
350 mm		350 565																	
400 mm		400 680																	
450 mm		450 730																	
500 mm		500 780																	
550 mm		550 830																	
600 mm		600 880																	
650 mm		650 930																	
700 mm		700 980																	
Other stroke lengths; 50<S<700 mm		--- ---																	
Cable/Connecting plug:																			
No cable		0																	
Orientation of rear attachment:																			
No fork head (customized option)		0																	
Standard (as drawing)		1																	
Turned 90°		2																	
Option 1:																			
No option, only valid for actuator "A"		0																	
Quick-release +EKZm, push, fork head bore parallel to button (for actuator design "C" is L= +115 mm)*		E																	
Quick-release +EKZm, push, fork head bore 90° to button (for actuator design "C" is L= +115 mm)*		F																	
Electrical anti-pinching protection, motor direction pull		K																	
Electrical anti-pinching protection, motor direction push		L																	
Push load, for actuator version "B" and "C"		M																	
Pull load, for actuator version "B" and "C"		N																	
		EKZm: mechanical anti-pinching *min. stroke 150 mm up to 300 mm																	
Option 2:																			
No option		0																	
Lifetime monitoring		M																	
Option 3:																			
No option		-																	
Emergency lowering, fork head bore parallel to clamping lever (for actuator design "A", L+30 mm)		V																	
Emergency lowering, fork head bore 90° to clamping lever (for actuator design "A", L+30 mm)		W																	

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAR 40

Benefits

- Industrial reliable and robust actuator
- Wide range of components
- Right- and left-hand version



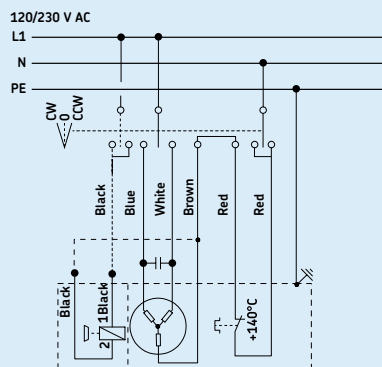
Suitable control units and accessories

	Control unit	Limit switch
	CAEV 110/220	CAXB 40*
E110D	•	•
E110DB	•	•
E220D	•	•
E220DB	•	•
CAES 31C	•	•

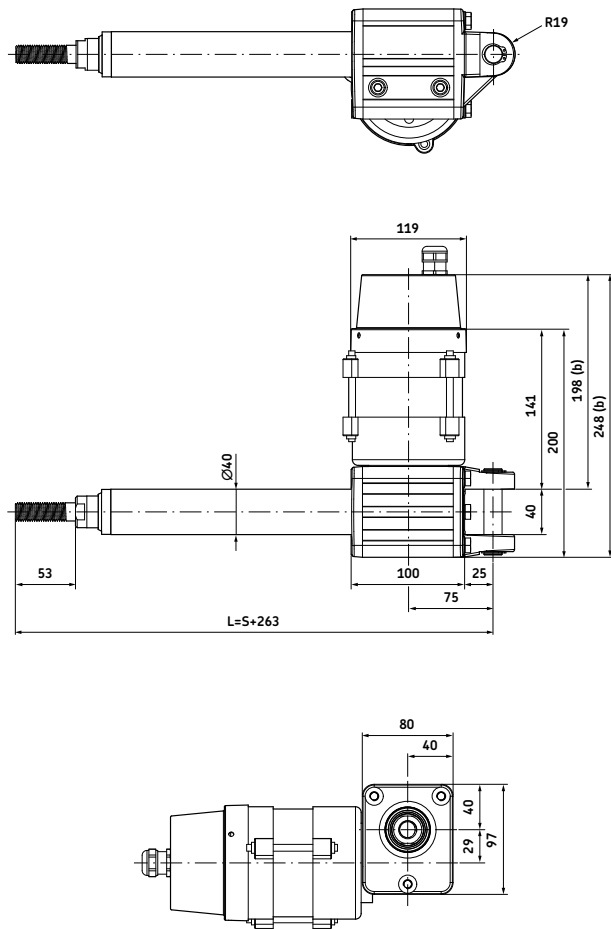
- Hand switch
- Foot switch
- Desk switch

* See page 379

Connecting diagram



Dimensional drawing



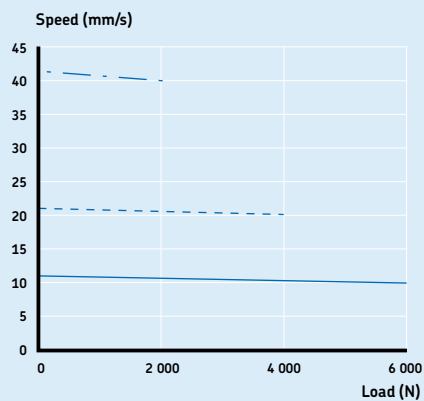
Legend:
S = stroke
L = retracted length
(b) = cover for brake (D24CB)

Technical data

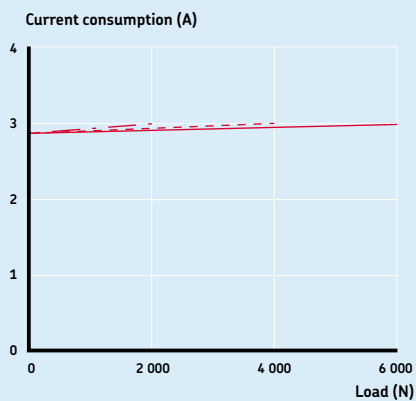
	Unit	CAR 40
Rated push load	N	2 000 to 6 000
Rated pull load	N	2 000 to 6 000
Speed (at full load)	mm/s	9 to 40*
Stroke	mm	100 to 700
Retracted length	mm	S+263
Voltage	V AC	120 or 230
Power consumption	120 V AC W	360
	230 V AC W	299
Current consumption	120 V AC A	3 (brake +0,29 A)
	230 V AC A	1,3 (brake +0,11 A)
Duty cycle	%	40
Ambient temperature	°C	-20 to +70
Type of protection	IP	20/54
Weight	kg	5,8 to 8,4

* Depending on selected motor

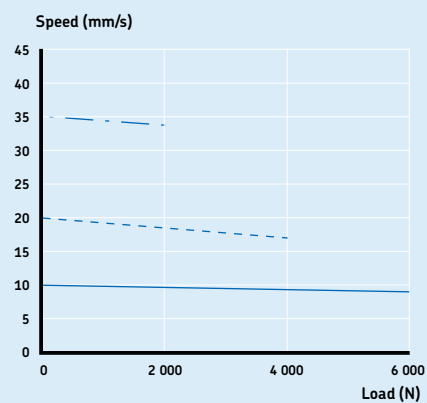
Performance diagrams



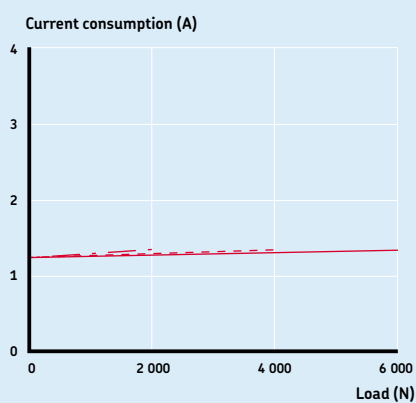
Speed-load diagram CAR 40 ... 120 V AC



Current-load diagram CAR 40 ... 120 V AC



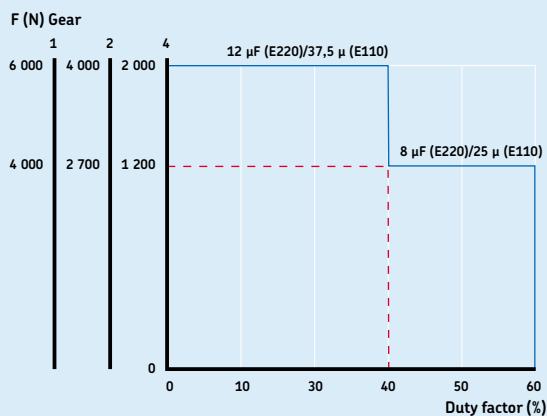
Speed-load diagram CAR 40 ... 230 V AC



Current-load diagram CAR 40 ... 230 V AC

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - V (mm/s)
 - - I (A)
 Gear 4 - · V (mm/s)
 - · I (A)

Duty cycle



CAR 40 ... 120/230 V AC

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
6 000/xx	4 000/xx	2 000/xx	No motor	0000
6 000/10	4 000/20	2 000/40	120 V AC/60 Hz, 1-phase, IP54	E110D
6 000/10	4 000/20	2 000/40	120 V AC/60 Hz, 1-phase, brake, IP20	E110DB
6 000/9	4 000/17	2 000/34	230 V AC/50 Hz, 1-phase, IP54	E220D
6 000/9	4 000/17	2 000/34	230 V AC/50 Hz, 1-phase, brake, IP20	E220DB
1	2	4		

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

100 mm
300 mm
500 mm
700 mm
Other stroke lengths

100
300
500
700

Option:

Friction clutch
Back-up nut

F
S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

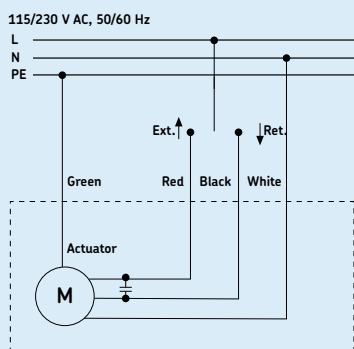
Linear actuator CAHB-31 series

Benefits

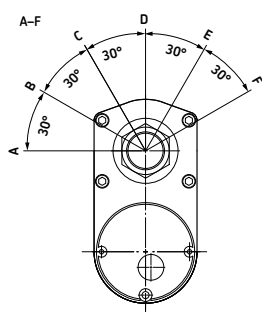
- High efficiency ball screw
- Extension tube (stainless steel)
- Protection tube (steel)
- Enhanced corrosion resistance
- Mechanical overload protection (clutch)
- Lubricated for service life
- Robust, designed for tough environment
- No back driving
- Motor with thermal protection



Connecting diagram

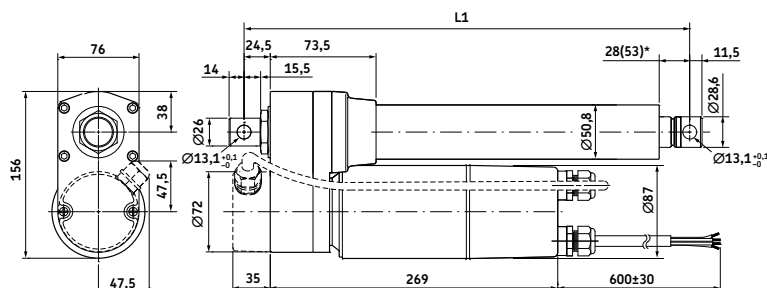


Different rear attachment



Dimensional drawing

Basic Configuration (dashed line for optional limit switch)



Legend:
L1 = retracted length
* 53 = dimension with limit switch

	With limit switch ¹⁾						Without limit switch ²⁾					
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L1 Retracted length	444	444	495	659	811	964	380	419	419	521	735	888

¹⁾ Tolerance: S and L1 = ± 5,0 mm (If S ≥ 305 mm, S = ± 7,5 mm)

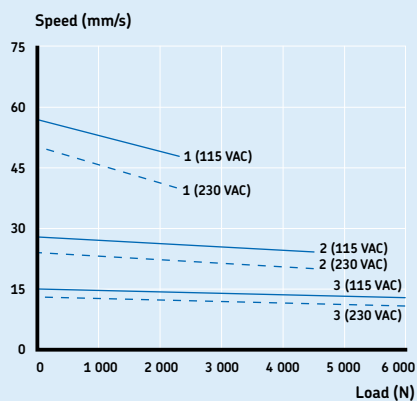
2) Tolerance: $S = \pm 2,5 \text{ mm}$ and $L1 = \pm 3,8 \text{ mm}$

Technical data

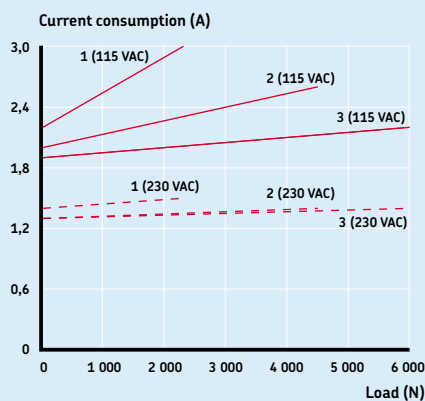
		Unit	CAHB-31... 1	CAHB-31... 2	CAHB-31... 3
Rated push load		N	2 300	4 500	6 000
Rated pull load		N	2 300	4 500	6 000
Speed (full load to no load)	115 V AC/60 Hz	mm/s	48 to 57	22 to 28	13 to 15
	230 V AC/50 Hz	mm/s	40 to 50	20 to 24	11 to 13
Stroke		mm	102 to 610	102 to 610	102 to 610
Retracted length		mm	—*	—*	—*
Voltage		V AC	115 or 230	115 or 230	115 or 230
Power consumption		W	N/A	N/A	N/A
Current consumption	115 V AC/60 Hz	A	3	2,6	2,2
	230 V AC/50 Hz	A	1,5	1,4	1,4
Duty cycle		%	25	25	25
Ambient temperature		°C	–26 to +65	–26 to +65	–26 to +65
Type of protection		IP	65	65	65
Weight (at 305 mm stroke)		kg	9,5	9,5	9,5
Color		—	Black	Black	Black

* See above table
For outdoors application, please contact SKF.

Performance diagrams



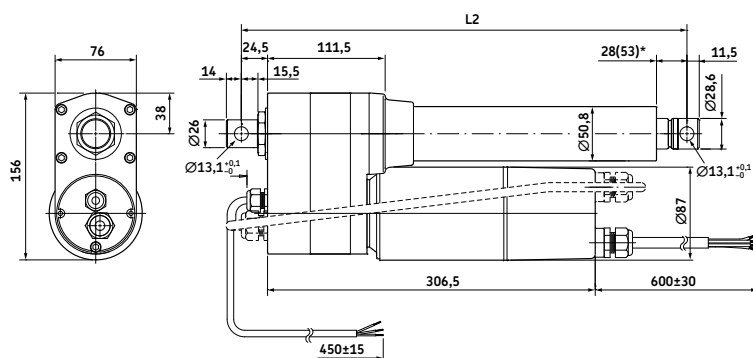
Speed-load diagram



Current-load diagram

Dimensional drawing

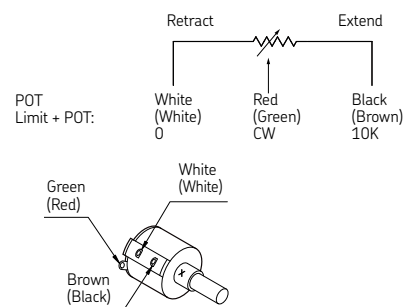
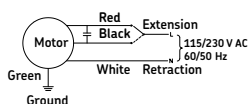
Optional potentiometer (dashed line for optional limit switch)



Legend:

L2 = retracted length

* 53 = dimension with limit switch



	With limit switch ¹⁾						Without limit switch ²⁾					
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L2 Retracted length	482	482	533	697	849	1 002	418	457	457	559	773	926

¹⁾ Tolerance: S and L2 = ± 5,0 mm (If S ≥ 305 mm, S = ± 7,5 mm)

2) Tolerance: $S = \pm 2,5 \text{ mm}$ and $L2 = \pm 3,8 \text{ mm}$

Potentiometer resolution

Stroke (mm)	102	153	204	305	457	610
Ohm/mm	59,0	59,0	29,5	29,5	9,84	9,84

Ordering key

C A H B - **3 1** - **N** - **0 0 0 0**

Type

Voltage:

115 V AC
230 V AC

N
P

Load:

2 300 N
4 500 N
6 000 N

1
2
3

Screw:

Ball screw

N

Stroke:

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

102
153
204
305
457
610

Retracted length:

Stroke

with L.S.¹⁾

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

w/o POT²⁾

444 mm
444 mm
495 mm
659 mm
811 mm
964 mm

with POT²⁾

482 mm
482 mm
533 mm
697 mm
849 mm
A02 mm (1 002 mm)

w/o L.S.¹⁾

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

380 mm
419 mm
419 mm
521 mm
735 mm
888 mm

418 mm
457 mm
457 mm
559 mm
773 mm
926 mm

IP:

Standard (IP 65)

A

Front attachment:

Standard (hole: Ø 13,1 mm)

Customized

A

X

Rear attachment:

Standard (0° and hole: Ø 13,1 mm)

30°

60°

90°

120°

150°

Customized

A
B
C
D
E
F
X

Option 1:

None

Limit switch (only for load version 6 000 N)

0

L

Option 2:

None

Potentiometer

0

P

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

¹⁾ L.S. = Limit Switch

²⁾ POT = Potentiometer

Linear actuator SJ 25, 35, 45 series

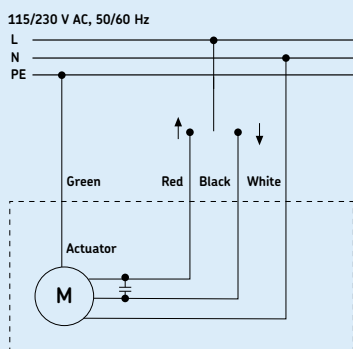
Benefits

- Motor with thermal protection ($+120 \pm 5^{\circ}\text{C}$)
- Acme screw
- Self-locking
- Integrated limit switches
- Potentiometer for feedback
- Gear box (metal)
- UL 1004/UL 60601-1* certification

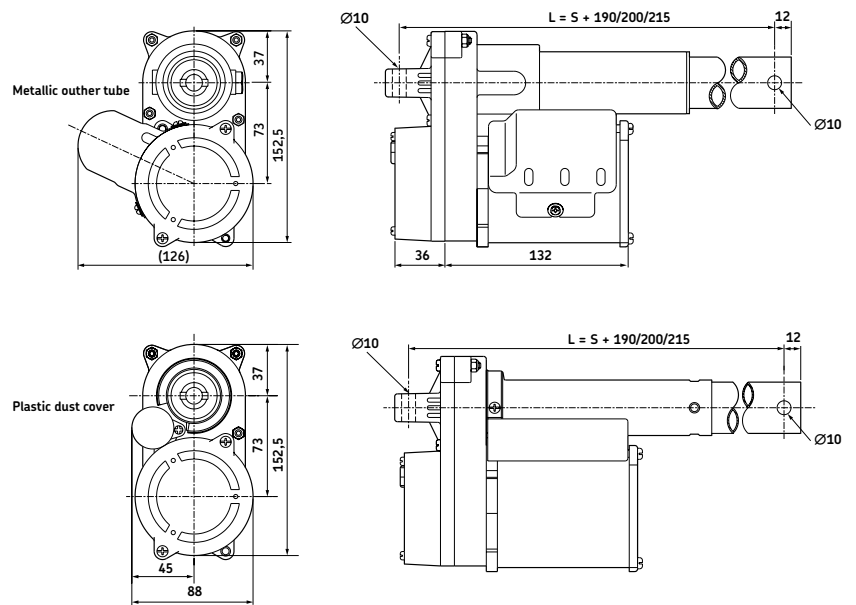


*Only as an option for SJ35 and SJ45

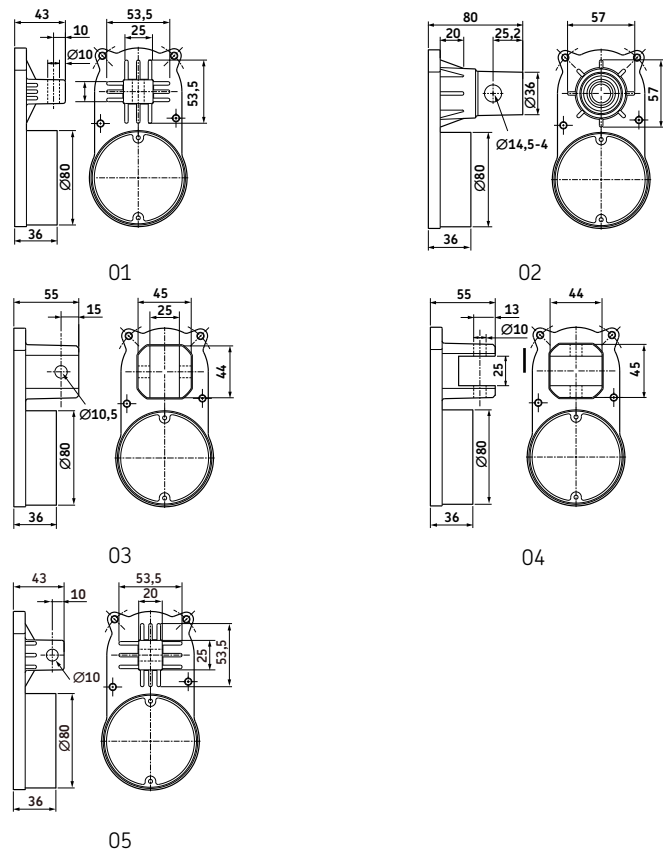
Connecting diagram



Dimensional drawing



Mountings



Technical data

	Unit	SJ 255	SJ 256	SJ 258	SJ 355	SJ 356	SJ 358
Rated push load	N	2 000	2 500	3 000	3 000	3 500	4 000
Rated pull load	N	2 000	2 500	3 000	3 000	3 500	4 000
Speed (full load)	115 V AC mm/s	6,6 to 7,2	5,5 to 6,0	4,0 to 4,5	6,6 to 7,2	5,5 to 6,0	4,5 to 3,7
to no load)	230 V AC mm/s	5,4 to 5,9	4,4 to 4,9	3,3 to 3,7	5,4 to 5,9	4,4 to 4,9	3,3 to 3,7
Stroke ¹⁾	mm	100 to 600	100 to 600	100 to 600	100 to 600	100 to 600	100 to 600
Retracted length ²⁾	mm	S+190/200/215	S+190/200/215	S+190/200/215	S+190/200/215	S+190/200/215	S+190/200/215
Voltage	V AC	115 or 230	115 or 230	115 or 230	115 or 230	115 or 230	115 or 230
Power consumption	W	N/A	N/A	N/A	N/A	N/A	N/A
Current consumption	115 V AC A	1,4	1,4	1,4	1,6	1,6	1,6
	230 V AC A	0,8	0,8	0,8	1,0	1,0	1,0
Duty cycle	%	17	17	17	17	17	17
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	52	52	52	52	52	52
Weight	kg	4,0	4,0	4,0	4,5	4,5	4,5
Color	–	Black	Black	Black	Black	Black	Black

¹⁾ Max. stroke for the tube version "I" is 250 mm.

²⁾ For clevis mounting; "01" and "05" L=S+190 mm, "02" L=S+215 mm, "03" and "04" L=S+200 mm.

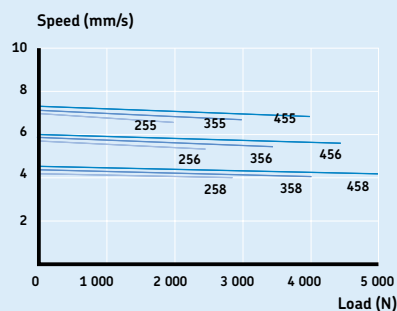
Technical data

	Unit	SJ 455	SJ 456	SJ 458
Rated push load	N	4 000	4 500	5 000
Rated pull load	N	4 000	4 500	5 000
Speed (full load)	115 V AC mm/s	6,6 to 7,2	5,5 to 6,0	4,0 to 4,5
to no load)	230 V AC mm/s	5,4 to 5,9	4,4 to 4,9	3,3 to 3,7
Stroke ¹⁾	mm	100 to 600	100 to 600	100 to 600
Retracted length ²⁾	mm	S+190/200/215	S+190/200/215	S+190/200/215
Voltage	V AC	115 or 230	115 or 230	115 or 230
Power consumption	W	N/A	N/A	N/A
Current consumption	115 V AC A	1,8	1,8	1,8
	230 V AC A	1,0	1,0	1,0
Duty cycle	%	17	17	17
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	52	52	52
Weight	kg	5,0	5,0	5,0
Color	–	Black	Black	Black

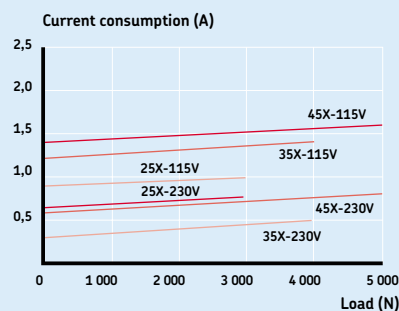
¹⁾ Max. stroke for the tube version "I" is 250 mm.

²⁾ For clevis mounting; "01" and "05" L=S+190 mm, "02" L=S+215 mm, "03" and "04" L=S+200 mm.

Performance diagrams



Speed-load diagram



Current-load diagram

Ordering key

Type		S		J															
Load / Speed:																			
2 000 N / 7,2 mm/s																			
2 500 N / 6,0 mm/s																			
3 000 N / 4,5 mm/s																			
3 000 N / 7,2 mm/s																			
3 500 N / 6,0 mm/s																			
4 000 N / 4,5 mm/s																			
4 000 N / 7,2 mm/s																			
4 500 N / 6,0 mm/s																			
5 000 N / 4,5 mm/s																			
Voltage:																			
115 V AC																			
230 V AC																			
Tube type:																			
With outer and inner tube																			
Inner tube with plastic dust protection cover																			
Inner tube only																			
Mounting (see illustrations on page 143):																			
Square mounting																			
Tube mounting with 4 holes																			
Clevis mounting																			
Clevis mounting																			
Square mounting																			
Cable connector:																			
No connector																			
1x4C to control box																			
1x3C to AC plug, 1x3C to pedant																			
With one motor controller																			
Feedback:																			
Potentiometer																			
No sensor																			
Stroke:																			
100 mm																			
150 mm																			
200 mm																			
250 mm (250 mm is also the maximum stroke for tube versions "I" and "Y")																			
300 mm																			
350 mm																			
400 mm																			
450 mm																			
500 mm																			
550 mm																			
600 mm																			
Customized cable length options:																			
<i>Specify requested cable length in dm</i>																			

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

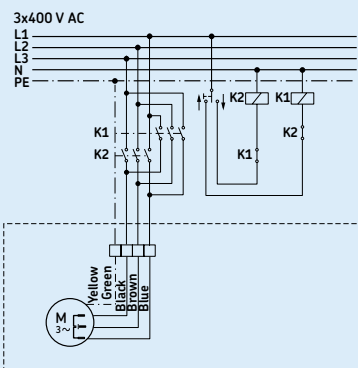
Linear actuator Magforce DSP

Benefits

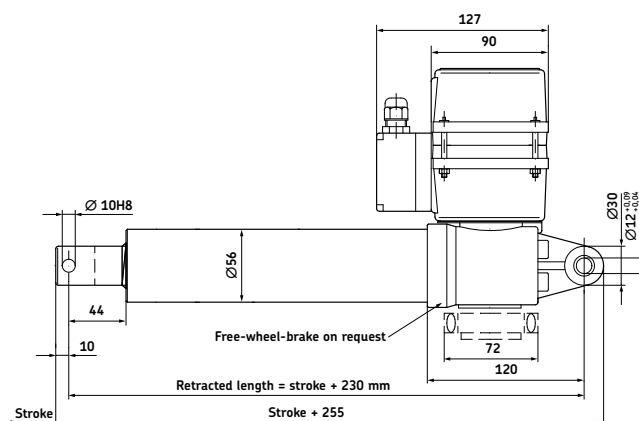
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



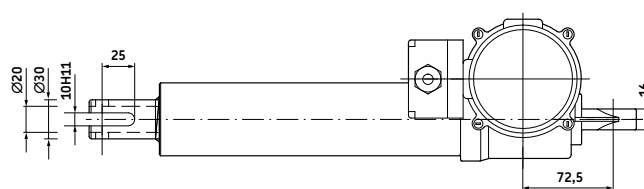
Connecting diagram



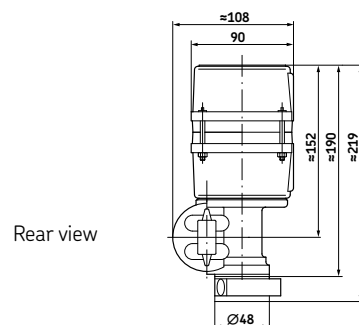
Dimensional drawing



Side view



Top view



Rear view

Technical data

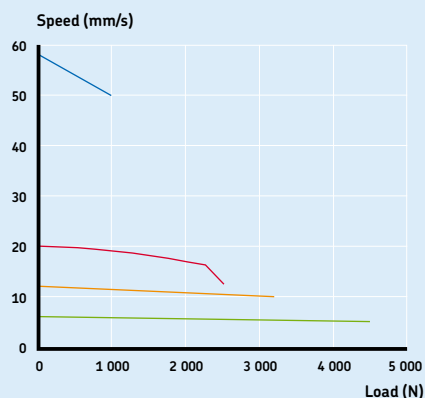
	Unit	DSP 1010	DSP 2530	DSP 3250	DSP 4550
Rated push load	N	1 000	2 500 ¹⁾	3 200 ²⁾	4 500 ³⁾
Rated pull load	N	1 000	2 500	3 200	4 500
Speed (at full load)	mm/s	50	15	10	5
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+230	S+230	S+230	S+230
Voltage	VAC	3×400	3×400	3×400	3×400
Power consumption	W	210	260	260	280
Current consumption	A	0,5	0,6	0,6	0,6
Duty cycle	%	40 (4/6)	40 (4/6)	40 (4/6)	40 (4/6)
Ambient temperature	°C	−10 to +40	−10 to +40	−10 to +40	−10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	5,6	5,6	5,6	5,6
Color	–	Silver	Silver	Silver	Silver

1) Push load allowed up to 500 mm stroke (if $S > 500$ mm, only pull load is allowed)

2) Push load allowed up to 450 mm stroke (if $S > 450$ mm, only pull load is allowed)

3) Push load allowed up to 350 mm stroke (if $S > 350$ mm, only pull load is allowed)

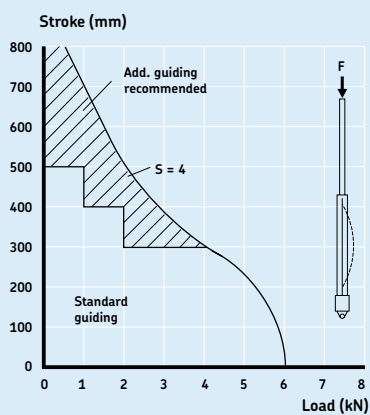
Performance diagram



— DSP 1010-200
— DSP 2530-200
— DSP 3250-200
— DSP 4550-200

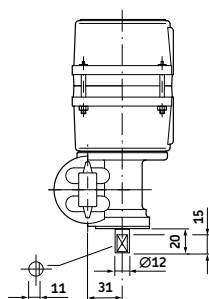
Speed-load diagram

Safety load factor conditions

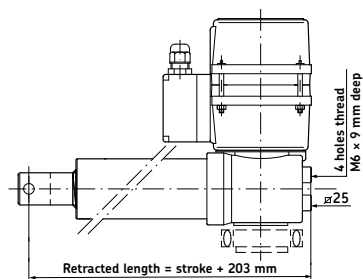


Bending of spindle S = safety factor Euler 3

Options



Extended motor shaft



Rear screw fixing

1010
2530
3250
4550

100
200
300
400
500
600
700

01
08
09
14
122
131
XX

3

Order N°

Free wheel brake on push load	ZAC-1028,6226	M/0124682
Free wheel brake on pull load	ZAC-1028,0002	M/0125632
Friction brake for pull/push load	ZAC-1028,7851	M/0124683
Limit switch 100 mm stroke	ZAC-1043,0210-0100	M/0126970
Limit switch 200 mm stroke	ZAC-1043,0210-0200	M/0126971
Limit switch 300 mm stroke	ZAC-1043,0210-0300	M/0126972
Limit switch 400 mm stroke	ZAC-1043,0210-0400	M/0126973
Limit switch 500 mm stroke	ZAC-1043,0210-0500	M/0126974
Limit switch 600 mm stroke	ZAC-1043,0210-0600	M/0126975

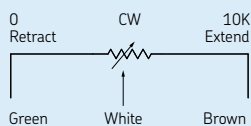
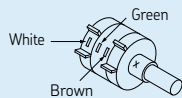
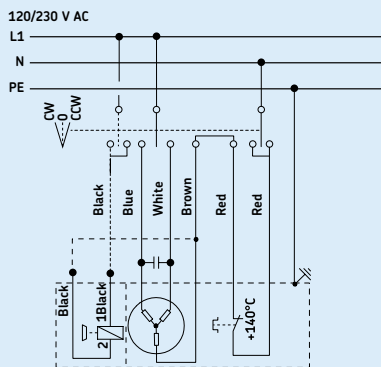
Linear actuator CAP 32

Benefits

- Easy to install
- Robust and reliable
- Lubricated for service life
- Right- and left-hand version

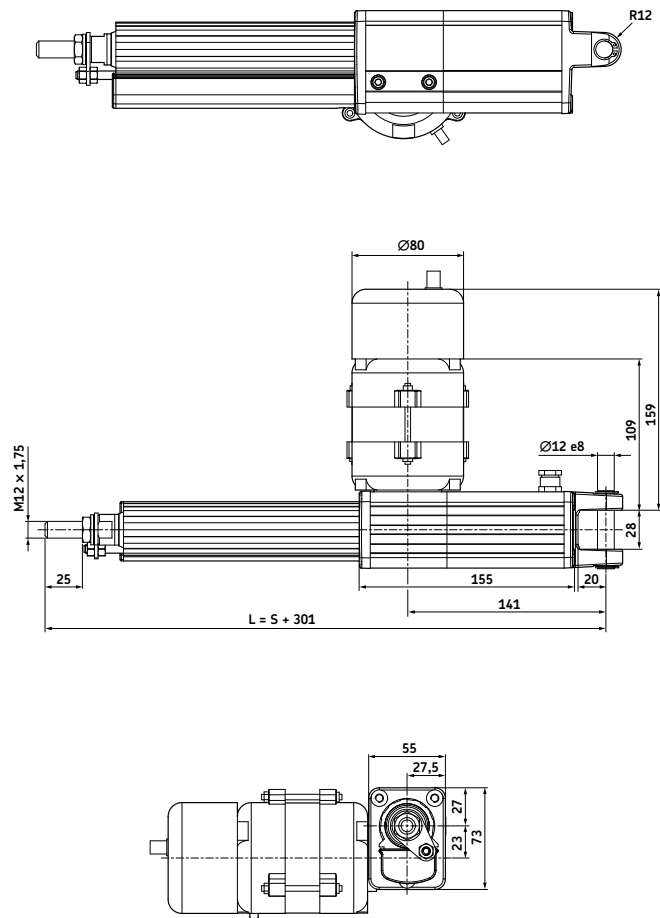


Connecting diagram



Connection diagram for rotating potentiometer.

Dimensional drawing



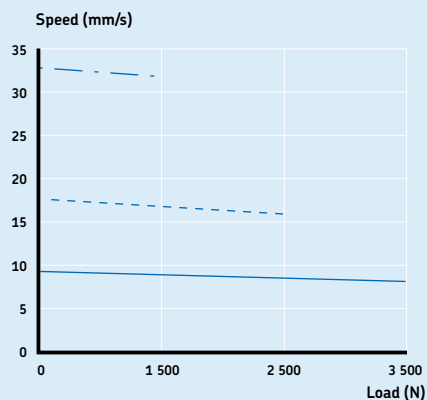
Legend:
S = stroke
L = retracted length

Technical data

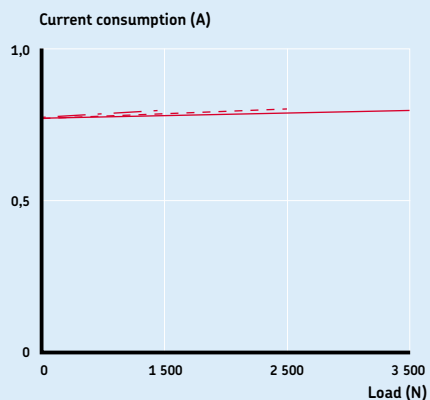
	Unit	CAP 32
Rated push load	N	1 500 to 3 500
Rated pull load	N	1 500 to 3 500
Speed (at full load)	mm/s	6 to 32*
Stroke	mm	50 to 700
Retracted length	mm	S+301
Voltage	VAC	120 or 230
Power consumption	120 VAC W	98 (brake 133,2 W)
	230 VAC W	92 (brake 117,3 W)
Current consumption	120 VAC A	0,82 (brake +0,29 A)
	230 VAC A	0,4 (brake + 0,11 A)
Duty cycle	%	30
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/54
Weight	kg	2,9 to 5,0

* Depending on selected motor

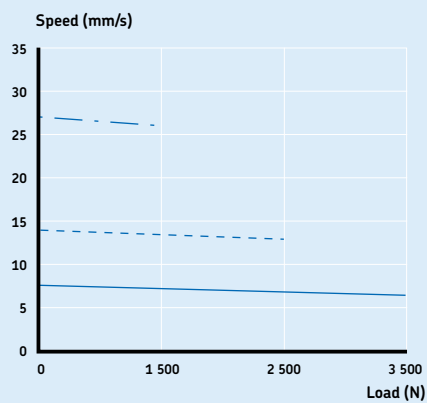
Performance diagrams



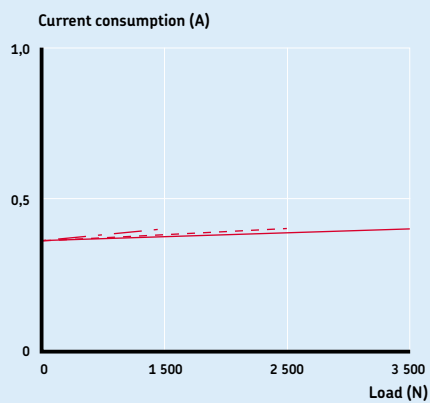
Speed-load diagram CAP 32 ... 120 V AC



Current-load diagram CAP 32 ... 120 V AC



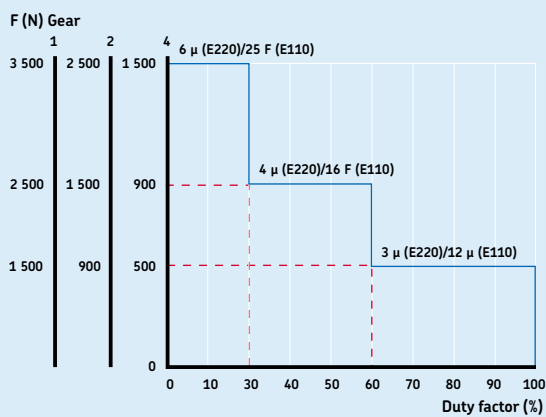
Speed-load diagram CAP 32 ... 230 V AC



Current-load diagram CAP 32 ... 230 V AC

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - V (mm/s)
 - - I (A)
 Gear 4 ··· V (mm/s)
 ··· I (A)

Duty cycle



CAP 32 ... 230/120 V AC

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
3 500xx	2 500/xx	1 500/xx	No motor	0000
3 500/8	2 500/16	1 500/32	120 V AC/60 Hz, 1-phase, IP54	E110C
3 500/8	2 500/16	1 500/32	120 V AC/60 Hz, 1-phase, brake, IP20	E110CB
3 500/6	2 500/13	1 500/26	230 V AC/50 Hz, 1-phase, IP54	E220C
3 500/6	2 500/13	1 500/26	230 V AC/50 Hz, 1-phase, brake, IP20	E220CB
1	2	4		

CAP 32 X X /

Type

Motor assembly:
Right
Left

Stroke (S):
50 mm
100 mm
200 mm
300 mm
500 mm
700 mm
Other stroke lengths

Option:
Back-up nut

R
L
S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAR 32

Benefits

- Industrial reliable and robust actuator
- Wide range of components
- Right- and left-hand version



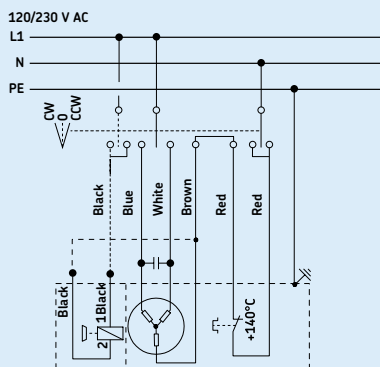
Suitable control units and accessories

Control unit	Limit switch
CAEV 110/220	CAXB 32*
E110C	•
E110CB	•
E220C	•
E220CB	•
CAES 31C	•

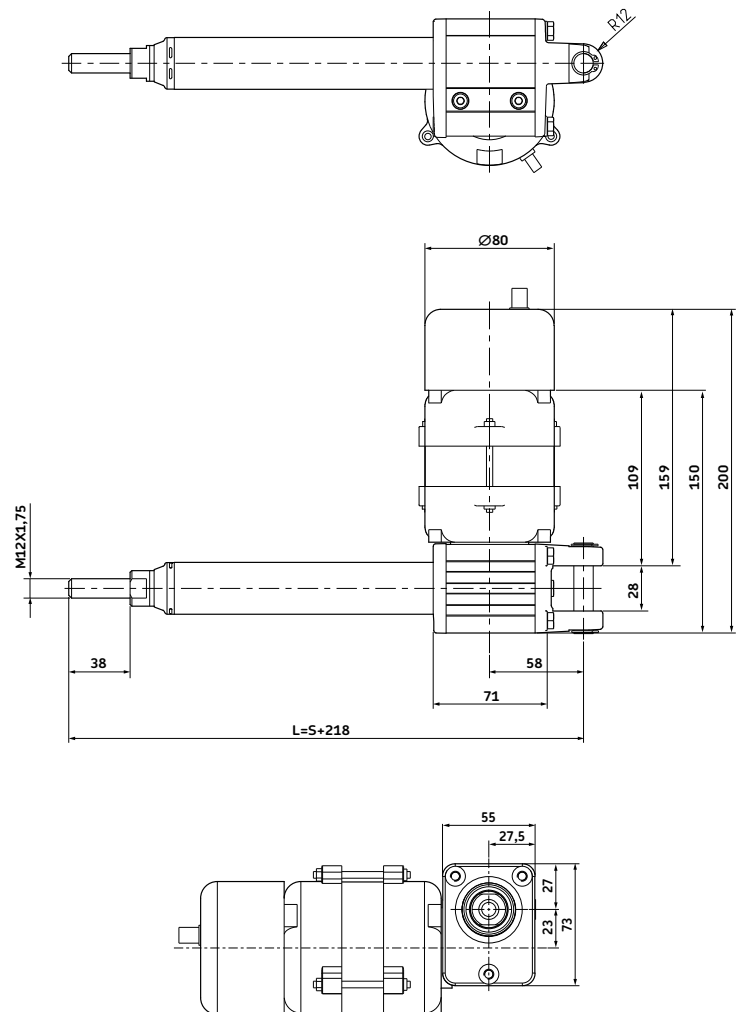
Hand switch
 Foot switch
 Desk switch

* See page 379

Connecting diagram



Dimensional drawing



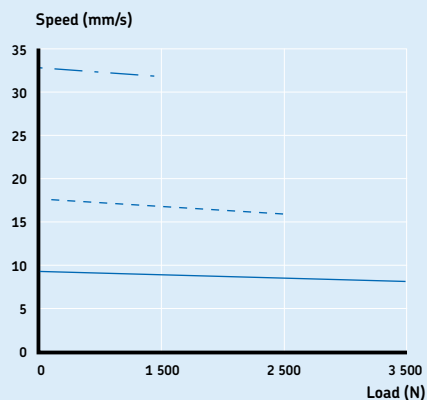
Legend:
 S = stroke
 L = retracted length

Technical data

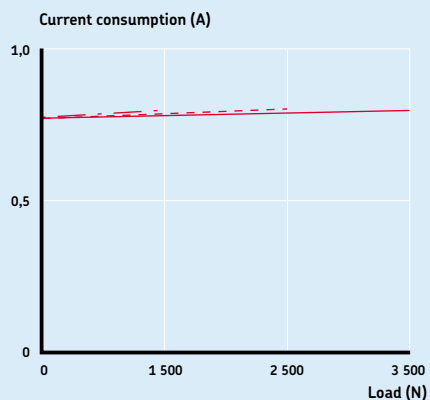
	Unit	CAR 32
Rated push load	N	1 500 to 3 500
Rated pull load	N	1 500 to 3 500
Speed (at full load)	mm/s	6 to 32*
Stroke	mm	50 to 700
Retracted length	mm	S + 218
Voltage	VAC	120 or 230
Power consumption	120 VAC W	98 (brake 133,2 W)
	230 VAC W	92 (brake 117,3 W)
Current consumption	120 VAC A	0,82 (brake +0,29 A)
	230 VAC A	0,4 (brake + 0,11 A)
Duty cycle	%	30
Ambient temperature	°C	-20 to +70
Type of protection	IP	20/54
Weight	kg	2,1 to 3,7

* Depending on selected motor

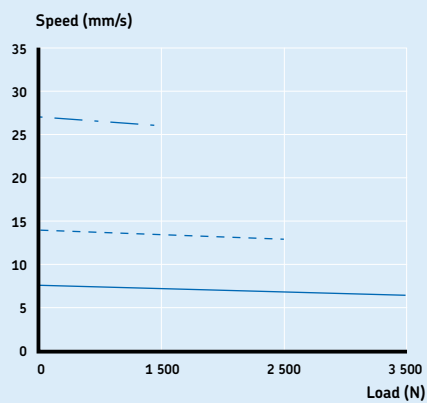
Performance diagrams



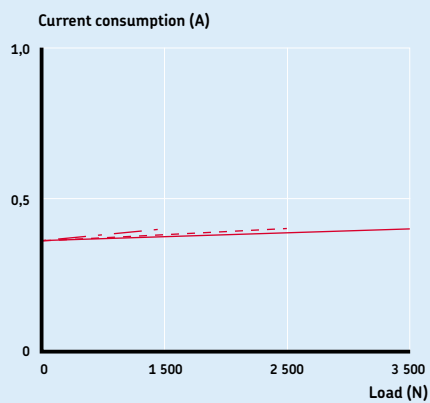
Speed-load diagram CAR 32 ... 120 V AC



Current-load diagram CAR 32 ... 120 V AC



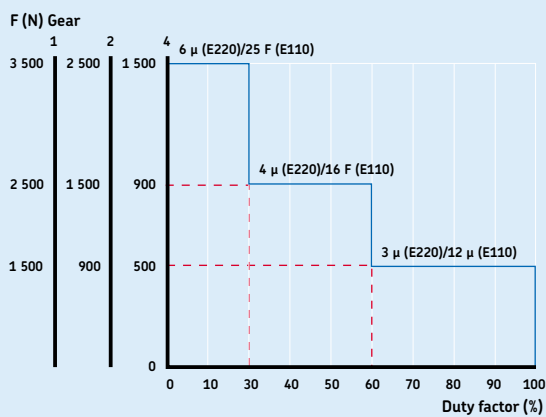
Speed-load diagram CAR 32 ... 230 V AC



Current-load diagram CAR 32 ... 230 V AC

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - V (mm/s)
 - - I (A)
 Gear 4 ··· V (mm/s)
 ··· I (A)

Duty cycle



CAR 32 ... 230/120 V AC

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
3 500/xx	2 500/xx	1 500/xx	No motor	0000
3 500/8	2 500/16	1 500/32	120 V AC/60 Hz, 1-phase, IP54	E110C
3 500/8	2 500/16	1 500/32	120 V AC/60 Hz, 1-phase, brake, IP20	E110CB
3 500/6	2 500/13	1 500/26	230 V AC/50 Hz, 1-phase, IP54	E220C
3 500/6	2 500/13	1 500/26	230 V AC/50 Hz, 1-phase, brake, IP20	E220CB
1	2	4		

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

50 mm
100 mm
200 mm
300 mm
500 mm
700 mm
Other stroke lengths

050
100
200
300
500
700

Option:

Friction clutch
Back-up nut

F
S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAT 32B

Benefits

- Compact
- Robust
- Modular
- Lubricated for service life
- High efficiency
- Digital encoder feedback



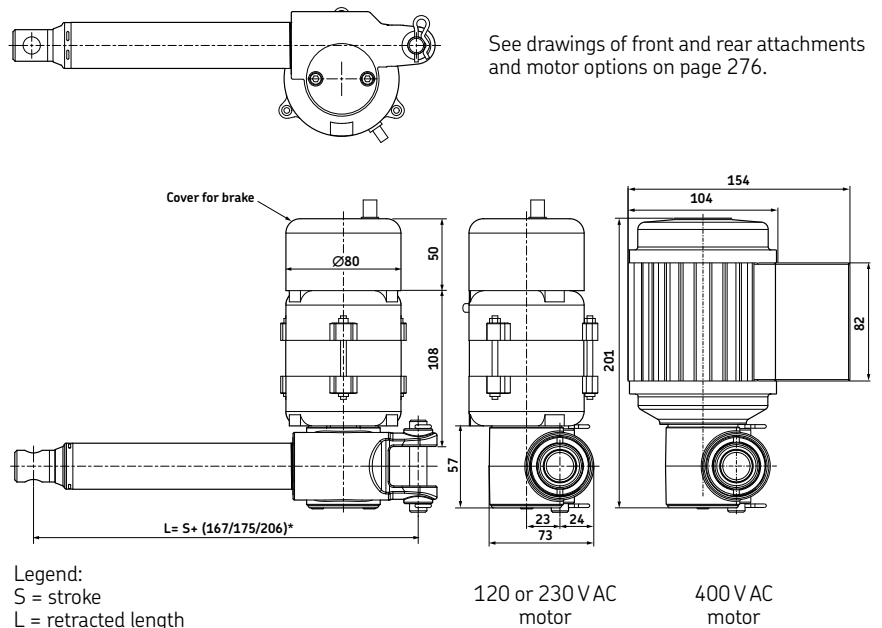
Suitable control units and accessories

	Control unit	Limit switch	Encoder
	CAEV 110/220	CAXB 32B ¹⁾	E2 ²⁾
E110C	•	•	•
E110CB	•	•	•
E220C	•	•	•
E220CB	•	•	•
E380C	•	•	•
CAES 31C	•		

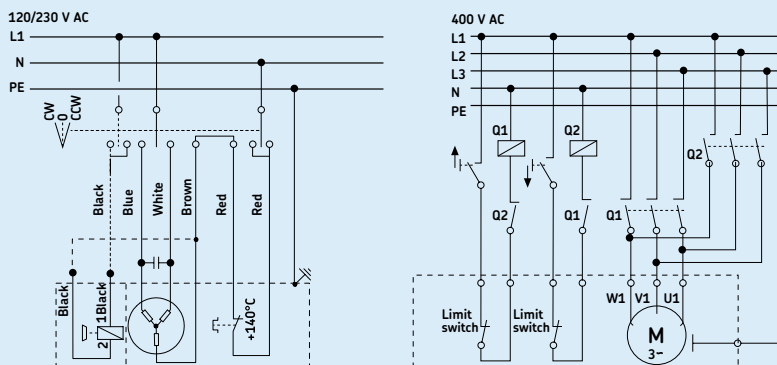
-  Hand switch
-  Foot switch
-  Desk switch

¹⁾See page 379
²⁾See page 380

Dimensional drawing



Connecting diagrams



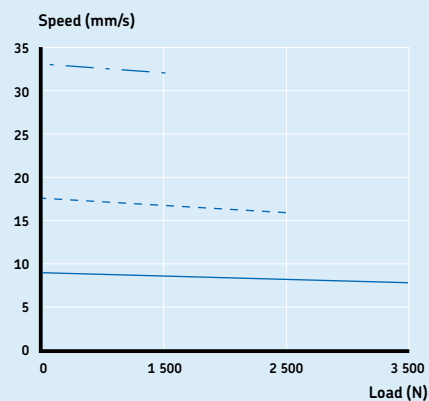
Technical data

	Unit	CAT 32B
Rated push load	N	1 500 to 3 500
Rated pull load	N	1 500 to 3 500
Speed (at full load)	mm/s	6,5 to 32 ¹⁾
Stroke	mm	50 to 700
Retracted length	mm	S+167/175/206 ²⁾
Voltage	VAC	120, 230 or 400
Power consumption	120 VAC W	98 (brake 133,2 W)
	230 VAC W	92 (brake 117,3 W)
	400 VAC W	80
Current consumption	120 VAC A	0,82 (brake +0,29 A)
	230 VAC A	0,4 (brake + 0,11 A)
	400 VAC A	0,2
Duty cycle	%	30
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/54/55
Weight	kg	2 to 3,5

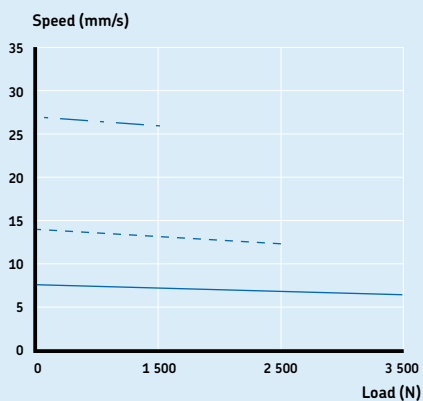
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

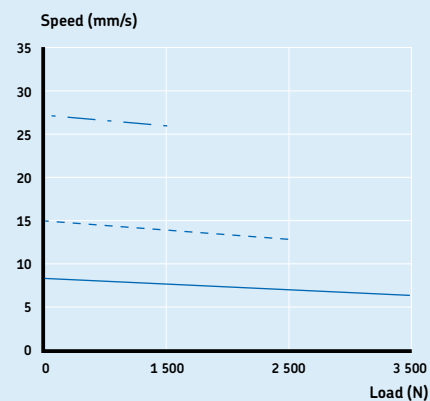
Performance diagrams



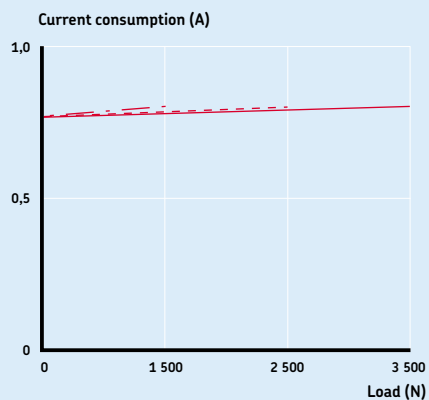
Speed-load diagram CAT 32B ... 120 VAC



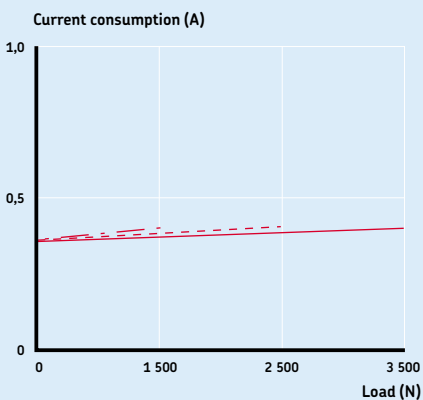
Speed-load diagram CAT 32B ... 230 VAC



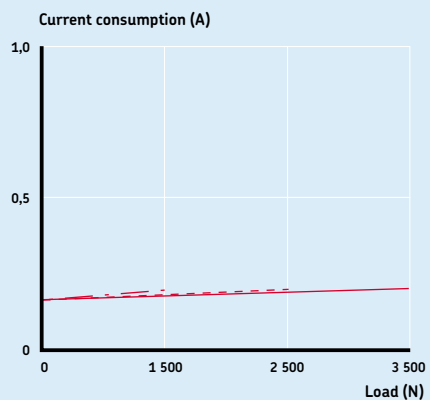
Speed-load diagram CAT 32B ... 400 VAC



Current-load diagram CAT 32B ... 120 VAC



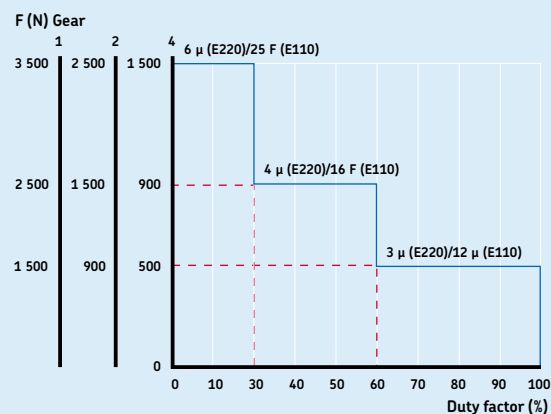
Current-load diagram CAT 32B ... 230 VAC



Current-load diagram CAT 32B ... 400 VAC

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - - V (mm/s)
 - - - I (A)
 Gear 4 - . - V (mm/s)
 - . - I (A)

Duty cycle

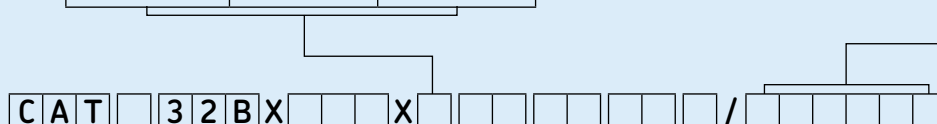


CAT 32B ... 230/120 VAC

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
4 000/xx	2 500/xx	1 500/xx	No motor	0000
3 500/8	2 500/16	1 500/32	120 V AC/60 Hz, 1-phase, IP54	E110C
3 500/8	2 500/16	1 500/32	120 V AC/60 Hz, 1-phase, brake, IP20	E110CB
3 500/6,5	2 500/13	1 500/26	230 V AC/50 Hz, 1-phase, IP54	E220C
3 500/6,5	2 500/13	1 500/26	230 V AC/50 Hz, 1-phase, brake, IP20	E220CB
3 500/7	2 500/14	1 500/28	400 V AC/50 Hz, 3-phase, IP55	E380C
1	2	4		

3



Type

Motor assembly:

Right
Left

RL

Stroke (S):

50 mm
100 mm
200 mm
300 mm
400 mm
500 mm
700 mm

050
100
200
300
400
500
700

Other stroke lengths

700
- - -

Rear attachment (see page 276):

Fork ear, $\varnothing=12,0$ mm
Fork ear, $\varnothing=12,7$ mm
Single ear, $\varnothing=12,0$ mm
Single ear, $\varnothing=12,7$ mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, $\varnothing=12,0$ mm
Hole, $\varnothing=12,7$ mm
Male thread, M12
Female thread, M12
Fork ear, $\varnothing=10,1$ mm

G1
G2
G3
G4
G5

Feedback:

Encoder (for all standard motors)

E2

Option:

Option:
Friction clutch (not available with option encoder)
No friction clutch
Back-up nut

F
Z
S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAT 33

Benefits

- Small
- Robust
- Highly efficient
- Lubricated for service life
- Digital encoder feedback



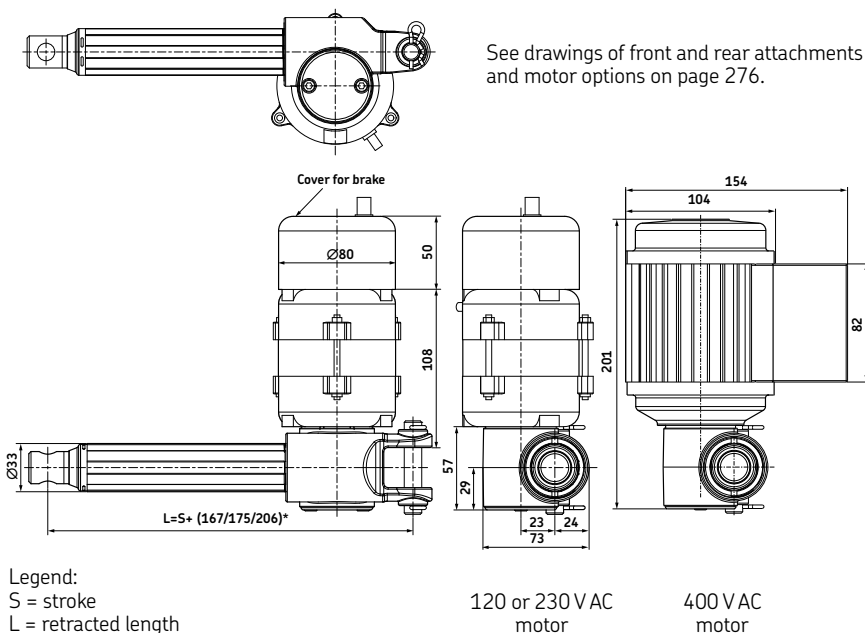
Suitable control units and accessories

	Control unit	Limit switch	Encoder
CAEV 110/220	CAXC 33 ¹⁾	E2 ²⁾	
E110C	•	•	•
E110CB	•	•	•
E220C	•	•	•
E220CB	•	•	•
E380C	•	•	•
CAES 31C	•		

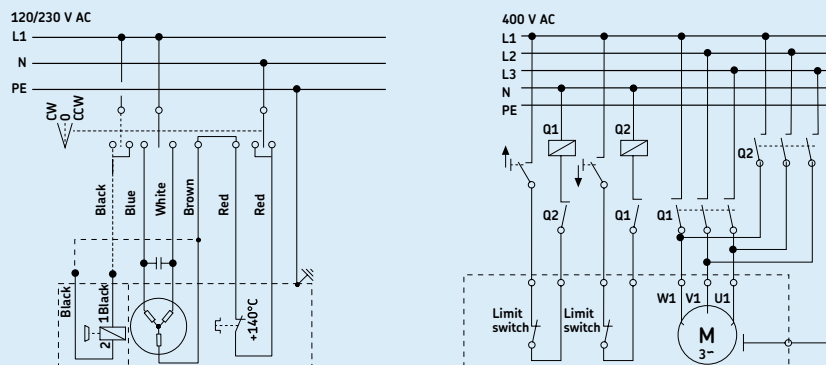
- Hand switch
- Foot switch
- Desk switch

¹⁾See page 378
²⁾See page 380

Dimensional drawing



Connecting diagrams

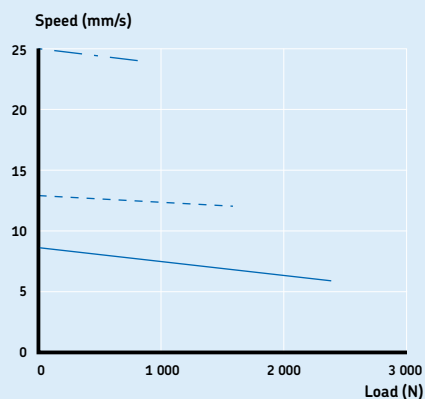


Technical data

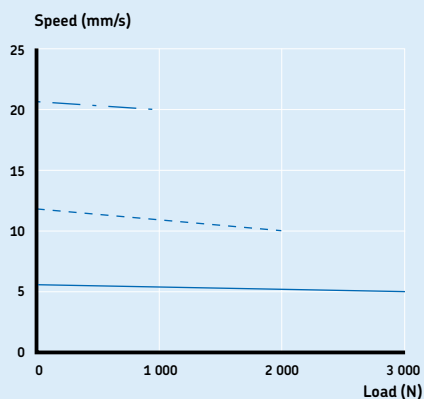
	Unit	CAT 33
Rated push load	N	800 to 3 000
Rated pull load	N	800 to 3 000
Speed (at full load)	mm/s	5 to 24 ¹⁾
Stroke	mm	100 to 400
Retracted length	mm	S+150/158/189 ²⁾
Voltage	V AC	120, 230 or 400
Power consumption	W	98 (brake 133,2W)
	W	92 (brake 117,3W)
	W	80
Current consumption	A	0,82 (brake +0,29A)
	A	0,4 (brake + 0,11A)
	A	0,2
Duty cycle	%	30
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/54/55
Weight	kg	2 to 2,7

¹⁾ Depending on selected motor
²⁾ Dimension depends on selected front attachment

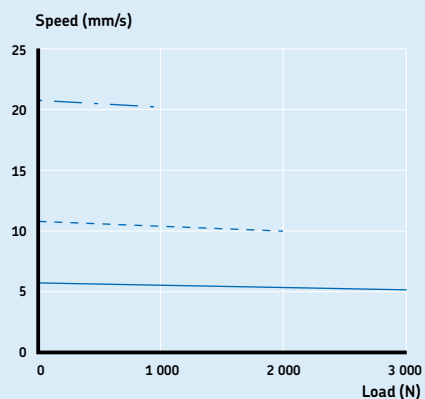
Performance diagrams



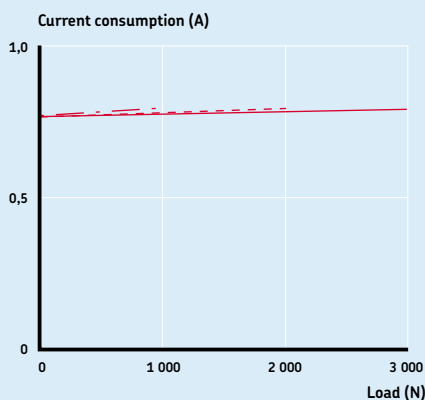
Speed-load diagram CAT 33 ... 120 V AC



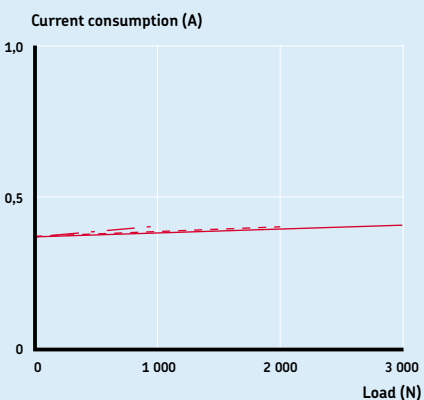
Speed-load diagram CAT 33 ... 230 V AC



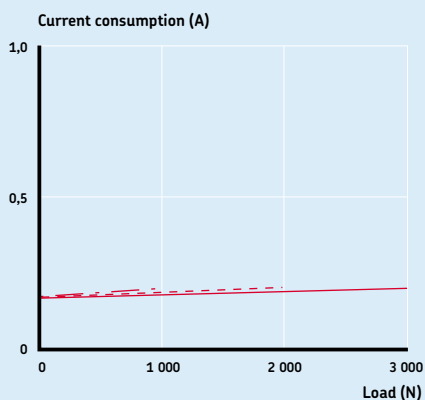
Speed-load diagram CAT 33 ... 400 V AC



Current-load diagram CAT 33 ... 120 V AC



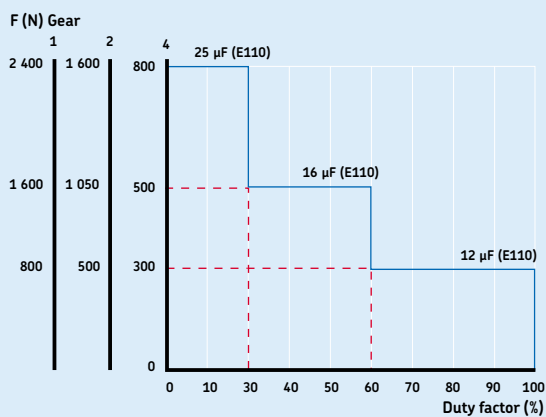
Current-load diagram CAT 33 ... 230 V AC



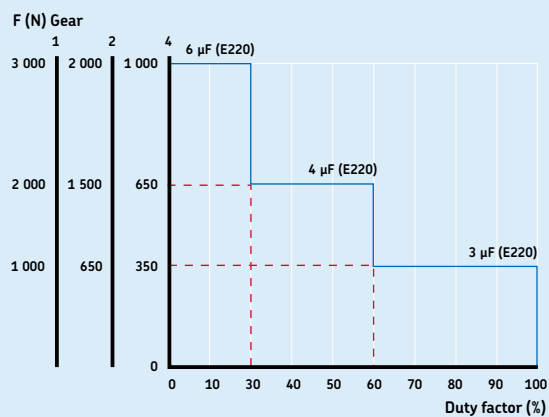
Current-load diagram CAT 33 ... 400 V AC

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - V (mm/s)
 - - I (A)
 Gear 4 ··· V (mm/s)
 ··· I (A)

Duty cycle



CAT 33 ... 120 V AC



CAT 33 ... 230 V AC

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
3 000/xx 2 400/6 2 400/6 3 000/5 3 000/5 3 000/5	2 000/xx 1 600/12 1 600/12 2 000/10 2 000/10 2 000/10	1 000/xx 800/24 800/24 1 000/20 1 000/20 1 000/20	No motor 120 V AC/60 Hz, 1-phase, IP54 120 V AC/60 Hz, 1-phase, brake, IP20 230 V AC/50 Hz, 1-phase, IP54 230 V AC/50 Hz, 1-phase, brake, IP20 400 V AC/50 Hz, 3-phase, IP55	0000 E110C E110CB E220C E220CB E380C
1	2	4		

C A T 3 3 X X /

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

100 mm
200 mm
300 mm
400 mm

100
200
300
400

Other stroke lengths

Rear attachment (see page 276):

Fork ear, Ø=12,0 mm
Fork ear, Ø=12,7 mm
Single ear, Ø=12,0 mm
Single ear, Ø=12,7 mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, Ø=12,0 mm
Hole, Ø=12,7 mm
Male thread, M12
Female thread, M12
Fork ear, Ø=10,1 mm

G1
G2
G3
G4
G5

Feedback:

No encoder (no code)
Encoder (for all standard motors)

E2

Option:

Friction clutch (not available with option encoder)
No friction clutch

F
Z

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

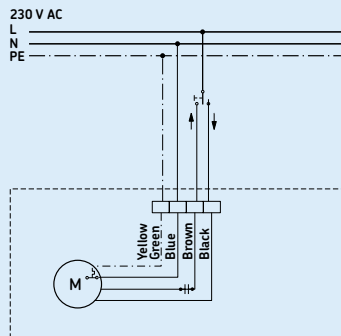
Linear actuator Magforce WSP

Benefits

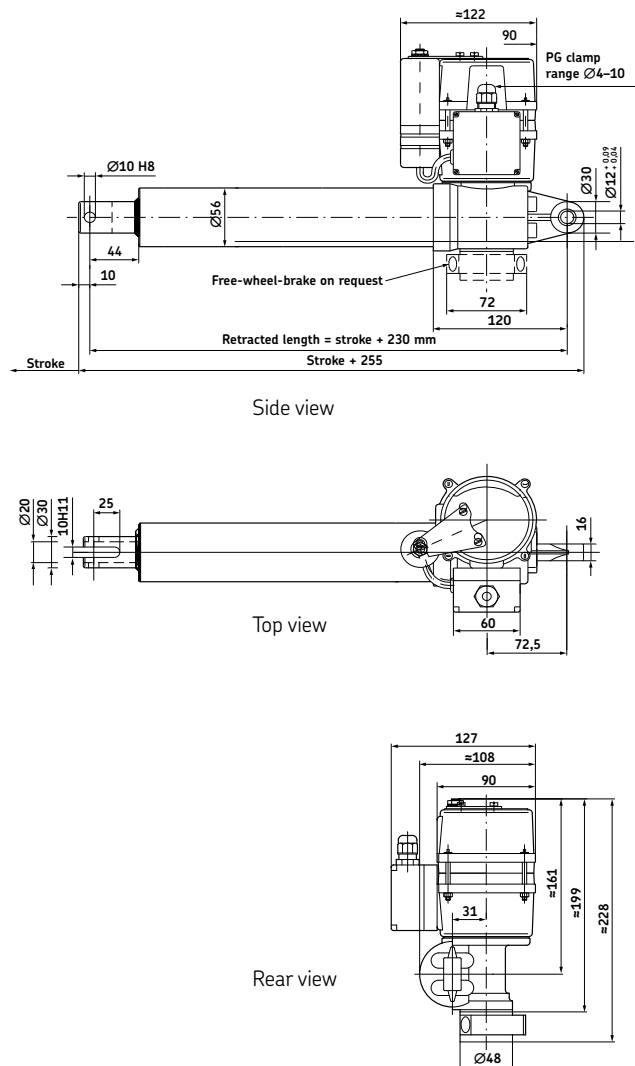
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



Connecting diagram



Dimensional drawing



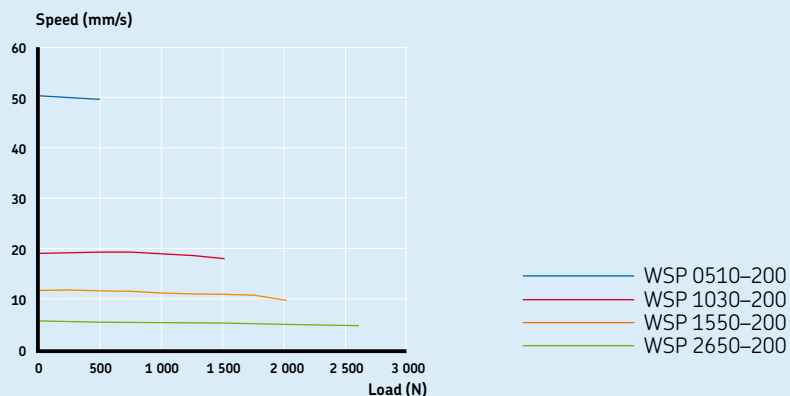
Technical data

	Unit	WSP 0510	WSP 1030	WSP 1550	WSP 2650
Rated push load	N	500	1 000	1 500 ¹⁾	2 600 ²⁾
Rated pull load	N	500	1 000	1 500	2 600
Speed (at full load)	mm/s	50	18	10	5
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+230	S+230	S+230	S+230
Voltage	V AC	230	230	230	230
Power consumption	W	230	200	200	230
Current consumption	A	1,1	1	1	1,1
Duty cycle	%	25 (2,5/7,5)	25 (2,5/7,5)	25 (2,5/7,5)	25 (2,5/7,5)
Ambient temperature	°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	5,5	5,5	5,5	5,5
Color	—	Silver	Silver	Silver	Silver

¹⁾ Push load allowed up to 650 mm stroke (if S>650 mm, only pull load is allowed)

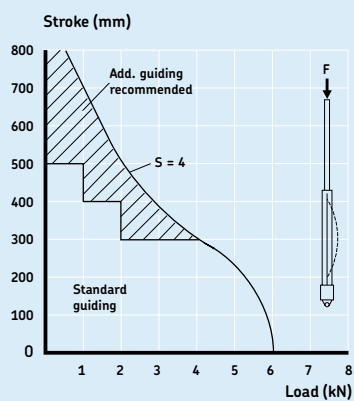
²⁾ Push load allowed up to 500 mm stroke (if S>500 mm, only pull load is allowed)

Performance diagram



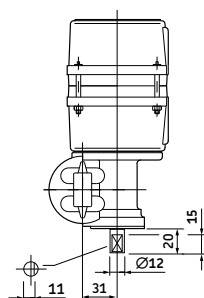
Speed-load diagram

Safety load factor conditions

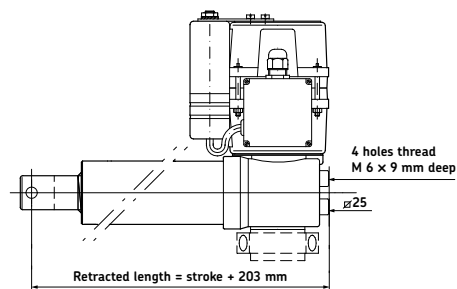


Bending of spindle S = safety factor Euler 3

Options



Extended motor shaft



Rear screw fixing

0510
1030
1550
2650

100
200
300
400
500
600
700

01
15
16
30
91
XX

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Order N°

Free wheel brake on push load	ZAC-1028,6226	M/0124682
Free wheel brake on pull load	ZAC-1028,0002	M/0125632
Friction brake for pull/push load	ZAC-1028,7851	M/0124683
Limit switch 100 mm stroke	ZAC-1043,0209-100	M/0126964
Limit switch 200 mm stroke	ZAC-1043,0209-200	M/0126965
Limit switch 300 mm stroke	ZAC-1043,0209-300	M/0126966
Limit switch 400 mm stroke	ZAC-1043,0209-400	M/0126967
Limit switch 500 mm stroke	ZAC-1043,0209-500	M/0126968
Limit switch 600 mm stroke	ZAC-1043,0209-600	M/0126969

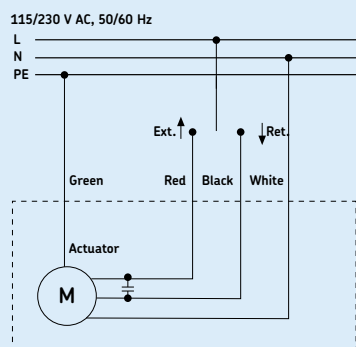
Linear actuator CAHB-30 series

Benefits

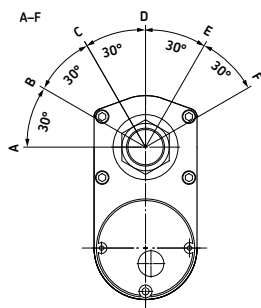
- ACME screw drive
- Extension tube (stainless steel)
- Protection tube (steel)
- Enhanced corrosion resistance
- Mechanical overload protection (clutch)
- Lubricated for service life
- Robust, designed for tough environment
- Self-locking
- Motor with thermal protection



Connecting diagram

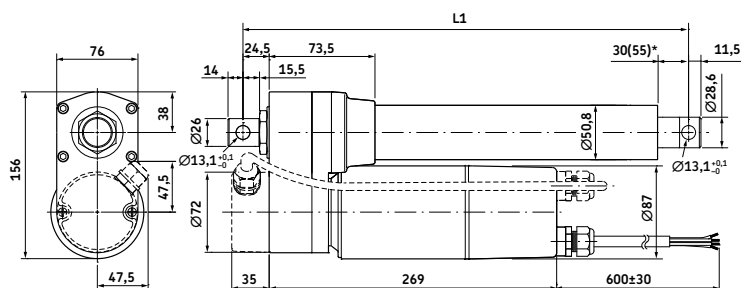


Different rear attachment



Dimensional drawing

Basic configuration (dashed line for optional limit switch)



Legend:
L1 = retracted length
* 55 = dimension with limit switch

	With limit switch ¹⁾						Without limit switch ²⁾					
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L1 Retracted length	440	440	440	592	744	897	380	415	415	465	668	821

1) Tolerance: S and L1 = $\pm 5,0$ mm (If $S \geq 305$ mm, S = $\pm 7,5$ mm)

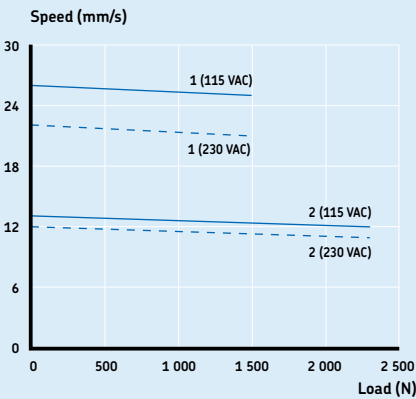
2) Tolerance: $S = \pm 2,5 \text{ mm}$ and $L1 = \pm 3,8 \text{ mm}$

Technical data

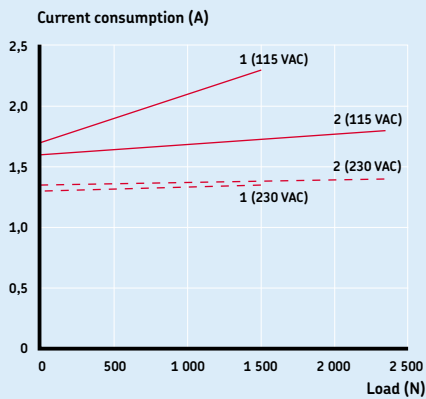
		Unit	CAHB-30... 1	CAHB-30... 2
Rated push load		N	1 500	2 300
Rated pull load		N	1 500	2 300
Speed (full load to no load)	115 VAC/60 Hz	mm/s	25 to 26	12 to 13
	230 VAC/50 Hz	mm/s	21 to 22	11 to 12
Stroke		mm	102 to 610	102 to 610
Retracted length		mm	—*	—*
Voltage		VAC	115 or 230	115 or 230
Power consumption		W	N/A	N/A
Current consumption	115 VAC/60 Hz	A	2,3	1,8
	230 VAC/50 Hz	A	1,35	1,4
Duty cycle		%	25	25
Ambient temperature		°C	–26 to +65	–26 to +65
Type of protection		IP	65	65
Weight (at 305 mm stroke)		kg	9	9
Color		—	Black	Black

* See above table
For outdoors application, please contact SKF.

Performance diagrams



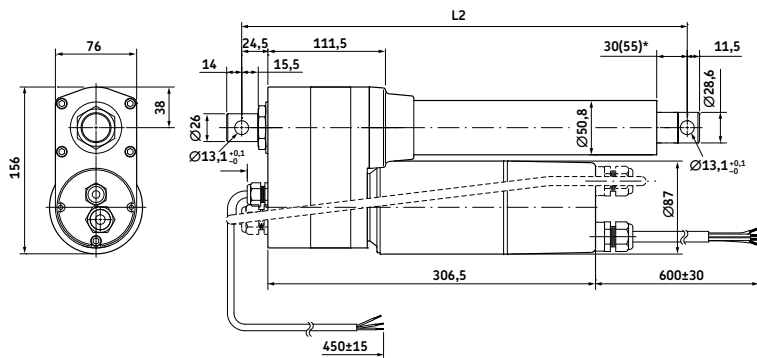
Speed-load diagram



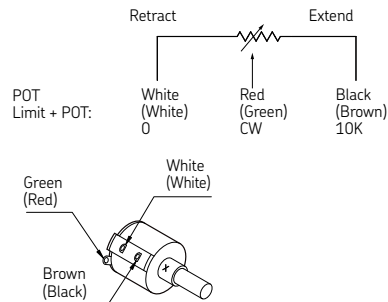
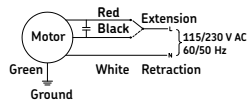
Current-load diagram

Dimensional drawing

Optional potentiometer (dashed line for optional limit switch)



Legend
L2 = retracted length
* 55 = dimension with limit switch



Stroke (mm)	With limit switch ¹⁾						Without limit switch ²⁾					
	102	153	204	305	457	610	102	153	204	305	457	610
L2 Retracted length	478	478	478	630	782	935	418	453	453	503	706	859

¹⁾ Tolerance: S and L2 = ± 5,0 mm (If S≥305 mm, S = ± 7,5 mm)

²⁾ Tolerance: S = ± 2,5 mm and L2 = ± 3,8 mm

Potentiometer resolution

Stroke (mm)	102	153	204	305	457	610
Ohm/mm	59,0	59,0	29,5	29,5	9,84	9,84

Ordering key

C A H B - 3 0 - [] [] A - [] [] [] [] - A [] [] [] [] 0 - 0 0 0

Type

Voltage:

115 V AC
230 V AC

N
P

Load:

1 500 N
2 300 N

1
2

Screw:

Acme screw

A

Stroke:

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

102
153
204
305
457
610

Retracted length:

Stroke

with L.S.¹⁾

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

w/o POT²⁾

440 mm
440 mm
440 mm
592 mm
744 mm
897 mm

with POT²⁾

478 mm
478 mm
478 mm
630 mm
782 mm
935 mm

w/o L.S.¹⁾

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

380 mm
415 mm
415 mm
465 mm
668 mm
821 mm

418 mm
453 mm
453 mm
503 mm
706 mm
859 mm

IP:

Standard (IP 65)

A

Front attachment:

Standard (hole: Ø 13,1 mm)

Customized

A
X

Rear attachment:

Standard (0° and hole: Ø 13,1 mm)

30°

60°

90°

120°

150°

Customized

A
B
C
D
E
F
X

Option 1:

None

Limit switch (only for load version 2 300 N)

0
L

Option 2:

None

Potentiometer

0
P

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

¹⁾ L.S. = Limit Switch

²⁾ POT = Potentiometer

Linear actuator CAT 33H

Benefits

- Compact
- Robust
- Modular
- Lubricated for service life
- High speed
- Digital encoder feedback



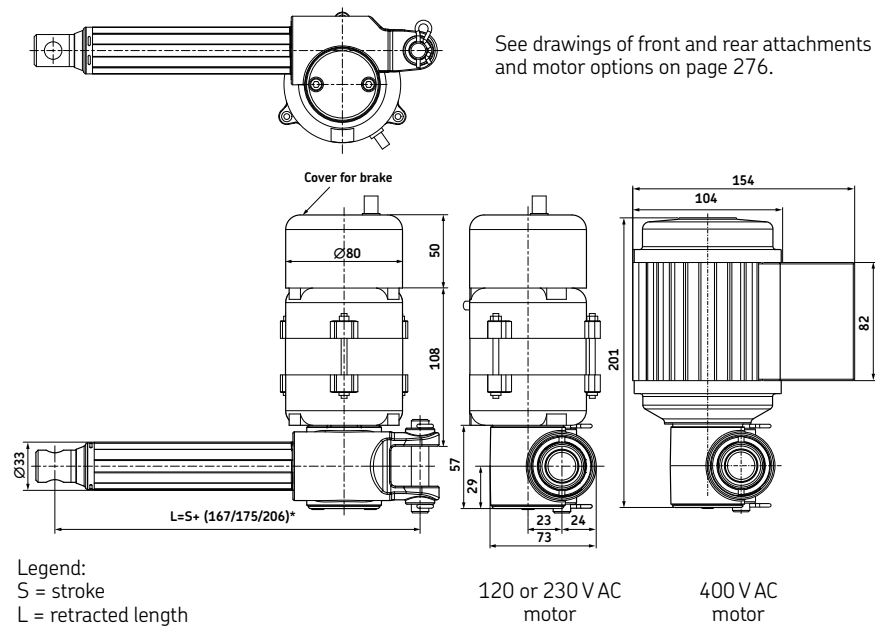
Suitable control units and accessories

Control unit		Encoder
	CAEV 110/220	E2 ¹⁾
E110C	•	•
E110CB	•	•
E220C	•	•
E220CB	•	•
E380C	•	•
CAES 31C	•	

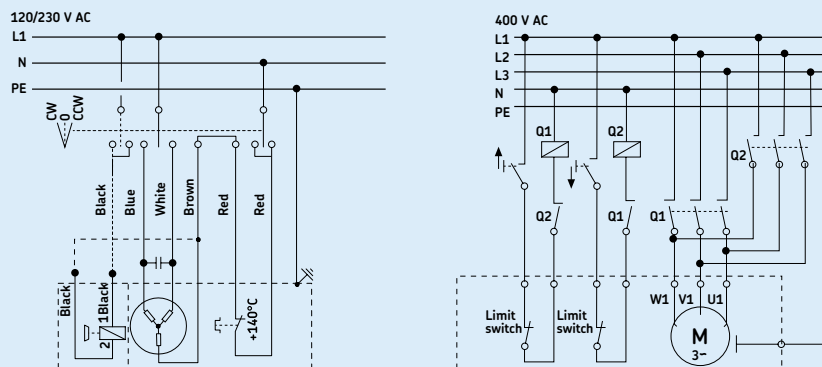
Hand switch
 Foot switch
 Desk switch

¹⁾ See page 380

Dimensional drawing



Connecting diagrams



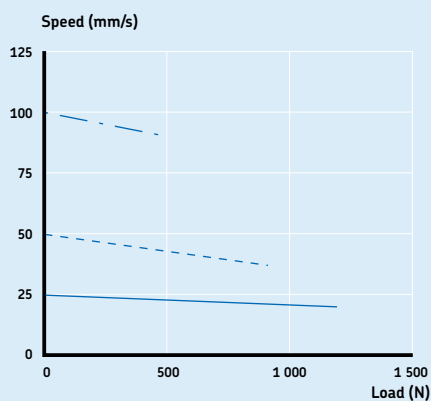
Technical data

	Unit	CAT 33H
Rated push load	N	500 to 1 200
Rated pull load	N	500 to 1 200
Speed (at full load)	mm/s	20 to 90 ¹⁾
Stroke	mm	100 to 400
Retracted length	mm	S+150/158/189 ²⁾
Voltage	V AC	120, 230 or 400
Power consumption	120 V AC W	98 (brake 133,2W)
	230 V AC W	92 (brake 117,3W)
	400 V AC W	80
Current consumption	120 V AC A	0,82 (brake +0,29A)
	230 V AC A	0,4 (brake + 0,11A)
	400 V AC A	0,2
Duty cycle	%	30
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/54/55
Weight	kg	2 to 2,7

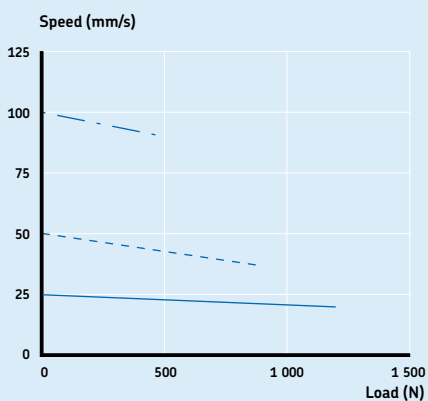
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

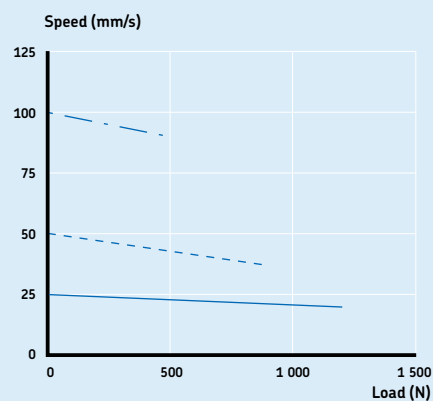
Performance diagrams



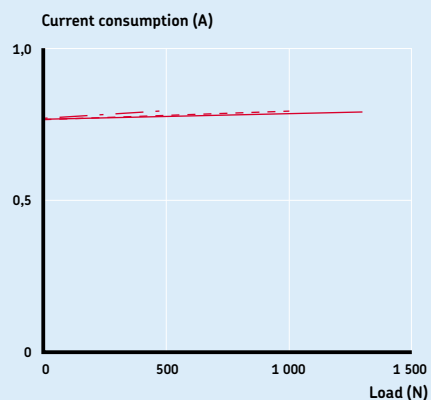
Speed-load diagram CAT 33H ... 120 VAC



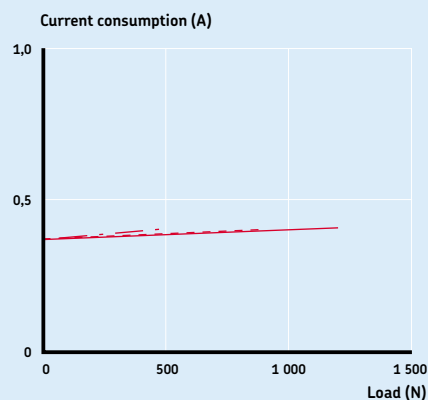
Speed-load diagram CAT 33H ... 230 VAC



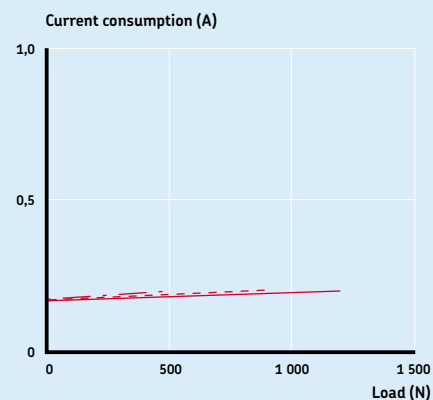
Speed-load diagram CAT 33H ... 400 VAC



Current-load diagram CAT 33H ... 120 VAC



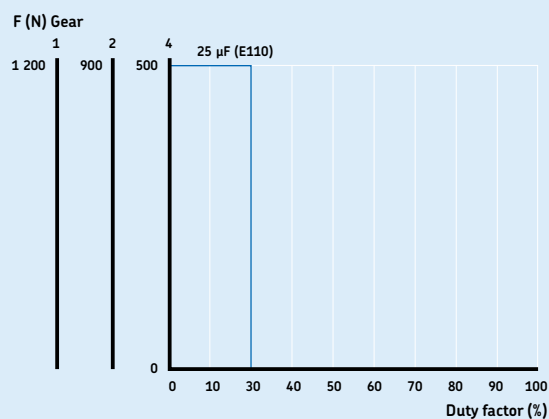
Current-load diagram CAT 33H ... 230 VAC



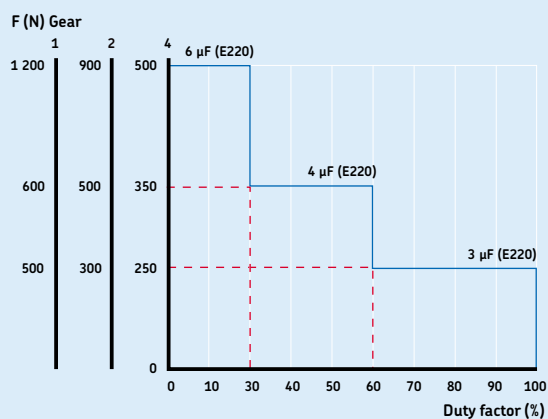
Current-load diagram CAT 33H ... 400 VAC

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - V (mm/s)
 - - I (A)
 Gear 4 ··· V (mm/s)
 ··· I (A)

Duty cycle



CAT 33H ... 120 VAC

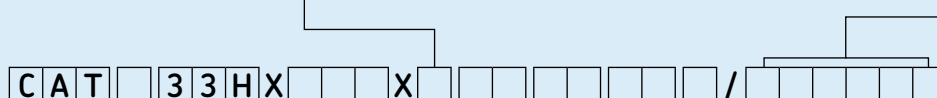


CAT 33H ... 230 VAC

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
1 200/xx	900/xx	600/xx	No motor	0000
1 200/20	900/37	500/90	120 V AC/60 Hz, 1-phase, IP54	E110C
1 200/20	900/37	500/90	120 V AC/60 Hz, 1-phase, brake, IP20	E110CB
1 200/20	900/37	500/90	230 V AC/50 Hz, 1-phase, IP54	E220C
1 200/20	900/37	500/90	230 V AC/50 Hz, 1-phase, brake, IP20	E220CB
1 200/20	900/37	500/90	400 V AC/50 Hz, 3-phase, IP55	E380C
1	2	4		

3



Type

Motor assembly:

Right
Left

RL

Stroke (S):

100 mm
200 mm
300 mm
400 mm

100
200
300
400

Other stroke lengths

400
- - -

Rear attachment (see page 276):

Fork ear, Ø=12,0 mm
Fork ear, Ø=12,7 mm
Single ear, Ø=12,0 mm
Single ear, Ø=12,7 mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, Ø=12,0 mm
Hole, Ø=12,7 mm
Male thread, M12
Female thread, M12
Fork ear, Ø=10,1 mm

G1
G2
G3
G4
G5

Feedback:

Encoder (for all standard motors)

E2

Option:

Friction clutch (not available with option encoder)
No friction clutch

F
Z

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.



Linear actuators – DC version



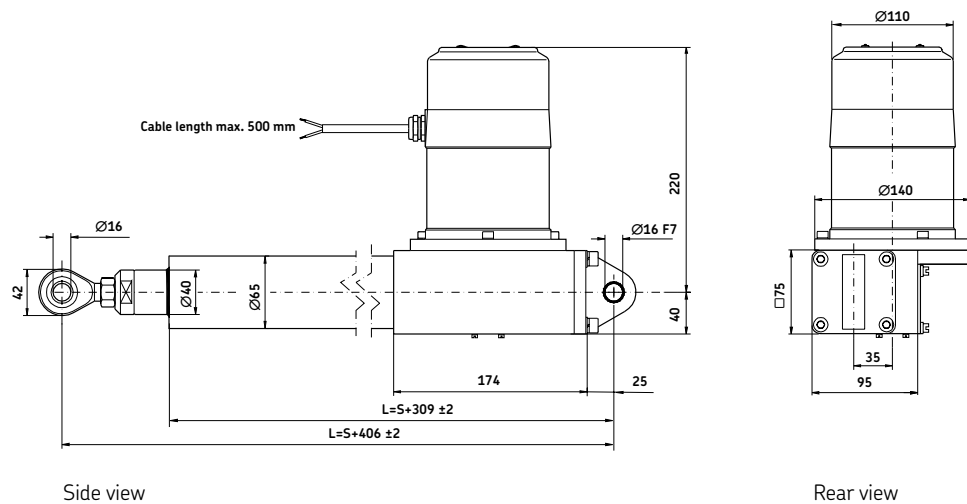
Linear actuator Magforce SKG

Benefits

- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design

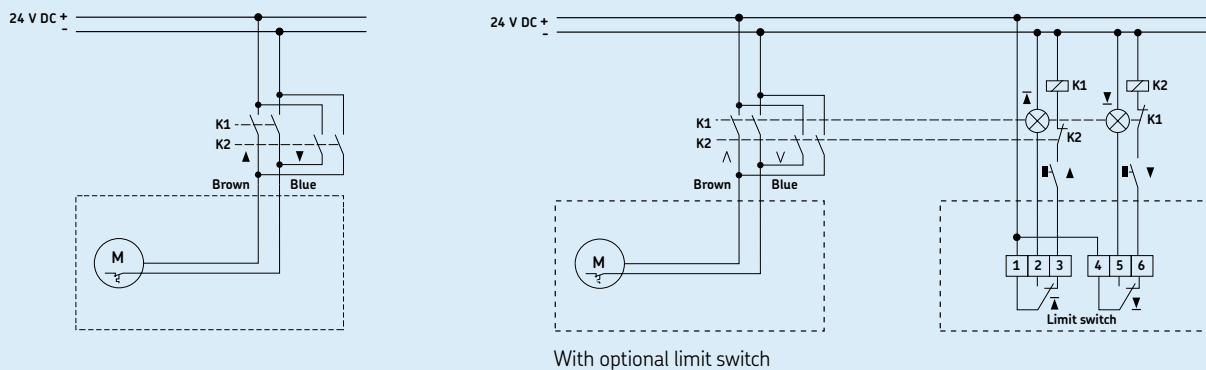


Dimensional drawing



Legend:
S = stroke
L = retracted length

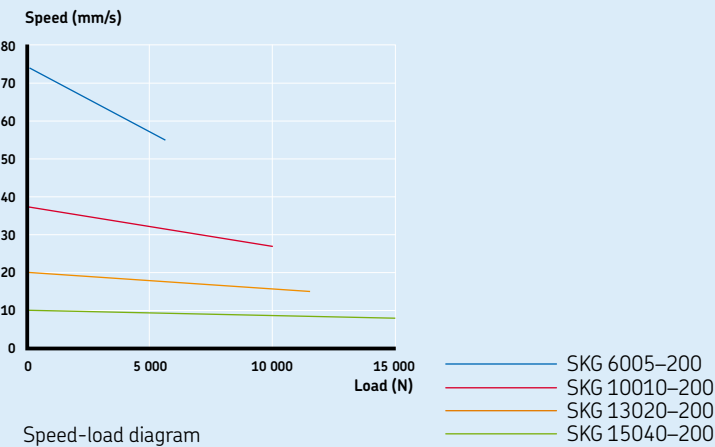
Connecting diagrams



Technical data

	Unit	SKG 6005	SKG 10010	SKG 13020	SKG 15040
Rated push load	N	6 000	10 000	13 000	15 000
Rated pull load	N	6 000	10 000	13 000	15 000
Speed (at full load)	mm/s	55	27	15	8
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+406	S+406	S+406	S+406
Voltage	V DC	24	24	24	24
Power consumption	W	N/A	720	672	—
Current consumption	A	N/A	30	28	—
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	14,6	14,6	14,6	14,6
Color	—	Silver	Silver	Silver	Silver

Performance diagram



Ordering key

		S K G						-						-				
Type																		
Load:																		
6 000 N																	06005	
10 000 N																	10010	
13 000 N																	13020	
15 000 N																	15040	
Stroke (S):																		
100 mm																	100	
200 mm																	200	
300 mm																	300	
400 mm																	400	
500 mm																	500	
600 mm																	600	
700 mm																	700	
Customer option:																		
Standard																	01	
Others (brake, limit switch, extended motor shaft, encoder, potentiometer,...)																	XX	

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Magnetic brake (1,4 Nm)	ZAC-1031,0219	M/0126957
Potentiometer (1 000 Ω)	ZAC-1063,0011	M/0126958
Encoder	ZAC-1063,0020	M/0126959

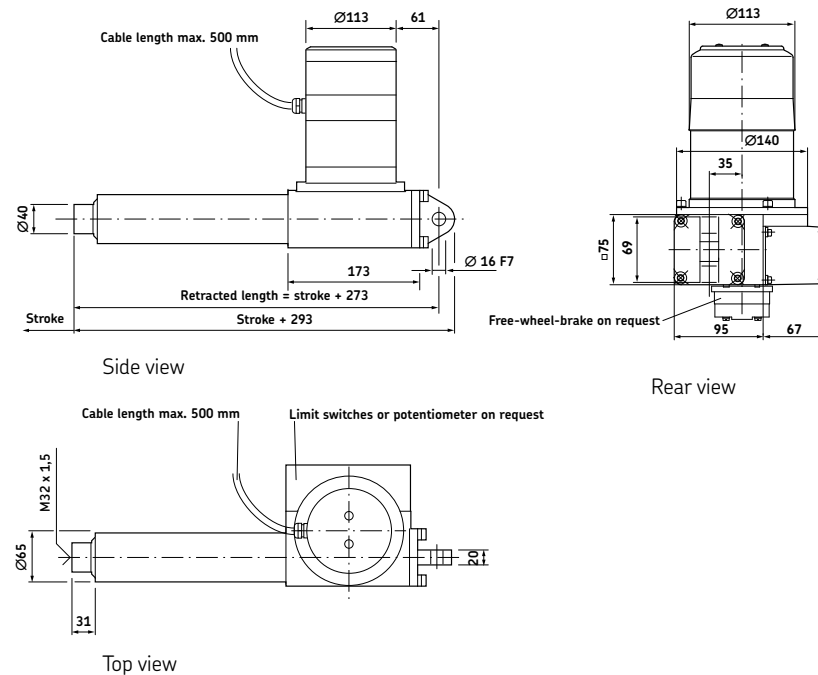
Linear actuator Magforce STG

Benefits

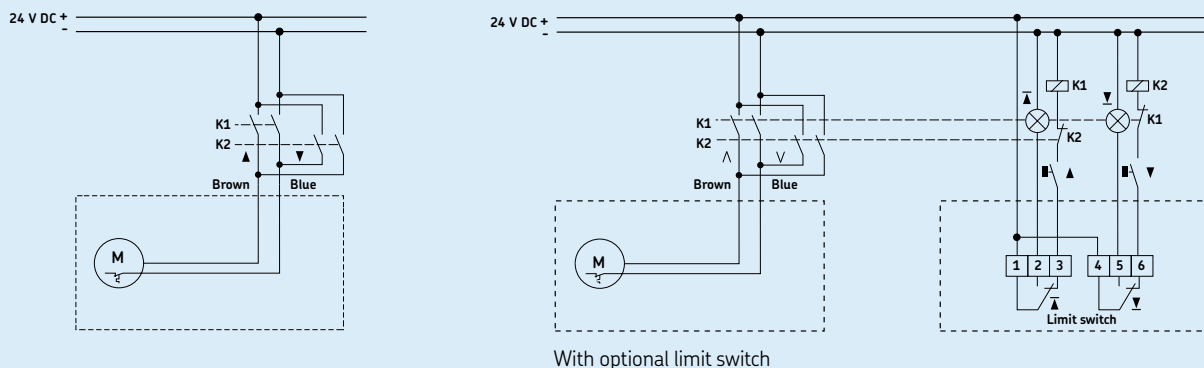
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



Dimensional drawing



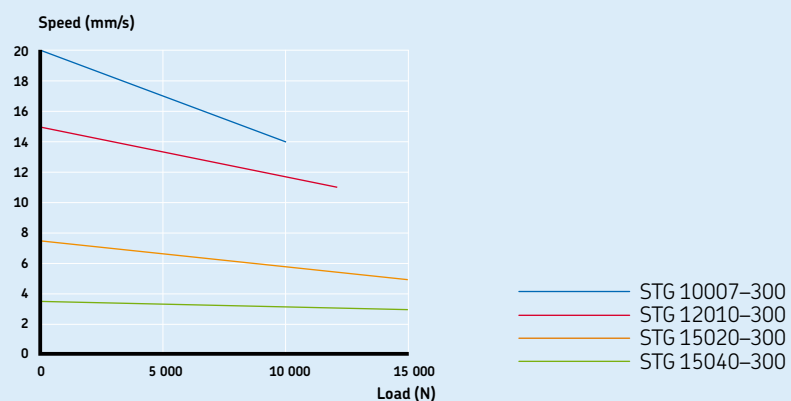
Connecting diagrams



Technical data

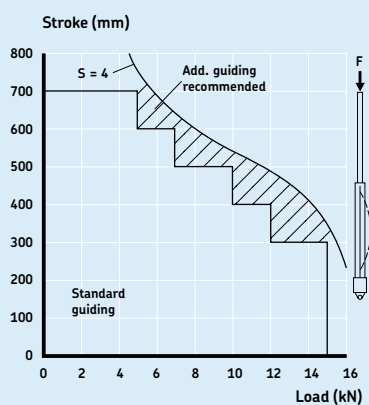
	Unit	STG 10007	STG 12010	STG 15020	STG 15040
Rated push load	N	10 000	12 000	15 000	15 000
Rated pull load	N	10 000	12 000	15 000	15 000
Speed (at full load)	mm/s	14	11	5	3
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+273	S+273	S+273	S+273
Voltage	V DC	24	24	24	24
Power consumption	W	840	840	768	528
Current consumption	A	35	35	32	22
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection	IP	54	54	54	54
Weight (at 200 mm stroke)	kg	14,6	14,6	14,6	14,6
Color	—	Silver	Silver	Silver	Silver

Performance diagram

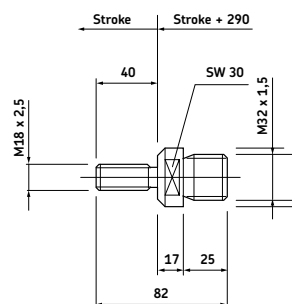


Speed-load diagram

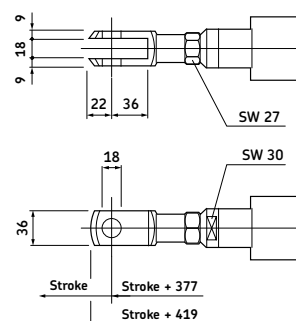
Safety load factor conditions

Bending of spindle S = safety factor Euler 3

Options



Adapter



Fork head

STG [] - [] - []

10007
12010
15020
15040

100
200
300
400
500
600
700

01
XX

3

Linear actuator Runner

Benefits

- High push/pull load
- Compact
- Back-up nut as standard
- High safety factor
- Silent operation

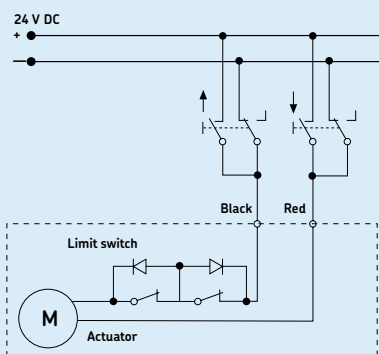


Suitable control units and accessories

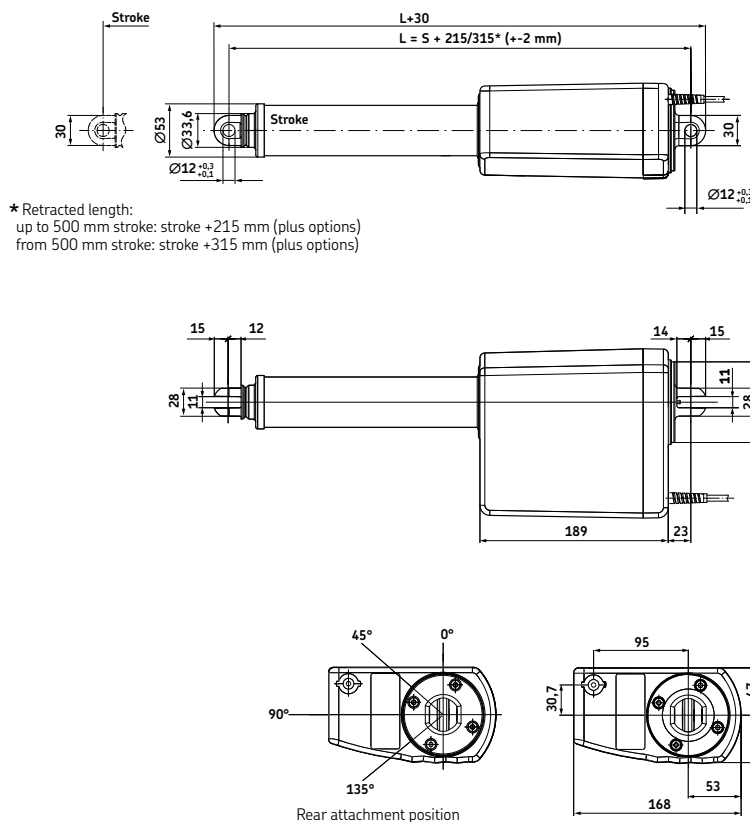
Control units		SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8
RU20, RU21, RU22		•	•	•	•	•	•	•	•
RU23, RU24, RU25		•	•	•	•	•	•	•	•
EHA 3		•	•	•	•	•	•	•	•
STJ		•	•	•	•	•	•	•	•
STE		•	•	•	•	•	•	•	•

Hand switch
 Foot switch
 Desk switch

Connecting diagram



Dimensional drawing



Legend:
 S = stroke
 L = retracted length

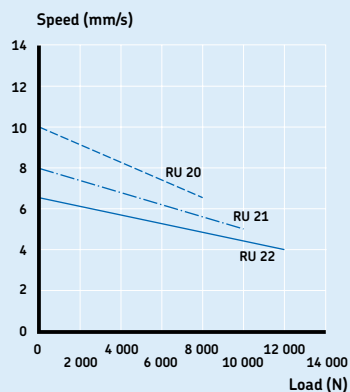
Technical data

	Unit	RU20	RU21	RU 22	RU23	RU24	RU25
Rated push load	N	8 000	10 000	12 000 ¹⁾	8 000	10 000	12 000 ¹⁾
Rated pull load	N	8 000	8 000	8 000	8 000	8 000	8 000
Speed (full load to no load)	mm/s	7 to 10	5 to 8	4 to 7	8 to 15	6 to 12	5 to 9
Stroke	mm	100 to 700	100 to 700	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length	mm	S+215/315 ²⁾	S+215/315 ²⁾	S+215/315 ²⁾	S+215/315 ²⁾	S+215/315 ²⁾	S+215/315 ²⁾
Voltage	V DC	24	24	24	24	24	24
Power consumption	W	N/A	N/A	N/A	N/A	N/A	N/A
Current consumption	A	7	7	7	10	10	10
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	×4/×6S	×4/×6S	×4/×6S	×4/×6S	×4/×6S	×4/×6S
Weight	kg	4,7	4,7	4,7	4,7	4,7	4,7
Color	—	Grey	Grey	Grey	Grey	Grey	Grey

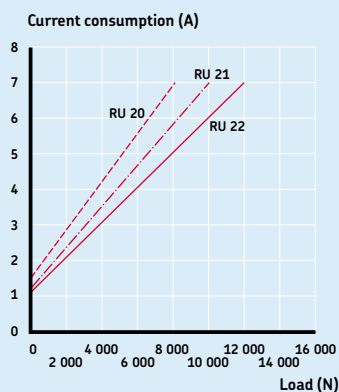
¹⁾ Safety working load for medical application is 10 000 N (EN 60601)

²⁾ S ≤ 500 mm; L = S + 215
S > 500 mm; L = S + 315

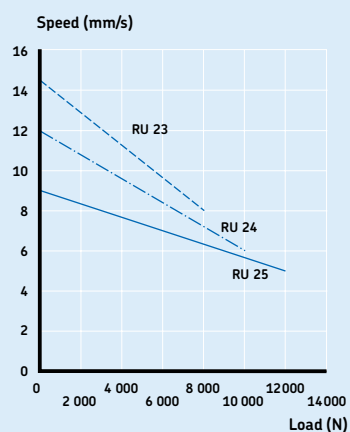
Performance diagrams



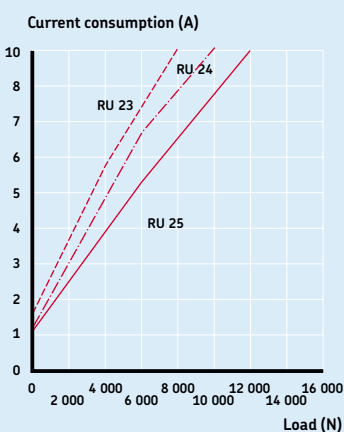
Speed-load diagram



Current-load diagram



Speed-load diagram

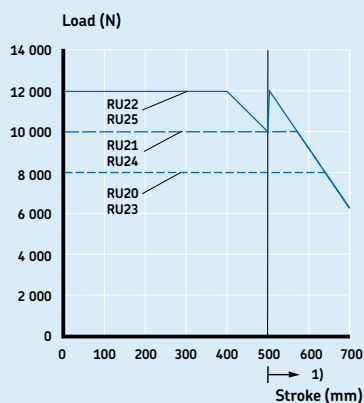


Current-load diagram

Safety factor load conditions



Push load limit, safety factor $S=4$ (EN 60601)
1) retracted length extension
at stroke >500 mm



Push load limit, safety factor $S=2$
1) retracted length extension
at stroke >500 mm

Ordering key

[illegible]

Type

Voltage:
24 V DC

Load / Speed:

8 000 N / 7-10 mm/s
8 000 N / 8-15 mm/s
10 000 N / 5-8 mm/s
10 000 N / 6-12 mm/s
12 000 N / 4-7 mm/s
12 000 N / 5-9 mm/s

0
3
1
4
2
5

Stroke (S) / Retracted length (L):

50 mm / 315 mm	050315
100 mm / 315 mm	100315
150 mm / 365 mm	150365
200 mm / 415 mm	200415
250 mm / 465 mm	250465
300 mm / 515 mm	300515
350 mm / 565 mm	350565
400 mm / 615 mm	400615
450 mm / 665 mm	450665
500 mm / 715 mm	500715
550 mm / 865 mm	550865
600 mm / 915 mm	600915
650 mm / 965 mm	650965
700 mm / 1 015 mm	700 XXX
50<S≤500 mm / S+215	-----
500<S<700 mm / S+315	-----
S>700 mm (customized)	XXXXXX

Type of protection / Color:

IP×4S, grey
IP×6S, grey

A
B

Cable:

Straight cable, 1,5 m, DIN8 plug
Straight cable, 1,5 m, Jack plug 180°

15
OD

Rear attachment orientation / Hole diameter:

0° / Ø=12,0 mm
45° / Ø=12,0 mm
90° / Ø=12,0 mm
135° / Ø=12,0 mm

0
2
4
6

Option 1:

No option
Electrical anti-pinching (safety switch), pull load, L+20 mm
Electrical anti-pinching (safety switch), push load, L+20 mm

OKL

Option 2:

2-Hall encoder, 14 pulses, DIN8 plug, lifetime monitoring

O
A
M
N

Option 3:

Emergency lowering, L+53 mm

$$\bar{v}$$

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator Matrix 3

Benefits

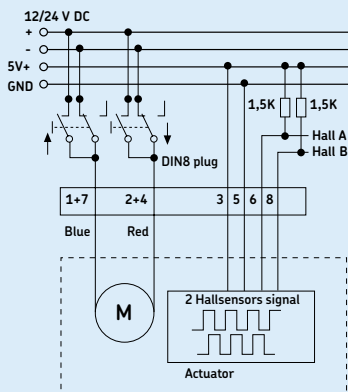
- Silent operation
- Full system with control unit, operating switch and accessories
- Synchronization possible
- Compact and aesthetic
- Back-up nut as standard



Suitable control units and accessories

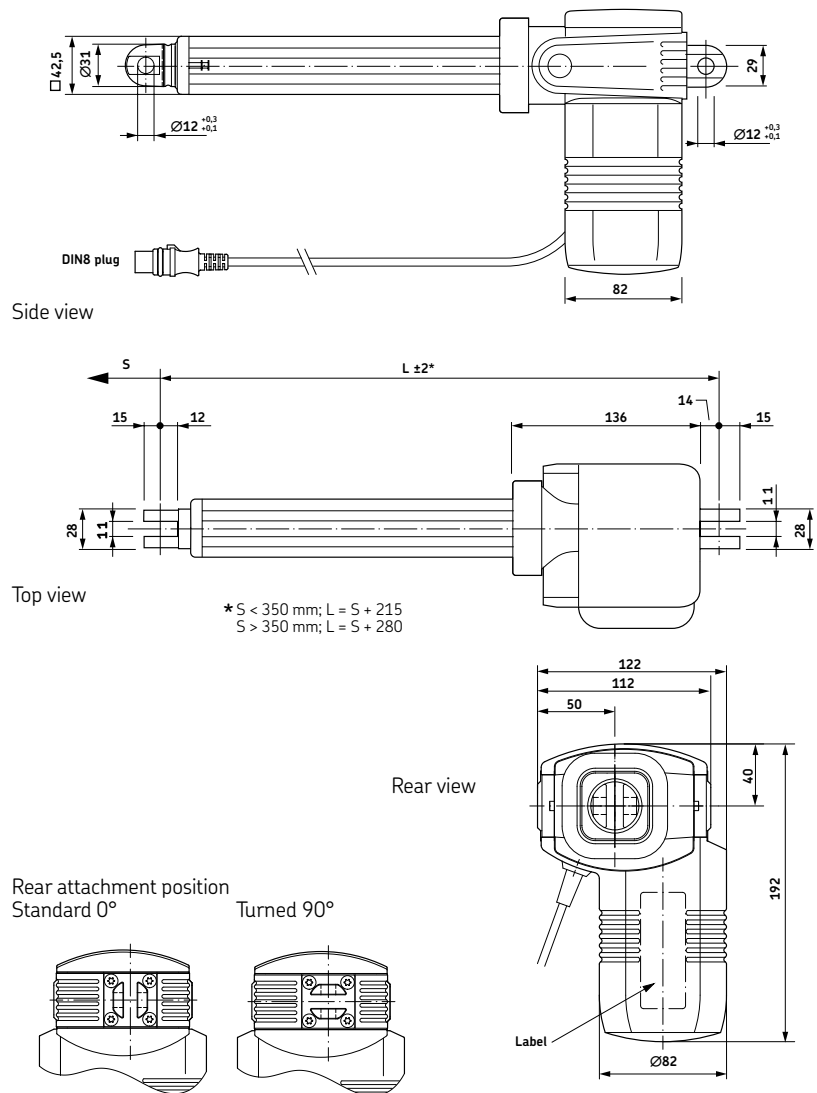
Control units									
	SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	MCU
MAX 3	•	•	•	•	•	•	•	•	•
EHA1	•	•	•	•	•	•	•	•	•
EHA3	•	•	•	•	•	•	•	•	•
STJ	•	•	•	•	•	•	•	•	•
STA	•	•	•	•	•	•	•	•	•
STE	•	•	•	•	•	•	•	•	•
Hand switch	•	•	•	•	•	•	•	•	•
Foot switch	•	•	•	•	•	•	•	•	•
Desk switch	•	•	•	•	•	•	•	•	•

Connecting diagram*



* Only valid for MAX 31. MAX 30 must be operated by a BCU, MCU, SCU or VCU control unit.

Dimensional drawing



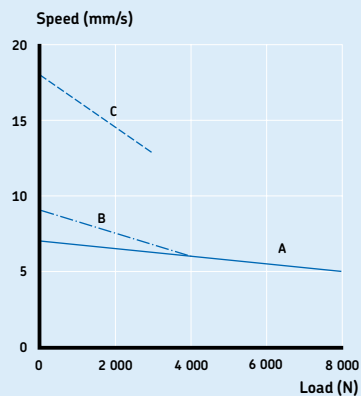
Technical data

	Unit	MAX 3..A..	MAX 3..B..	MAX 3..C..
Rated push load	N	8 000	4 000	3 000
Rated pull load	N	6 000 ¹⁾	4 000	3 000
Speed (full load to no load)	mm/s	5 to 7	6 to 9	12,7 to 18
Stroke	mm	50 to 700	50 to 700	50 to 700
Retracted length	mm	S + 215/280 ²⁾	S + 215/280 ²⁾	S + 215/280 ²⁾
Voltage	V DC	12 or 24	12 or 24	12 or 24
Power consumption	W	120	120	120
Current consumption	A	5,0	5,0	5,0
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	0 to +40	0 to +40	0 to +40
Type of protection	IP	66S	66S	66S
Weight (at 200 mm stroke)	kg	4,5	4,2	4,0
Color	—	Grey	Grey	Grey

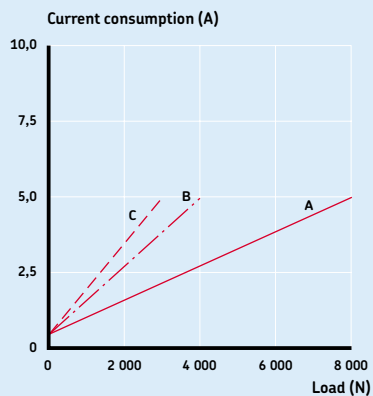
¹⁾ Max load for medical application is 5 000 N

²⁾ S ≤ 350 mm; L = S + 215
S > 350 mm; L = S + 280

Performance diagrams

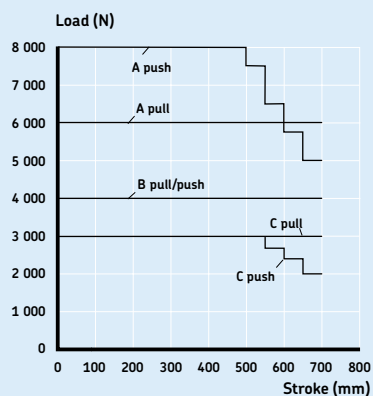
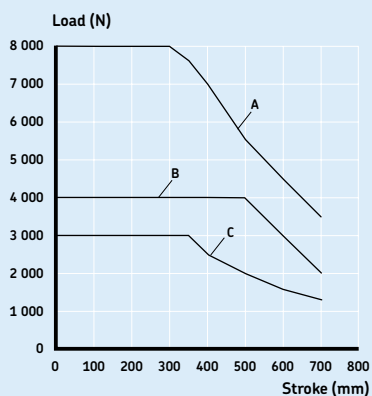
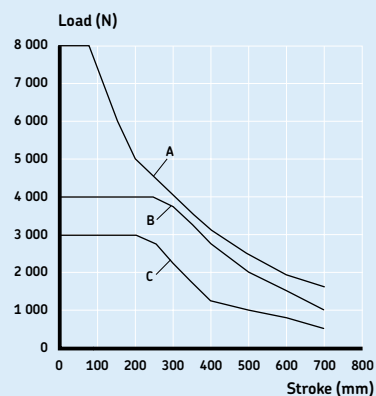


Speed-load diagram



Current-load diagram

Safety factor load conditions

Push load reduction static
Safety factor $S=1$ Push load reduction static
Safety factor $S=2$ Push load reduction static
Safety factor $S=4$ (EN60601)

Ordering key

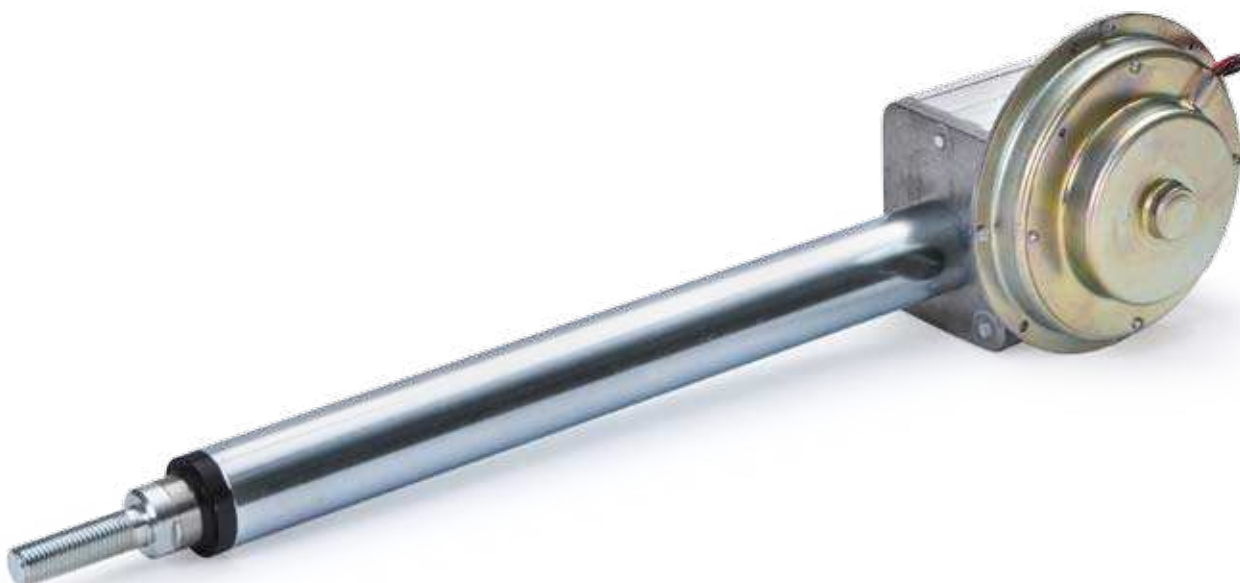
M A X 3											-						A							0 0 0	
Type																									
Voltage:																									
24 V DC																							0		
24 V DC with integrated current cut-off																							1		
12 V DC																							2		
Load:																									
8 000 N																							A		
4 000 N																							B		
3 000 N																							C		
Stroke (S):																									
50 mm																							050 265		
100 mm																							100 315		
150 mm																							150 365		
200 mm																							200 415		
250 mm																							250 465		
300 mm																							300 515		
350 mm																							350 565		
400 mm																							400 680		
450 mm																							450 730		
500 mm																							500 780		
550 mm																							550 830		
600 mm																							600 880		
650 mm																							650 930		
700 mm																							700 980		
Other stroke lengths; 50<S<700 mm																							--- ---		
Cable / Connecting plug:																									
Coiled, 0,75 m (not stretched) / DIN8 plug																							0B		
Straight, 2,5 m / DIN8 plug																							C5		
Special cable length on request																							--		
Orientation of rear attachment:																									
No fork head (customized option)																							0		
Standard (as drawing)																							1		
Turned 90°																							2		
Option 1:																									
No option, only valid for actuator "A" (push and pull)																							0		
Quick-release +EKZm, push, fork head bore parallel to button (for actuator design "C" is L= +115 mm)*																							E		
Quick-release +EKZm, push, fork head bore 90° to button (for actuator design "C" is L= +115 mm)*																							F		
Electrical anti-pinching protection, motor direction pull																							K		
Electrical anti-pinching protection, motor direction push																							L		
Push load, for actuator version "B" and "C"																							M		
Pull load, for actuator version "B" and "C"																							N		
EKZm: mechanical anti-pinching																									
*min. stroke 150 mm up to 300 mm																									
Option 2:																									
No option																							0		
2-Hall encoder, DIN8 plug																							F		
Lifetime monitoring																							M		
Lifetime monitoring, 2-Hall encoder, DIN8 plug																							P		
Option 3:																									
No option																									
Emergency lowering, fork head bore parallel to clamping lever (for actuator design "A", L+30 mm)																							V		
Emergency lowering, fork head bore 90° to clamping lever (for actuator design "A", L+30 mm)																							W		

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

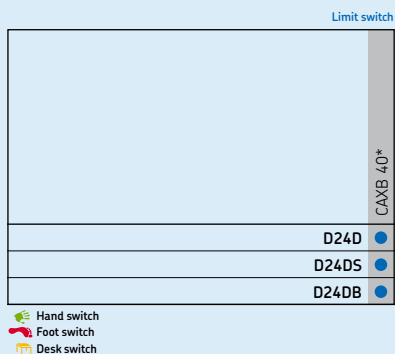
Linear actuator CAR 40

Benefits

- Industrial reliable and robust actuator
- Wide range of components
- Right- and left-hand version

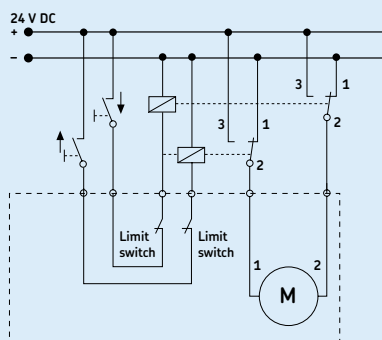


Suitable control units and accessories

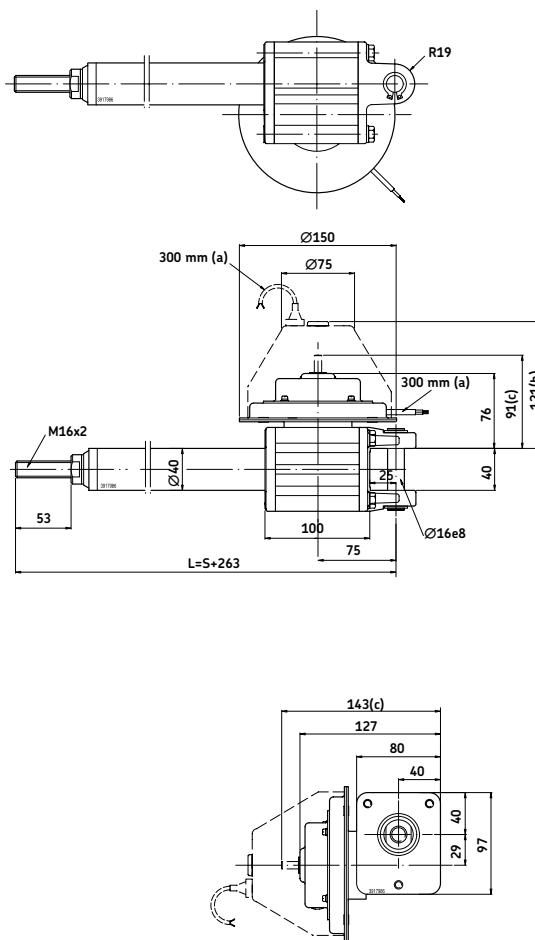


★ See page 379

Connecting diagram



Dimensional drawing

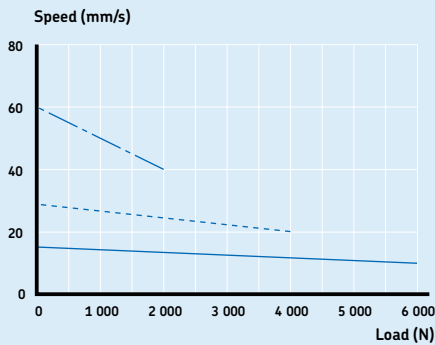


Legend:
 S = stroke
 L = retracted length
 (a) = cable length
 (b) = cover for brake (D24CB)
 (c) = extended shaft (D24CS)

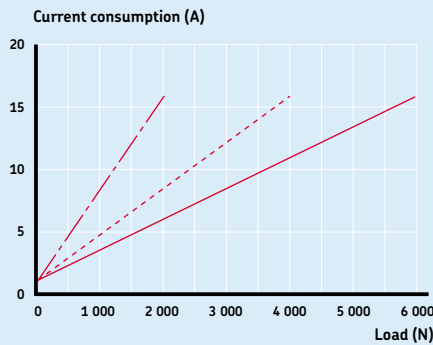
Technical data

	Unit	CAR 40
Rated push load	N	2 000 to 6 000
Rated pull load	N	2 000 to 6 000
Speed (full load to no load)	mm/s	10 to 60
Stroke	mm	100 to 700
Retracted length	mm	S+263
Voltage	V DC	24
Power consumption	W	N/A
Current consumption	A	16
Duty cycle	%	25
Ambient temperature	°C	-20 to +70
Type of protection	IP	20/44
Weight	kg	5,8 to 8,4

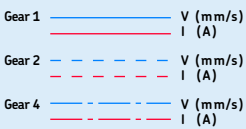
Performance diagrams



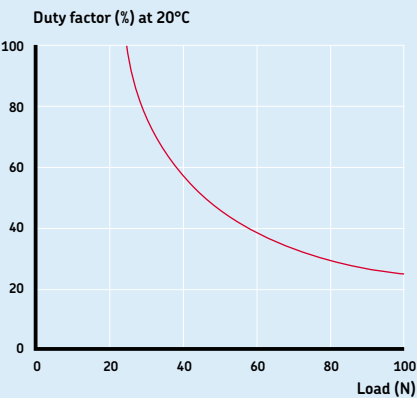
Speed-load diagram CAR 40 ... 24 V DC



Current-load diagram CAR 40 ... 24 V DC



Duty cycle



Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
6 000/xx	4 000/xx	2 000/xx	No motor	0000
6 000/15-10	4 000/30-20	2 000/60-40	24 V DC, flat motor, IP44	D24D
6 000/15-10	4 000/30-20	2 000/60-40	24 V DC, flat motor, extended shaft, IP44	D24DS
6 000/15-10	4 000/30-20	2 000/60-40	24 V DC, flat motor, brake, IP20	D24DB
1	2	4		

Type

Motor assembly:

Right
Left

Stroke (S):

100 mm
300 mm
500 mm
700 mm
Other stroke lengths

Option:

Friction clutch
Back-up nut

F
S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator Ecomag

Benefits

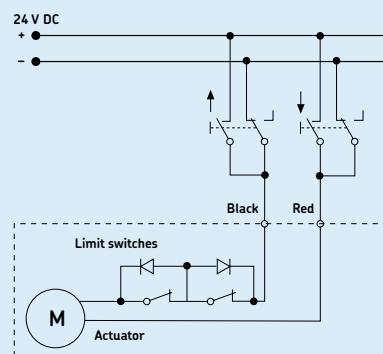
- Compact
- Cost effective
- Silent operation
- Control unit can be mounted to the actuator



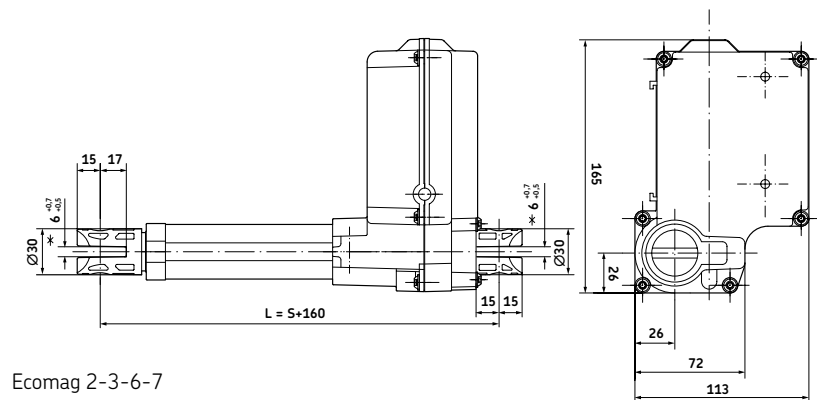
Suitable control units and accessories

Control units		SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	MCU
ECOMAG		•	•	•	•	•	•	•	•	•
EHA 1	Hand switch	•	•	•	•	•	•	•	•	•
EHA 3	Foot switch	•	•	•	•	•	•	•	•	•
STJ	Desk switch	•	•	•	•	•	•	•	•	•
STA		•	•	•	•	•	•	•	•	•
STE		•	•	•	•	•	•	•	•	•

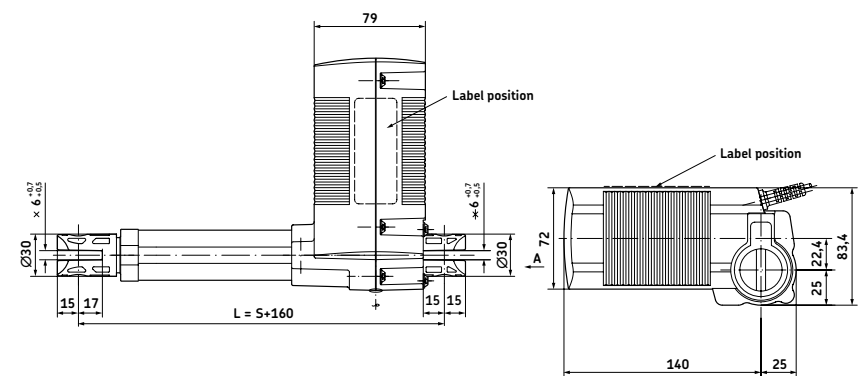
Connecting diagram



Dimensional drawing

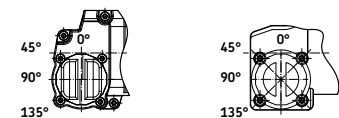


Ecomag 2-3-6-7



Ecomag 4-5-8-9

Rear attachment position



Push version only

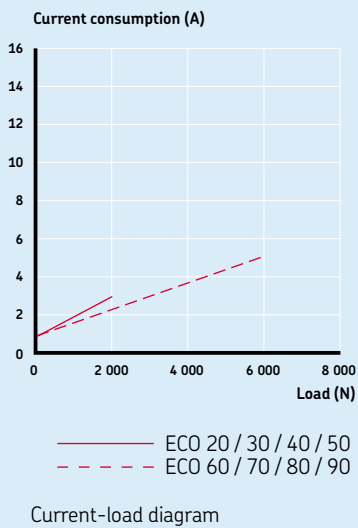
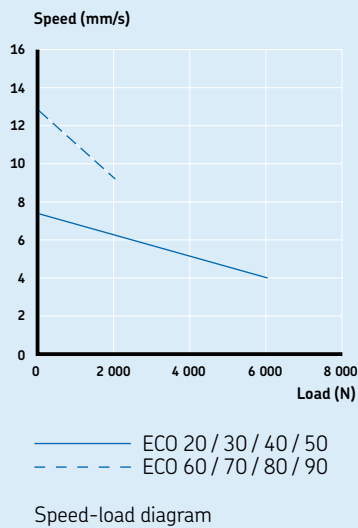
Push and pull version

Legend:
S = stroke
L = retracted length

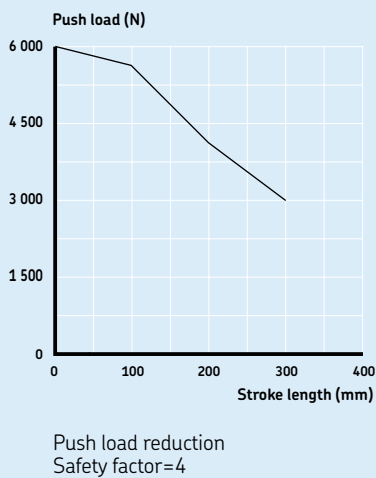
Technical data

	Unit	ECO 20/40	ECO 60/80	ECO 30/50	ECO 70/90
Rated push load	N	2 000	6 000	2 000	6 000
Rated pull load	N	0	0	2 000	4 000
Speed (full load to no load)	mm/s	9 to 13	4 to 7	9 to 13	4 to 7
Stroke	mm	50 to 300	50 to 300	50 to 300	50 to 300
Retracted length	mm	S+160	S+160	S+160	S+160
Voltage	V DC	24	24	24	24
Power consumption	W	70	120	70	120
Current consumption	A	3	5	3	5
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	+10 to +40	+10 to +40	+10 to +40	+10 to +40
Type of protection	IP	x4S	x4S	x4S	x4S
Weight	kg	2,1	2,1	2,5	2,5
Color	—	Black or grey	Black or grey	Black or grey	Black or grey

Performance diagrams



Safety factor load conditions



Ordering key

Type			E C O [] [] - [] [] [] [] [] [] [] - 0 0 0									
Load /Housing:												
Push	Pull	Housing										
2 000 N	0	Large										
2 000 N	2 000 N	Large										
2 000 N	0	Small										
2 000 N	2 000 N	Small										
6 000 N	0	Large										
6 000 N	4 000 N	Large										
6 000 N	0	Small										
6 000 N	4 000 N	Small										
Encoder:												
No encoder, coiled cable, 2-pin Minifit plug or customization												
No encoder, coiled cable, DIN8 plug or customization												
2-Hall encoder, 8 pulses, straight cable, DIN8 plug (small housing only)												
Current cut-off:												
No												
Yes (not available for ECO4.-/ECO5.-/ECO8.-/ECO9.-)												
Stroke (S):												
50 mm												
100 mm												
150 mm												
200 mm												
250 mm												
300 mm												
Other stroke lengths; 50<S<300 mm												
Front attachment (groove depth 17 mm):												
Hole, Ø=12 mm, groove width 10 mm												
Customized												
Rear attachment (groove depth 15 mm):												
Hole, Ø=12 mm, groove width 10 mm												
Customized												
Orientation of rear attachment:												
0°												
45°												
90°												
135°												
Color:												
Black												
Grey												
Option:												
No option												
Back-up nut (available only for drives with 6 kN, mandatory for UL 2601) – only for ECO 7/9, L = +23 mm												
FOR ECO3,-/ECO5.-ONLY (no back-up nut)												
Quick-release, push load, fork head bore parallel to lever, L = +40 mm, integrated anti-pinching protection.												
Quick-release, push load, bore 90° to lever, L = +40 mm, integrated anti-pinching protection.												
Quick-release, pull load, fork head bore parallel to lever, L = +40 mm, integrated anti-pinching protection.												
Quick-release, pull load, fork head bore 90° to lever, L = +40 mm, integrated anti-pinching protection.												
Mechanical anti-pinching protection pull, motor direction push, L = +13 mm.												
Mechanical anti-pinching protection push, motor direction pull, L = +13 mm.												

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator FD series

Benefits

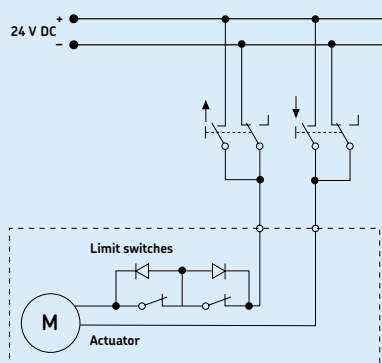
- Cost-effective actuator
- Hall effect sensors for feedback
- Rear clevis can be turned per step of 30°
- Built-in limit switches (factory pre-set)
- UL 1004 certification



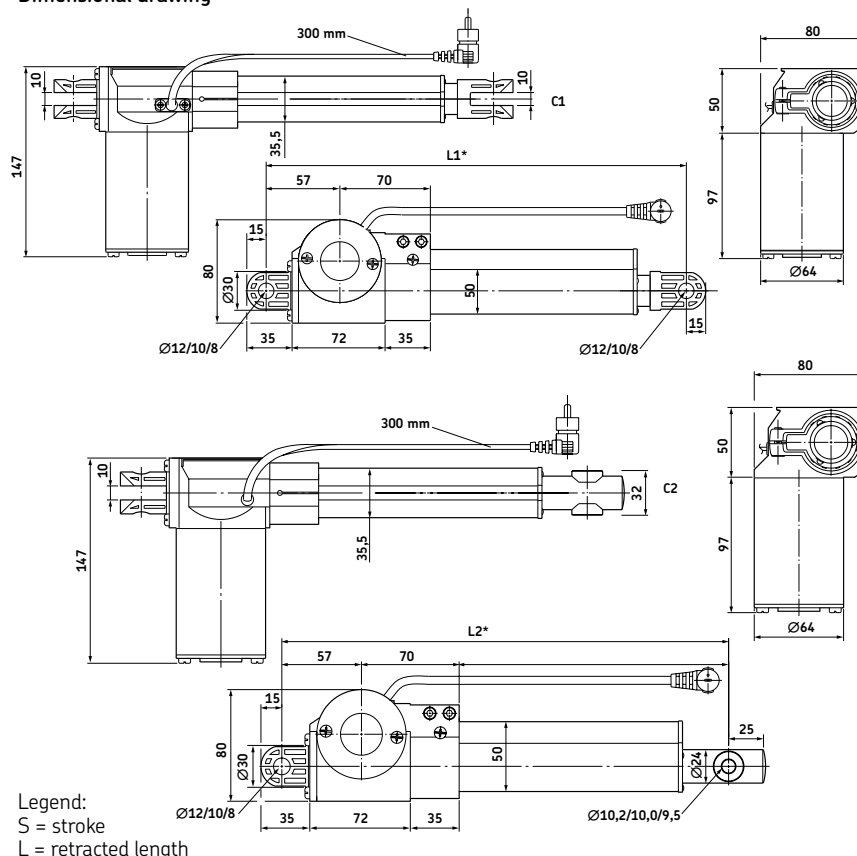
Suitable control units and accessories

Control unit	
	CB 2005
	FD
HS 112	
HS 124	
HS 126	
HS 138	
Hand switch	

Connecting diagram



Dimensional drawing



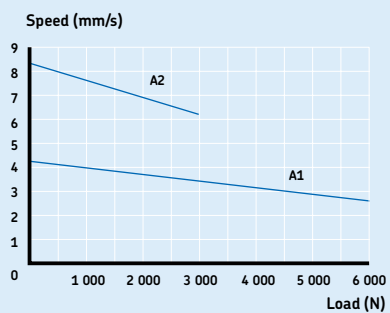
Stroke (mm)	50	100	150	200	250	300
Retracted length (L1)	250	300	360	410	470	520
Retracted length (L2)	210	260	320	370	430	480

Technical data

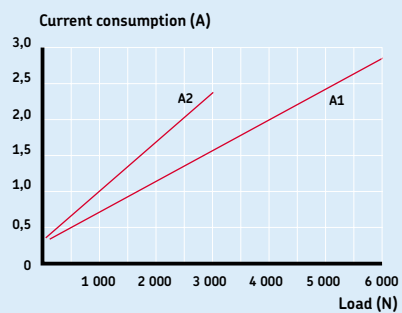
	Unit	FD A1	FD A2
Rated push load	N	6 000	3 000
Rated pull load	N	4 000	2 000
Speed (full load to no load)	mm/s	2,67 to 4,2	6,2 to 8,2
Stroke	mm	50 to 300	50 to 300
Retracted length	mm	—*	—*
Voltage	V DC	24	24
Power consumption	W	72	60
Current consumption	A	3	2,5
Duty cycle	%	10	10
Ambient temperature	°C	+10 to +40	+10 to +40
Type of protection	IP	52	52
Weight (at 300 mm stroke)	kg	2,5	2,5
Color	—	Black	Black

* See above table

Performance diagrams



Speed-load diagram



Current-load diagram

Linear actuator Magdrive

Benefits

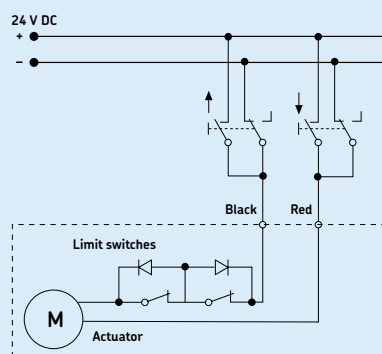
- Slim design
- Aluminium profile
- In-line actuator
- Quiet operation
- High push load



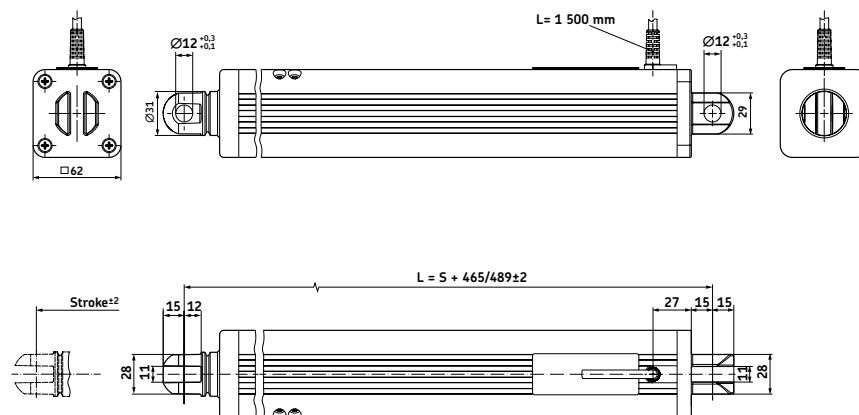
Suitable control units and accessories

Control unit		SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8
MAGDRIVE		•	•	•	•	•	•	•	•
Hand switch	EHA 3	•	•	•	•	•	•	•	•
Foot switch	STJ	•	•	•	•	•	•	•	•
Desk switch	STE	•	•	•	•	•	•	•	•

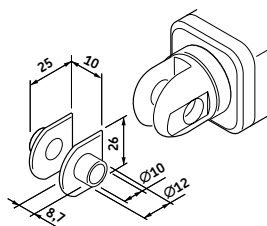
Connecting diagram



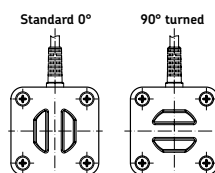
Dimensional drawing



Plastic bushing for forkhead
(hinge delivered separately)



Orientation of
rear attachment

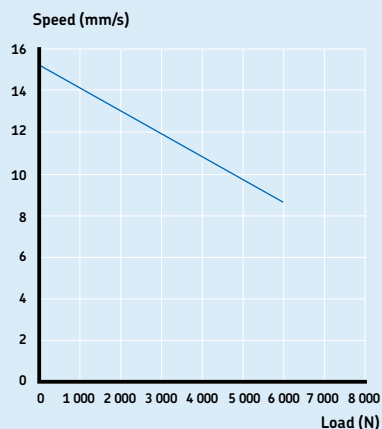


Legend:
S = stroke
L = retracted length

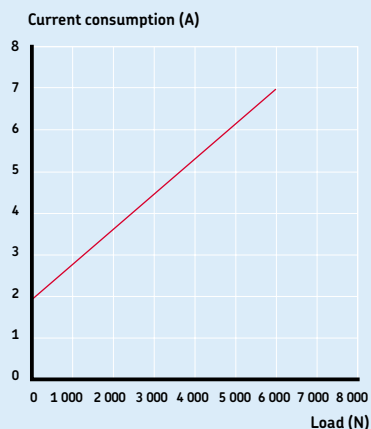
Technical data

	Unit	MD22/MD24	MD23/MD25
Rated push load	N	6 000	6 000
Rated pull load	N	200* (static only)	6 000
Speed (full load to no load)	mm/s	8,5 to 15	8,5 to 15
Stroke	mm	50 to 700	50 to 700
Retracted length	mm	S+465	S+489
Voltage	V DC	24	24
Power consumption	W	N/A	N/A
Current consumption	A	7	7
Duty cycle	%	10 (1/9)	10 (1/9)
Ambient temperature	°C	+10 to +40	+10 to +40
Type of protection	IP	x0/x4S	x0/x4S
Weight	kg	5,0	5,0
Color	—	Colorless anodized	Colorless anodized

Performance diagrams

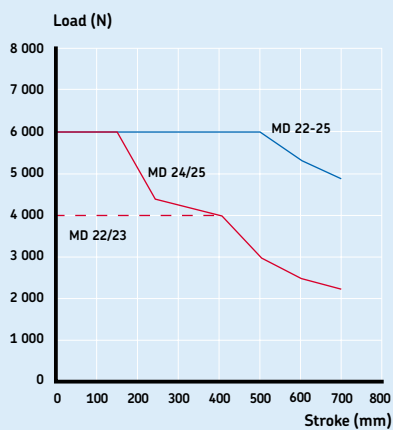


Speed-load diagram



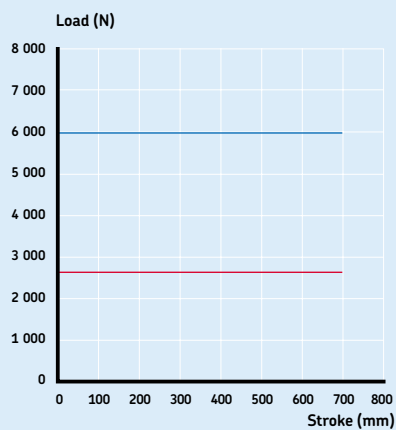
Current-load diagram

Safety factor load conditions



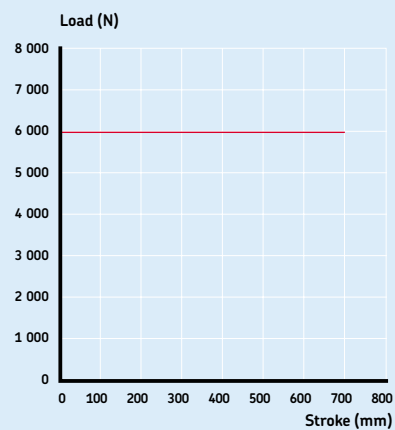
Push load diagram

— Safety factor $S=2$
 — Safety factor according
 UL60601-1, IEC60601-1



Pull load diagram MD23

— Safety factor $S=4$
 — Safety factor according
 UL60601-1, IEC60601-1

Pull load diagram MD25 (6 000 N)
Safety factor according
UL60601-1, IEC60601-1

Ordering key

M D 2 - 0 0														
Type														
Push/pull force:														
6 000 N/200 N														
6 000 N/6 000 N														
6 000 N/200 N (recommended for medical applications- with alu. rear hinge)														
6 000 N/6 000 N (recommended for medical applications- with alu. rear hinge)														
Stroke:														
50 mm														
100 mm														
150 mm														
200 mm														
250 mm														
300 mm														
350 mm														
400 mm														
450 mm														
500 mm														
550 mm														
600 mm														
650 mm														
700 mm														
<i>Other stroke lengths</i>														
Retracted length:														
MD22/24: S+465 mm														
MD23/25: S+489 mm														
Over 1 000 mm assembly length, use customer specific adaption														
Others														
Type of protection:														
IPX0														
IPX4S														
Motor cable:														
Straight, 1,5 m, DIN8 plug														
Straight, 1,5m, jack plug 180°														
Rear attachment / Hole diameter:														
Standard 0° / Ø12 mm														
Rotated 90° / Ø12 mm														
Option 1:														
No option														
Electrical anti-pinching protection, safety switch, motor direction push														
Electrical anti-pinching protection, safety switch, motor direction pull														
Option 2:														
No option														
2-Hall encoder (only available with DIN8 plug) 2,15 impulse per turn/sensor (= 5,375 imp. per 1 mm.)														
Option 3:														
No option														
Emergency lowering fork head bore (add 30 mm to retracted length "L")														

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

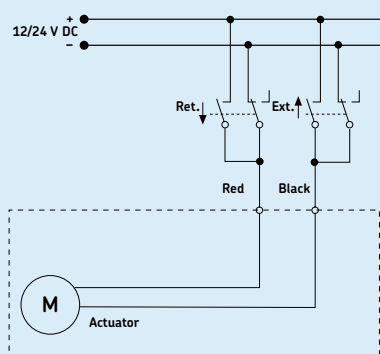
Linear actuator CAHB-21 series

Benefits

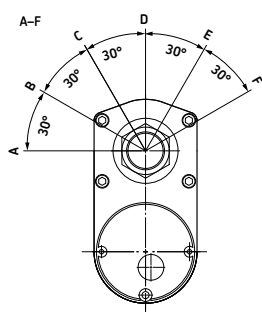
- High efficiency ball screw
- Extension tube (stainless steel)
- Protection tube (steel)
- Enhanced corrosion resistance
- Mechanical overload protection (clutch)
- Lubricated for service life
- Robust, designed for tough environment
- No back driving
- Certified (CE: EN 55011)



Connecting diagram

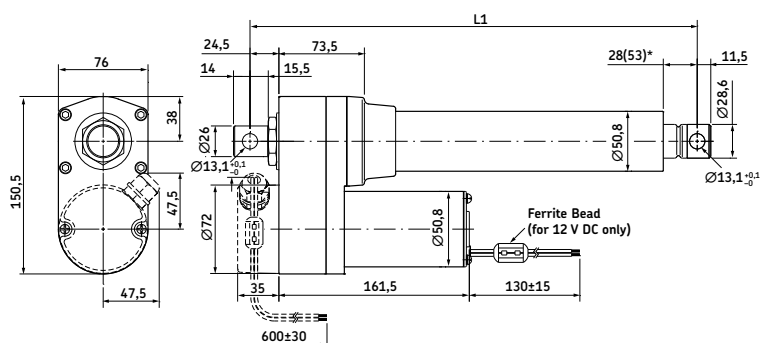


Different rear attachment



Dimensional drawing

Basic configuration (dashed line for optional limit switch)



Without limit switch:
RED (+) & BLACK (-) = retraction
RED (-) & BLACK (+) = extension
With limit switch:
RED (+) & BLACK (-) = extension
RED (-) & BLACK (+) = retraction

Legend:
L1 = retracted length
* 53 = dimension with limit switch

	With limit switch ¹⁾						Without limit switch ²⁾					
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L1 Retracted length	393	444	495	659	811	964	317	368	419	521	735	888

¹⁾ Tolerance: S and L1 = ± 5,0 mm (If S ≥ 305 mm, S = ± 7,5 mm)

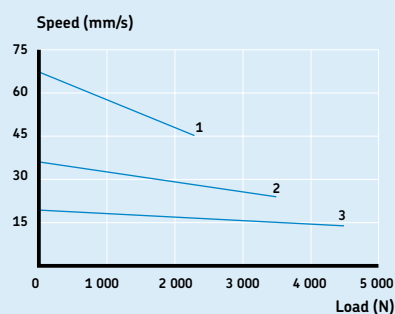
²⁾ Tolerance: S = ± 2,5 mm and L1 = ± 3,8 mm

Technical data

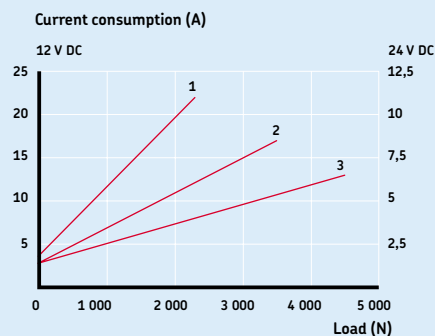
	Unit	CAHB-21... 1	CAHB-21... 2	CAHB-21... 3
Rated push load	N	2 300	3 500	4 500
Rated pull load	N	2 300	3 500	4 500
Speed (full load to no load)	mm/s	45 to 65	24 to 36	14 to 19
Stroke	mm	102 to 610	102 to 610	102 to 610
Retracted length	mm	—*	—*	—*
Voltage	V DC	12 or 24	12 or 24	12 or 24
Power consumption	W	N/A	N/A	N/A
Current consumption	12 V DC 24 V DC	A A	22 17	13 13
Duty cycle	%	25	25	25
Ambient temperature	°C	–40 to +85	–40 to +85	–40 to +85
Type of protection	IP	66	66	66
Weight (at 305 mm stroke)	kg	6,5	6,5	6,5
Color	—	Black	Black	Black

* see above table

Performance diagrams



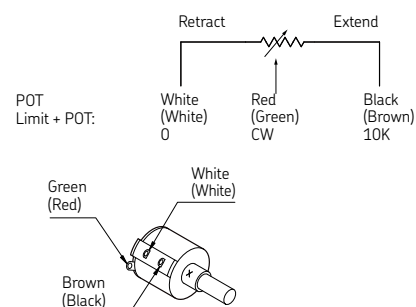
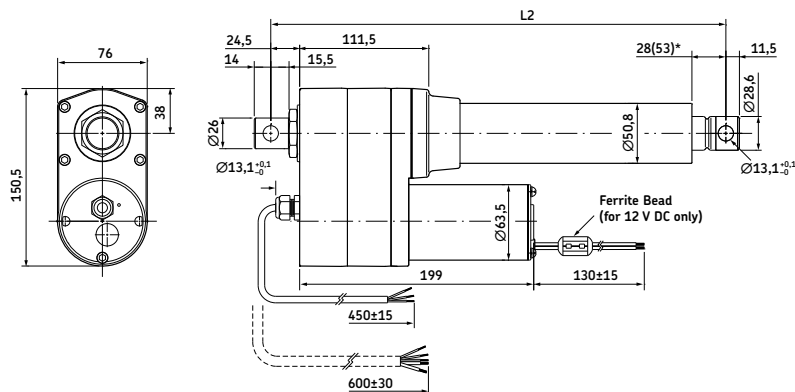
Speed-load diagram



Current-load diagram

Dimensional drawing

Optional potentiometer (dashed line for optional limit switch)



Legend:

L2 = retracted length

* 53 = dimension with limit switch

Without limit switch:

RED (+) & BLACK (-) = retraction

RED (-) & BLACK (+) = extension

With limit switch:

RED (+) & BLACK (-) = extension

RED (-) & BLACK (+) = retraction

Stroke (mm)	With limit switch ¹⁾						Without limit switch ²⁾					
	102	153	204	305	457	610	102	153	204	305	457	610
L2 Retracted length	431	482	533	697	849	1 002	355	406	457	559	773	926

¹⁾ Tolerance: S and L2 = ± 5,0 mm (If S ≥ 305 mm, S = ± 7,5 mm)²⁾ Tolerance: S = ± 2,5 mm and L2 = ± 3,8 mm

Potentiometer resolution

Stroke (mm)	102	153	204	305	457	610
Ohm/mm	59,0	59,0	29,5	29,5	9,84	9,84

Ordering key

C A H B - 2 1 - N - - A - 0 0 0														
Type														
Voltage:														
12 V DC														
24 V DC														
Load:														
2 300 N														
3 500 N														
4 500 N														
Screw:														
Ball screw														
Stroke:														
102 mm														
153 mm														
204 mm														
305 mm														
457 mm														
610 mm														
Retracted length:														
Stroke														
with L.S. ¹⁾														
102 mm														
153 mm														
204 mm														
305 mm														
457 mm														
610 mm														
w/o L.S. ¹⁾														
102 mm														
153 mm														
204 mm														
305 mm														
457 mm														
610 mm														
IP:														
Standard (IP 66)														
Front attachment:														
Standard (hole: Ø 13,1 mm)														
Customized														
Rear attachment:														
Standard (0° and hole: Ø 13,1 mm)														
30°														
60°														
90°														
120°														
150°														
Customized														
Option 1:														
None														
Limit switch (only for load version 4 500 N)														
Option 2:														
None														
Potentiometer														
Option 3:														
None														
Thermal protection														

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

¹⁾ L.S. = Limit Switch
²⁾ POT = Potentiometer

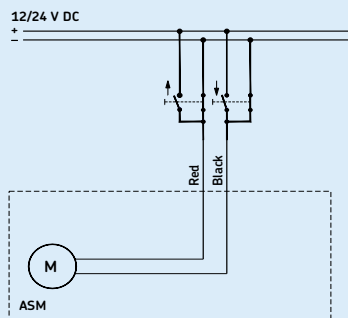
Linear actuator Magforce ASM

Benefits

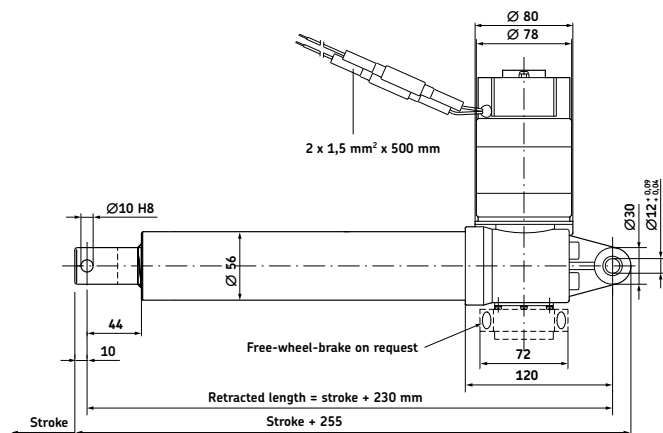
- Modular
- Robust
- Reliable
- High speed and/or high load
- All metal design



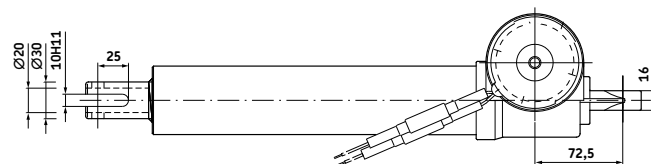
Connecting diagram



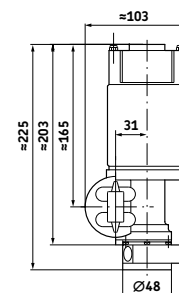
Dimensional drawing



Side view



Top view



Rear view

Technical data

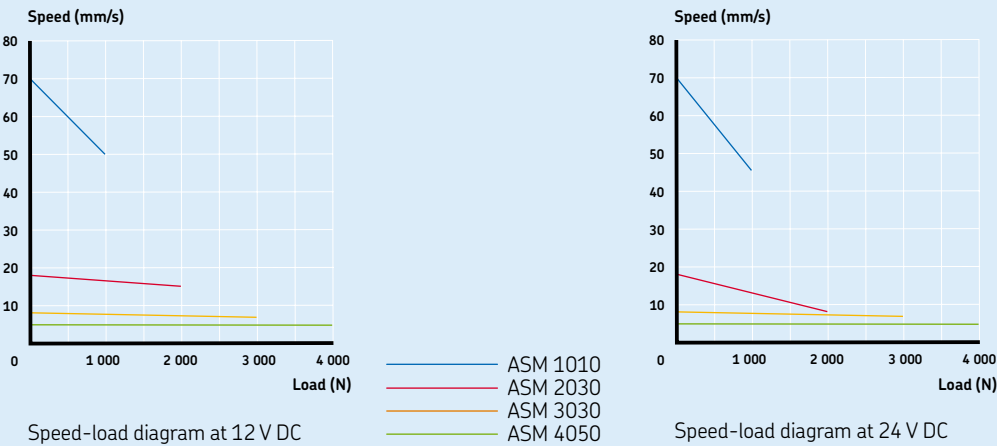
		Unit	ASM 1010	ASM 2030	ASM 3030	ASM 4050
Rated push load		N	1 000	2 000 ¹⁾	3 000 ²⁾	4 000 ³⁾
Rated pull load		N	1 000	2 000	3 000	4 000
Speed (at full load)	12 V DC	mm/s	50	17	8	5
	24 V DC	mm/s	45	18	8	5
Stroke		mm	100 to 700	100 to 700	100 to 700	100 to 700
Retracted length		mm	S+230	S+230	S+230	S+230
Voltage		V DC	12 or 24	12 or 24	12 or 24	12 or 24
Power consumption	12 V DC	W	192	168	168	168
	24 V DC	W	192	144	168	168
Current consumption	12 V DC	A	16	14	14	14
	24 V DC	A	8	6	7	7
Duty cycle		%	10 (1/9)	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature		°C	-10 to +40	-10 to +40	-10 to +40	-10 to +40
Type of protection		IP	44	44	44	44
Weight		kg	5	5	5	5
Color		—	Silver	Silver	Silver	Silver

¹⁾ Push load allowed up to 600 mm stroke (if S>600 mm, only pull load is allowed)

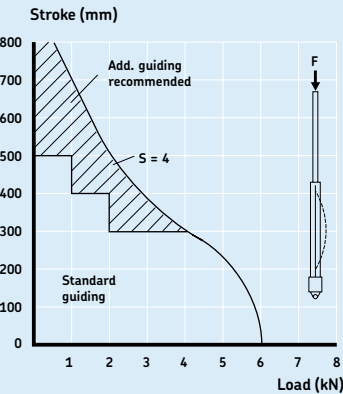
²⁾ Push load allowed up to 450 mm stroke (if S>450 mm, only pull load is allowed)

³⁾ Push load allowed up to 400 mm stroke (if S>400 mm, only pull load is allowed)

Performance diagrams



Safety factor load conditions



Ordering key

Type	ASM								
Load:									
1 000 N									
2 000 N									
3 000 N									
4 000 N									
Stroke (S):									
100 mm									
200 mm									
300 mm									
400 mm									
500 mm									
600 mm									
700 mm									
Customer option:									
12 V DC, standard									01
24 V DC									02
24 V DC, additional bushing (L=S+280 mm)									05
24 V DC, bronze nut, special grease for -30°C									07
24 V DC, protection tube made out of stainless steel									12
24 V DC, extended shaft									16
12 V DC, additional bushing (L=S+280 mm)									19
Others (rear attachment hole turned 90°, motor turned 90°, potentiometer...)									XX

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Accessories

	Designation	Order N°
Free wheel brake on push load	ZAC-1028,6226	M/0124682
Free wheel brake on pull load	ZAC-1028,0002	M/0125632
Friction brake for pull/push load	ZAC-1028,7851	M/0124683
Limit switch 100 mm stroke	ZAC-1043,0210-0100	M/0126970
Limit switch 200 mm stroke	ZAC-1043,0210-0200	M/0126971
Limit switch 300 mm stroke	ZAC-1043,0210-0300	M/0126972
Limit switch 400 mm stroke	ZAC-1043,0210-0400	M/0126973
Limit switch 500 mm stroke	ZAC-1043,0210-0500	M/0126974
Limit switch 600 mm stroke	ZAC-1043,0210-0600	M/0126975

Linear actuator CAP 43B

Benefits

- Robust and reliable
- Long lifetime
- Wide range of components
- Right- and left- version
- Analogical feedback

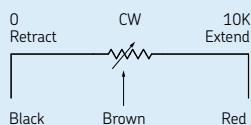
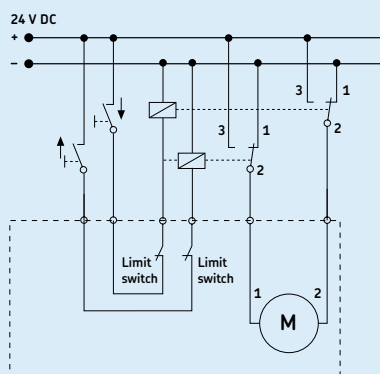


Suitable control units and accessories

Control units

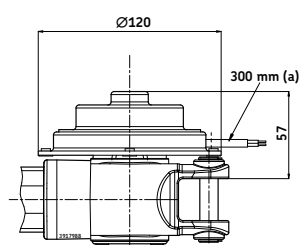
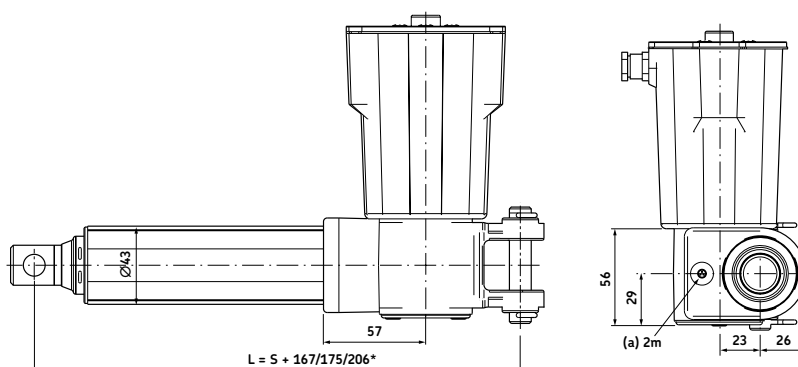
	CAED ANR 5-24-PO	
	CAED ANR 9-24-PO	
C24C		●
C24CW	●	
D24C	●	
D24CW	●	

Connecting diagram

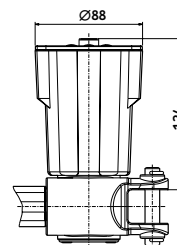


Connection diagram for linear potentiometer.

Dimensional drawing



D24C/D24CW



C24C/C24CW

Legend:
S = stroke
L = retracted length
(a) = cable length

See drawings of front and rear attachments on page 276.

* Dimension depends on selected front attachment

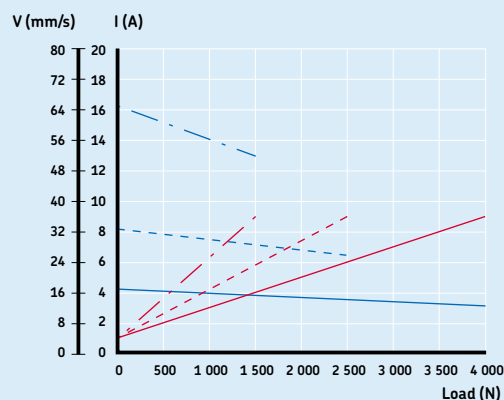
Technical data

	Unit	CAP 43B
Rated push load	N	1 500 to 4 000
Rated pull load	N	1 500 to 4 000
Speed (full load to no load)	mm/s	5 to 65 ¹⁾
Stroke	mm	50 to 700
Retracted length	mm	S+167/175/206 ²⁾
Voltage	V DC	24
Power consumption	W	N/A
Current consumption	24 V DC A	9
	24 V DC A	5 (for motors C24CW and D24CW)
Duty cycle	%	20
Ambient temperature	°C	-20 to +50
Type of protection	IP	44
Weight	kg	2,0 to 2,7

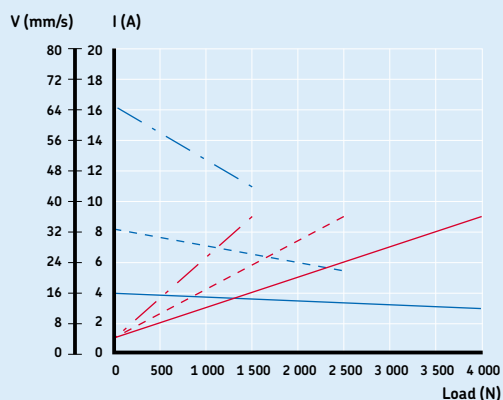
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

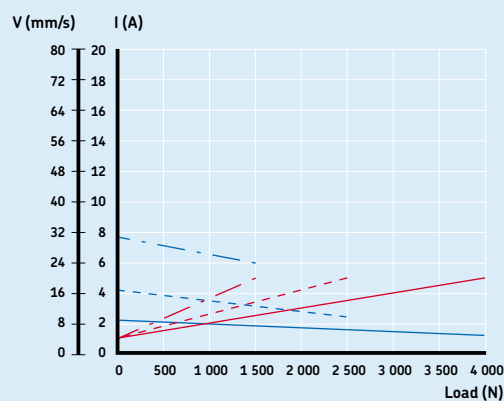
Performance diagrams



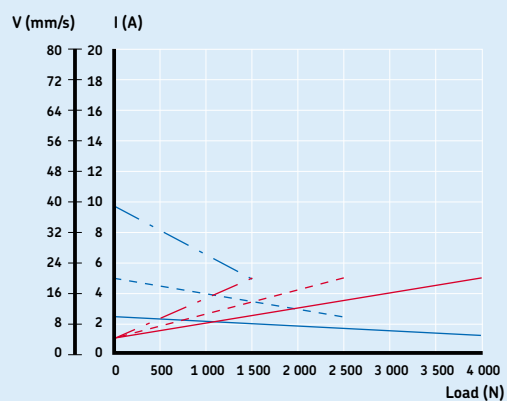
CAP 43B.../C24C



CAP 43B.../D24C



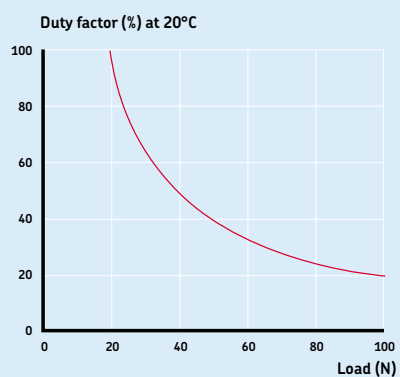
CAP 43B.../C24CW



CAP 43B.../D24CW

Gear 1 ——— V (mm/s)
 ——— I (A)
 Gear 2 - - - - V (mm/s)
 - - - - I (A)
 Gear 4 ——— V (mm/s)
 - - - - I (A)

Duty cycle



Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
4 000/xx 4 000/17-13 4 000/9-5 4 000/16-12 4 000/10-5	2 500/xx 2 500/33-26 2 500/17-10 2 500/33-22 2 500/20-10	1 500/xx 1 500/65-52 1 500/31-24 1 500/65-44 1 500/39-20	No motor 24 V DC, IP44 24 V DC, low speed, IP44 24 V DC, flat motor, IP44 24 V DC, flat motor, low speed, IP44	0000 C24C C24CW D24C D24CW
1	2	4		

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

50 mm
100 mm
200 mm
300 mm
400 mm
500 mm
700 mm

050
100
200
300
400
500
700

Rear attachment (see page 276):

Fork ear, Ø=12,0 mm
Fork ear, Ø=12,7 mm
Single ear, Ø=12,0 mm
Single ear, Ø=12,7 mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, Ø=12,0 mm
Hole, Ø=12,7 mm
Male thread, M12
Female thread, M12
Fork ear, Ø=10,1 mm

G1
G2
G3
G4
G5

Option:

Friction clutch
Back-up nut

F
S

Option for motors C24C(W):

No cable
Straight, 2,0 m

U
T2

EMC filter

M

Motor without cover

N

Linear actuator CAT 32B

Benefits

- Small
- Robust
- Modular
- Lubricated for service life
- High efficiency
- Digital encoder feedback



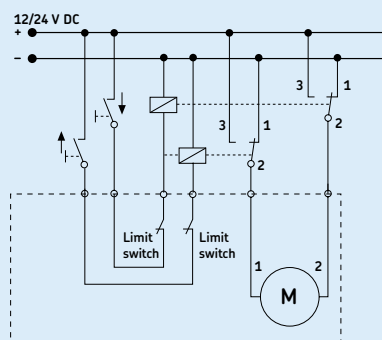
Suitable control units and accessories

	Control units	Limit switch	Encoder
	CAED 5-24R	CAED 9-24R	CAXB 32B ¹⁾
			E2 ²⁾
C12C		•	•
D12C		•	•
C24C	•	•	•
C24CW	•	•	•
D24C	•	•	•
D24CB	•	•	•
D24CS	•	•	•
D24CW	•	•	•
CAES 31C	•	•	

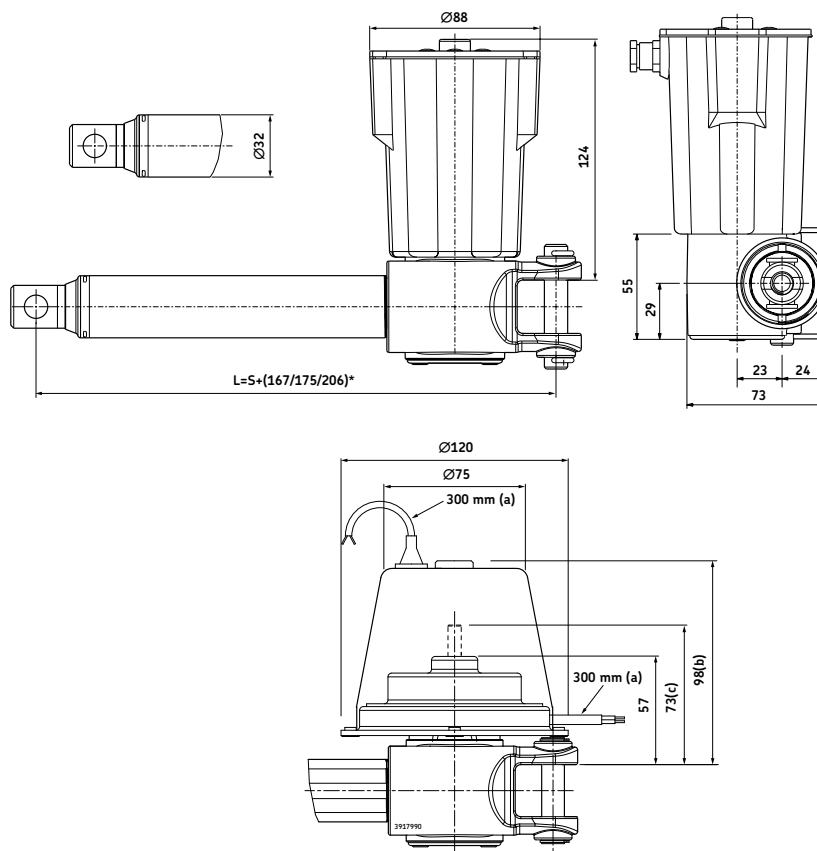
-  Hand switch
 Foot switch
 Desk switch

- ¹⁾ See page 379
²⁾ See page 380

Connecting diagram



Dimensional drawing



D12C, D24C, D24CB, D24CS, D24CW

- Legend:**
S = stroke
L = retracted length
(a) = cable length
(b) = cover for brake (D24CB)
(c) = extended shaft (D24CS)

See drawings of front and rear attachments and motor options on page 276.

* Dimension depends on selected front attachment

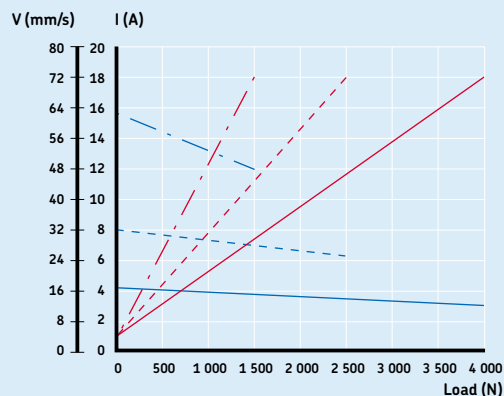
Technical data

	Unit	CAT 32B
Rated push load	N	1 000 to 4 000
Rated pull load	N	1 000 to 4 000
Speed (full load to no load)	mm/s	5 to 52 ¹⁾
Stroke	mm	50 to 700
Retracted length	mm	S+167/175/206 ²⁾
Voltage	V DC	12 or 24
Power consumption	W	N/A
Current consumption	12 V DC	18
	24 V DC	9
	24 V DC	5 (for motors C24CW and D24CW)
Duty cycle	%	20
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/44/65
Weight	kg	2 to 3,5

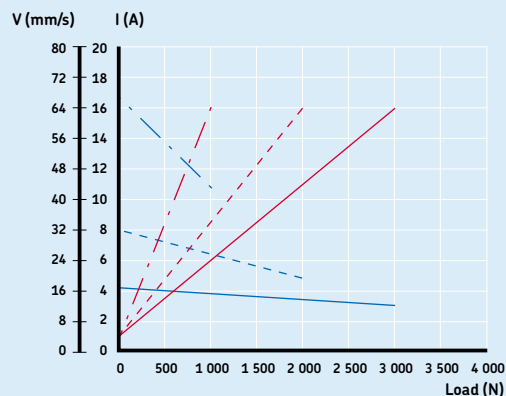
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

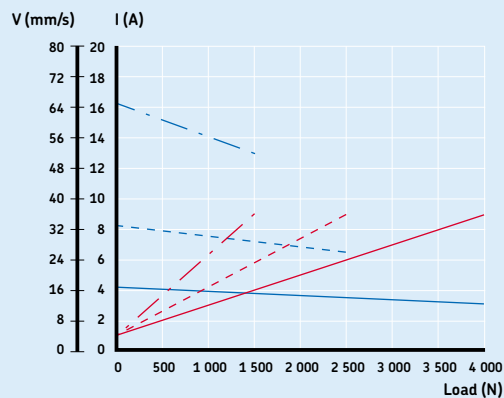
Performance diagrams



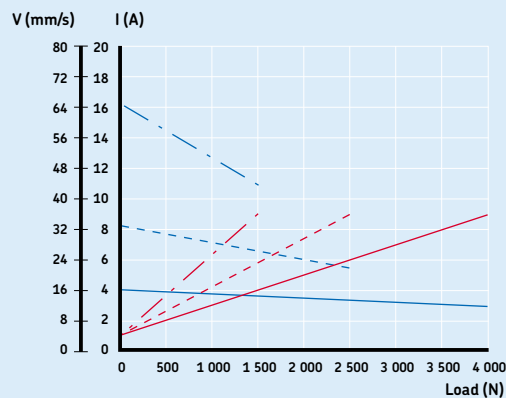
CAT 32B.../C12C



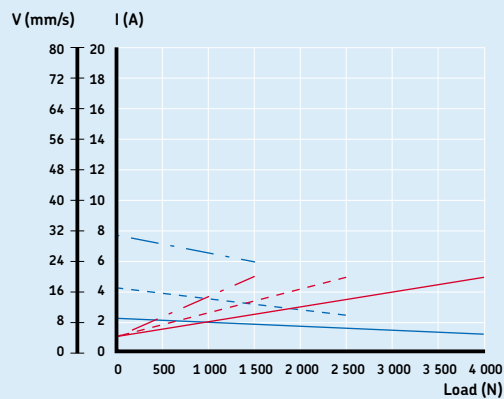
CAT 32B.../D12C



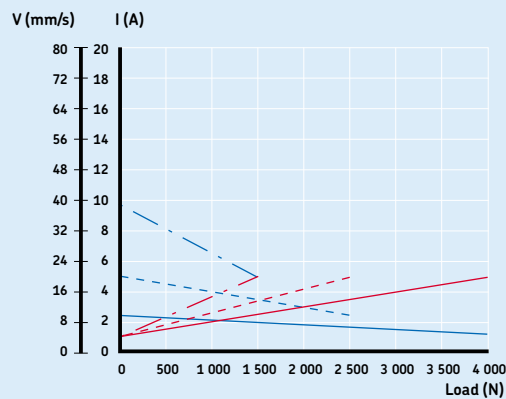
CAT 32B.../C24C



CAT 32B.../D24C/D24CB/D24CS



CAT 32B.../C24CW



CAT 32B.../D24CW

Gear 1 ——— V (mm/s)
 ——— I (A)
 Gear 2 - - - - V (mm/s)
 - - - - I (A)
 Gear 4 - - - - V (mm/s)
 - - - - I (A)

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
4 000/xx	2 500/xx	1 500/xx	No motor	0000
4 000/17–12	2 500/32–25	1 500/63–48	12 V DC, IP44 (65)	C12C
3 000/17–11	2 000/34–19	1 000/67–43	12 V DC, flat motor, IP44	D12C
4 000/17–13	2 500/33–26	1 500/65–52	24 V DC, IP44 (65)	C24C
4 000/9–5	2 500/17–10	1 500/31–24	24 V DC, low speed motor, IP44 (IP65)	C24CW
4 000/16–12	2 500/33–22	1 500/65–44	24 V DC, flat motor, IP44	D24C
4 000/16–12	2 500/33–22	1 500/65–44	24 V DC, flat motor, brake, IP20	D24CB
4 000/16–12	2 500/33–22	1 500/65–44	24 V DC, flat motor, ext.shaft, IP44	D24CS
4 000/10–5	2 500/20–10	1 500/39–20	24 V DC, flat motor, low speed, IP44	D24CW
1	2	4		

3



Type

Motor assembly:

Right
Left

RL

Stroke (S):

50 mm
100 mm
200 mm
300 mm
400 mm
500 mm
700 mm

050
100
200
300
400
500
700

Other stroke lengths

Rear attachment (see page 276):

Fork ear, $\varnothing=12,0$ mm
Fork ear, $\varnothing=12,7$ mm
Single ear, $\varnothing=12,0$ mm
Single ear, $\varnothing=12,7$ mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, Ø=12,0 mm
Hole, Ø=12,7 mm
Male thread, M12
Female thread, M12
Fork ear, Ø=10,1 mm

G1
G2
G3
G4
G5

Feedback:

Encoder (for all standard motors)

E2

Option:

Friction clutch (not available with option encoder)
No friction clutch
Back-up nut

F
Z
S

Option for CxxC motors:

Options for cable motors:

- No cable
- EMC filter
- Motor without cover
- IP65 (mandatory to state type of cable T2 or T2P)
- Straight cable, 2,0 m, no plug
- Straight cable, 2,0 m, jack plug

U
M
N
I
T2
T2P

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator Matrix 1

Benefits

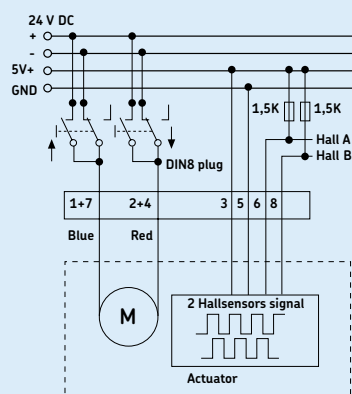
- Silent operation
- Full system with control unit, operating switch and accessories
- Synchronization possible
- Compact and aesthetic
- Back-up nut as standard



Suitable control units and accessories

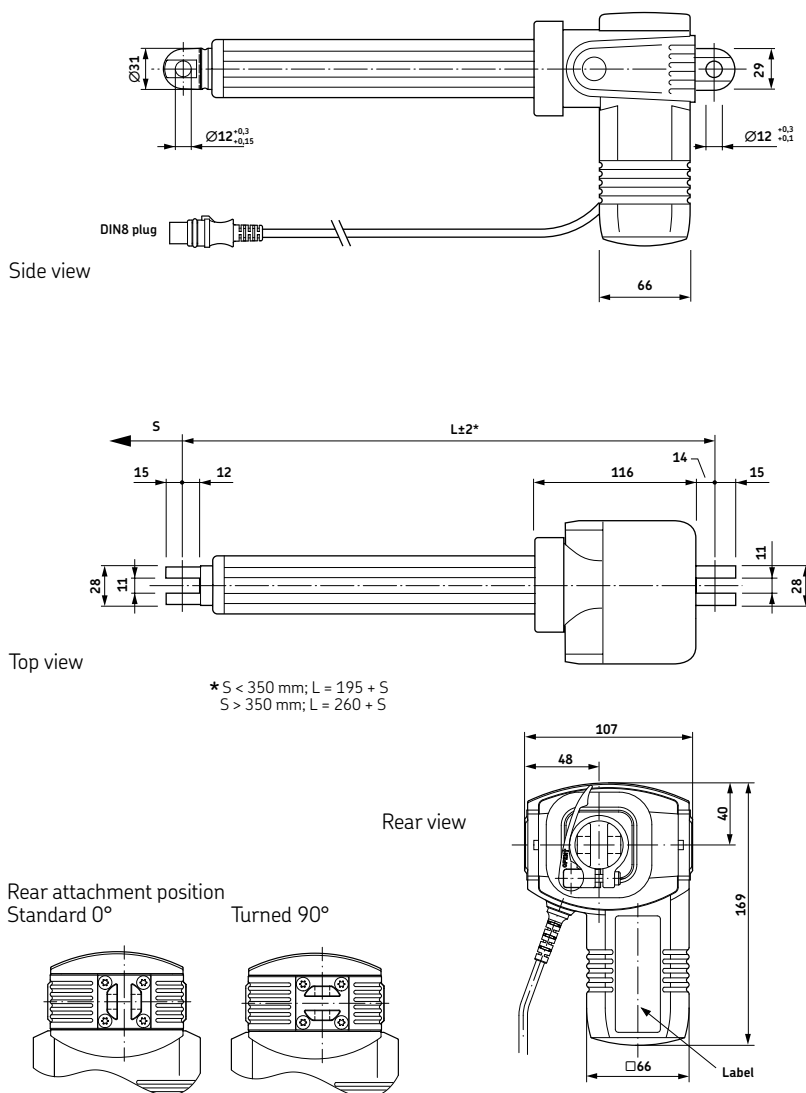
Control units									
	SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	MCU
MAX 1	•	•	•	•	•	•	•	•	•
EHA 1	•								•
EHA 3	•	•	•	•	•	•	•	•	•
STJ	•	•	•	•	•	•	•	•	•
STA	•	•	•	•	•	•	•	•	•
STE	•	•	•	•	•	•	•	•	•
Hand switch Foot switch Desk switch									

Connecting diagram*



* Only valid for MAX 11. MAX 10 must be operated by a BCU, MCU, SCU or VCU control unit.

Dimensional drawing

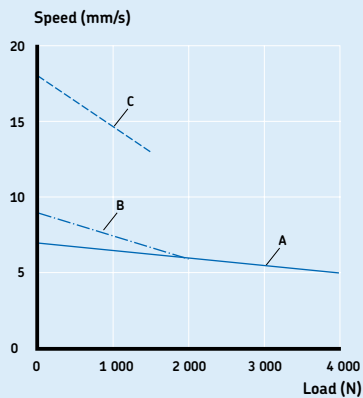


Technical data

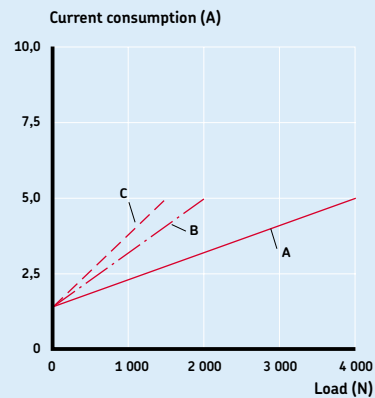
	Unit	MAX 1..A..	MAX 1..B..	MAX 1..C..
Rated push load	N	4 000	2 000	1 500
Rated pull load	N	4 000	2 000	1 500
Speed (full load to no load)	mm/s	5 to 7	6 to 9	12,7 to 18
Stroke	mm	50 to 700	50 to 700	50 to 700
Retracted length	mm	$S + 195/260^*$	$S + 195/260^*$	$S + 195/260^*$
Voltage	V DC	24	24	24
Power consumption	W	120	120	120
Current consumption	A	5	5	5
Duty cycle	%	10 (1/9)	10 (1/9)	10 (1/9)
Ambient temperature	°C	0 to +40	0 to +40	0 to +40
Type of protection	IP	66S	66S	66S
Weight (at 200 mm stroke)	kg	4,0	3,7	3,6
Color	—	Grey	Grey	Grey

* $S < 350 \text{ mm}$, $L = 195 + S$
 $S > 350 \text{ mm}$, $L = 260 + S$

Performance diagrams

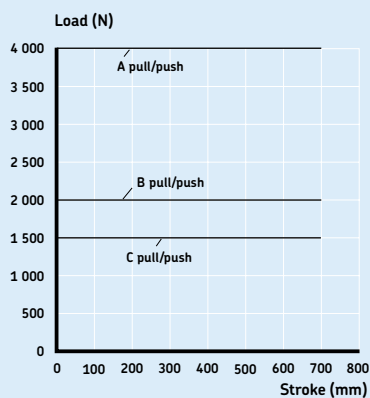
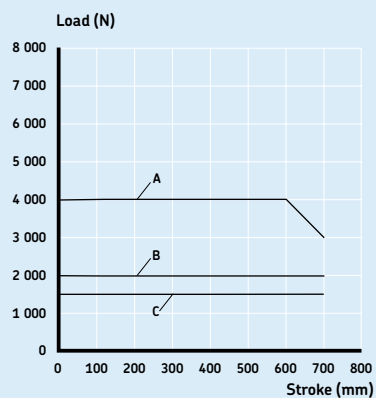
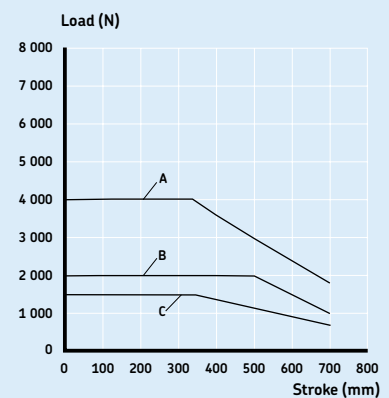


Speed-load diagram



Current-load diagram

Safety factor load conditions

Push load reduction static
Safety factor $S=1$ Push load reduction static
Safety factor $S=2$ Push load reduction static
Safety factor $S=4$ (EN60601)

Ordering key

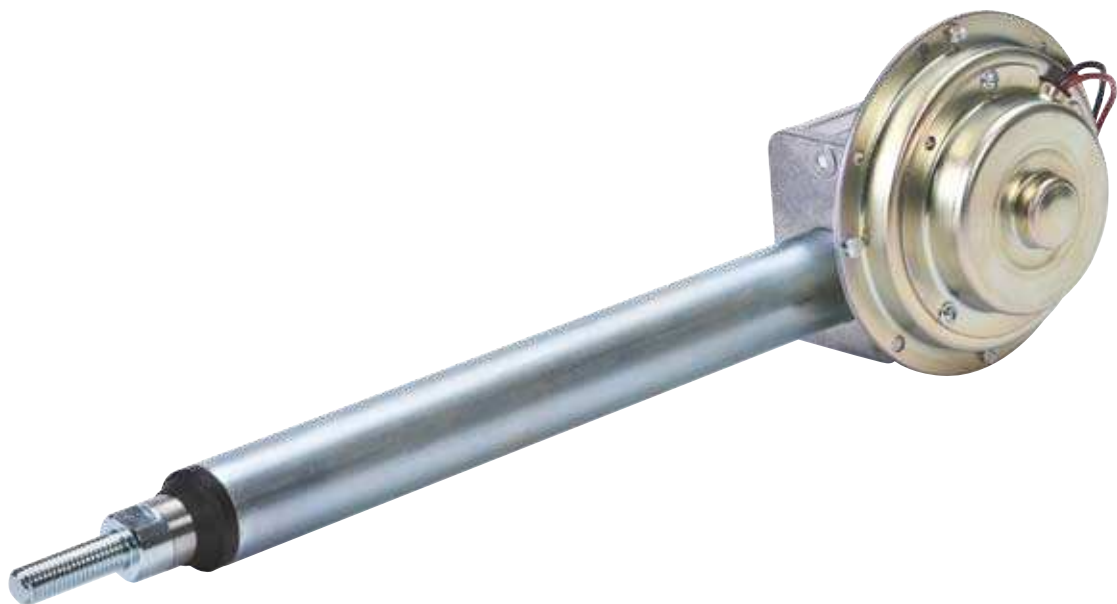
M A X 1										-										A										0 0 0									
Type																																							
Voltage:																																							
24 V DC										0																													
24 V DC with integrated current cut-off										1																													
Load:																																							
4 000 N										A																													
2 000 N										B																													
1 500 N										C																													
Stroke (S):																																							
50 mm										050 245																													
100 mm										100 295																													
150 mm										150 345																													
200 mm										200 395																													
250 mm										250 445																													
300 mm										300 495																													
350 mm										350 545																													
400 mm										400 660																													
450 mm										450 710																													
500 mm										500 760																													
550 mm										550 810																													
600 mm										600 860																													
650 mm										650 910																													
700 mm										700 960																													
Other stroke lengths; 50<S<700 mm										--- ---																													
Cable / Connecting plug:																																							
Coiled, 0,75 m (not stretched) / DIN8 plug																				0B																			
Straight, 2,5 m / DIN8 plug																				C5																			
Special cable length on request																				--																			
Orientation of rear attachment:																																							
No fork head (customized option)																				0																			
Standard (as drawing)																				1																			
Turned 90°																				2																			
Option 1:																																							
No option, only valid for actuator "A" (push and pull)																				0																			
Quick-release +EKZm, push, fork head bore parallel to button (for actuator design "C" is L= +115 mm)*																				E																			
Quick-release +EKZm, push, fork head bore 90° to button (for actuator design "C" is L= +115 mm)*																				F																			
Mechanical anti-pinching, motor direction pull, no fixing in term. position (for load "A", L= +45 mm; "B"and "C", L= +30 mm)																				I																			
Mechanical anti-pinching, motor direction push, no fixing in term. position (for load "A", L= +45 mm; "B"and "C", L= +30 mm)																				J																			
Push load, for actuator version "B" and "C"																				M																			
Pull load, for actuator version "B" and "C"																				N																			
EKZm: mechanical anti-pinching										*min. stroke 150 mm up to 300 mm																													
Option 2:																																							
No option																														0									
2-Hall encoder, DIN8 plug																														F									
Lifetime monitoring																														M									
Lifetime monitoring, 2-Hall encoder, DIN8 plug																														P									
Option 3:																																							
No option																														-									
Emergency lowering, fork head bore parallel to clamping lever (for actuator design "A", L+30 mm)																														V									
Emergency lowering, fork head bore 90° to clamping lever (for actuator design "A", L+30 mm)																														W									

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAR 32

Benefits

- Industrial reliable and robust actuator
- Wide range of components
- Right- and left-hand version



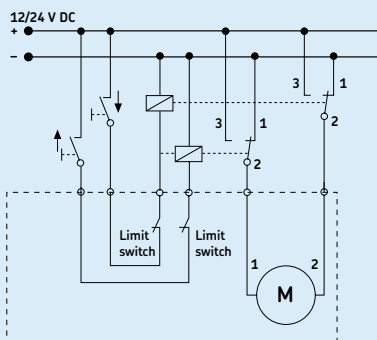
Suitable control units and accessories

	Control units	Limit switch
	CAED 5-24R	CAED 9-24R
	CAED 5-24R	CAED 9-24R
D12C		CAEB 32*
D24C		
D24CW		
D24CS		
D24CB		
CAES 31C		

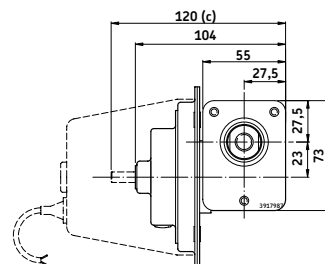
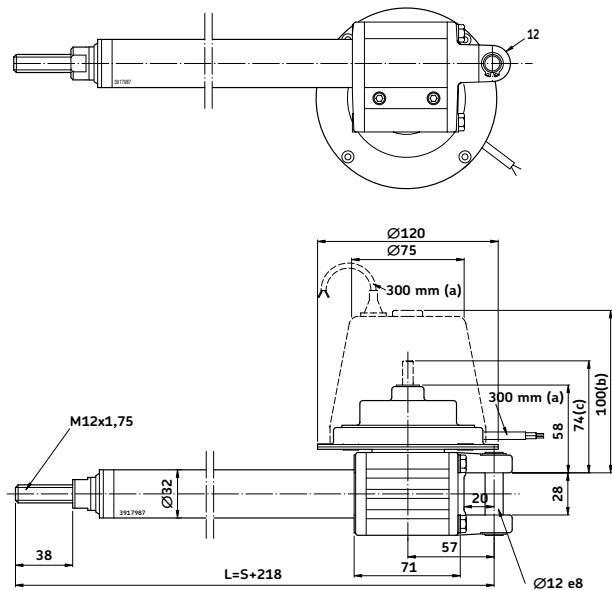
 Hand switch
 Foot switch
 Desk switch

* See page 379

Connecting diagram



Dimensional drawing

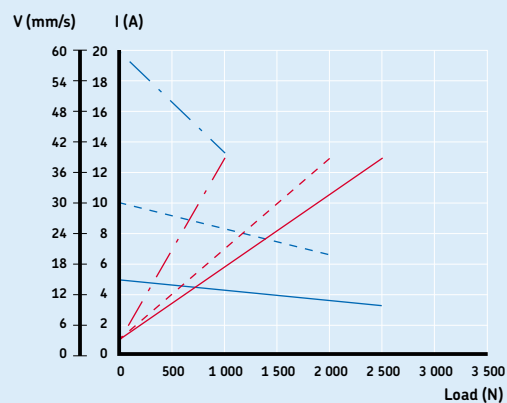


Legend:
S = stroke
L = retracted length
(a) = cable length
(b) = cover for brake (D24CB)
(c) = extended shaft (D24CS)

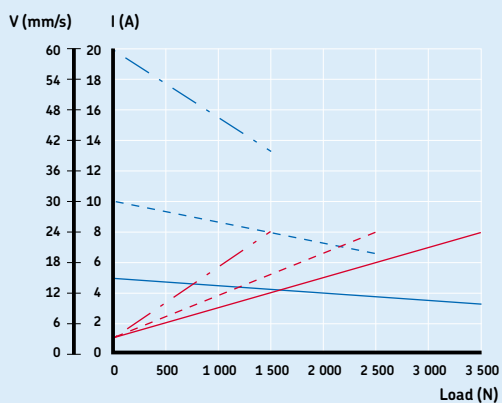
Technical data

	Unit	CAR 32
Rated push load	N	1 000 to 3 500
Rated pull load	N	1 000 to 3 500
Speed (full load to no load)	mm/s	5 to 60
Stroke	mm	50 to 700
Retracted length	mm	S+ 218
Voltage	V DC	12 or 24
Power consumption	W	N/A
Current consumption	12 V DC A	13
	24 V DC A	8
	24 V DC A	5 (for motor D24CW)
Duty cycle	%	25
Ambient temperature	°C	-20 to +70
Type of protection	IP	20/44
Weight	kg	2,1 to 3,7

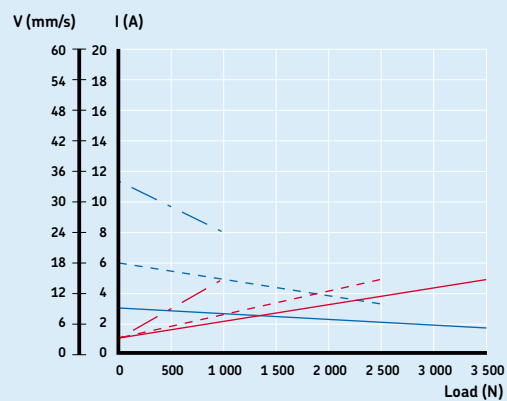
Performance diagrams



CAR 32.../D12C



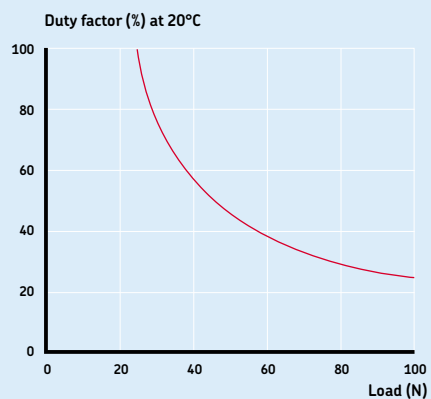
CAR 32.../D24C/D24CS/D24CB



CAR 32.../D24CW

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - - V (mm/s)
 - - - I (A)
 Gear 4 - · - V (mm/s)
 · - - I (A)

Duty cycle



Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
3 500/xx	2 500/xx	1 500/xx	No motor	0000
2 500/15-10	2 000/30-20	1 000/60-40	12 V DC, flat motor, IP44	D12C
3 500/15-10	2 500/30-20	1 500/60-40	24 V DC, flat motor, IP44	D24C
3 500/9-5	2 500/18-10	1 500/34-24	24 V DC, flat motor, low speed, IP44	D24CW
3 500/15-10	2 500/30-20	1 500/60-40	24 V DC, flat motor, extended shaft, IP44	D24CS
3 500/15-10	2 500/30-20	1 500/60-40	24 V DC, flat motor, brake, IP20	D24CB
1	2	4		

C A R 3 2 X X /

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

50 mm
100 mm
200 mm
300 mm
500 mm
700 mm
Other stroke lengths

050
100
200
300
500
700

Option:

Friction clutch
Back-up nut

F
S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAP 32

Benefits

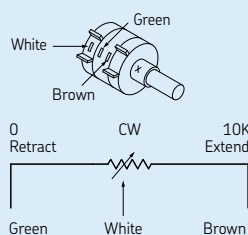
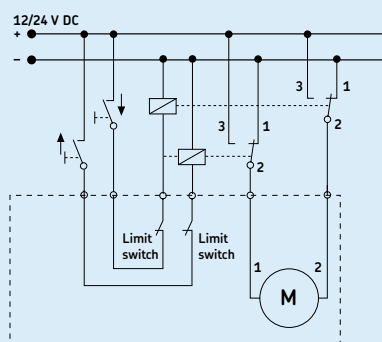
- Easy installation
- Robust and reliable
- Lubricated for service life
- Right- and left-hand version
- Analogical feedback



Suitable control units and accessories

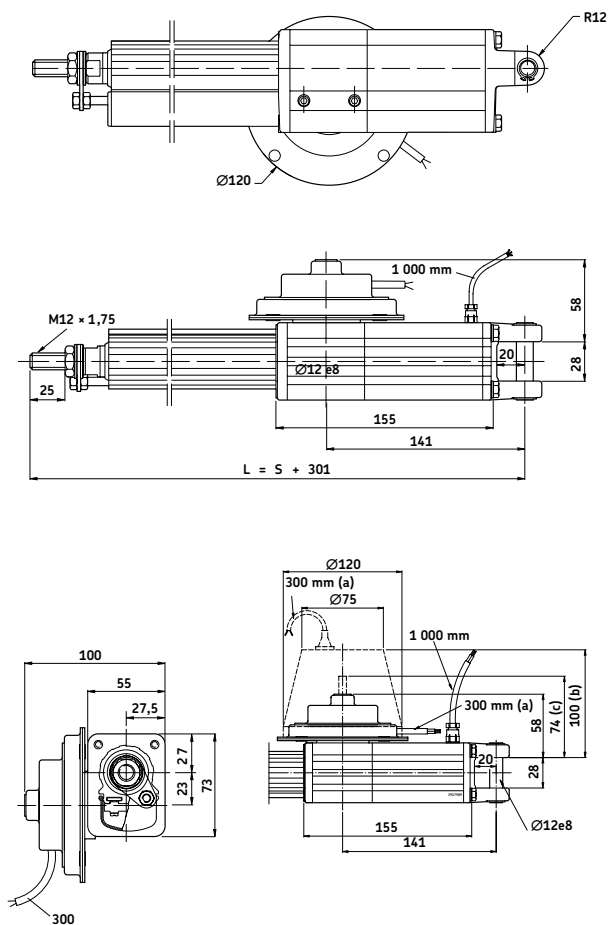
Control units	
	CAED ANR 5-24-PO CAED ANR 9-24-PO
D12C	
D24C	●
D24CW	●
D24CS	●
D24CB	

Connecting diagram



Connection diagram for rotating potentiometer.

Dimensional drawing



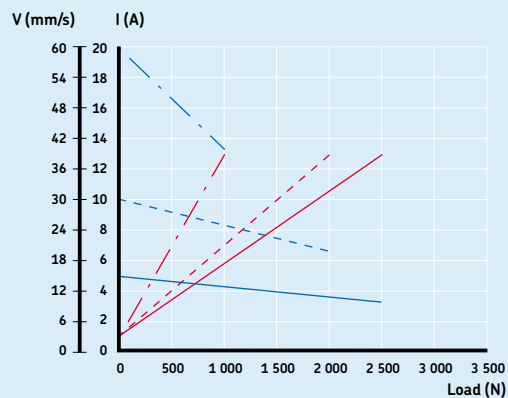
Legend:
 S = stroke
 L = retracted length
 (a) = cable length
 (b) = cover for brake (D24CB)
 (c) = extended shaft (D24CS)

Technical data

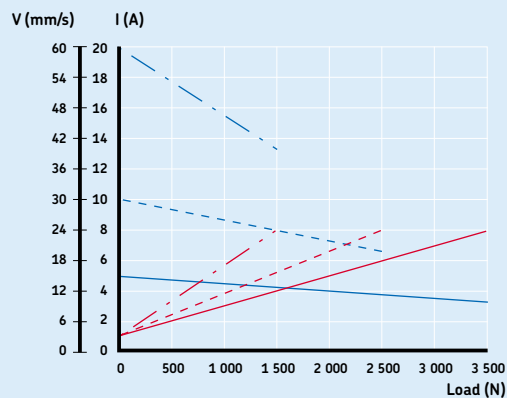
	Unit	CAP 32
Rated push load	N	1 000 to 3 500
Rated pull load	N	1 000 to 3 500
Speed (full load to no load)	mm/s	5 to 60*
Stroke	mm	50 to 700
Retracted length	mm	S+301
Voltage	V DC	12 or 24
Power consumption	W	N/A
Current consumption	12 V DC A	13
	24 V DC A	8
	24 V DC A	5 (for motor D24CW)
Duty cycle	%	25
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/44
Weight	kg	2,9 to 5,0

* Depending on selected motor

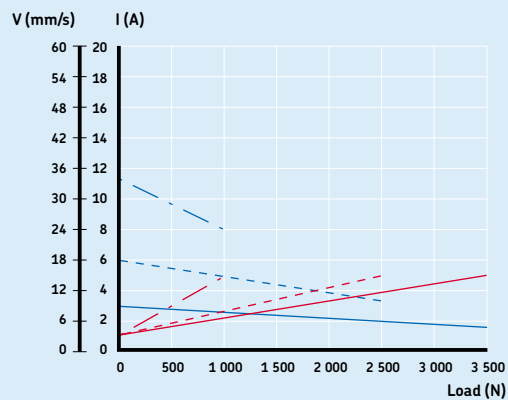
Performance diagrams



CAP 32.../D12C



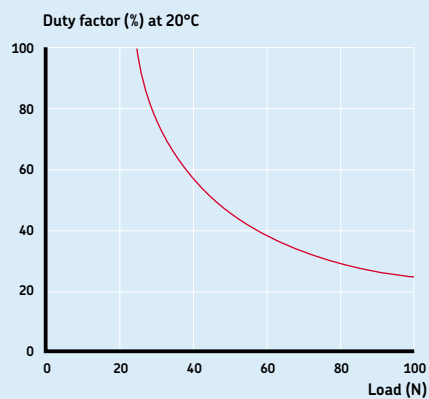
CAP 32.../D24C/D24CS/D24CB



CAP 32.../D24CW

Gear 1 — V (mm/s)
 — I (A)
 Gear 2 - - V (mm/s)
 - - I (A)
 Gear 4 — V (mm/s)
 - - I (A)

Duty cycle



Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
3 500/xx	2 500/xx	1 500/xx	No motor	0000
2 500/15-10	2 000/30-20	1 000/60-40	12 V DC, flat motor, IP44	D12C
3 500/15-10	2 500/30-20	1 500/60-40	24 V DC, flat motor, IP44	D24C
3 500/9-5	2 500/18-10	1 500/34-24	24 V DC, flat motor, low speed, IP44	D24CW
3 500/15-10	2 500/30-20	1 500/60-40	24 V DC, flat motor, extended shaft, IP44	D24CS
3 500/15-10	2 500/30-20	1 500/60-40	24 V DC, flat motor, brake, IP20	D24CB
1	2	4		

CAP

32

X

X

/

Type

Motor assembly:
Right
Left

Stroke (S):
50 mm
100 mm
200 mm
300 mm
500 mm
700 mm
Other stroke lengths

Option:
Back-up nut

R
L

S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAP 43A

Benefits

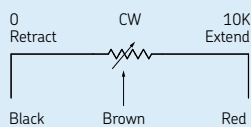
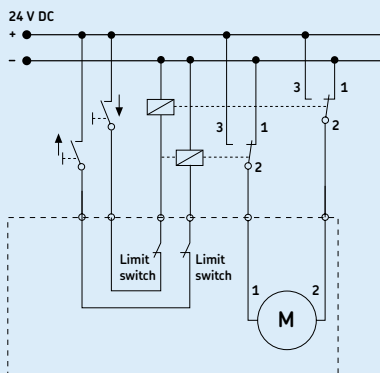
- Robust and reliable
- Long lifetime
- Wide range of components
- Right- and left-hand version
- Analogical feedback



Suitable control units and accessories

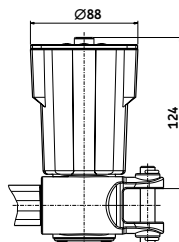
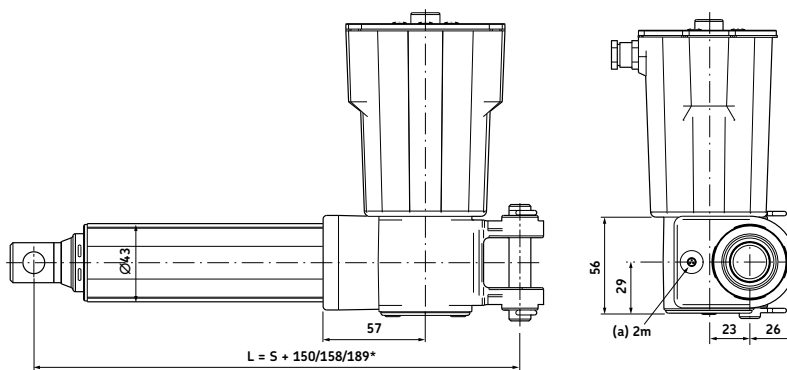
Control units	
	CAED ANR 5-24-PO
	CAED ANR 9-24-PO
C24C	●
C24CW	●
D24C	●
D24CW	●

Connecting diagram

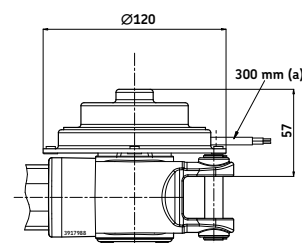


Connection diagram for linear potentiometer.

Dimensional drawing



C24C, C24CW



D24C, D24CW

Legend:

S = stroke
L = retracted length
(a) = cable length

See drawings of front and rear attachments on page 276.

* Dimension depends on selected front attachment

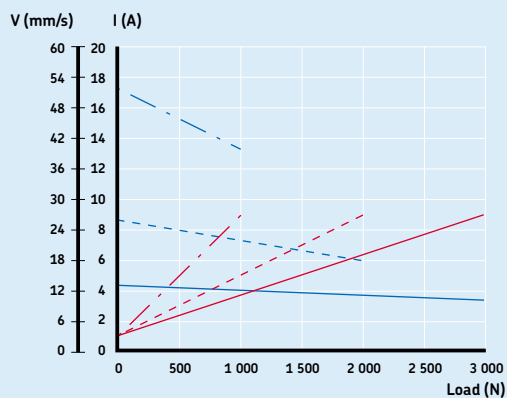
Technical data

	Unit	CAP 43A
Rated push load	N	1 000 to 3 000
Rated pull load	N	1 000 to 3 000
Speed (full load to no load)	mm/s	5 to 52 ¹⁾
Stroke	mm	100 to 400
Retracted length	mm	S+150/158/189 ²⁾
Voltage	V DC	24
Power consumption	W	N/A
Current consumption	24 V DC 24 V DCW	A A
		9 5
Duty cycle	%	15
Ambient temperature	°C	-20 to +50
Type of protection	IP	44
Weight	kg	2,0 to 2,7

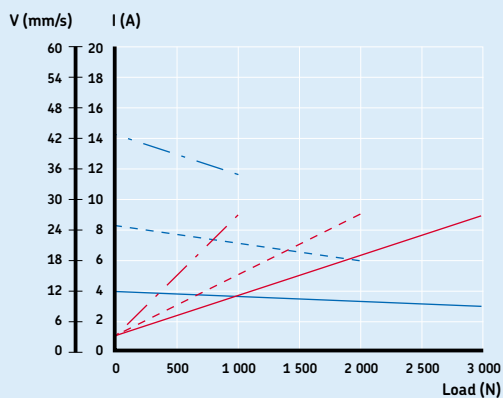
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

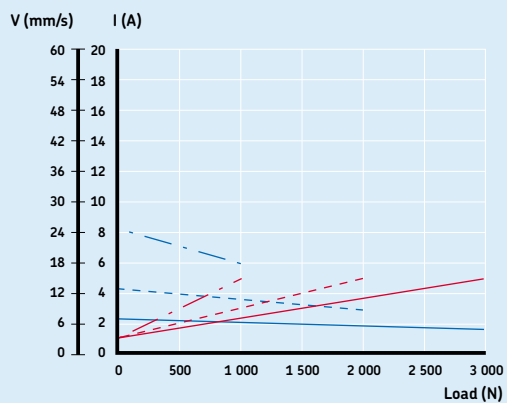
Performance diagrams



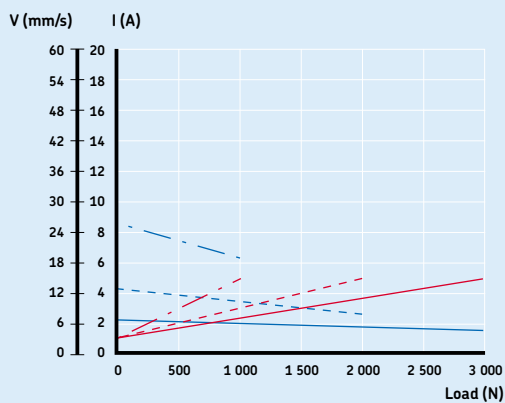
CAP 43A.../C24C



CAP 43A.../D24C



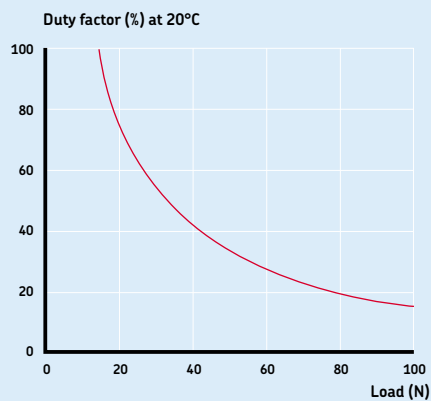
CAP 43A.../C24CW



CAP 43A.../D24CW

Gear 1 ——— V (mm/s)
 ——— I (A)
 Gear 2 - - - - V (mm/s)
 - - - - I (A)
 Gear 4 - · - · V (mm/s)
 - · - · I (A)

Duty cycle



Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
3 000/xx 3 000/13-10 3 000/7-5 3 000/12-9 3 000/7-5	2 000/xx 2 000/26-20 2 000/13-9 2 000/25-18 2 000/13-8	1 000/xx 1 000/52-40 1 000/25-18 1 000/43-35 1 000/26-19	No motor 24 VDC, IP44 24 VDC, IP44 24 VDC, flat motor, IP44 24 VDC, flat motor, low speed, IP44	0000 C24C C24CW D24C D24CW
1	2	4		

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

100 mm
200 mm
300 mm
400 mm

100
200
300
400

Rear attachment (see page 276):

Fork ear, Ø=12,0 mm
Fork ear, Ø=12,7 mm
Single ear, Ø=12,0 mm
Single ear, Ø=12,7 mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, Ø=12,0 mm
Hole, Ø=12,7 mm
Male thread, M12
Female thread, M12
Fork ear, Ø=10,1 mm

G1
G2
G3
G4
G5

Option:

Friction clutch

F

Cable option for C24C(W) motors:

No cable
Straight, 2,0 m

U
T2

EMC filter

M

Motor without cover

N

Linear actuator CAT 33

Benefits

- Compact
- Robust
- Lubricated for service life
- Modular
- Digital encoder feedback



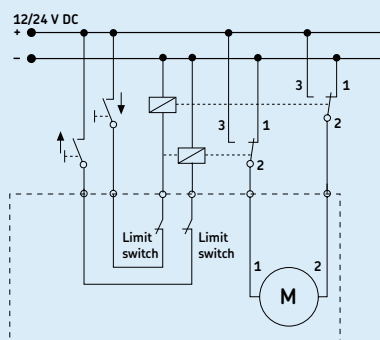
Suitable control units and accessories

	Control units	Encoder	Limit switch
	CAED 5-24R	E2 ¹⁾	CAXC ²⁾
	CAED 9-24R		
C12C		•	•
D12C		•	•
C24C	•	•	•
C24CW	•	•	•
D24C	•	•	•
D24CB	•	•	•
D24CS	•	•	•
D24CW	•	•	•
CAES 31C	•	•	•

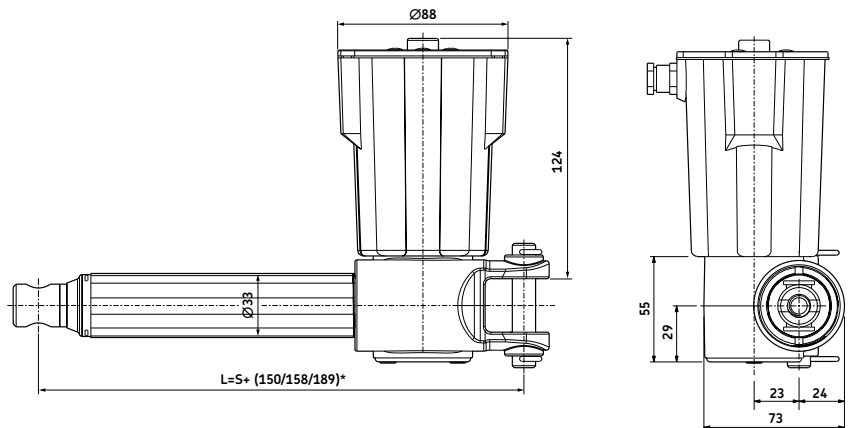
-  Hand switch
 Foot switch
 Desk switch

- ¹⁾ See page 380
²⁾ See page 378

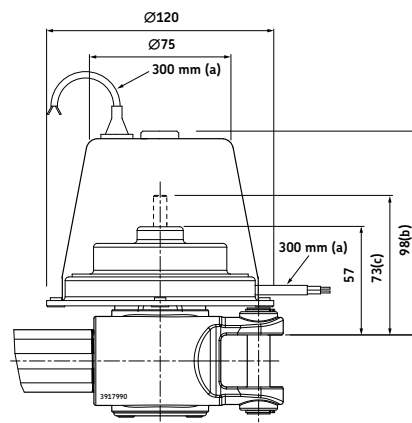
Connecting diagram



Dimensional drawing



* Dimension depends on selected front attachment



Legend:
 S = stroke
 L = retracted length
 (a) = cable length
 (b) = cover for brake (D24CB)
 (c) = extended shaft (D24CS)

D12C, D24C, D24CB, D24CS, D24CW

See drawings of front and rear attachments and motor options on page 276.

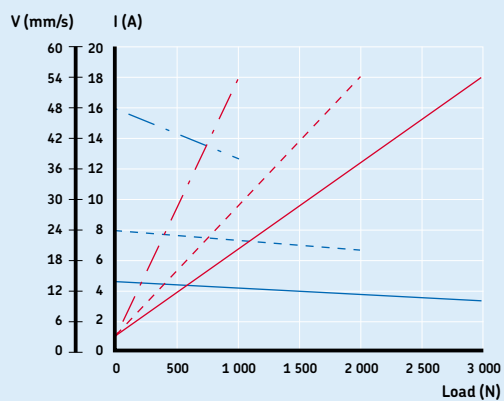
Technical data

	Unit	CAT 33
Rated push load	N	800 to 3 000
Rated pull load	N	800 to 3 000
Speed (full load to no load)	mm/s	5 to 52 ¹⁾
Stroke	mm	100 to 400
Retracted length	mm	S+150/158/189 ²⁾
Voltage	V DC	12 or 24
Power consumption	W	N/A
Current consumption	A	18
	A	9
	A	5 (for motors C24CW and D24CW)
Duty cycle	%	15
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/44/65
Weight	kg	2 to 2,7

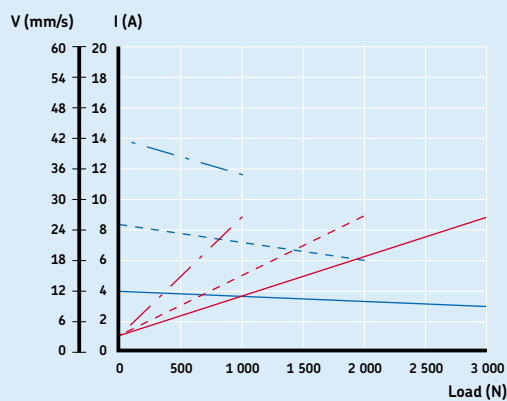
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

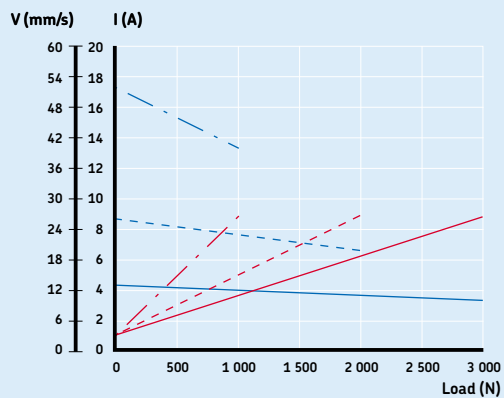
Performance diagrams



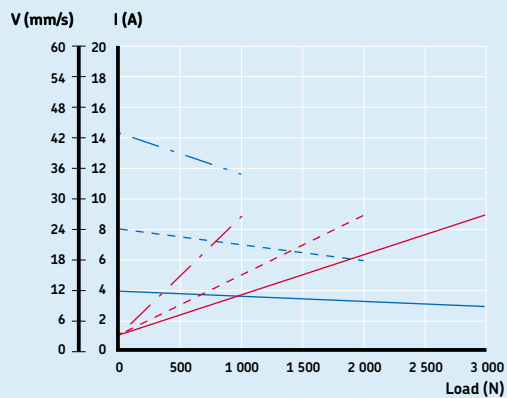
CAT 33.../C12C



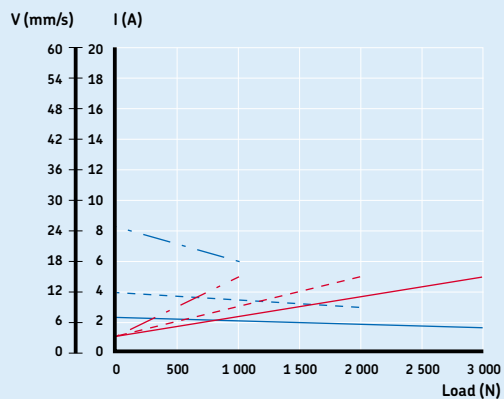
CAT 33.../D12C



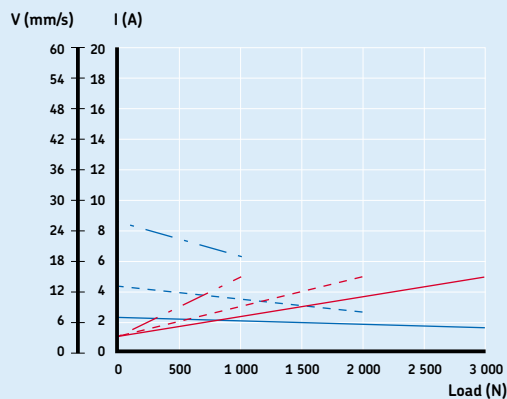
CAT 33.../C24C



CAT 33.../D24C/D24CB/D24CS



CAT 33.../C24CW



CAT 33.../D24CW

Gear 1 ——— V (mm/s)
 ——— I (A)
 Gear 2 - - - - V (mm/s)
 - - - - I (A)
 Gear 4 ····· V (mm/s)
 ····· I (A)

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
3 000/xx 3 000/13-10 2 400/11-7 3 000/13-10 3 000/7-5 3 000/12-9 3 000/12-9 3 000/12-9 3 000/7-5	2 000/xx 2 000/24-20 1 600/21-15 2 000/26-20 2 000/13-9 2 000/25-18 2 000/25-18 2 000/25-18 2 000/13-8	1 000/xx 1 000/48-38 800/39-21 1 000/52-40 1 000/25-18 1 000/43-35 1 000/43-35 1 000/43-35 1 000/26-19	No motor 12 V DC, IP44 (65) 12 V DC, flat motor, IP44 24 V DC, IP44 (65) 24 V DC, low speed, IP44 (65) 24 V DC, flat motor, IP44 24 V DC, flat motor, brake, IP20 24 V DC, flat motor, IP44, ext. shaft 24 V DC, flat motor, low speed, IP44	0000 C12C D12C C24C C24CW D24C D24CB D24CS D24CW
1	2	4		

C A T 3 3 X X /

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

100 mm
200 mm
300 mm
400 mm
Other stroke lengths

100
200
300
400

Rear attachment (see page 276):

Fork ear, Ø=12,0 mm
Fork ear, Ø=12,7 mm
Single ear, Ø=12,0 mm
Single ear, Ø=12,7 mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, Ø=12,0 mm
Hole, Ø=12,7 mm
Male thread, M12
Female thread, M12
Fork ear, Ø=10,1 mm

G1
G2
G3
G4
G5

Feedback:

No encoder (no code)
Encoder (for all standard motors)

E2

Option:

Friction clutch (not available with option encoder)
No friction clutch

F
Z

Option for CxxC motors:

No cable
EMC filter
Motor without cover
IP65 (mandatory to state type of cable T2 or T2P)
Straight cable, 2,0 m, no plug
Straight cable, 2,0 m, jack plug

U
M
N
I
T2
T2P

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

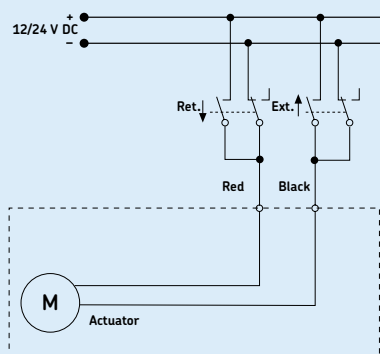
Linear actuator CAHB-20 series

Benefits

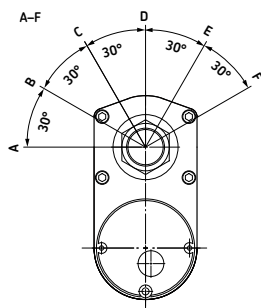
- ACME screw drive
- Extension tube (stainless steel)
- Protection tube (steel)
- Enhanced corrosion resistance
- Mechanical overload protection (clutch)
- Lubricated for service life
- Robust, designed for tough environment
- Self-locking
- Certified (CE: EN 55011)



Connecting diagram

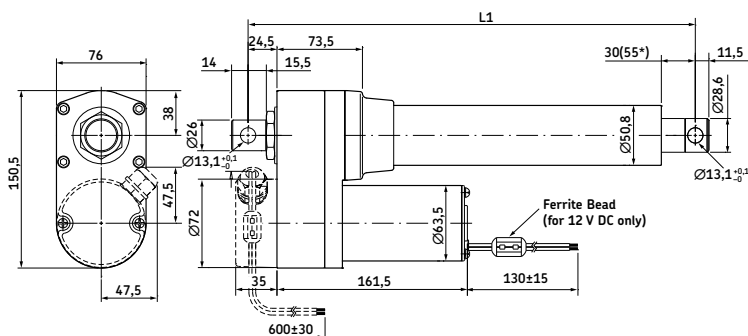


Different rear attachment



Dimensional drawing

Basic configuration (dashed line for optional limit switch)



Without limit switch:
 RED (+) & BLACK (-) = retraction
 RED (-) & BLACK (+) = extension
 With limit switch:
 RED (+) & BLACK (-) = extension
 RED (-) & BLACK (+) = retraction

Legend:
 L1 = retracted length
 *55 = dimension with limit switch

	With limit switch ¹⁾						Without limit switch ²⁾					
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L1 Retracted length	338	389	440	592	744	897	262	313	364	465	668	821

¹⁾ Tolerance: S and L1 = ± 5,0 mm (If S ≥ 305 mm, S = ± 7,5 mm)

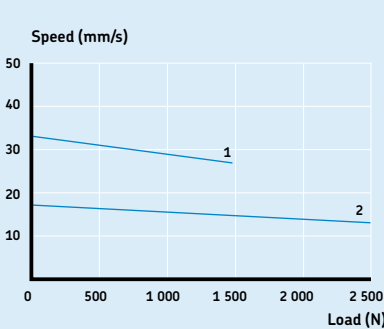
²⁾ Tolerance: S = ± 2,5 mm and L1 = ± 3,8 mm

Technical data

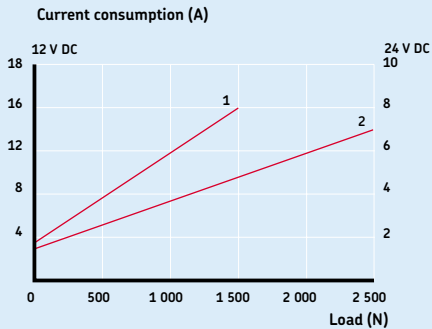
	Unit	CAHB-20... 1	CAHB-20... 2
Rated push load	N	1 500	2 500
Rated pull load	N	1 500	2 500
Speed (full load to no load)	mm/s	27 to 33	13 to 17
Stroke	mm	102 to 610	102 to 610
Retracted length	mm	—*	—*
Voltage	V DC	12 or 24	12 or 24
Power consumption	W	N/A	N/A
Current consumption	12 V DC A	16	14
	24 V DC A	8	7
Duty cycle	%	25	25
Ambient temperature	°C	–40 to +85	–40 to +85
Type of protection	IP	66	66
Weight (at 305 mm stroke)	kg	5,5	5,5
Color	—	Black	Black

* see above table

Performance diagrams



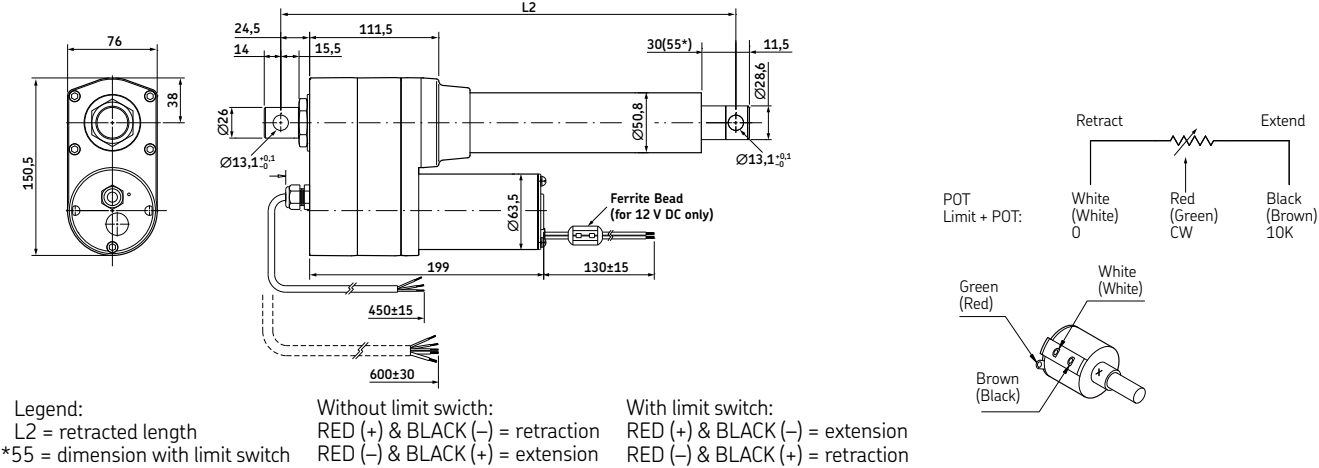
Speed-load diagram



Current-load diagram

Dimensional drawing

Optional potentiometer (dashed line for optional limit switch)



Stroke (mm)	With limit switch ¹⁾						Without limit switch ²⁾					
	102	153	204	305	457	610	102	153	204	305	457	610
L2 Retracted length	376	427	478	630	782	935	300	351	402	503	706	859

¹⁾ Tolerance: S and L2 = ± 5,0 mm (If S ≥ 305 mm, S = ± 7,5 mm)

²⁾ Tolerance: S = ± 2,5 mm and L2 = ± 3,8 mm

Potentiometer resolution

Stroke (mm)	102	153	204	305	457	610
Ohm/mm	59,0	59,0	29.5	29.5	9.84	9.84

Ordering key

C A H B - 2 0 - [] [] A - [] [] [] [] - A [] [] [] [] [] - 0 0 0

Type

Voltage:

12 V DC
24 V DC

A
B

Load:

1 500 N
2 500 N

1
2

Screw:

Acme screw

A

Stroke:

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

102
153
204
305
457
610

Retracted length:

Stroke

with L.S.¹⁾

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

w/o POT²⁾

338 mm
389 mm
440 mm
592 mm
744 mm
897 mm

with POT²⁾

376 mm
427 mm
478 mm
630 mm
782 mm
935 mm

w/o L.S.¹⁾

102 mm
153 mm
204 mm
305 mm
457 mm
610 mm

262 mm
313 mm
364 mm
465 mm
668 mm
821 mm

300 mm
351 mm
402 mm
503 mm
706 mm
859 mm

IP:

Standard (IP 66)

A

Front attachment:

Standard (hole: Ø 13,1 mm)
Customized

A
X

Rear attachment:

Standard (0° and hole: Ø 13,1 mm)

30°
60°
90°
120°
150°

Customized

A
B
C
D
E
F
X

Option 1:

None
Limit switch (only for load version 2 500 N)

0
L

Option 2:

None
Potentiometer

0
P

Option 3:

None
Thermal protection

0
T

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

¹⁾ L.S. = Limit Switch
²⁾ POT = Potentiometer

Linear actuator CARE 33

Benefits

- Silent operation
- Multiple speed/load variants
- Easy to adjust limit switches
- Different attachment options
- Digital encoder feedback



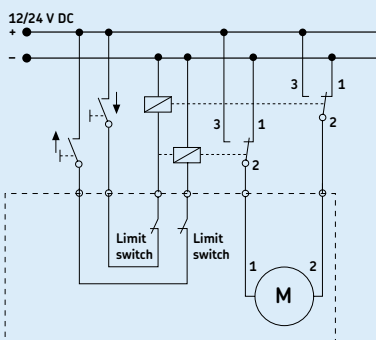
Suitable control units and accessories

Control units						Limit switch	Feed-back
	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	CAED 5-24R	
CARE 33A 24V	•	•	•	•	•	•	•
CARE 33M 24V	•	•	•	•	•	•	•
CARE 33H 24V	•	•	•	•	•	•	•
CAES 31C	•	•	•	•	•	•	•
EHA 3	•	•	•	•	•	•	•
STJ	•	•	•	•	•	•	•
STE	•	•	•	•	•	•	•

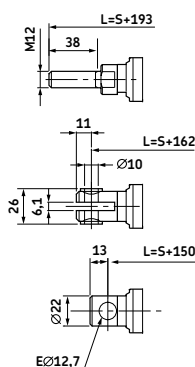
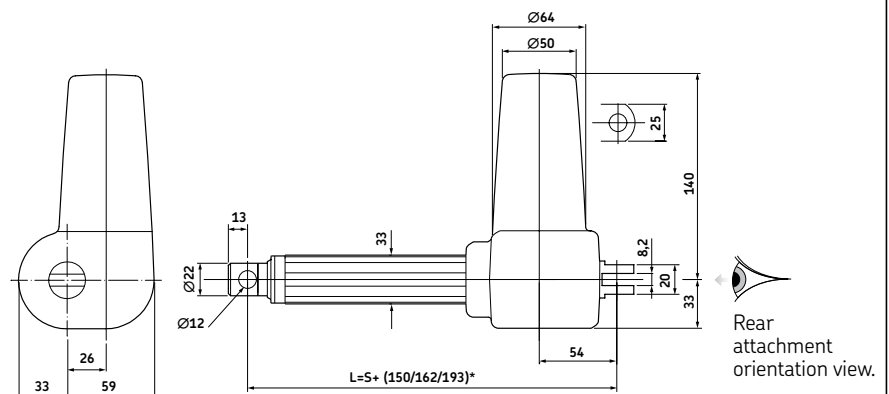
Hand switch
Foot switch
Desk switch

¹⁾ See page 378
²⁾ See page 381

Connecting diagram



Dimensional drawing



* Dimension depends on selected front attachment

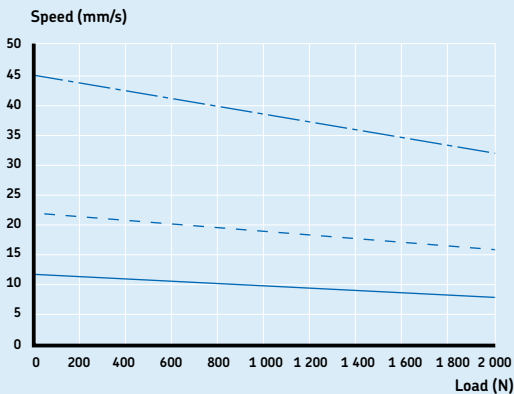
Legend:
S = stroke
L = retracted length

Technical data

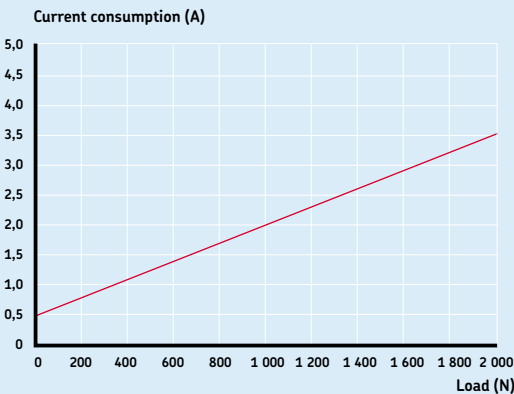
	Unit	CARE 33A	CARE 33M	CARE 33H
Rated push load	N	2 000	1 400	800
Rated pull load	N	2 000	1 400	800
Speed (full load to no load)	mm/s	8 to 12 ¹⁾	16 to 22 ¹⁾	32 to 45 ¹⁾
Stroke	mm	50 to 300	50 to 500	50 to 500
Retracted length	mm	S+150/162/193 ²⁾	S+150/162/193 ²⁾	S+150/162/193 ²⁾
Voltage	V DC	24	24	24
Power consumption	W	N/A	N/A	N/A
Current consumption	A	3,5	3,5	3,5
Duty cycle	%	15	20	30
Ambient temperature	°C	-10 to +50	-10 to +50	-10 to +50
Type of protection	IP	44/65	44/65	44/65
Weight	kg	1,5 to 2,0	1,5 to 2,0	1,5 to 2,0
Color	—	Black	Black	Black

¹⁾ Depending on selected motor
²⁾ Dimension depends on selected front attachment

Performance diagrams



Speed-load diagram



Current-load diagram

A — V (mm/s)
M - - V (mm/s)
H - · V (mm/s)
— I (A)

Ordering key

CARE33													
Type													
Load: 2 000 N 1 400 N 800 N													
A M H													
Stroke (S): 50 mm 100 mm 150 mm 200 mm 300 mm 400 mm (not possible for CARE 33A) 500 mm (not possible for CARE 33A) <i>Other stroke lengths</i>													
050 100 150 200 300 400 500 ---													
Front attachment: Hole, Ø=12,0 mm Hole, Ø=12,7 mm Hole 10 mm, slot 6,1 mm (retracted length, L=S+162 mm) Male thread M12 (retracted length, L=S+193 mm)													
1 2 3 4													
Rear attachment: Hole, Ø=12,0 mm Hole, Ø=12,7 mm Hole, Ø=8,0 mm Hole, Ø=10,0 mm													
1 2 3 4													
Type of protection: IP65 IP44													
1 2													
Feedback: No option 2-Hall encoder													
0 1													
Cable/Connection plug: Straight, 2,0 m, no plug Coiled, 2,0 m, jack plug Straight, 2,0 m, DIN 8 plug (for 2-Hall encoder) Straight, 2,0 m, jack plug Straight, 2,5 m, DIN8 plug BCU/VCU (ONLY available for CARE 33A)													
1 2 3 5 C5													
Orientation of rear attachment: 0° 15° clockwise 30° clockwise 45° clockwise 60° clockwise 75° clockwise 90° clockwise 105° clockwise 120° clockwise 130° clockwise 150° clockwise 165° clockwise													
000 015 030 045 060 075 090 105 120 130 150 165													
Voltage: 24 V DC													
24													
Self locking feature (mandatory when selecting load version "H" or "M"): No self locking required Self locking for pull load Self locking for push load													
0 1 2													

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAR 22

Benefits

- Industrial reliable and robust actuator
- Right- and left-hand version

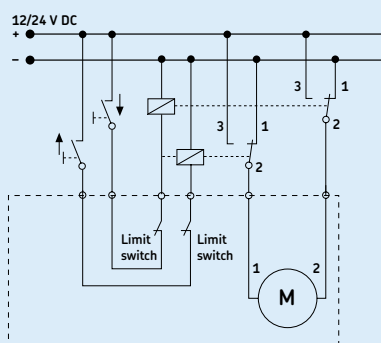


Suitable control units and accessories

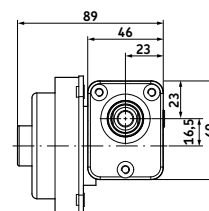
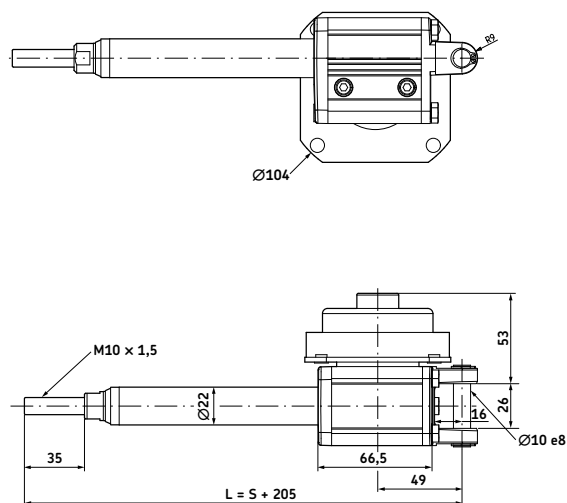
	Control unit	Limit switch
	CAED 5-24R	CAXB 22*
D12B		
D24B		
CAES 31C		
Hand switch		
Foot switch		
Desk switch		

* See page 379

Connecting diagram



Dimensional drawing

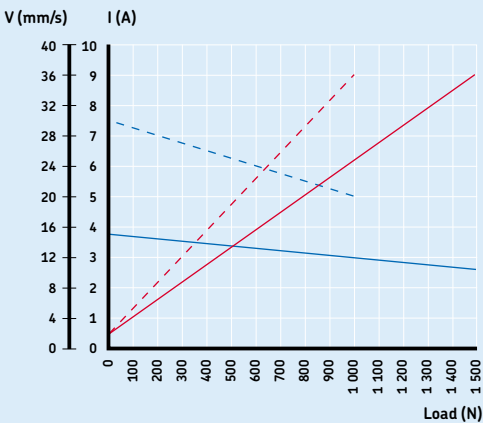


Legend:
S = stroke
L = retracted length

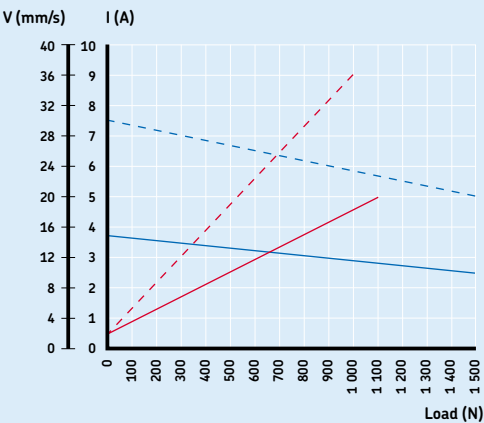
Technical data

	Unit	CAR 22
Rated push load	N	1 000 to 1 500
Rated pull load	N	1 000 to 1 500
Speed (full load to no load)	mm/s	10 to 30
Stroke	mm	50 to 300
Retracted length	mm	S+ 205
Voltage	V DC	12 or 24
Power consumption	W	N/A
Current consumption	12 V DC 24 V DC	A A
		9 5
Duty cycle	%	25
Ambient temperature	°C	-20 to +70
Type of protection	IP	44
Weight	kg	1,2 to 1,6

Performance diagrams



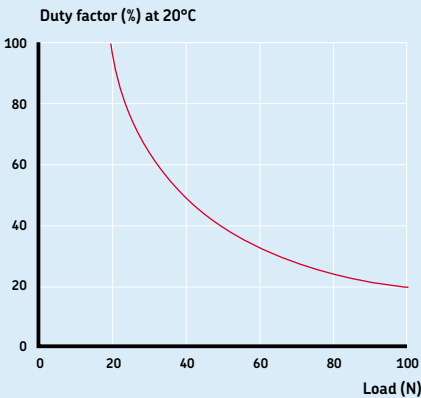
CAR 22.../D12B



CAR 22.../D24B

Gear 1 — V (mm/s)
— I (A)
Gear 2 - - - V (mm/s)
- - - I (A)

Duty cycle



Ordering key

Dynamic load (N) / Speed (mm/s)		Motor options	
1 500/xx	1 000/xx	No motor	0000
1 500/15-10	1 000/30-20	12 V DC, flat motor, IP44	D12B
1 500/15-10	1 000/30-20	24 V DC, flat motor, IP44	D24B

1

2

CAR

R

L

22XX/

Type

Motor assembly:

Right

Left

Stroke (S):

50 mm

100 mm

150 mm

200 mm

300 mm

Other stroke lengths

050

100

150

200

300

- - -

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAT 33H

Benefits

- Small
- Compact
- Robust
- Lubricated for service life
- High speed
- Modular
- Digital encoder feedback



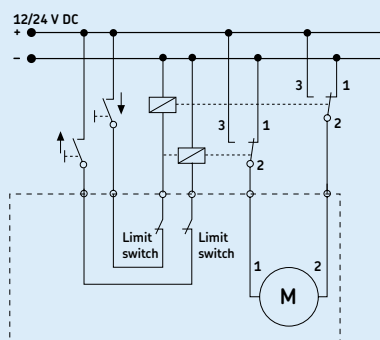
Suitable control units and accessories

	Control units	Encoder
	CAED 5-24R	CAED 9-24R
		E2 ¹⁾
C12C		
D12C		
C24C		
C24CW		
D24C		
D24CB		
D24CS		
D24CW		
CAES 31C		

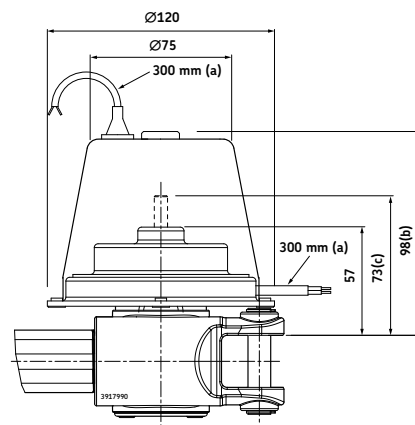
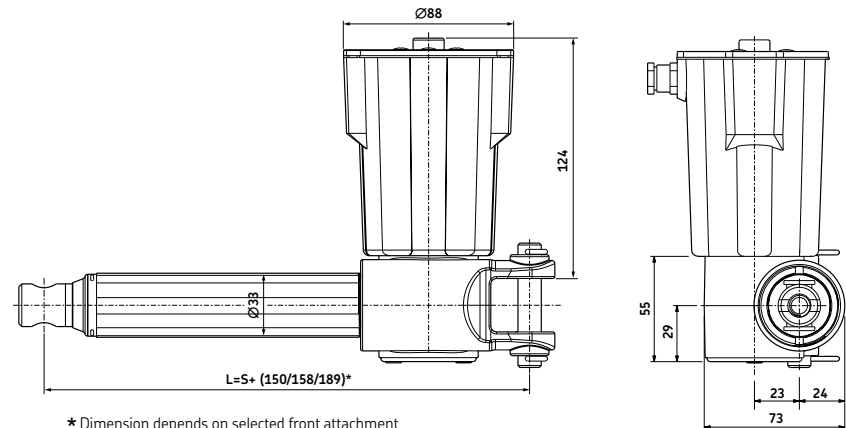
Hand switch
 Foot switch
 Desk switch

¹⁾ See page 380

Connecting diagram



Dimensional drawing



Legend:
 S = stroke
 L = retracted length
 (a) = cable length
 (b) = cover for brake (D24CB)
 (c) = extended shaft (D24CS)

D12C, D24C, D24CB, D24CS, D24CW

See drawings of front and rear attachments and motor options on page 276.

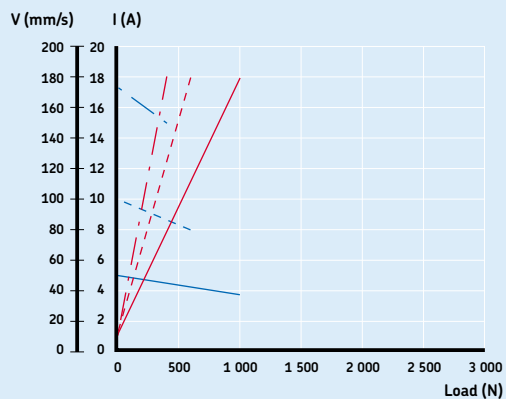
Technical data

	Unit	CAT 33H
Rated push load	N	400 to 1 200
Rated pull load	N	400 to 1 200
Speed (full load to no load)	mm/s	17 to 193 ¹⁾
Stroke	mm	100 to 400
Retracted length	mm	S+150/158/189 ²⁾
Voltage	V DC	12 or 24
Power consumption	W	N/A
Current consumption	12 V DC	A
	24 V DC	A
	24 V DC	A
Duty cycle	%	20
Ambient temperature	°C	-20 to +50
Type of protection	IP	20/44/65
Weight	kg	2 to 2,7

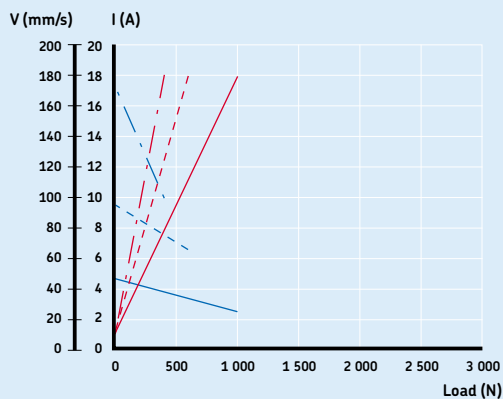
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

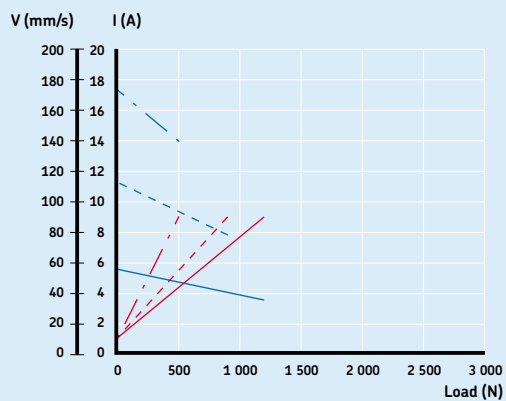
Performance diagrams



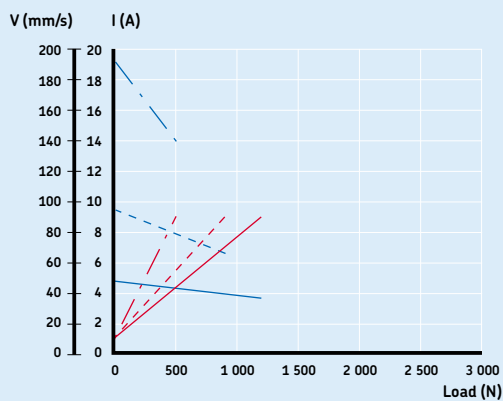
CAT 33H.../C12C



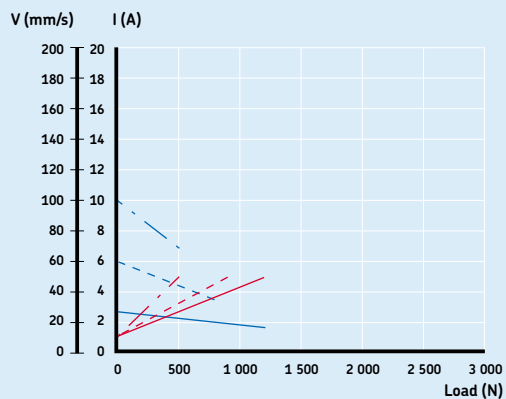
CAT 33H.../D12C



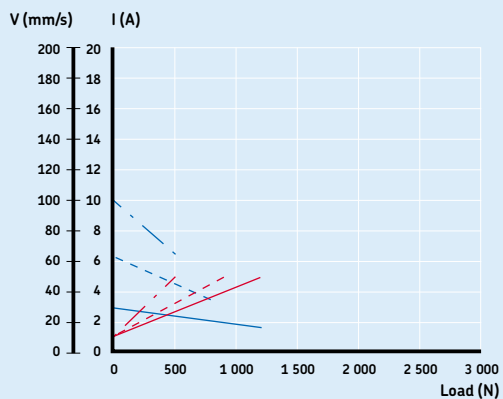
CAT 33H.../C24C



CAT 33H.../D24C/D24CB/D24CS



CAT 33H.../C24CW



CAT 33H.../D24CW

Gear 1 ——— V (mm/s)
 ——— I (A)
 Gear 2 - - - - V (mm/s)
 - - - - I (A)
 Gear 4 · · · · V (mm/s)
 · · · · I (A)

Ordering key

Dynamic load (N) / Speed (mm/s)			Motor options	
1 200/xx 1 000/50–38 1 000/47–25 1 200/56–36 1 200/27–17 1 200/48–37 1 200/48–37 1 200/48–37 1 200/30–17	900/xx 600/100–80 600/95–65 900/113–79 800/60–35 900/95–66 900/95–66 900/95–66 800/63–35	600/xx 400/174–150 400/170–100 500/174–140 500/100–69 500/193–140 500/193–140 500/193–140 500/100–65	No motor 12 V DC, IP44 (65) 12 V DC, flat motor, IP44 24 V DC, IP44 (65) 24 V DC, low speed, IP44 (65) 24 V DC, flat motor, IP44 24 V DC, flat motor, brake, IP20 24 V DC, flat motor, ext. shaft, IP44 24 V DC, flat motor, low speed, IP44	0000 C12C D12C C24C C24CW D24C D24CB D24CS D24CW
1	2	4		

C A T 3 3 H X X / U M N I T2 T2P

Type

Motor assembly:

Right
Left

R
L

Stroke (S):

100 mm
200 mm
300 mm
400 mm
Other stroke lengths

100
200
300
400

Rear attachment (see page 276):

Fork ear, Ø=12,0 mm
Fork ear, Ø=12,7 mm
Single ear, Ø=12,0 mm
Single ear, Ø=12,7 mm

A1
A2
K1
K2

Front attachment (see page 276):

Hole, Ø=12,0 mm
Hole, Ø=12,7 mm
Male thread, M12
Female thread, M12
Fork ear, Ø=10,1 mm

G1
G2
G3
G4
G5

Feedback:

No encoder (no code)
Encoder (for all standard motors)

E2

Option:

Friction clutch (not available with option encoder)
No friction clutch

F
Z

Option for CxxC motors:

No cable
EMC filter
Motor without cover
IP65 (mandatory to state type of cable T2 or T2P)
Straight cable, 2,0 m, no plug
Straight cable, 2,0 m, jack plug

U
M
N
I
T2
T2P

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

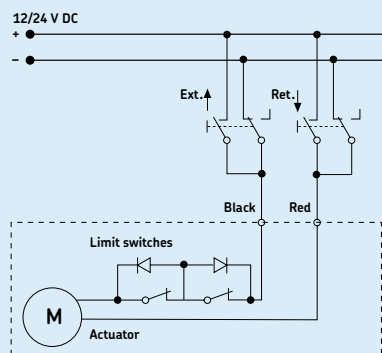
Linear actuator CAHB-10 series

Benefits

- ACME screw drive
- Extension tube (aluminium)
- Protection tube (aluminium)
- Zinc alloy gear housing
- Powder metal gears
- Self-locking

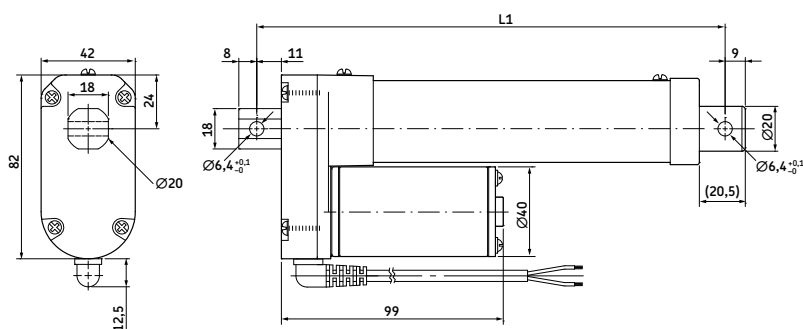


Connecting diagram



Dimensional drawing

Basic configuration



Legend:
L1 = retracted length

Stroke (mm)*	50	100	150	200	250	300
Retracted length (L1)	158	209	260	311	362	413

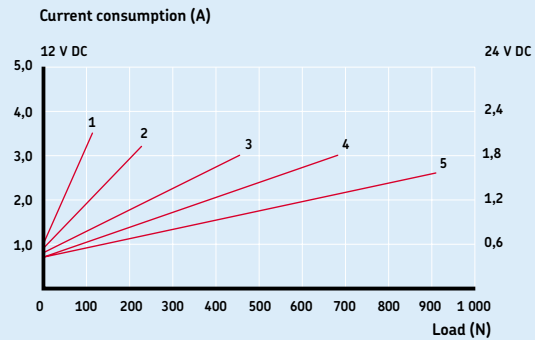
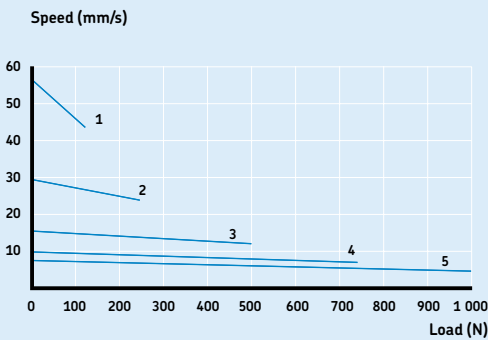
* Tolerance: S and L1: $\pm 2,0$ mm

Technical data

	Unit	CAHB-10... 1	CAHB-10... 2	CAHB-10... 3	CAHB-10... 4	CAHB-10... 5
Rated push load	N	120	240	500	750	1 000
Rated pull load	N	120	240	500	750	1 000
Speed (full load to no load)	mm/s	45 to 56	24 to 30	13 to 16	8 to 10	6 to 8
Stroke	mm	50 to 300	50 to 300	50 to 300	50 to 300	50 to 300
Retracted length	mm	—*	—*	—*	—*	—*
Voltage	V DC	12 or 24	12 or 24	12 or 24	12 or 24	12 or 24
Power consumption	W	N/A	N/A	N/A	N/A	N/A
Current consumption	12 V DC	A	3,5	3,0	2,8	2,6
	24 V DC	A	2,2	2,0	1,8	1,6
Duty cycle	%	25	25	25	25	25
Ambient temperature	°C	–40 to +85	–40 to +85	–40 to +85	–40 to +85	–40 to +85
Type of protection	IP	66	66	66	66	66
Weight (at 300 mm stroke)	kg	1,5	1,5	1,5	1,5	1,5
Color	—	Silver	Silver	Silver	Silver	Silver

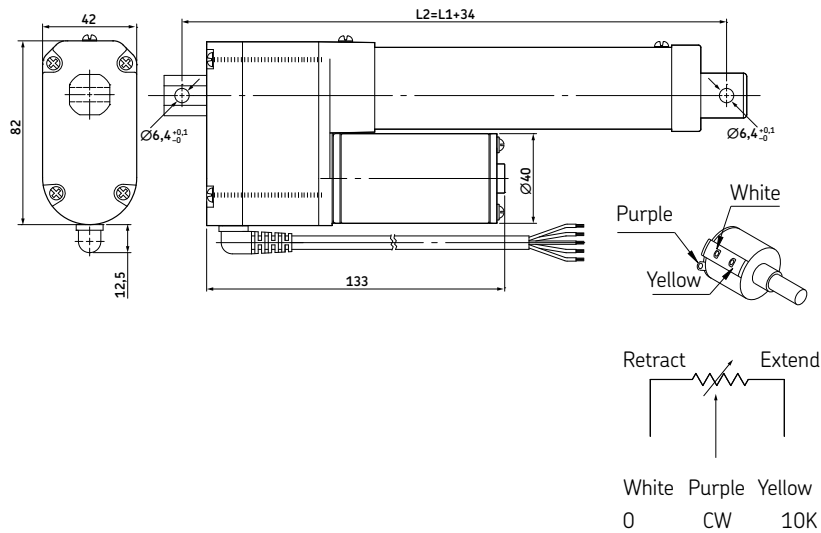
* see above table

Performance diagrams



Dimensional drawing

Optional potentiometer



Stroke (mm)*	50	100	150	200	250	300
Retracted length (L2)	192	243	294	345	396	447

* Tolerance: S and L2: $\pm 2,0$ mm

Potentiometer resolution

Stroke (mm)	50	100	150	200	250	300
Ohm/mm	94,4	94,4	47,2	47,2	15,72	15,72

Ordering key

CAHB-10- A - - - A - - - 0-0000

Type

Voltage:

12 V DC
24 V DC

A
B

Load:

120 N
240 N
500 N
750 N
1 000 N

1
2
3
4
5

Screw:

ACME screw

A

Stroke:

50 mm
100 mm
150 mm
200 mm
250 mm
300 mm

050
100
150
200
250
300

Retracted length:

Stroke

50 mm
100 mm
150 mm
200 mm
250 mm
300 mm

w/o POT*
158 mm
209 mm
260 mm
311 mm
362 mm
413 mm

with POT*
192 mm
243 mm
294 mm
345 mm
396 mm
447 mm

IP:

Standard (IP 66)

A

Front attachment:

Standard (hole: Ø= 6,4 mm)
Customized

A
X

Rear attachment:

Standard (hole: Ø= 6,4 mm)
Customized

A
X

Option 1:

None
Potentiometer

0
P

Option 2:

None
Thermal protection

0
T

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

* POT= Potentiometer

Linear actuator CALA 36A

Benefits

- Compact
- Lubricated for service life
- Corrosion resistant
- High operating reliability
- Selection of front attachments
- Limit switches as accessories



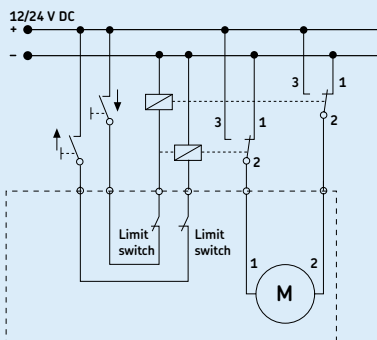
Suitable control units and accessories

	Control units					Limit switch
	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	CAED 3-24R
CALA 36A 12V						
CALA 36A 24V						
CAES 31C						
EHA3						
STJ						
STE						

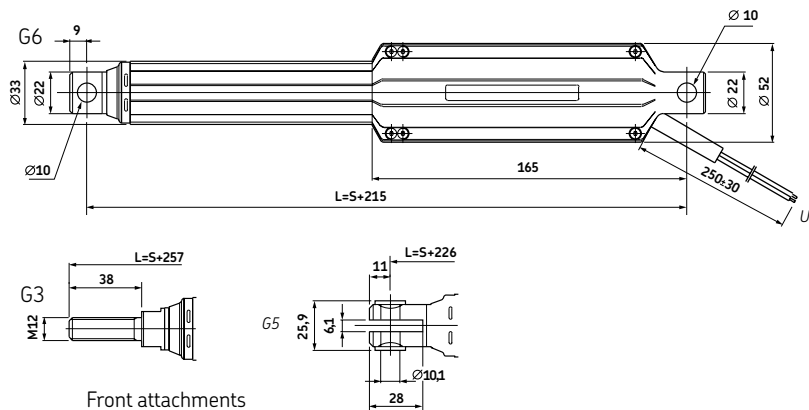
Hand switch
 Foot switch
 Desk switch

* See page 378

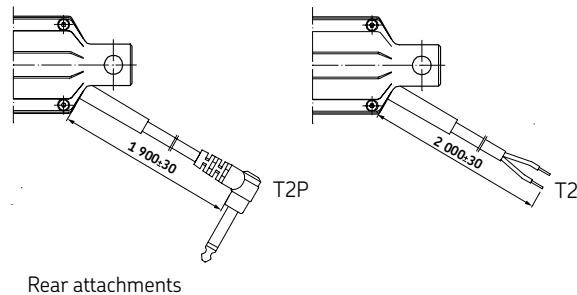
Connecting diagram



Dimensional drawing



Front attachments



Rear attachments

Legend:
S = stroke
L = retracted length

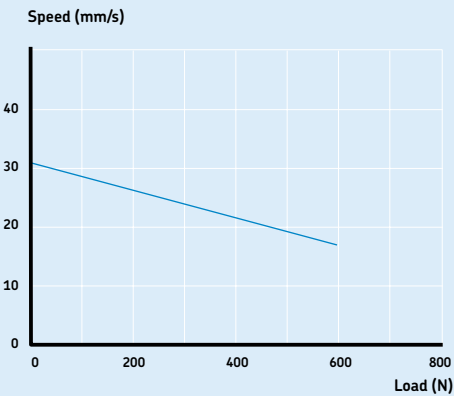
Technical data

	Unit	CALA 36A
Rated push load	N	600
Rated pull load	N	600
Speed (full load to no load)	mm/s	17 to 31 ¹⁾
Stroke	mm	50 to 200
Retracted length	mm	S+215/226/257 ²⁾
Voltage	V DC	12 or 24
Power consumption	W	N/A
Current consumption	12 V DC A	4,4
	24 V DC A	2,2
Duty cycle	%	5
Ambient temperature	°C	0 to +50
Type of protection	IP	44
Weight	kg	0,9 to 1,4
Color	—	Black

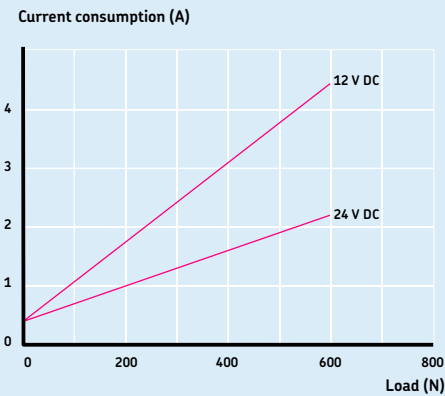
¹⁾ Depending on selected motor

²⁾ Dimension depends on selected front attachment

Performance diagrams



Speed-load diagram



Current-load diagram

Ordering key

CALA36AX X4 /													
Type													
Stroke (S):													
50 mm					050								
100 mm					100								
150 mm					150								
200 mm					200								
Other stroke lengths					---								
Front attachment:													
Male thread, M12					G3								
Fork end, Ø=10,1 mm					G5								
Hole, Ø=10,0 mm					G6								
Voltage:													
12 V DC								D12					
24 V DC								D24					
Cable:													
Straight 0,25 m, no plug								U					
Straight 1,9 m, no plug								T2					
Straight 1,9 m, jack plug								T2P					
Straight, 2,5 m, DIN8 plug (for BCU/VCU)								C5					

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Linear actuator CAT 21B

Benefits

- Compact design (efficient and cost effective)
- Ball screw technology
- High operating reliability
- Low energy consumption
- Lubricated for service life
- Corrosion resistant
- Silent operation
- Range of front and rear attachments



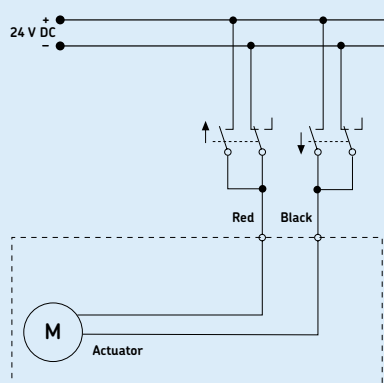
Suitable control units and accessories

Control units

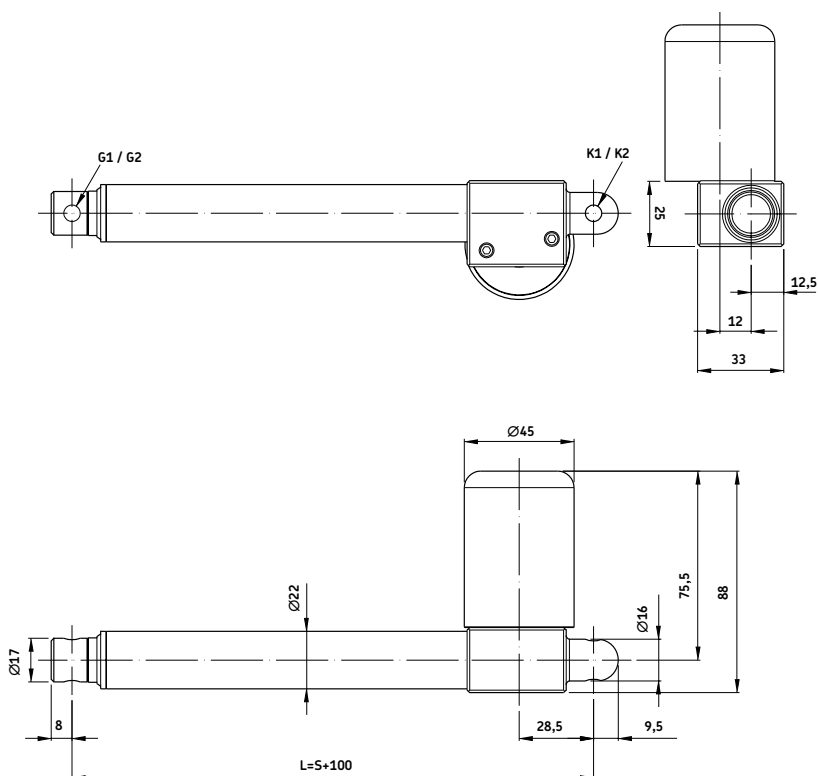
		VCU 5	VCU 8	VCU 9	BCU 5	BCU 8
CAT 21B		•	•	•	•	•
 EHA3		•	•	•	•	•
 STJ		•	•	•	•	•
 STE		•	•	•	•	•

-  Hand switch
-  Foot switch
-  Desk switch

Connecting diagram



Dimensional drawing

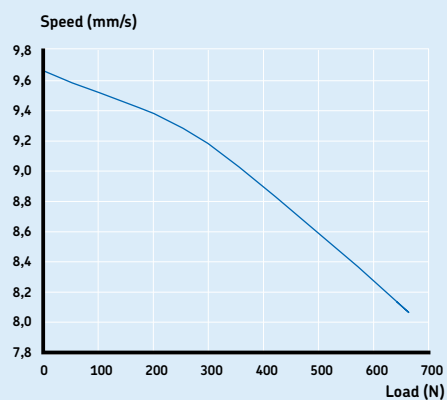


Legend:
S = stroke
L = retracted length

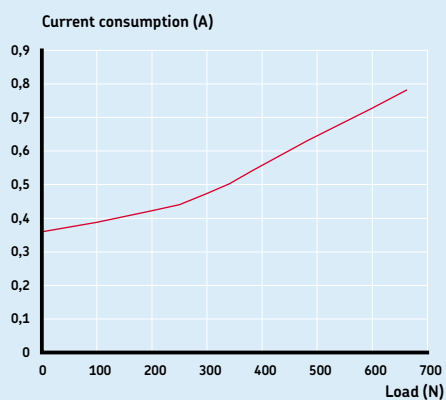
Technical data

	Unit	CAT 21B
Rated push load	N	600
Rated pull load	N	600
Speed (full load to no load)	mm/s	8,1 to 9,7
Stroke	mm	50 to 300
Retracted length	mm	S+100
Voltage	V DC	24
Power consumption	W	N/A
Current consumption	A	0,7
Duty cycle	%	see diagram on next page
Ambient temperature	°C	N/A
Type of protection	IP	x4
Weight	kg	0,7 to 1,5
Color	–	Black

Performance diagrams

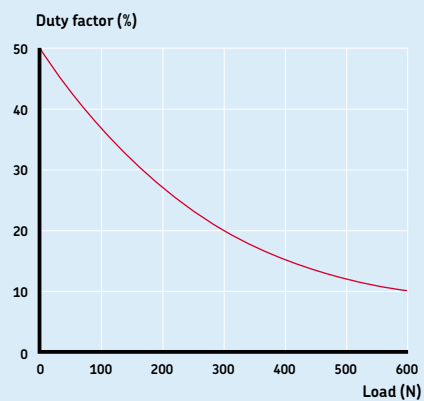


Speed-load diagram



Current-load diagram

Duty factor diagram



Ordering key

CAT

21B

X

X1

Z

/

Type

Motor assembly:
Right
Left

R
L

Stroke (S):
50 mm
100 mm
200 mm
250 mm
300 mm
Other stroke lengths

050
100
200
250
300

Rear attachment:
Single ear, hole diameter 6,35 mm
Single ear, hole diameter 8 mm

K1
K2

Front attachment:
Hole diameter 6,35 mm
Hole diameter 8 mm

G1
G2

Motor option:
24 V DC

G24C

Cable option for motors:
Straight cable 610 mm, without plug
Straight cable 2500 mm, DIN8 plug

06
C5

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Options

Standard options

Right or left handed motor orientation.
With or without motor cover.

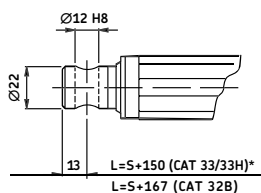
Customer options (available on request)

Encoder and feedback options
Adjustable or fixed position limit switches
Special front and rear attachments
Special colors and gear house engravings
Special wiring and connectors
Special lead screws and nut combinations
12 V DC motor in quantity of 100 pcs. or greater

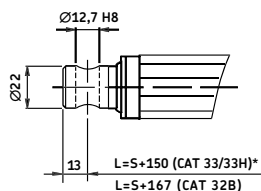
If in any application there is a risk that the actuator mechanically runs into the end stop, we recommend that you use the limit switch option.

Detailed drawings of front and rear attachments for CAT and CAP43 and motor options for CAT

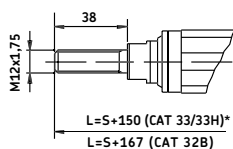
Front attachments and retracted length



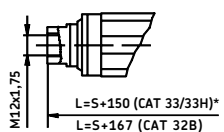
G1



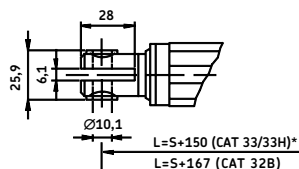
G2



G3



G4



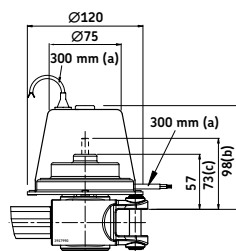
G5

Legend:

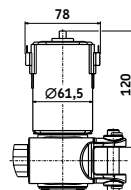
- (a) = cable length
- (b) = cover for brake
- (c) = extended shaft
- S = stroke
- L = retracted length

*If S = 400, add 50 mm to retracted length.

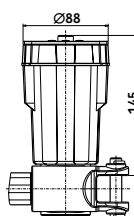
Motor options for CAT



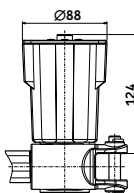
D12C, D24C, D24CB, D24CS, D24CW



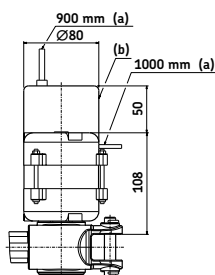
C12CN, C24CN, C24CWN



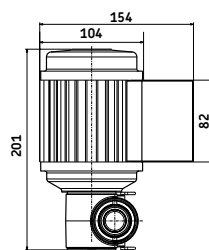
C12CM, C24CM, C24CWM



C12C, C24C, C24CW

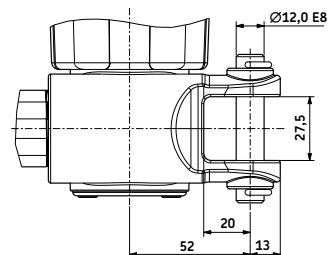


E110C, E110CB, E220C, E220CB

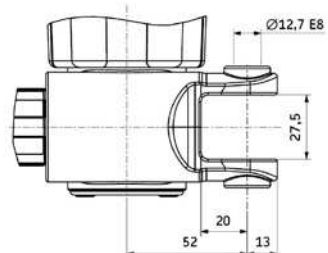


E380C

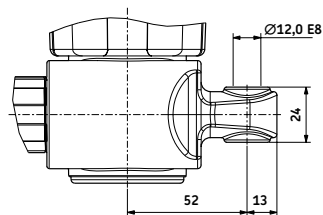
Rear attachments



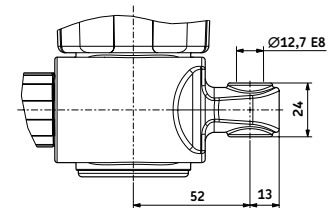
A1



A2



K1



K2

Linear actuators - No motor

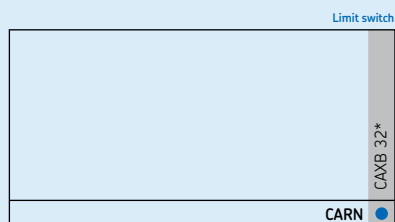
Linear actuator CARN 32

Benefits

- Industrial reliable and robust actuator

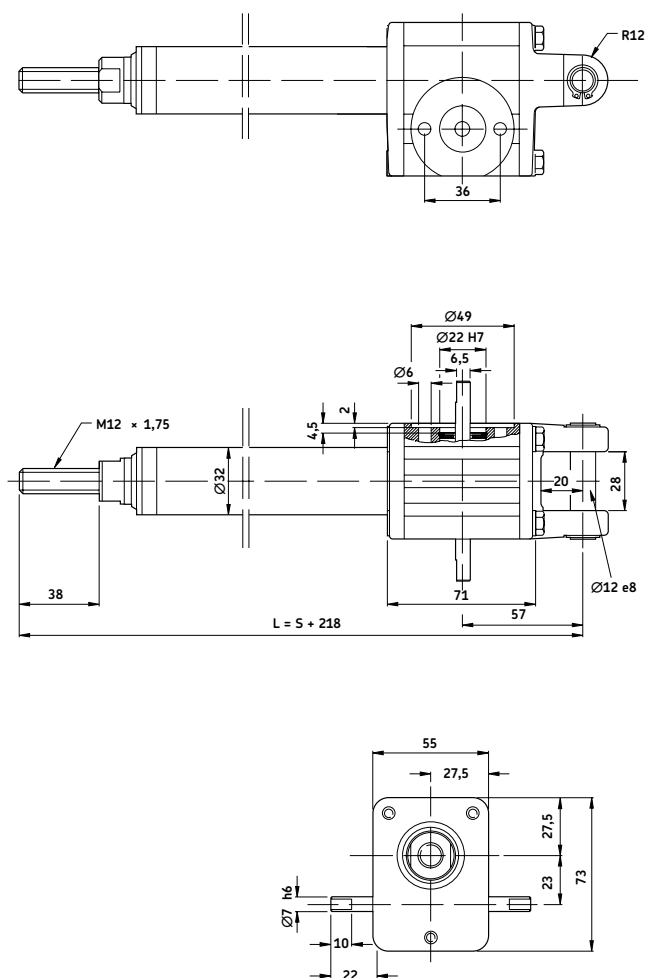


Suitable accessories



* See page 379

Dimensional drawing

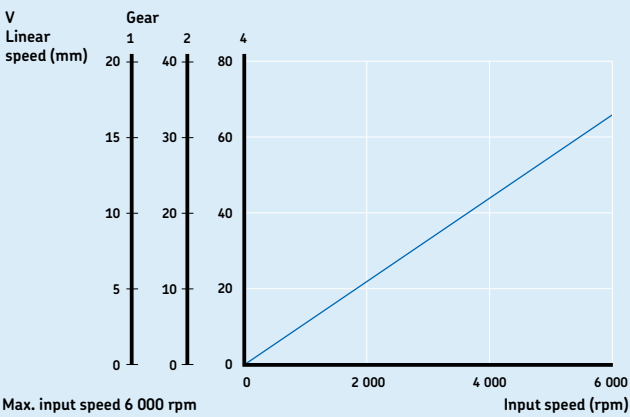


Legend:
S = stroke
L = retracted length

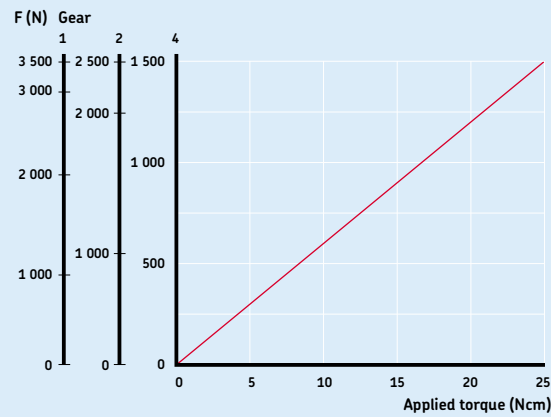
Technical data

	Unit	CARN 32
Rated push load	N	3 500
Rated pull load	N	3 500
Stroke	mm	50 to 700
Retracted length	mm	S+218
Ambient temperature	°C	-20 to +70
Weight	kg	0,8 to 3,3

Performance diagrams



Linear speed "V" as a function of input speed



Available force "F" as a function of applied torque

Technical data

Designation type code	Gear ratio	Ball screw lead
	–	mm
CARN 32×S×1	1:25,0	4
CARN 32×S×2	1:12,5	4
CARN 32×S×4	1:6,25	4

Ordering key

CARN32 X X /

Type

Stroke (S):

50 mm	050
100 mm	100
200 mm	200
300 mm	300
500 mm	500
700 mm	700
<i>Other stroke lengths</i>	<i>---</i>

Gear ratio:

1:25	1
1:12,5 (max. load 2 500 N)	2
1:6,25 (max. load 1 500 N)	4

Option:

Friction clutch	F
Back-up nut	S

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

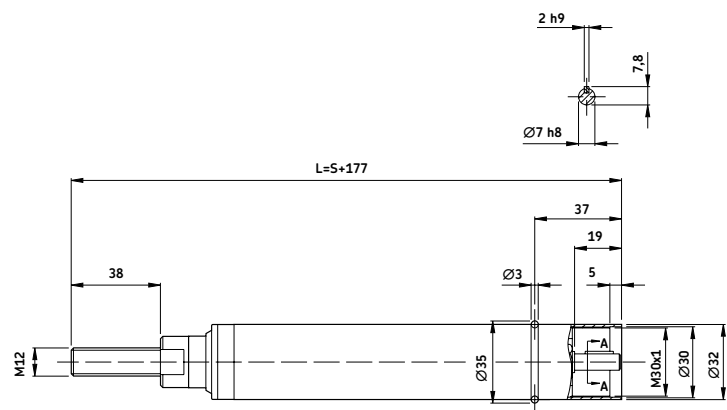
Linear actuator CCBR 32

Benefits

- Industrial reliable and robust actuator



Dimensional drawing

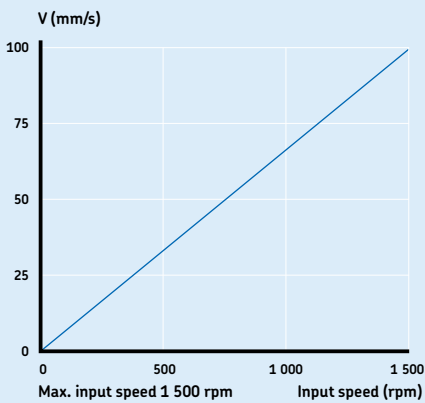


Legend:
S = stroke
L = retracted length

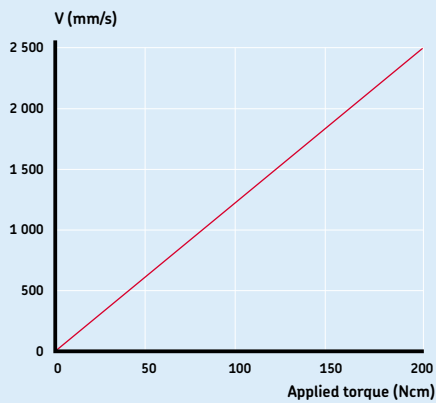
Technical data

	Unit	CCBR 32
Rated push load	N	2 500
Rated pull load	N	2 500
Stroke	mm	50 to 700
Retracted length	mm	S+177
Ambient temperature	°C	-20 to +70
Weight	kg	1,1 to 1,5

Performance diagrams



Linear speed “V” as a function of input speed



Available force “F” as a function of applied torque

Technical data

Designation type code	Max. dynamic load	Max. static load	Ball screw lead
	N	N	mm
CCBR 32XS	2 500	5 400	4

Ordering key

C C B R 3 2 X

Type

Stroke (S):

50 mm	050
100 mm	100
200 mm	200
300 mm	300
500 mm	500
700 mm	700
50<S<700 mm (S>700 mm contact SKF)	---

Options shown in italics are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Rotary actuators



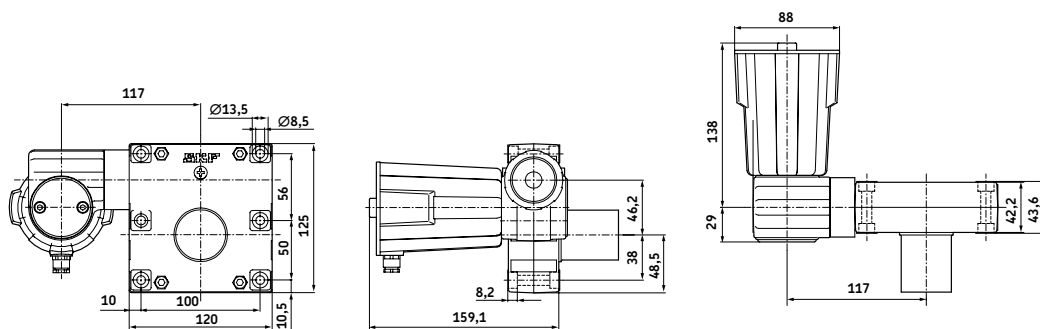
Rotary actuator CRAB 17

Benefits

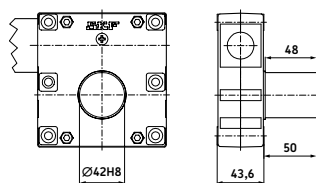
- Multiple output shafts
- Multiple motor options
- Small and compact



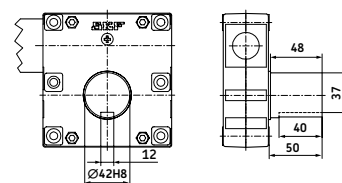
Dimensional drawing



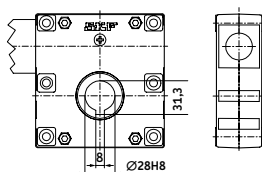
Standard shaft design



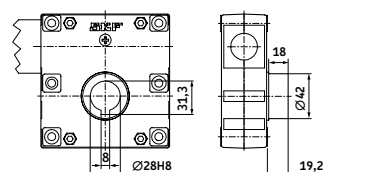
Type code 1: solid



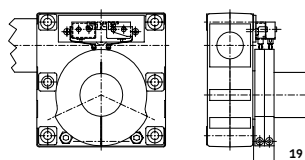
Type code 2: solid/keyway



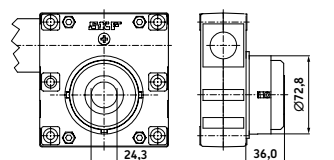
Type code 3: hollow/keyway



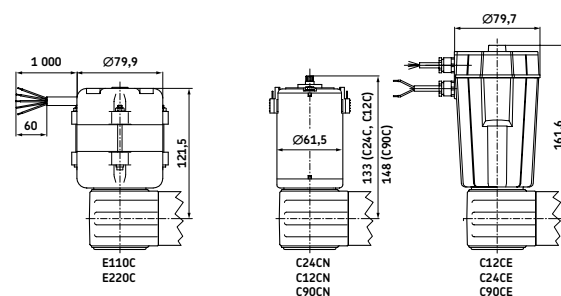
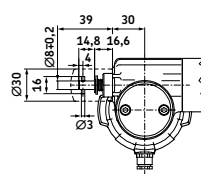
Type code 4: hollow/keyway for limit switch



S - Limit switch unit

Type code 5: hollow/spines
Emergency manoeuvring, release on shaft (push) hollow shaft with splines

Motor design

E110C
E220CC24CN
C12CN
C90CNC12CE
C24CE
C90CEA - Emergency manoeuvring,
gearhouse for hand crank

Technical data

	Unit	CRAB 17
Max. angular working range	—	∞
Max. angular speed (theoretical)	°/s	180
Efficiency factor	%	50
Max. axial load	N	5 000
Max. tilt moment	Nm	100
Backlash	°	±0,25
Start torque	Nm	≈0,3 Nm
Temperature range	°C	−20 to +60
Weight	kg	3

Performance diagrams

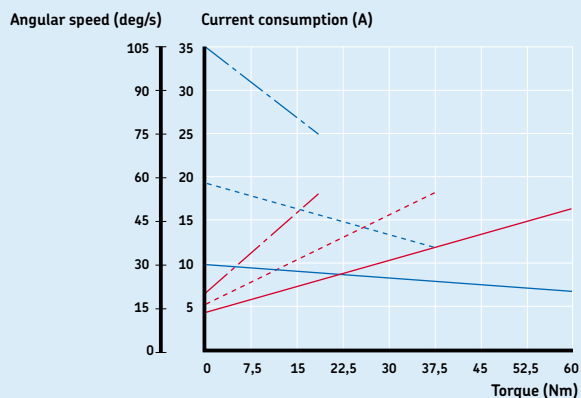


Diagram for motor C12C

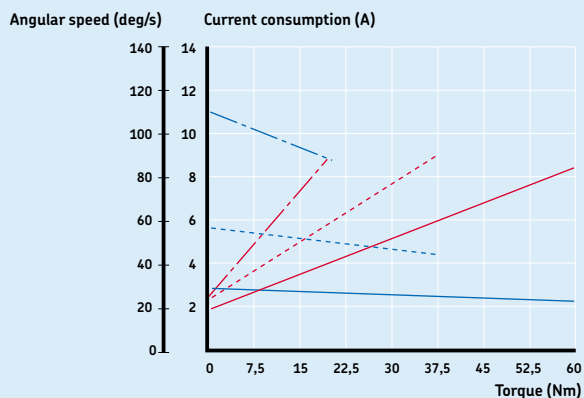


Diagram for motor C24C

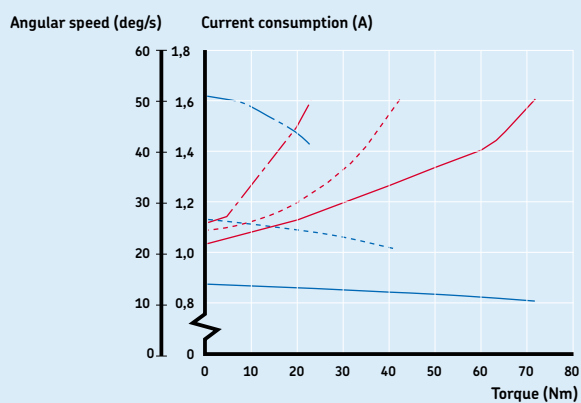


Diagram for motor E110C

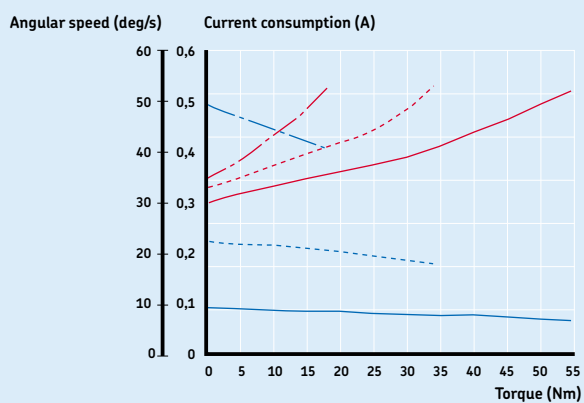


Diagram for motor E220C

Gear 1 — Angular speed (deg/s)
 — Current consumption (A)
 Gear 2 - - - Angular speed (deg/s)
 - - - Current consumption (A)
 Gear 4 · · · Angular speed (deg/s)
 · · · Current consumption (A)

Ordering key

Dynamic load (Nm) /Speed (deg/s)			Motor options	
60/30	38/58	19/110	12 V DC	C12C
60/30	38/58	19/110	24 V DC	C24C
105/30	53/55	38/110	90 V DC	C90C
70/13	40/27	22/52	120 V AC/60 Hz	E110C
55/13	34/27	18/52	230 V AC/50 Hz	E220C

1

2

4

C

R

A

B

1

7

X

X

X

/

Type

Emergency manoeuvre:
None
Hand crank
Release on shaft (only with standard shaft N° 5)

Shaft design:
Solid
Solid / keyway
Hollow / keyway
Hollow / keyway for limit switch
Hollow / splines
Customer specification

Limit switch:
No
Yes (fits shaft N° 1, 2, 4 and 5)

Motor orientation:
Rear
Upwards
Front
Downwards

Motor assembly:
Right
Left

Option for CxxC motors:
No cable
Encoder
Motor without cover
EMC filter
Straight, 2,0 m
Jack plug, 2,0 m

-
A
B

1
2
3
4
5
6

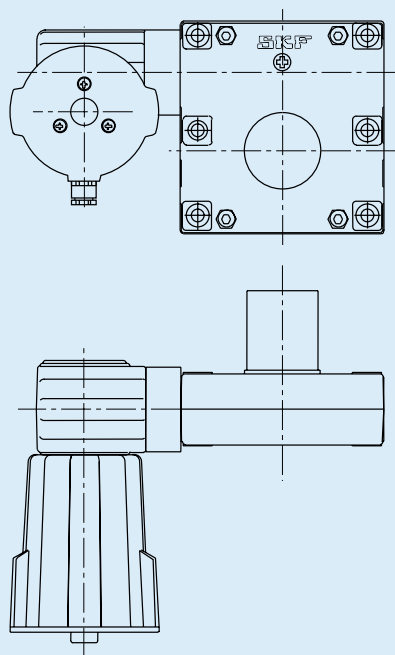
-
S

R
U
F
D

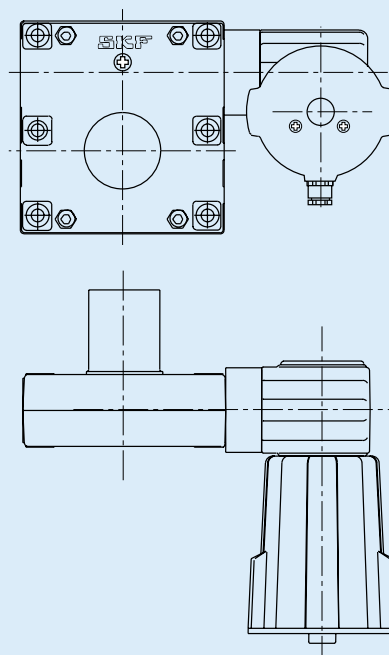
R
L

-
E2
N
M
T2
T2P

Motor assembly

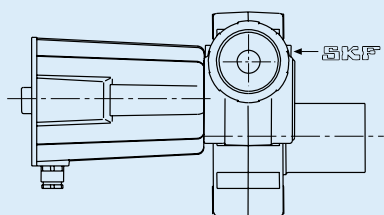


Left (L)

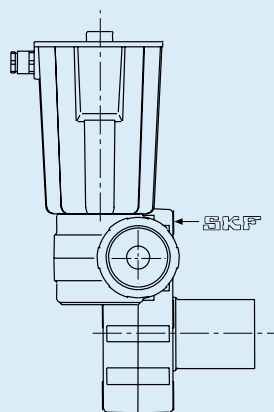


Right (R)

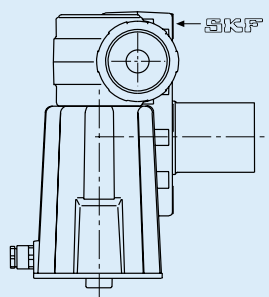
Motor direction



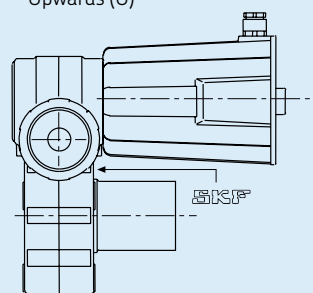
Rear (R)



Upwards (U)



Downwards (D)



Front (F)

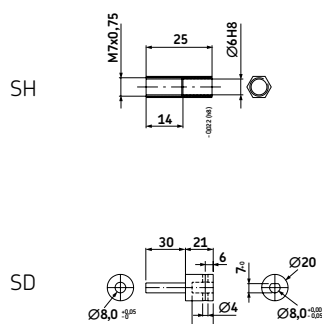
Rotary actuator CRAB 05

Benefits

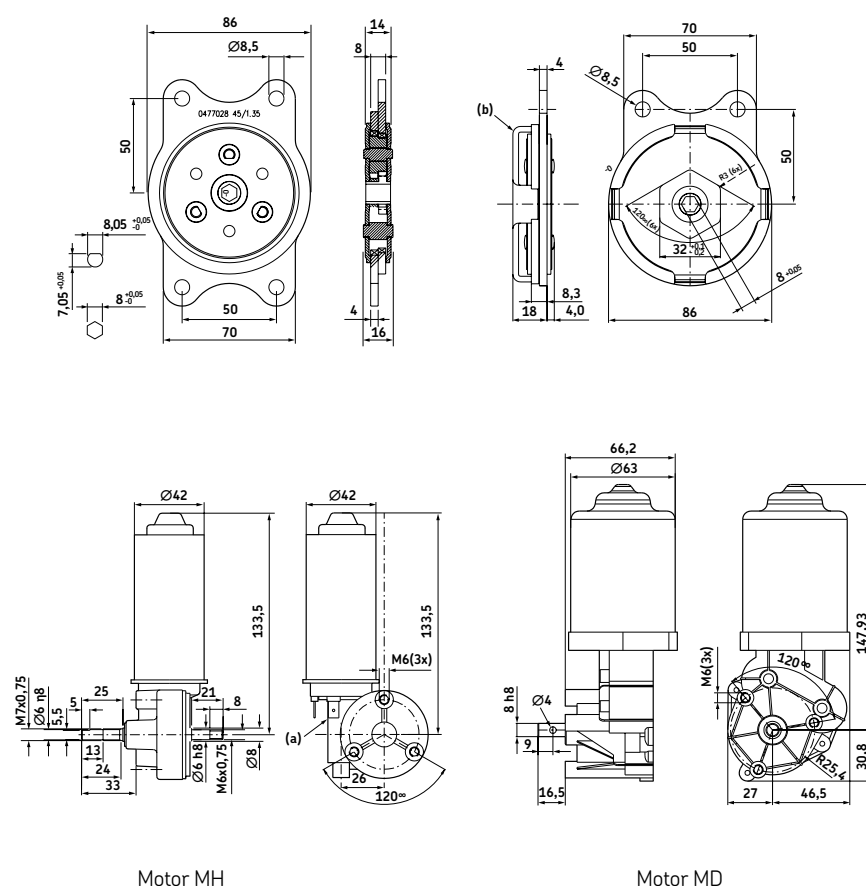
- Multiple output shafts
- Multiple motor options
- Small and compact



Connecting shafts



Dimensional drawing

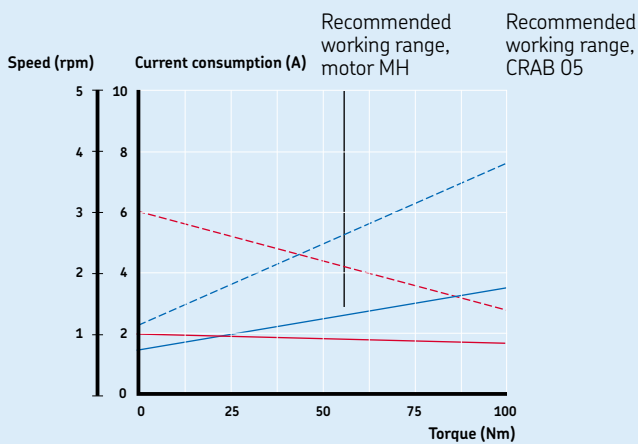


Legend:
(a) = Blade terminal 6,3 × 0,8 DIN 46244
(b) = Drive cross not fixed to gear. Hardened 45HRC

Technical data

	Unit	CRAB 05
Max. dynamic output torque	Nm	100
Max. dynamic input torque	Nm	4,4
Max. radial force	N	200
Efficiency	%	30 to 40
Service life 2×45° at 100 Nm		10 000 cycles at max. dynamic load
2×180° at 75 Nm		10 000 cycles at max. dynamic load
Duty factor at max. dynamic force	%	50
Gear ratio	—	56:1 or 57:1
Max. input speed	rpm	300
Maintenance	—	Lubricated for life
Temperature (environment)	°C	+5 to +40
Temperature (product)	°C	max. +70

Performance diagram



Values given at 20°C and with tolerances of ±20%.

Ordering key

Type

Coating:

Black chromium-plated
Natural chromium-plated

Motor shaft connection:

D-hole
Hexagonal hole

Attachment/connection:

Outer connection ears (see Fig. A)

Centre connection hexagonal 32 mm (see Fig.B only option "C" and "H")

Motors:

Motors:
No motor

24 V DC for motor shaft connection "D"

24 V DC for motor shaft connection "H"

Connection shaft:

No shaft

D-shaft

Hexagonal shaft

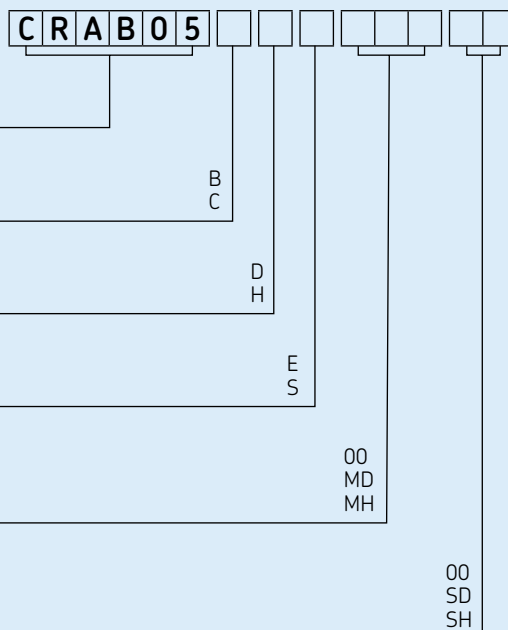


Fig. A

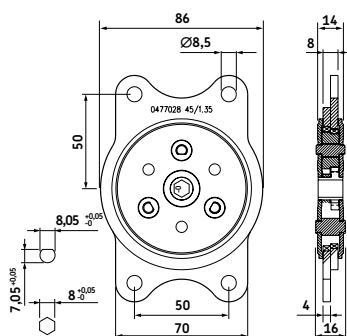
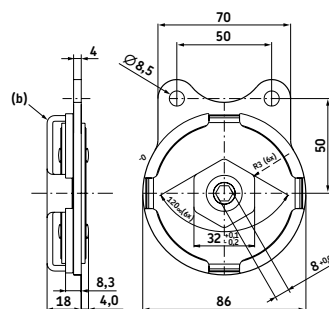


Fig. B





Control units

Control unit SCU

Benefits

- Compact 6-channel actuator control unit
- Single fault safety
- Overload and over-temperature protection
- Approved for medical applications
- Easy to clean
- Low standby current
- Remote control RS232

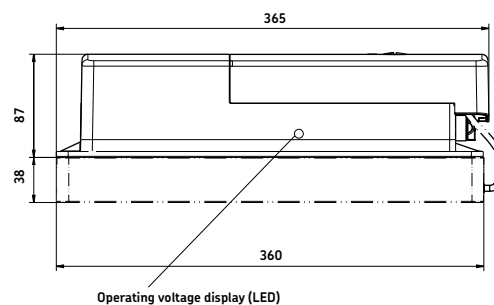


Suitable actuators, pillars and accessories

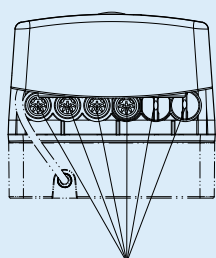
		Linear actuators					Pillars						
		Magdrive MD22, MD23	RU20, RU21, RU22	RU23, RU24, RU25	MAX 10, MAX 30	EC04F, EC05F, EC08F, EC09F	THG 10	TLG 10	TLT 10	TFG 10	 EHA 3	 STJ	 STE
	SCU 1												
	SCU 5												
	SCU 9												

 Hand switch
 Foot switch
 Desk switch

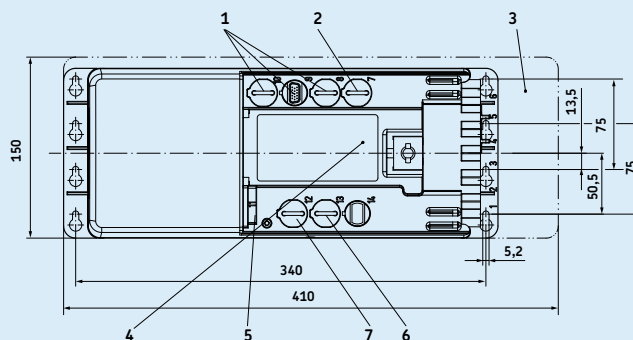
Dimensional drawing



Connecting diagram



Up to 6 connections
with DIN8 plug



1. Three connections for HD15 operating devices
2. HD15 limit switch connection
3. Additional space for mounting
4. Data plate software
5. Mains connection
6. Communication interface (optional)
7. D-Sub 9 battery connection (optional)

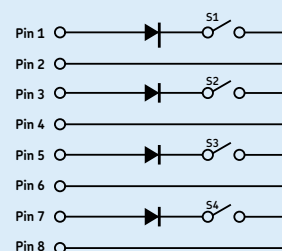
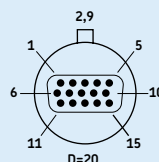
Technical data

		Unit	SCU 1	SCU 5	SCU 9
Motor ports (DIN8)	#		6	3 or 6	3 or 6
Operating device ports (HD15)	#		3	3	3
Battery ports (DSub9)	#		1	1	1
Limit switch ports (HD15)	#		4	4	4
Single fault safety	yes/no		yes	yes	yes
Encoder processing	yes/no		yes	yes	yes
Input voltage	V		24 DC	120 AC	230 AC
Frequency	Hz		N/A	60	50
Input current (max)	A		30	6,5	3,3
Standby power	W		0,8	4,3	4,3
Output voltage	V DC		24	24	24
Output current (max)	A		30	18	18
Duty cycle: intermittent	min.		1 min./9 min.	1 min./9 min.	1 min./9 min.
Duty cycle: short time	min.		2	2	2
Ambient temperature	°C		+5 to +40	+5 to +40	+5 to +40
Humidity	%		5 to 85	5 to 85	5 to 85
Type of protection	IP		x4	x4	x4
Approvals	EN/UL		EN 60601-1 UL 60601-1	EN 60601-1 UL 60601-1	EN 60601-1 UL 60601-1
Weight without battery	kg		1,2	3,8	3,8
Weight with battery	kg		4,2	6,8	6,8

Pinning of HD15 limit switch connection

Function	Pin	Wire color (ZKA-160627-2500)	Connecting diagram
----------	-----	------------------------------	--------------------

Switch 1	2	brown/green
Switch 2	4	red/blue
Switch 3	6	violet
Switch 4	8	red
24 V DC (com)	1, 3, 5, 7	white/yellow, white/green, grey/pink, black
Optional external power supply for binary outputs	9	blue
Binary output 1 (22-40 V DC/1 A)	10	pink
Binary output 2 (22-40 V DC/1 A)	11	grey
GND for binary outputs	12	yellow
20-24 V DC, max. 50 mA	13	green
5 V DC pulsed	14	brown
GND	15	white



Accessories

	Plug	Designation	Order N°
Mains cable, 3 pole	Schuko	ZKA-160637-3500	M/0118821
Mains cable, 3 pole	SEV	ZKA-160638-3500	M/0118822
Mains cable, 3 pole	UL	ZKA-160639-3500	M/0105588
Mains cable, 3 pole	UK	ZKA-160609-3500	M/0105631
Mains cable, 3 pole	UL, hospital grade	ZKA-160640-3500	M/0118823
Battery pack 2,7 Ah		ZBA-160208-0400	M/0118806
Rack for 4,5 Ah battery		ZBA-160207-1000	M/0121266
Detachable battery 4,5 Ah		ZBA-160209	M/0119846

Ordering keys

[illegible]

EACH SCU NEEDS A SCP

Actuators:			
A	EC04F, EC05F	3,7 A	Actuator 1
C	TLT 10*	4,7 A	Actuator 2
E	TFG10, EC08F, EC09F	5,7 A	Actuator 3
M	MAX10, MAX30, TLG10, THG10	6,7 A	Actuator 4
R	RU20, RU21, RU22	8,5 A	Actuator 5
D	MD22, MD23	8,5 A	Actuator 6
U	RU23, RU24, RU25	11,7 A	

* for SCUx3: insert zero

The SCU solution offers many more possibilities than those given in the type keys. Please feel free to ask for more functions like "virtual limit switches", "external limit switches" and so on.

* TLT is a 2-motor actuator. If simultaneous run is needed, SCP21-CC... is recommended

Control unit VCU

Benefits

- Compact 5-channel actuator control unit
- Single fault safety
- Overload and over-temperature protection
- Approved for medical applications
- Easy to clean
- Low standby current

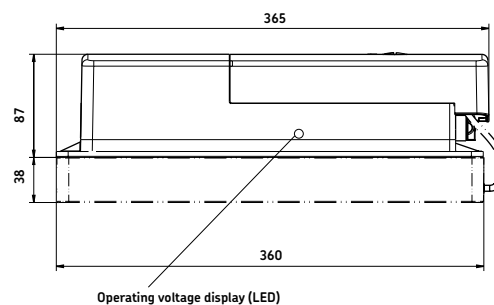


Suitable actuators, pillars and accessories

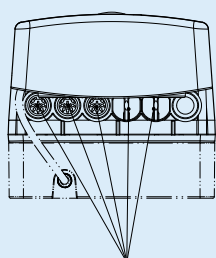
	Linear actuators						Pillars						
	CALA 36A (24 V DC)	CARE 33A	Magdrive MD22, MD23	RU20, RU21, RU22	RU23, RU24, RU25	MAX 10, MAX 30	ECOMAG	THG 10	TLG 10	TLT 10	TFG 10	TXG 10	
VCU 5	•	•	•	•	•	•	•	•	•	•	•	•	•
VCU 8	•	•	•	•	•	•	•	•	•	•	•	•	•
VCU 9	•	•	•	•	•	•	•	•	•	•	•	•	•

 Hand switch
 Foot switch
 Desk switch

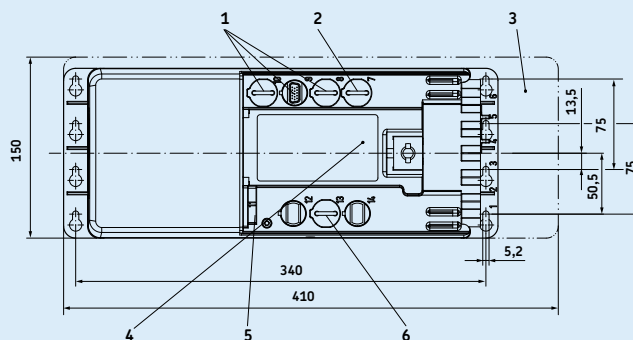
Dimensional drawing



Connecting diagram



Up to 5 connections
with DIN8 plug

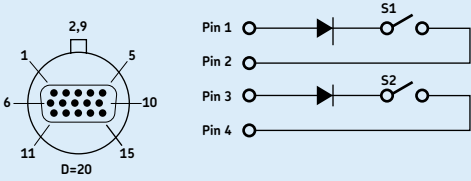


1. Two connections for HD15 operating devices
2. HD15 limit switch connection
3. Additional space for mounting
4. Data plate software
5. Mains connection
6. D-Sub 9 battery connection (optional)

Technical data

	Unit	VCU 5	VCU 8	VCU 9
Motor ports (DIN8)	#	3 or 5	3 or 5	3 or 5
Operating device ports (HD15)	#	2	2	2
Battery ports (DSub9)	#	1	1	1
Limit switch ports (HD15)	#	2	2	2
Single fault safety	yes/no	yes	yes	yes
Encoder processing	yes/no	no	no	no
Input voltage	V AC	120	230	230
Frequency	Hz	60	50	50
Input current (max)	A	2,5 resp. 6,5	1,3 resp. 3,3	1,3 resp. 3,3
Standby power	W	2,6 resp. 3,9	2,6 resp. 3,9	2,6 resp. 3,9
Output voltage	V DC	24	24	24
Output current (max)	A	7 resp. 18	7 resp. 18	7 resp. 18
Duty cycle: intermittent	min.	1 min./9 min.	1 min./9 min.	1 min./9 min.
Duty cycle: short time	min.	2	2	2
Ambient temperature	°C	+5 to +40	+5 to +40	+5 to +40
Humidity	%	5 to 85	5 to 85	5 to 85
Type of protection	IP	×4	×4	×4
Approvals	EN/UL	EN 60601-1 UL 60601-1	EN 60601-1 UL 60601-1	EN 60601-1 UL 60601-1
Weight without battery	kg	2,4 resp. 3,8	2,4 resp. 3,8	2,4 resp. 3,8
Weight with battery	kg	5,4 resp. 8,8	5,4 resp. 8,8	5,4 resp. 8,8

Pinning of HD15 limit switch connection

Function	Pin	Wire color (ZKA-160627-2500)	Connecting diagram
24 V DC (common)	1,3,5,7,9	white/yellow, white/green, grey–pink, black, blue	
Switch 1	2	brown–green	
Switch 2	4	red–blue	
NC	6,8,10,11,12,14	violet, red, pink, grey, yellow, brown	
20–40 V DC, max. 50 mA	13	green	
GND	15	white	

Accessories

	Plug	Designation	Order N°
Mains cable, 2 pole	Euro	ZKA-160608-3500	M/0105726
Mains cable, 3 pole	Schuko	ZKA-160637-3500	M/0118821
Mains cable, 3 pole	SEV	ZKA-160638-3500	M/0118822
Mains cable, 3 pole	UL	ZKA-160639-3500	M/0105588
Mains cable, 3 pole	UK	ZKA-160609-3500	M/0105631
Mains cable, 3 pole	UL, hospital grade	ZKA-160640-3500	M/0118823
Battery pack 2,7 Ah		ZBA-160208-0400	M/0118806
Rack for 4,5 Ah battery		ZBA-160207-1000	M/0121266
Detachable battery 4,5 Ah		ZBA-160209	M/0119846

Ordering keys

Type	VCU control unit	V	C	U			-	0	0	3			0	-	0	0	0
Voltage: 120 V AC, 60 Hz, class I 230 V AC, 50 Hz, class II 230 V AC, 50 Hz, class I																	
Number of channels: 3 channels 5 channels																	
Option 1: No option (only VCUx3) Prepared for mounting of battery																	
Transformer: 7 A transformer 18 A transformer (for 5-channel version only)																	

EACH VCU NEEDS A VCP

Type	VCU parameterization	V	C	P			-							-		0	0	0
Functionality: All channels individually 2 channels simultaneously + 1 or 3 individually 2 + 2 channels simultaneously + 1 individually All channels simultaneously, only 3-channel version 4 channels simultaneously + 1 individually, only 5-channel version All channels simultaneously, only 5-channel version Trendelenburg (2 channels) + 1 or 3 individually																		
Actuators: A CALA 36A (24V DC), EC02, EC03, EC04, EC05 C CARE 33A, TLT10*, TXG10 (EXG) E TFG, EC06, EC07, EC08, EC09 M MAX10, MAX30, TLG10, THG10 R RU20, RU21, RU22 D MD22, MD23 U RU23, RU24, RU25																		
Softstart: Hard= start 0 ms, stop 0 ms Medium= start 400 ms, stop 200 ms																		

* TLT is a 2-motor actuator. If simultaneous run is needed, VCP21-CC... is recommended

Control unit BCU

Benefits

- Compact 3-channel actuator control unit
- Single fault safety
- Overload and over-temperature protection
- Approved for medical applications
- Easy to clean
- Low standby current



Suitable actuators, pillars and accessories

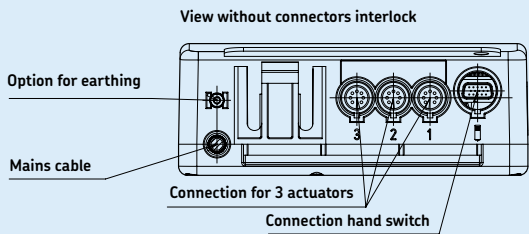
Linear actuators							Pillars								
		CALA 36A (24 V DC)	CARE 33A	Magdrive MD22, MD23	RU20, RU21, RU22	MAX 10, MAX 30	ECOMAG	THG 10	TLG 10	TLT 10	TFG 10	TXG 10	EHA 3	STJ	STE
	BCU 5	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	BCU 8	•	•	•	•	•	•	•	•	•	•	•	•	•	•

 Hand switch

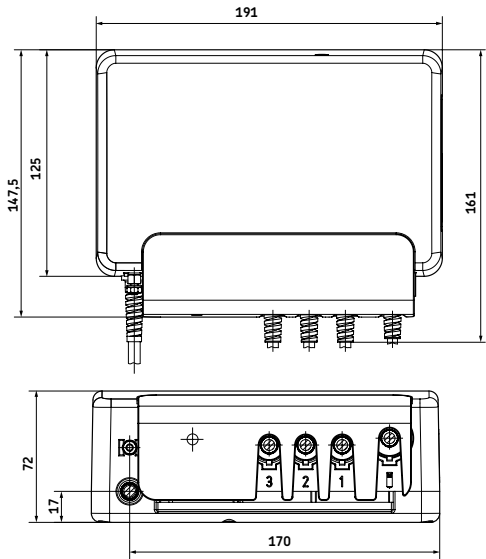
 Foot switch

 Desk switch

Connecting diagram



Dimensional drawing



Technical data

	Unit	BCU 5	BCU 8
Motor ports (DIN8)	#	3	3
Operating device ports (HD15)	#	1	1
Battery ports	#	0	0
Limit switch ports	#	0	0
Single fault safety	yes/no	yes	yes
Encoder processing	yes/no	no	no
Input voltage	V AC	120	230
Frequency	Hz	60	50
Input current (max)	A	2,5	1,3
Standby power	W	1,2	1,5
Output voltage	V DC	24	24
Output current (max)	A	7	7
Duty cycle: intermittent	min.	1 min./9 min.	1 min./9 min.
Duty cycle: short time	min.	2	2
Ambient temperature	°C	0 to +40	0 to +40
Humidity	%	5 to 85	5 to 85
Type of protection	IP	x4	x4
Approvals	EN/UL	EN 60601-1 UL 60601-1	EN 60601-1 UL 60601-1
Weight	kg	2,3	2,3

Ordering keys

BCU

3

-

3

1

0

0

-

0

0

0

0

Type

BCU control unit

Voltage:

120 V AC, 60 Hz, class I

230 V AC, 50 Hz, class II

Mains power supply cable:

Class II, straight 3,5 m, 2-pole plug, EU (for voltage type 8)

Class II, straight 3,5 m, 2-pole plug, UK (for voltage type 8)

Class I, straight 3,5 m, 3-pole plug, UL (for voltage type 5)

5

8

2J

2H

2L

EACH BCU NEEDS A BCP

BCP

-

0

0

0

-

0

0

0

Type

BCU parameterization

Functionality:

All channels individually

Channel 2+1

All channels simultaneously

Trendelenburg

Motors:

A CALA 36A (24V DC), EC02, EC03, EC04, EC05

C CARE 33A, TLT10*, TXG10 (EXG)

E TFG, EC06, EC08, EC09

M MAX10, MAX30, THG10, TLG10

R RU20, RU21, RU22

D MD22, MD23

3,7 A

4,7 A

5,7 A

6,7 A

8,5 A

8,5 A

Actuator 1 -

Actuator 2 -

Actuator 3 -

Soft start/stop:

Hard, start 0 ms, stop 0 ms

Medium, start 400 ms, stop 200 ms

11

21

30

T1

0

3

* TLT is a 2-motor actuator. If simultaneous run is needed, BCP21-CC... is recommended

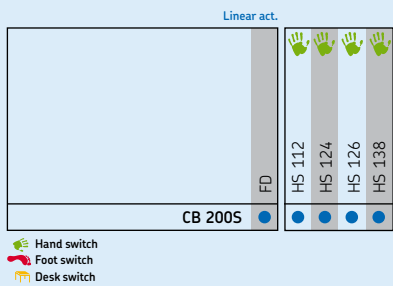
Control unit CB

Benefits

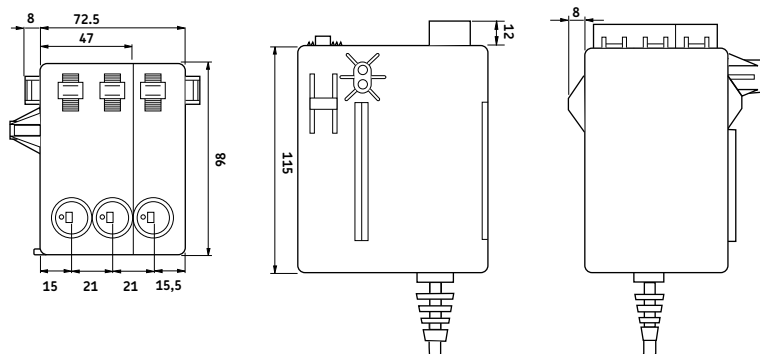
- Compact design
- Controls up to 3 actuators



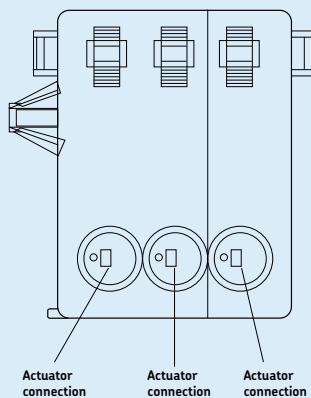
Suitable actuators and accessories



Dimensional drawing



Connecting diagram



Technical data

	Unit	CB200S
Motor ports	#	3
Operating device ports	#	1 or 3
Battery ports	#	0
Limit switch ports	#	0
Single fault safety	yes/no	yes
Encoder processing	yes/no	no
Input voltage	V AC	100-240
Frequency	Hz	50/60
Input current (max)	A	N/A
Standby power	W	N/A
Output voltage	V DC	24
Output current (max)	A	3
Duty cycle: intermittent	min. on/off	N/A
Duty cycle: short time	min on	N/A
Ambient temperature	°C	N/A
Humidity	%	N/A
Type of protection	IP	51
Approvals	EN/UL	CE:EM/2004/30130 UL:E208367
Weight	kg	1,5

Ordering key

CB 200-S- - -

Type

Number of actuators:

1
2
3

1
2
3

Voltage (V AC):

100
110-115
230
240

100
120
230
240

Control unit MCU

Benefits

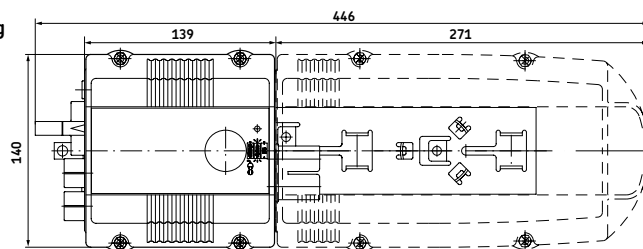
- Suitable for mobile applications
- LED indication for battery charge level
- Audible signal for low charge condition



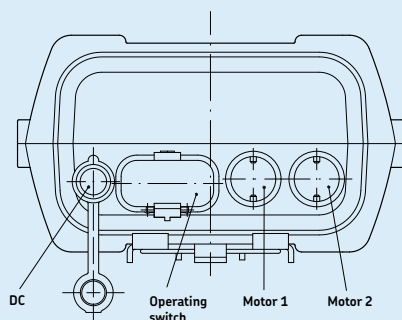
Suitable actuators, pillars and accessories

[illegible]

Dimensional drawing



Connecting diagram



Technical data

	Unit	MCU
Motor ports (Jack)	#	2
Operating device ports (DSub9)	#	1
Battery ports	#	1
Limit switch ports	#	0
Single fault safety	yes/no	no
Encoder processing	yes/no	no
Input voltage	V DC	28
Frequency	Hz	N/A
Input current (max)	A	0,5
Standby power	W	N/A
Output voltage	V DC	24
Output current (max)	A	9,5
Duty cycle: intermittent	min.	1 min./9 min.
Duty cycle: short time	min.	N/A
Ambient temperature	°C	+10 to +40
Humidity	%	85
Type of protection	IP	×4
Approvals	EN/UL	EN 60601–1/EN 60601–1–2/ UL 2601/EN ISO 10535
Weight	kg	4,9

Ordering key

M	C	U	1		-	0	0	3			-	0	0	0	0
---	---	---	---	--	---	---	---	---	--	--	---	---	---	---	---

Type

Number of channels:

1 channel
2 channels

Option:

Current cut-off 6 A
Current cut-off 9 A
Current cut-off 6 A, electric emergency lowering of channel 1
Current cut-off 9 A, electric emergency lowering of channel 1
Individual current cut-off 6 A (only for 2-channel version)

000
EXP
EYE
2AT
EYR

Accessories

	Plug	Designation	Order N°
Battery unit 4,5 Ah		ZBA-142211	M/0126153
Mains adapter 230 V AC	Euro	ZDV-142331-2500	M/0100009
Mains adapter 120 V AC	UL	ZDV-142332-2500	M/0100060
Wall charging station		ZLA-142221	M/0126159
Tool for connectors (Jack/D-Sub/Mains)		ZWS-140375	M/0125322

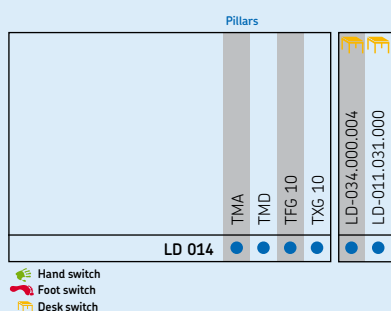
Control unit LD-014

Benefits

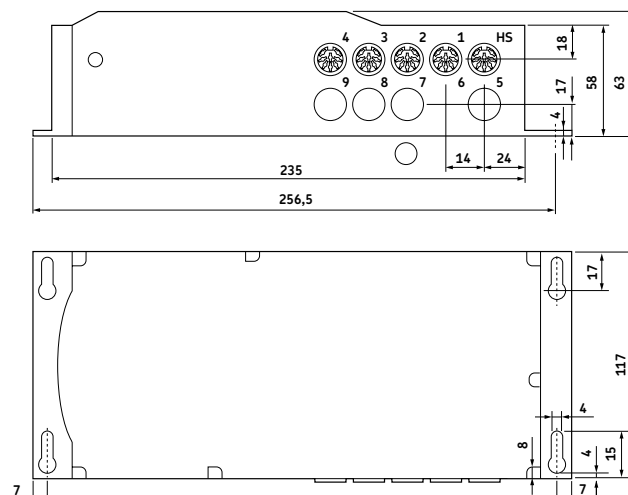
- Synchronized movement of 4 actuators possible
- Drive comfort
- Intelligent System Protection (ISP) - anti-pinching



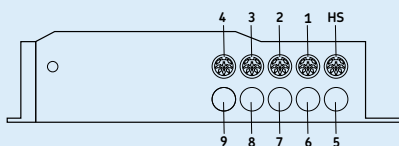
Suitable pillars and accessories



Dimensional drawing



Connecting diagram



1. Connection to actuator 1
2. Connection to actuator 2
3. Connection to actuator 3
4. Connection to actuator 4
- HS. Connection to desk switch

Technical data

	Unit	LD-014
Motor ports (DIN8)	#	4
Operating device ports (DIN7)	#	1
Battery ports	#	0
Limit switch ports (FCC)	#	1
Single fault safety	yes/no	no
Encoder processing	yes/no	yes
Input voltage	V AC	120 or 230
Frequency	Hz	60 or 50
Input current (max) 120 V AC	A	6
230 V AC	A	2,5
Standby power	W	1
Output voltage	V DC	24
Output current (max)	A	11
Duty cycle: intermittent	min.	1 min./9 min.
Duty cycle: short time	min.	N/A
Ambient temperature	°C	+5 to +45
Humidity	%	5 to 85
Type of protection	IP	20
Approvals	EN/UL	EN 60335-1
Weight	kg	2,5

Product ordering keys

230 V AC	TMA	TMD	TFG	TXG
4 actuators	LD-014.208.000	LD-014.208.200	LD-014.177.100	LD-014.178.000
2+2 actuators	LD-014.176.200	LD-014.176.100	LD-014.176.600	
120 V AC	TMA	TMD	TFG	TXG
4 actuators	LD-014.208.100	LD-014.208.300	LD-014.177.200	LD-014.178.500
2+2 actuators	LD-014.176.400	LD-014.176.300	LD-014.176.700	

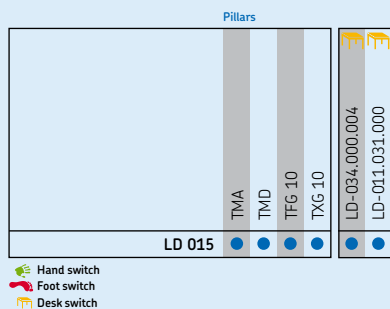
Control unit LD-015

Benefits

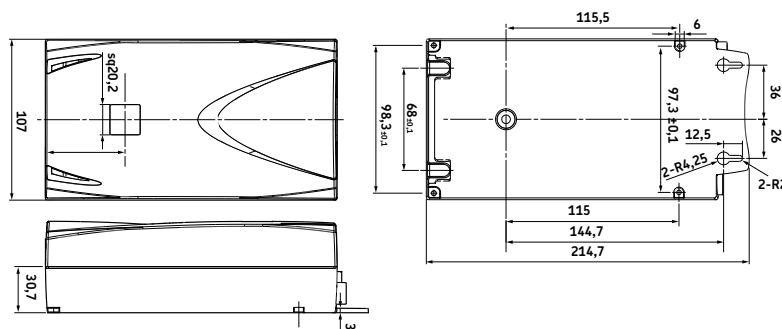
- Synchronized movement of 3 actuators possible
- Drive comfort
- Intelligent System Protection (IPS) - anti-pinch



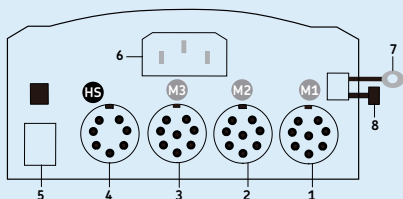
Suitable pillars and accessories



Dimensional drawing



Connecting diagram



1. Connection to actuator 1 (M1)
2. Connection to actuator 2 (M2)
3. Connection to actuator 3 (M3)
4. Connection to desk switch (HS)
5. Connection to squeeze line
6. Mains supply
7. Cable plug for grounding the desk frame (optional)
8. Connector for mains cut-off (optional)

Technical data

	Unit	LD-015	LD-015
Motor ports (DIN8)	#	3	2
Operating device ports (DIN7)	#	1	1
Battery ports	#	0	0
Limit switch ports (FCC)	#	1	1
Single fault safety	yes/no	no	no
Encoder processing	yes/no	yes	yes
Input voltage	V AC	120 or 230	120 or 230
Frequency	Hz	60 or 50	60 or 50
Input current (max)	120 V AC 230 V AC	A A	6 2,5
Standby power	W	1,1	1,1
Output voltage	V DC	24	24
Output current (max)	A	11	9
Duty cycle: intermittent	min.	1 min./9 min.	1 min./9 min.
Duty cycle: short time	min.	N/A	N/A
Ambient temperature	°C	+5 to +45	+5 to +45
Humidity	%	5 to 85	5 to 85
Type of protection	IP	20	20
Approvals	EN/UL	EN 60335-1	EN 60335-1
Weight	kg	2,2	1,9

Product ordering keys

230 V AC

- 1 actuator
2 actuators
3 actuators

TMA

- LD-015.342.000
LD-015.342.200
LD-015.342.400

TMD

- LD-015.343.000
LD-015.343.200
LD-015.343.400

TFG

- LD-015.357.100
LD-015.357.000
LD-015.357.400

TXG

- LD-015.255.000
LD-015.258.000

120 V AC

- 1 actuator
2 actuators
3 actuators

TMA

- LD-015.342.100
LD-015.342.300
LD-015.342.500

TMD

- LD-015.343.100
LD-015.343.300
LD-015.343.500

TFG

- LD-015.357.300
LD-015.357.200
LD-015.357.500

TXG

- LD-015.255.500
LD-015.258.500

Control unit CAED ANR

Benefits

- Compact potentiometer control unit
- Electronic overload protection
- LED indication for overload cut out
- Easy installation via front screw terminal

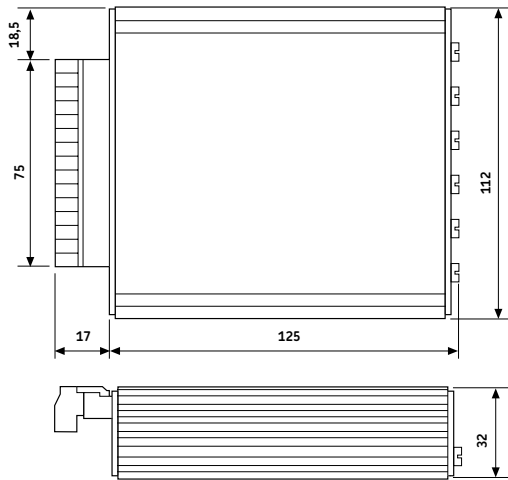


Suitable actuators

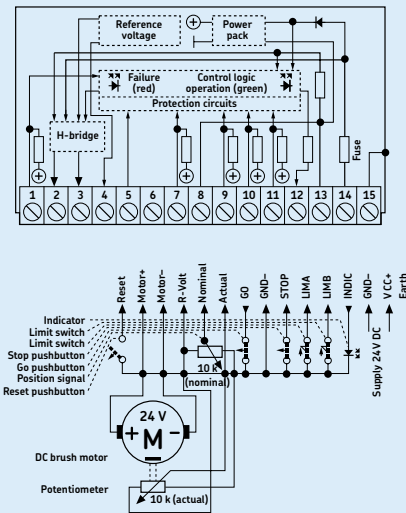
		Linear actuators			
		CAP 43 D24CW, C24CW		CAP 32 D24CW	
		CAP 43 D24C, C24C		CAP 32 D24C	
CAED ANR 5-24-PO		●	●	●	●
CAED ANR 9-24-PO		●	●	●	●

● Hand switch
● Foot switch
● Desk switch

Dimensional drawing



Connecting diagram



RESET comander always NO contacts
LIMIT comander always NO contacts
LIMIT comander must be installed depend
upon the motor revolution direction
Motor revolution direction depend on
the polarity of nominal and actual value

Technical data

	Unit	CAED ANR 5-24R-PO	CAED ANR 9-24R-PO
Motor ports	#	1	1
Operating device ports	#	1	1
Battery ports	#	0	0
Limit switch ports	#	1	1
Single fault safety	yes/no	no	no
Analogical processing	yes/no	yes	yes
Input voltage	V DC	22 – 28	22 – 28
Frequency	Hz	N/A	N/A
Input current (max)	A	10	10
Standby power	W	N/A	N/A
Output voltage	V DC	24	24
Output current (max)	A	5	10
Duty cycle: intermittent	min. on/off	2 min./8 min.	2 min./8 min.
Duty cycle: short time	min on	N/A	N/A
Ambient temperature	°C	0 to +50	0 to +50
Humidity	%	N/A	N/A
Type of protection	IP	40	40
Approvals	EN/UL	N/A	N/A
Weight	kg	0,36	0,36

Product ordering keys

CAED ANR 5-24R-PO
CAED ANR 9-24R-PO

Control unit CAED

Benefits

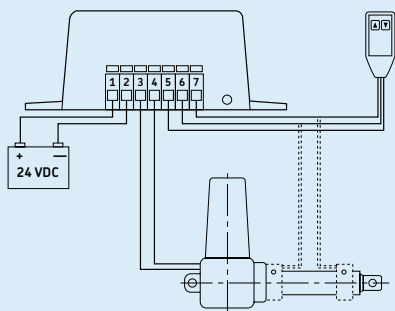
- Compact ON/OFF control unit
- Supply voltage 24 V DC
- Output voltage 24 V DC
- Electronic overload protection
- LED indication for overload cut out
- Easy installation via front screw terminal



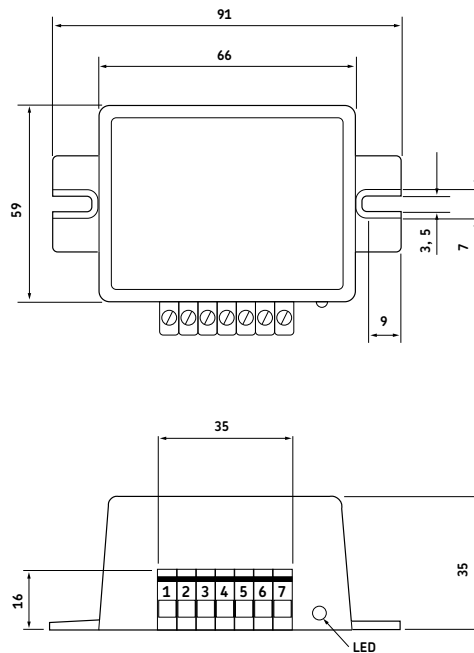
Suitable actuators and accessories

	CAR 24 V DC	CAT 24 V DC	CALA 36A 24 V DC	CARE 33 24 V DC	CAES 31 C
CAED 3-24R					
CAED 5-24R					
CAED 9-24R					

Connecting diagram



Dimensional drawing



Technical data

	Unit	CAED 3-24R	CAED 5-24R	CAED 9-24R
Motor ports	#	1	1	1
Operating device ports	#	1	1	1
Battery ports	#	0	0	0
Limit switch ports	#	1	1	1
Single fault safety	yes/no	no	no	no
Encoder processing	yes/no	no	no	no
Input voltage	V DC	22 – 29	22 – 29	22 – 29
Frequency	Hz	N/A	N/A	N/A
Input current (max)	A	N/A	N/A	N/A
Standby power	W	stand by current <30 mA	stand by current <30 mA	stand by current <30 mA
Output voltage	V DC	24	24	24
Output current (max)	A	3	5	9
Duty cycle: intermittent	min.	2 min./8 min.	2 min./8 min.	2 min./8 min.
Duty cycle: short time	min.	2	2	2
Ambient temperature	°C	0 to +50	0 to +50	0 to +50
Humidity	%	N/A	N/A	N/A
Type of protection	IP	31	31	31
Approvals	EN/UL	EN 50081-1 EN 50082-1 EN 60601-1-2	EN 50081-1 EN 50082-1 EN 60601-1-2	EN 50081-1 EN 50082-1 EN 60601-1-2
Weight	kg	0,2	0,2	0,2

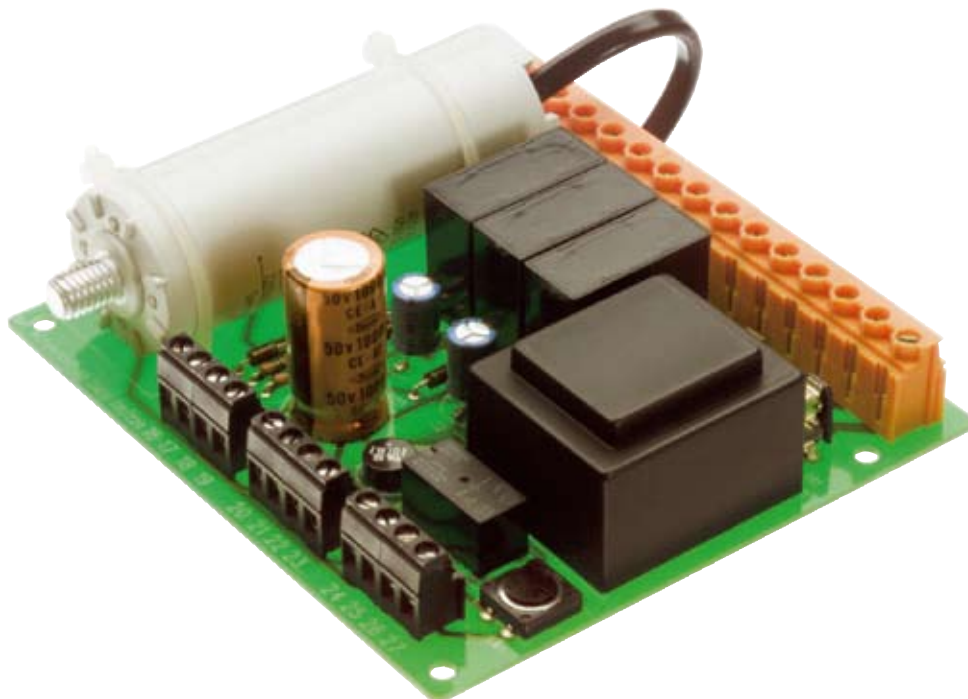
Product ordering keys

CAED 3-24R
CAED 5-24R
CAED 9-24R

Control unit CAEV

Benefits

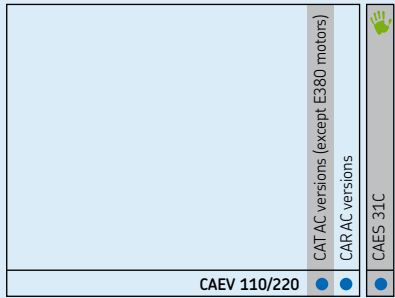
- Reliable pc board for single phase AC motors
- Can be used with both 120 V AC or 230 V AC
- Low voltage signal through cable handset
- Built-in option for limit switches
- Built-in option for thermal protection
- Easy installation via front screw terminals
- Compact design



Control units

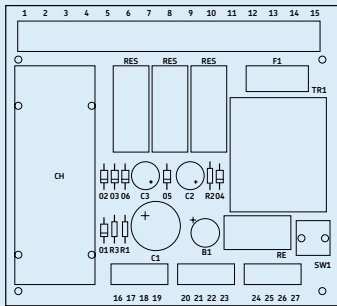
Suitable actuators and accessories

Linear actuators



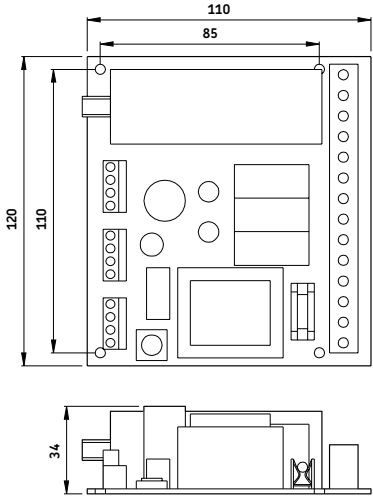
Hand switch
Foot switch
Desk switch

Connecting diagram*



* See next page for details

Dimensional drawing



Technical data

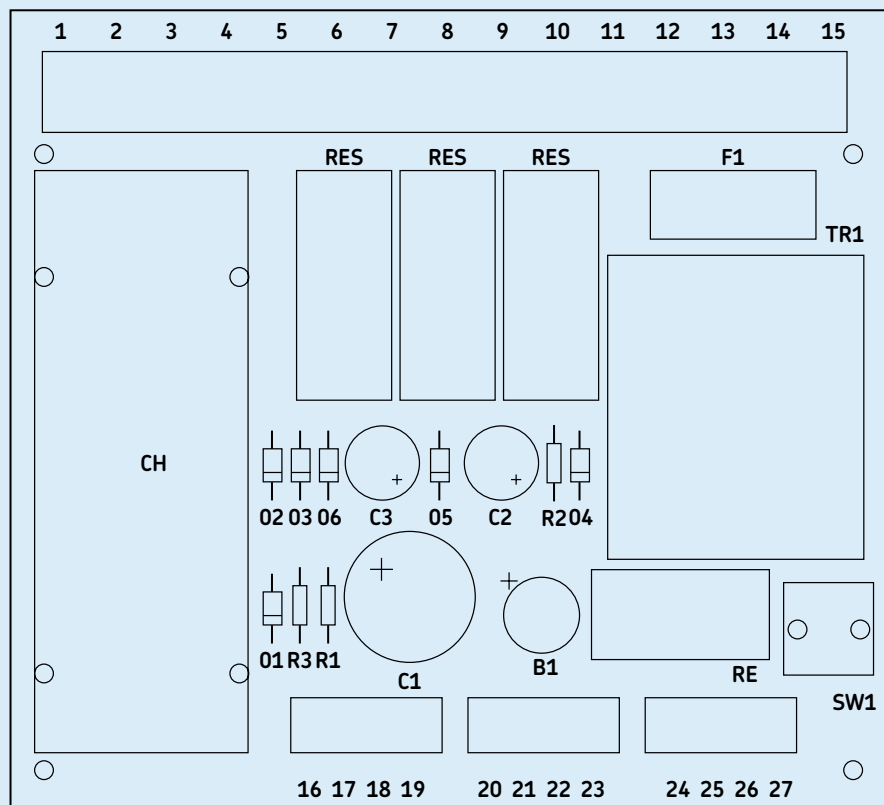
	Unit	CAEV 110/220
Motor ports	#	1
Operating device ports	#	1
Battery ports	#	0
Limit switch ports	#	1
Single fault safety	yes/no	no
Encoder processing	yes/no	no
Input voltage	V AC	120 or 230
Frequency	Hz	50/60
Input current (max)	A	N/A
Standby power	W	<15 VA
Output voltage	V AC	120 or 230
Output current (max)	A	N/A
Duty cycle: intermittent	min.	up to 100 %
Duty cycle: short time	min.	N/A
Ambient temperature	°C	0 to +50
Humidity	%	N/A
Type of protection	IP	N/A
Approvals	EN/UL	N/A
Weight	kg	0,4

* See duty factor diagram of relevant actuator

Product ordering key

CAEV 110/220

Connecting diagram



Terminal No. Connections at 230 V AC

Connections at 120 V AC

1	net supply, phase
2	net supply, phase, including fuse on p.c. board
3	short-circuit to terminal 4
4	short-circuit to terminal 3
5	net supply, zero
6	ground
7	motor: green/yellow wire
8	motor: braun wire
9	motor: black wire (only motor with brake)
10	motor: blue wire
11	motor: white wire
12	start capacitor, replace if needed, see table 2
13	start capacitor
14	motor: red wire, thermal switch, see note 1
15	motor: red wire, thermal switch, see note 1
16	limit switch, outer, see note 2 and 4
17	limit switch, outer, see note 2 and 4
18	limit switch, inner, see note 2 and 4
19	limit switch, inner, see note 2 and 4
20	op. device, outwards movement, see note 3 and 4
21	op. device, outwards movement, see note 3 and 4
22	op. device, inwards movement, see note 3 and 4
23	op. device, inwards movement, see note 3 and 4
24	no connection
25	no connection
26	external reset button, if wanted
27	external reset button, if wanted

1	net supply, phase, short-circuit to terminal 3
2	net supply, phase, including fuse on p.c. board
3	short-circuit to terminal 1
4	short-circuit to terminal 5
5	net supply, zero, short-circuit to terminal 4
6	ground
7	motor: green/yellow wire
8	motor: braun wire
9	motor: black wire (only motor with brake)
10	motor: blue wire
11	motor: white wire
12	start capacitor, install correct capacitor, see table 2
13	start capacitor
14	motor: red wire, thermal switch, see note 1
15	motor: red wire, thermal switch, see note 1
16	limit switch, outer, see note 2 and 4
17	limit switch, outer, see note 2 and 4
18	limit switch, inner, see note 2 and 4
19	limit switch, inner, see note 2 and 4
20	op. device, outwards movement, see note 3 and 4
21	op. device, outwards movement, see note 3 and 4
22	op. device, inwards movement, see note 3 and 4
23	op. device, inwards movement, see note 3 and 4
24	no connection
25	no connection
26	external reset button, if wanted
27	external reset button, if wanted



Hand, foot, and desk switches

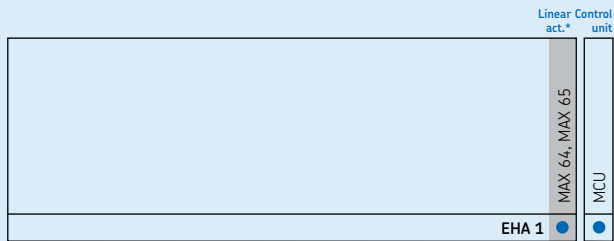
Hand switch EHA 1

Benefits

- Robust ergonomic design
- Tactile buttons, clearly marked
- Easy mountable fastening hook

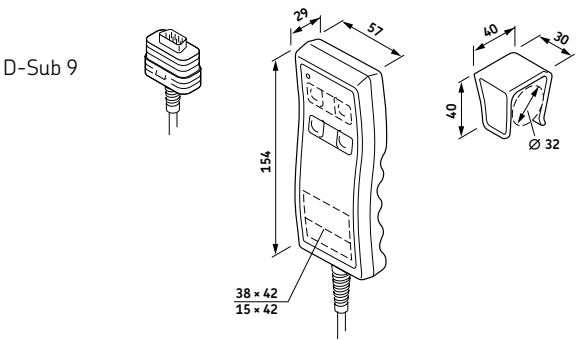


Suitable pillars, actuators and control units



* With integrated control units

Dimensional drawing



Technical data

	Unit	EHA 1
Max. operating channels	n°	2
Operating power	V DC/mA	12/50
Type of protection	IP	67
Color	—	Grey

Accessories

	Designation	Order N°
Hook with sticker	ZBG-145361-000	M/0125538

Ordering key

EHA1 - 1 N - 000

Type

Number of channels:

- 1 channel
- 2 channels

1
2

Hook:

- Yes mounted with hook
- Hook supplied separately

1
2

Cable / connecting plug:

- Coiled, 1,3 m/2,5 m / D-sub 9-pin plug
- Coiled 2,5 m/3,5 m / D-sub 9-pin plug

B
F

Symbols:

- None
- 1 channel: Arrow up/down
- Head
- 2 channels: Arrow up/down
- Head/foot
- Level/head

00
10
11
20
22
23

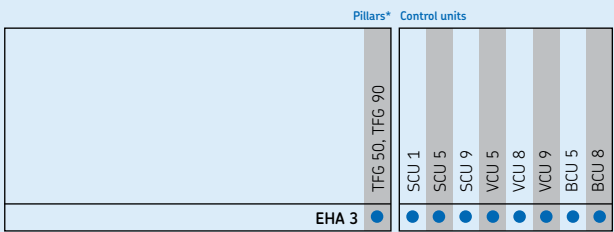
Hand switch EHA 3

Benefits

- Robust ergonomic design
- Tactile buttons, clearly marked
- Easy mountable fastening hook

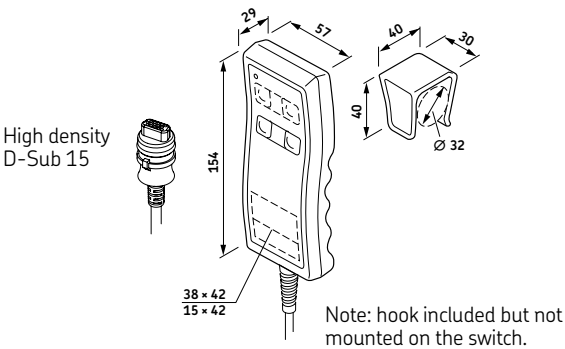


Suitable pillars and control units



* With integrated control units

Dimensional drawing



Technical data

	Unit	EHA 3
Max. operating channels	n°	5
Operating power	V DC/mA	12/50
Type of protection	IP	67
Color	—	Grey

Accessories

	Designation	Order N°
Hook with sticker	ZBG-145361-000	M/0125538

Ordering key

EHA3 - 23M N - 000

Type

Number of channels:

1 channel	1
2 channels	2
3 channels	3
4 channels	4
5 channels	5
1 channel with 3 memory positions (only for SCU)	A
2 channels with 3 memory positions (only for SCU)	B
3 channels with 3 memory positions (only for SCU)	C

Symbols:

None		00
1 channel: 2nd row from top	Arrow up/down	10
	Head	11
	Foot	12
	Level	13
	Anti-Trendelenburg	14
2 channels: 1st-2nd row from top	Arrow up/down	20
	Head/foot	21
	Head/level	22
	Level/head	23
	Level/Anti-Trendelenburg	29
3 channels: 1st-3rd row from top	Arrow up/down	30
	Head/foot/level	31
	Level/head/foot	32
	Level/Anti-Trendelenburg/Head	39
4 channels: 1st-4th row from top	Arrow up/down	40
	Level/Anti-Trendelenburg/Head/Foot	47
5 channels: 1st-5th row from top	Arrow up/down	50

Options shown in *italics* are only available on demand. Contact SKF for more information on minimum quantities and additional costs.

Hand switch EHE 1

Benefits

- Easy and precise
- Ergonomic design

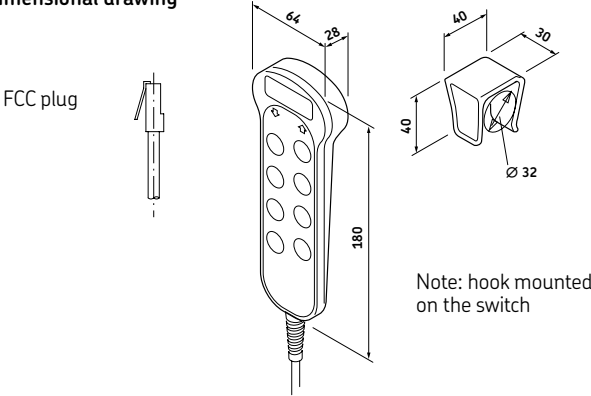


Suitable pillars and control unit



¹With integrated control units
²Only with FCC plug

Dimensional drawing



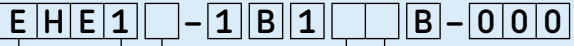
Technical data

	Unit	EHE 1
Max. operating channels	n°	2
Operating power	V DC/mA	38/50
Type of protection	IP	×7
Color	—	Grey

Accessories

	Designation	Order N°
Hook	ZBG-145361-000	M/0125538

Ordering key



Type

Number of channels:

1 channel	1
2 channels	2

Symbols:

1 channel:	Arrow up/down	10
2 channels:	Arrow up/down	20

Hand switch HS

Benefits

- Robust ergonomic design
- Tactile buttons, clearly marked



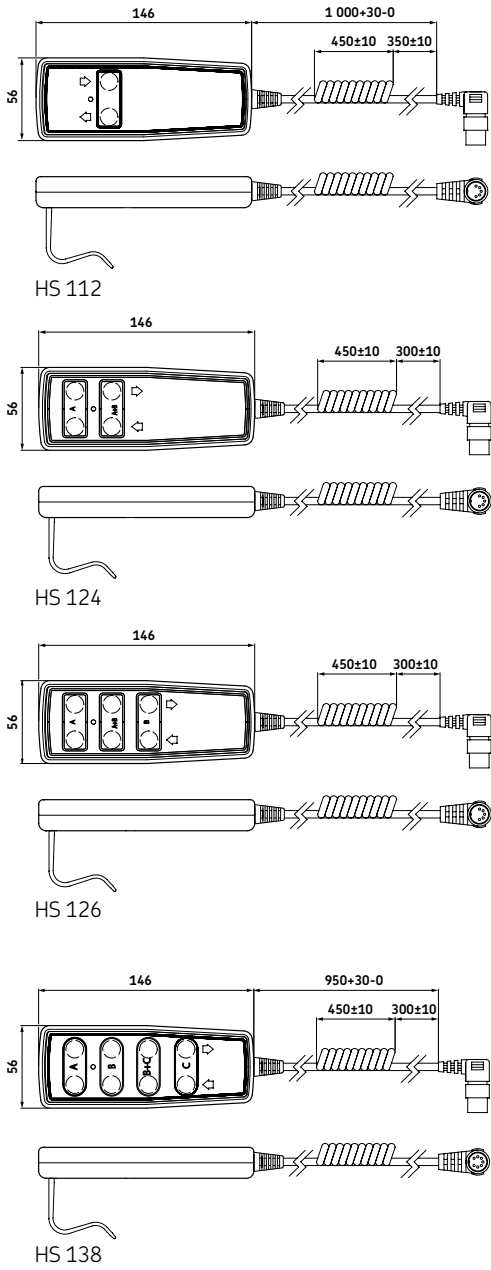
Suitable control unit

		Control unit
		CB 200S
	HS 112	●
	HS 124	●
	HS 126	●
	HS 138	●

Technical data

	Unit	HS
Max. operating channels	n°	3
Operating power	V DC/mA	24
Type of protection	IP	—
Color	—	Black

Dimensional drawing



Product ordering keys

HS 112
HS 124
HS 126
HS 138

Pneumatic hand switch PHC

Benefits

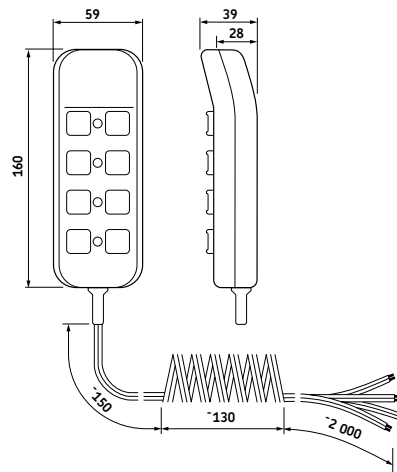
- Operation with air (no electricity)
- Ergonomic design



Suitable linear actuators and pillars

	Linear act.	Pillars
	MAX 60	TLC pneumatic
	MAX 61	T6C pneumatic
		THC pneumatic
PHC	• •	• • •

Dimensional drawing



Technical data

	Unit	PHC
Max. operating channels	n°	4
Operating power	V DC/mA	N/A
Type of protection	IP	66
Color	—	Grey

Product ordering keys

PHC 1 – 130517 (1 channel with arrows up/down, without hook)
PHC 2 – 130625 (2 channels with arrows up/down, without hook)
PHC 3 – 130756 (3 channels with arrows up/down, without hook)
PHC 4 – 130955 (4 channels with arrows up/down, without hook)

★ Other symbols / with hook on demand

Hand switch CAES

Benefits

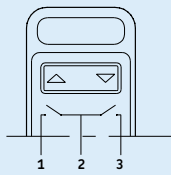
- Robust ergonomic design
- Membrane keyboard
- Clearly marked keys



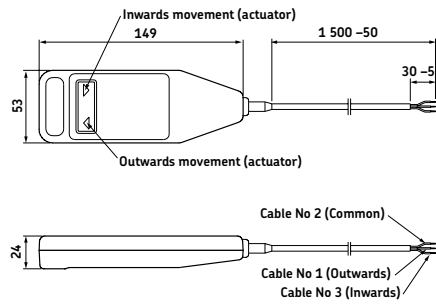
Suitable control units

		Control units			
CAES 31C		CAED 3-24R	CAED 5-24R	CAED 9-24R	CAEV 110/220
		●	●	●	●

Connecting diagram



Dimensional drawing



Technical data

	Unit	CAES 31C
Max. operating channels	n°	1
Operating power	V DC/mA	30/33
Type of protection	IP	54
Color	—	Black

Product ordering key

CAES 31C (No connector, 2 buttons)

Foot switch ST

Benefits

- Easy and precise
- Ergonomic design
- Different plug options

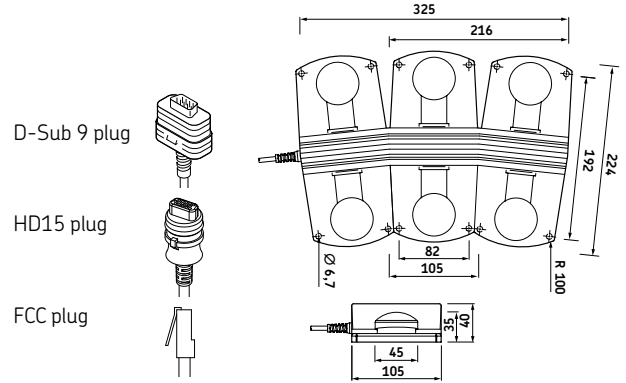


Suitable pillars, actuators and control units

		Pillars ¹⁾		Linear act. ¹⁾	Control units								
		TFG 50/90	TXG 4/5/8/9 ²⁾	MAX 64, MAX 65	SCU 1	SCU 5	SCU 9	VCU 5	VCU 8	VCU 9	BCU 5	BCU 8	MCU
STJ	●				●	●	●	●	●	●	●	●	
STF	●	●	●										●

1) With integrated control units
2) Only with FCC plug

Dimensional drawing



Technical data

	Unit	ST
Max. operating channels	n°	3
Operating power	V DC/mA	12/50
Type of protection	IP	x5
Color	—	Blue/anthracite

Accessories

	Designation	Order N°
Rubber feet (100 pcs.)	ZBE-135310	M/0102879
Sticker arrow up	ZFS-135309-0001	M/0125710
Sticker arrow down	ZFS-135309-0002	M/0125711
Sticker level up	ZFS-135309-0007	M/0125712
Sticker level down	ZFS-135309-0008	M/0125713
Sticker head up	ZFS-135309-0009	M/0125714
Sticker head down	ZFS-135309-0010	M/0125715
Sticker foot up	ZFS-135309-0011	M/0125716
Sticker foot down	ZFS-135309-0012	M/0125717

Ordering key

Type

Product group:

Classic, D-Sub9 or FCC plug
Standard, HD15 plug

Number of channels:

One (1) channel
Two (2) channels
Three (3) channels

Cable / connecting plug:

Coiled cable 1,3–2,5 m / D-sub plug
Coiled cable 1,3–2,5 m / HD15 plug
Straight cable 2,5 m / D-sub plug
Straight cable 2,5 m / FCC plug (only for STF01 and STF02)
Straight cable 2,5 m / HD15 plug

Color:

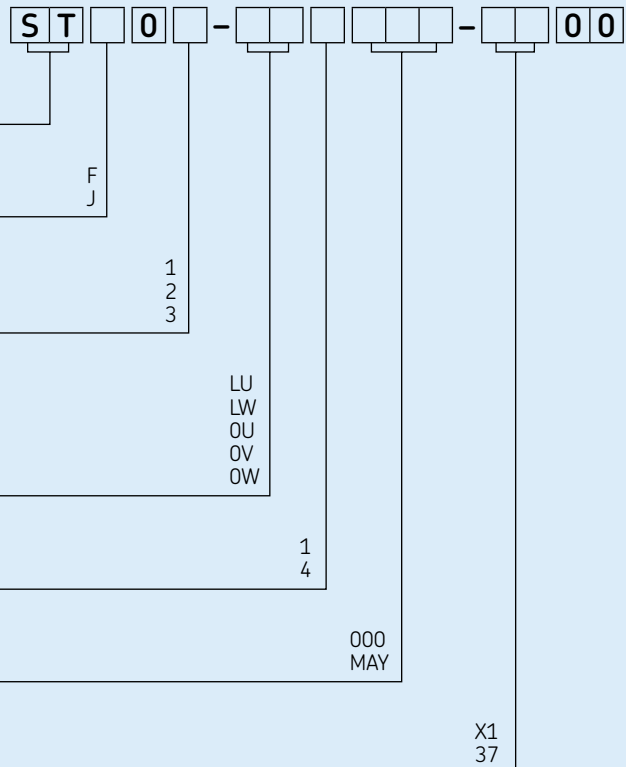
Anthracite
Blue

Option:

None
Mounted with rubber feet

Symbols:

Arrow up/down (on each pair of buttons), 1–3 channels
Arrow up/down, M/1, 2/3 (3 memory buttons) only for STJ03



Pneumatic foot switch PFP

Benefits

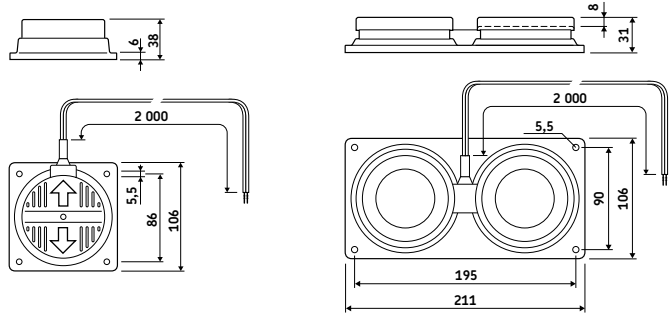
- Robust ergonomic design
- Operation with air (no electricity)



Suitable linear actuators and pillars

		Linear act.	Pillars
PFP		MAX 60	TLC pneumatic
		MAX 61	T6C pneumatic
			THC pneumatic

Dimensional drawing



PFP 1K-130652

PFP 1-121545

Technical data

	Unit	PFP 1K	PFP 1
Max. operating channels	n°	1	1
Operating power	V DC/mA	N/A	N/A
Type of protection	IP	21	21
Color	—	Grey	Anthracite

Product ordering keys

PFP 1K – 130652
PFP 1 – 121545

Other versions on request.

Desk switch ST

Benefits

- Easy and precise
- Stylish design
- Memory position

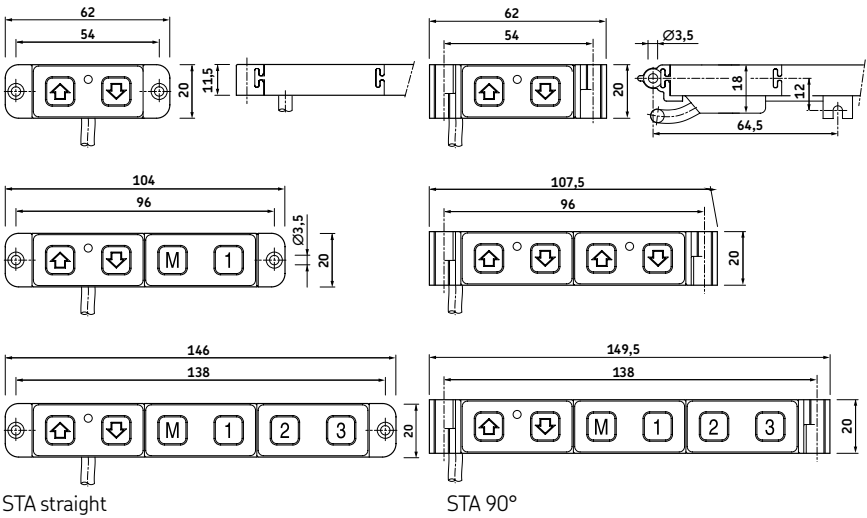


Suitable pillars, actuators and control units

Pillars ¹⁾		Linear act. ¹⁾	Control units	
TFG 50, TFG 90	TXG 4/5/8/9 ²⁾	MAX 64, MAX 65	SCU 1	SCU 5
			SCU 9	VCU 5
			VCU 8	VCU 9
			BCU 5	BCU 8
			MCU	
STA				
STE				

¹⁾ With integrated control units
²⁾ Only with FCC plug

Dimensional drawing



Technical data

	Unit	ST
Max. operating channels	n°	3
Operating power	V DC/mA	12/50
Type of protection	IP	x0
Color	—	Black

Ordering key

Type	ST	0	-	6	-	00
Product group:						
Classic, D-Sub9 or FCC plug	A					
Standard, HD15 plug	E					
Number of channels:						
One (1) channel		1				
Two (2) channels		2				
Three (3) channels		3				
Cable / connecting plug:						
Straight cable 2,5 m / D-sub plug				OU		
Straight cable 1,5 m / FCC plug				WV		
Straight cable 2,5 m / HD15 plug				OW		
Option:						
No option					000	
Mounted on or underneath desktop, at a 90° angle					MAU	
Symbols:						
Up/down arrow on each pair of keys (1-3 channels)						X1
Up/down arrow, 3 memory functions M/1, M/2, M/3 (3 channels)						37

Desk switch LD

Benefits

- Easy and precise
- Stylish design
- Different functions

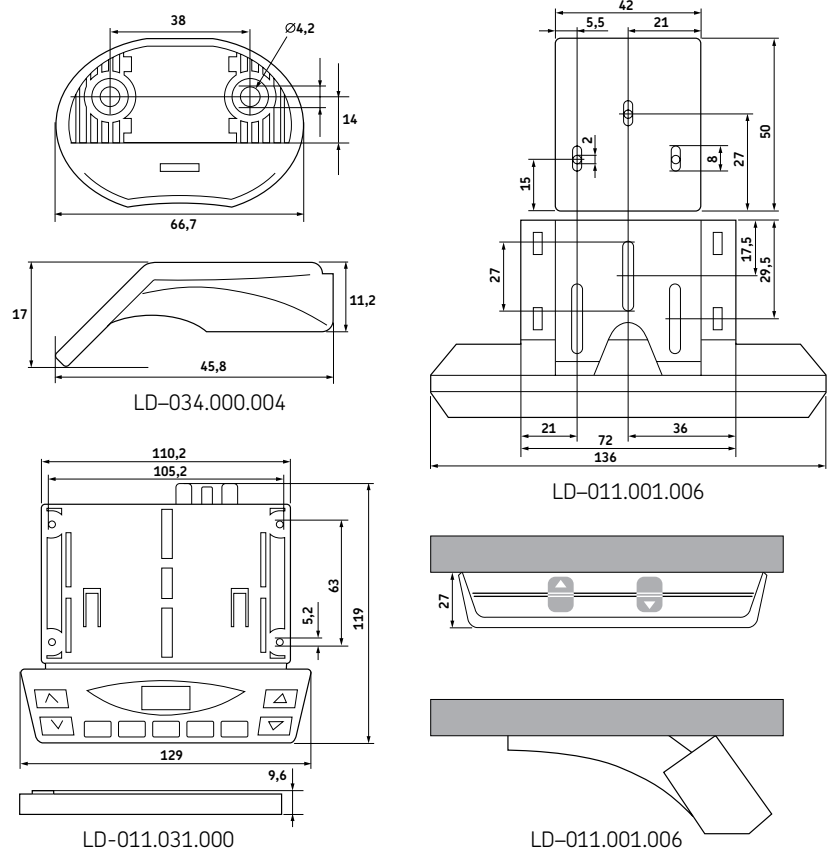


Suitable pillars and control units

	Pillars ¹⁾	Control units
	TXG 4/5/8/9 ²⁾	LD-014 LD-015
LD-034.000.004		● ●
LD-011.031.000		● ●
LD-011.001.006	●	

¹⁾With integrated control units
²⁾Only with FCC plug

Dimensional drawing



Technical data

	Unit	LD-034.000.004	LD-011.031.000	LD-011.001.006
Max. operating channels	n°	1	1 or 2	1
Operating power	V DC/mA	5/50	5/50	5/50
Type of protection	IP	32	32	32
Color	—	Black	Black	Black

Product ordering keys

LD-034.000.004 (DIN7 plug)
LD-011.031.000 (DIN7 plug)
LD-011.001.006 (FCC plug, only for TXG)

Pneumatic desk switch PAM

Benefits

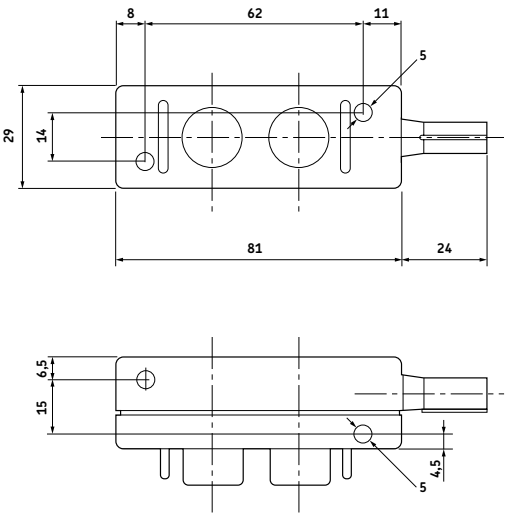
- Operation with air (no electricity)
- Stylish design



Suitable linear actuators and pillars

	Linear act.	Pillars
	MAX 60	TLC pneumatic
	MAX 61	T6C pneumatic
		THC pneumatic
PAM	•	•

Dimensional drawing



Technical data

	Unit	PAM -130256
Max. operating channels	n°	1
Operating power	V DC/ mA	N/A
Type of protection	IP	N/A
Tube	—	Straight, 1,50 m
Color	—	Anthracite

Product ordering key

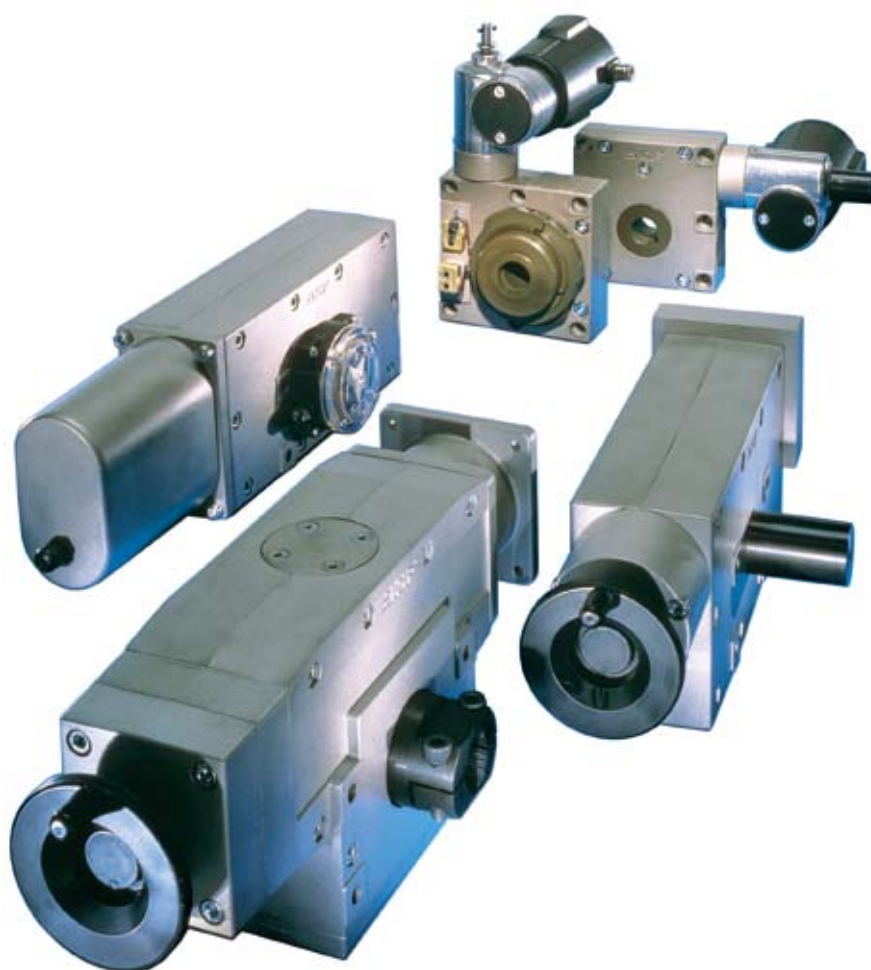
PAM-130256

Customized projects

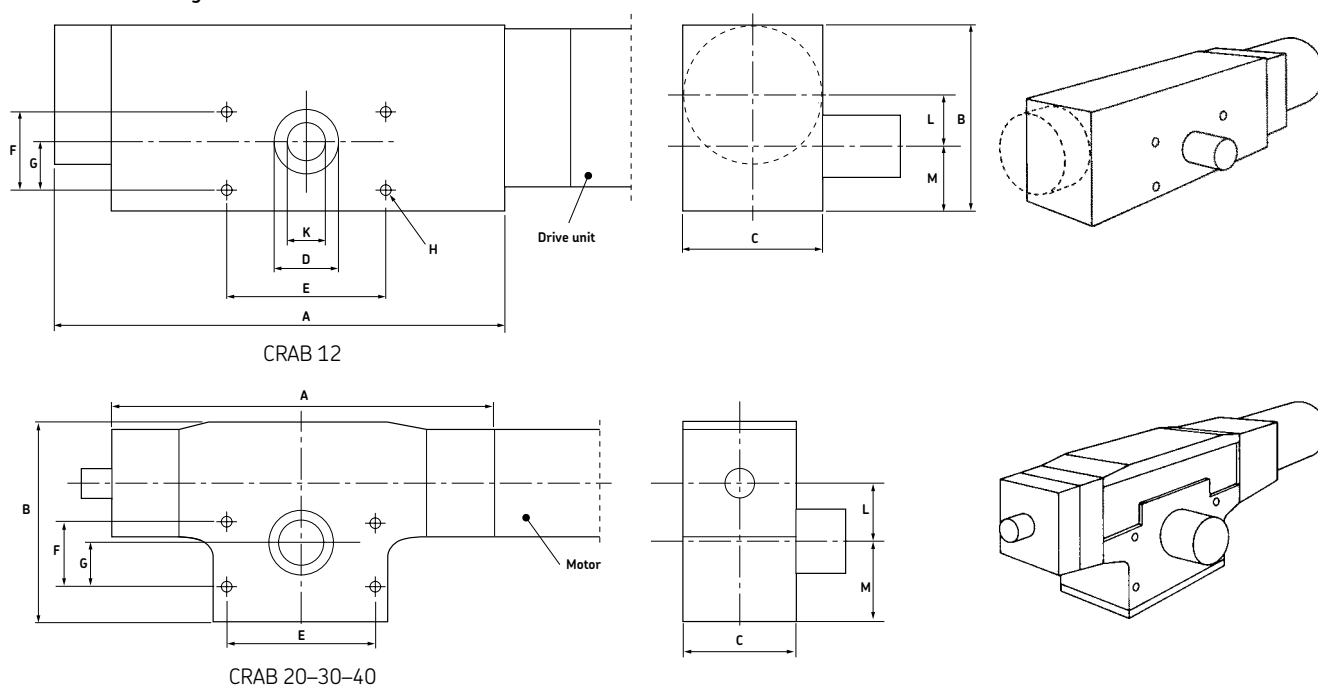
Rotary actuators

Benefits

- Outdoor application
- Elasticity negligible



Dimensional drawing



Actuator	"A" dimensions in mm					Actuator	Dimensions in mm						
	≤110°	125°	180°	270°	360°		B	C	E	F	G	L	M
CRAB 12	N/A	310	N/A	N/A	N/A	CRAB 12	120	76	100	50	38	36	48
CRAB 20	306	N/A	419	557	720	CRAB 20	155	90	120	50	35	46	63
CRAB 30	455	N/A	626	846	1 097	CRAB 30	228	122	176	85	60	72	92
CRAB 40	565	N/A	768	1 050	1 371	CRAB 40	286	134	230	115	80	92	116

Technical data

Actuator	Angular working range	Gear ratio Ball screw	Angular speed	Efficiency factor Ball screw	Instant output torque Max.	axial load Max.	tilting torque Max.	Backlash			Weight
								Ball screw	Start torque	Temp. range	
–	–	°	°/s	%	Nm	N	Nm	°	Nm	°C	kg
CRAB 12*	125	1:44	120	75	200	5 000	160	±0,05	≈0,3	–20 to +60	7
CRAB 20	360	1:56	90	75	400	10 000	1 120	0,0	≈0,5	–20 to +60	9
CRAB 30	360	1:88	65	75	1 000	15 000	3 465	0,0	≈1,0	–20 to +60	25
CRAB 40	360	1:113	45	75	1 700	20 000	6 240	0,0	≈2,0	–20 to +60	42

* Dimensions according to detailed drawings in publication 6358

Compact electromechanical cylinder

Benefits

- High power and reliable
- Compact and dynamic solution
- Low energy consumer



Compact design



Technical data

Type	Screw lead	Nominal force ¹⁾	Peak force ²⁾	Linear speed	Standard stroke	Over-stroke ⁴⁾	Dynamic load	Nominal power	Controller size ⁵⁾
	mm	kN	kN	mm/s	mm	mm	kN	kN	–
CEMC1804-145-1-42J	3,75	4,7	10,3	350	145	1 (x2)	26,6	1,6	08
CEMC2404-•••-•-62L	4,00	8,7	23,8	300	125-135-170	1 (x2)	61,0	2,6	16
CEMC2406-125-•-62L	6,00	5,8	15,9	450	125	1 (x2)	61,0	2,6	16
CEMC2404-•••-•-63I	4,00	13,1	26,0	300	125-135-170	1 (x2)	61,0	3,3	16
CEMC2406-125-•-63I	6,00	8,7	17,3	450	125	1 (x2)	61,0	3,3	16

¹⁾ Nominal force: can be used 100 % of time at low speed (10 % of maximum speed).

²⁾ Peak force: max force under short time (1 s max) at low speed with selected drive.

⁴⁾ Integrated at each end.

Ultra-compact design



Technical data

Type	Screw lead	Nominal force ¹⁾	Peak force ²⁾	Linear speed	Standard stroke	Over-stroke ⁴⁾	Dynamic load	Nominal power	Controller size ⁵⁾
	mm	kN	kN	mm/s	mm	mm	kN	kN	–
CEMC2104-170-•-D63L	4	9,0	17,9	353	170	1 (x2)	48,1	2,3	16
CEMC2404-•••-2-D82P	4	14,1	28,2	320	90-170	1 (x2)	61,0	4,7	16
CEMC2406-•••-2-D82P	6	9,4	18,8	480	90-170	1 (x2)	61,0	4,7	16
CEMC3004-•••-2-D82P	4	14,1	28,2	266	90-170	1 (x2)	105,0	3,9	16
CEMC3006-•••-2-D82P	6	9,4	18,8	400	90-170	1 (x2)	105,0	3,9	16
CEMC3004-•••-2-D84H	4	27,4	53,1	266	90-170	1 (x2)	105,0	6,2	32
CEMC3006-•••-2-D84H	6	18,3	35,4	400	90-170	1 (x2)	105,0	6,2	32
CEMC3004-•••-2-D86F	4	39,5	83,4	266	90-170	1 (x2)	105,0	6,6	50
CEMC3006-•••-2-D86F	6	26,3	55,6	400	90-170	1 (x2)	105,0	6,6	50

¹⁾ Nominal force: can be used 100 % of time at low speed (10 % of maximum speed).

²⁾ Peak force: max force under short time (1 s max) at low speed with selected drive.

⁴⁾ Integrated at each end.

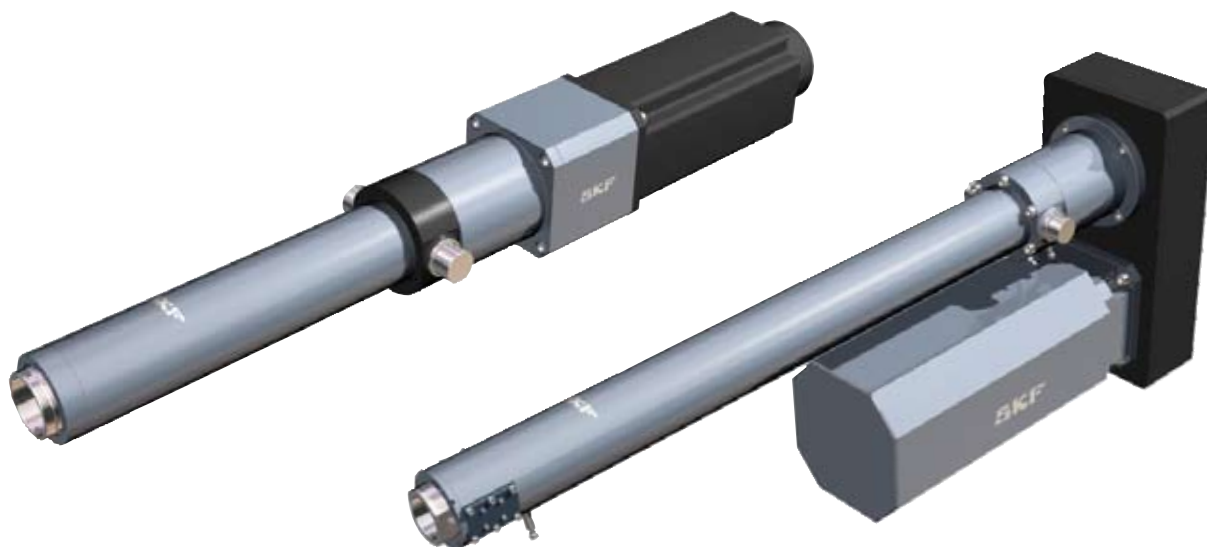
Modular electromechanical cylinder

Benefits

- The power of hydraulics
- The velocity of pneumatics



Dimensional drawing



Technical data

Designation	Screw lead	Nominal force Up to	Peak force Up to	Linear speed Up to	Standard stroke	Dynamic load
	mm	kN	kN	mm/s	mm	kN
SRSA 2505	5	40,7	81,7 ¹⁾	333	0 to 400	63,3
SRSA 2510	10	37,5	90,5 ¹⁾	450	0 to 400	72,6
SRSA 3005	5	52,9	102,8 ¹⁾	325	0 to 500	92
SRSA 3010	10	49,9	97,1 ¹⁾	650	0 to 500	97,6
SRSA 3905	5	63,3	123,1 ¹⁾	279,2 ²⁾	0 to 800	129,2
SRSA 3910	10	61	130,1 ¹⁾	350	0 to 800	138,5
SRSA 3915	15	61,5	141,7 ¹⁾	650	0 to 800	138,5
SRSA 4805	5	106,5	248 ¹⁾	220,8 ²⁾	0 to 1 000	198,1
SRSA 4810	10	95,3	187,2 ¹⁾	350	0 to 1 000	207,9
SRSA 4815	15	130,4	202,4 ¹⁾	412,5	0 to 1 000	207,9
SRSA 4820	20	86,3	169,6 ¹⁾	550	0 to 1 000	207,9
SRSA 6010	10	161,9	318,1 ¹⁾	275	0 to 1 300	303,9
SRSA 6015	15	162,3	318,7 ¹⁾	462,5	0 to 1 300	303,9
SRSA 6020	20	142,7	251,9 ¹⁾	666,7	0 to 1 300	303,9
SRSA 7510	10	255,5	451 ¹⁾	250 ²⁾	0 to 1 500	471,6
SRSA 7515	15	240,2	271,3	357 ²⁾	0 to 1 500	471,6
SRSA 7520	20	199,4	223,9	466,7	0 to 1 500	471,6
SVSA 3201	1	40,6	78,3 ¹⁾	10,4 ²⁾	0 to 1000	64,3
SVSA 4001	1	62,3	121,3 ¹⁾	8,3 ²⁾	0 to 1000	79,1
SVSA 5001	1	110,2	214,4 ¹⁾	6,7 ²⁾	0 to 1000	138,5
SLSA 2525	25	8,2	18,8	1500 ²⁾	0 to 500	22,6
SLSA 4040	40	12,4	18,7	1500 ²⁾	0 to 1 200	53,3

¹⁾ Peak force to be used only in static phases. For dynamic ones, this value must be limited inside the motion controller at 80 % of the dynamic load by the user. Please contact SKF.

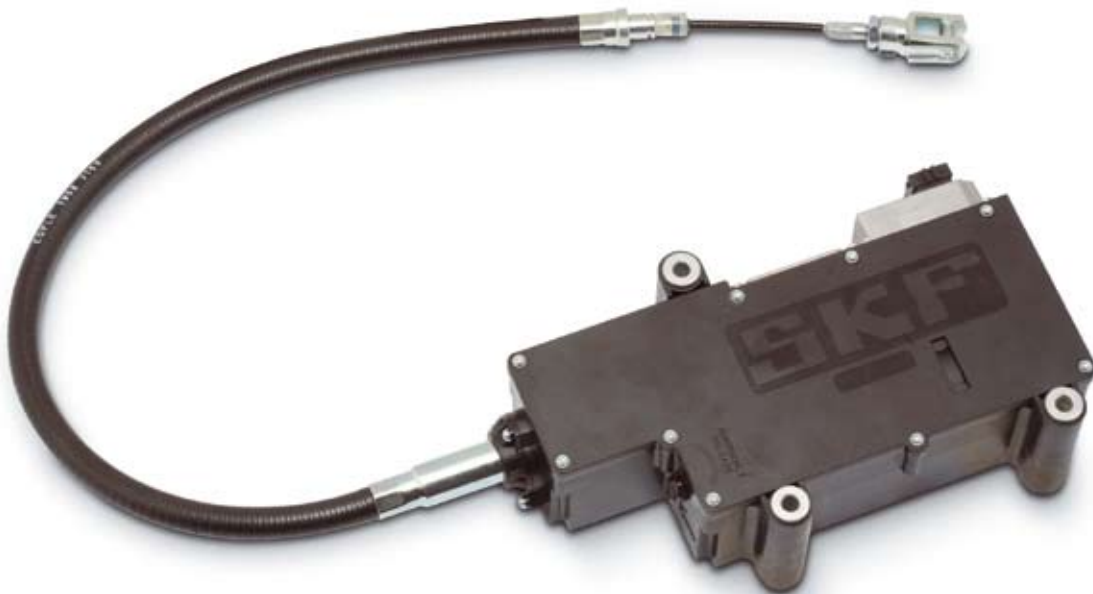
²⁾ Maximum speed. This value must be limited inside the motion controller by the user. Please contact SKF.

Drive by wire

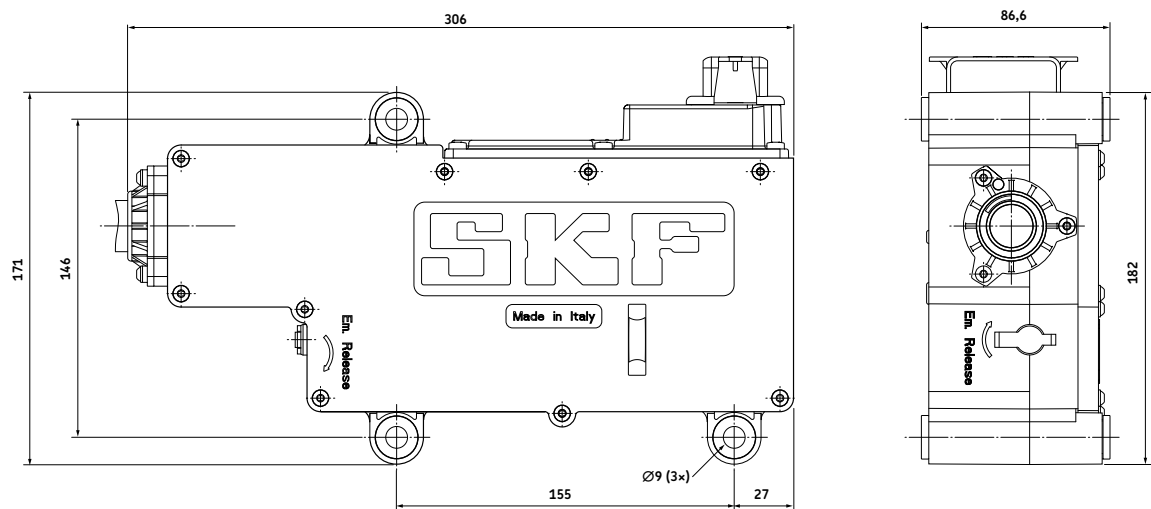
Electronic cable puller actuator for off-highway vehicles

Benefits

- Easy to install
- Compact
- Eco-friendly solution
- Enhanced comfort and safety for user



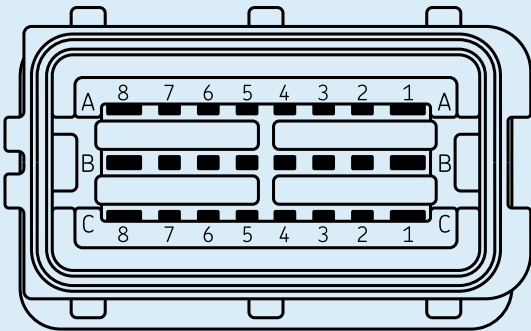
Dimensional drawing



Technical data

	Unit	ADW-0000
Max force	N	4 000
Stroke	mm	65
Max speed (without load)	mm/s	18
Endurance	Apply/release cycles	170 000
Supply voltage at full performance (range)	V	11,5 to 16
Supply voltage at longer apply/release time (range)	V	10 to 11,5
Supply voltage at electronics full active (range)	V	9 to 16
Max current consumption (during actuations)	A	30
Max current consumption (only electronics)	A	0,2
Ambient temperature	°C	-40 to + 85
Humidity	%	20 to 80
Protection class	IP	67
Weight (without bowden cable)	kg	3

For more information about this product, please contact SKF.



Connections*

Pin #	Signal name	Function	Direction	Type of signal
A1	V_BATT_S12_M	Power supply main	IN	DC
A8	GND_POWER_M	Ground power supply main	GND	DC
A2	OUT1H_D0	1° High side output for relay	OUT	Digital
A3	OUT2H_D0	2° High side output for relay	OUT	Digital
A6	OUT3_D0	High side output for LED	OUT	Digital
A7	OUT4_D0	Low side output for LED	OUT	Digital/freq
C1	KEY_ON	Ignition Key	IN	Analog/Digital
C2	CAN_H_0	CAN_0 vehicle	BI	Standard protocol
C3	CAN_L_0	CAN_0 vehicle	BI	Standard protocol
C4	CAN_H_1	CAN_1 for development	BI	Standard protocol
C5	CAN_L_1	CAN_1 for development	BI	Standard protocol
B1	ASNS_S05	External + 5V supply output for potmeter	OUT	DC
C6	ASNS_AI_1	Analog input 1	IN	Analog
C7	ASNS_AI_2	Analog input 2	IN	Analog
B8	V_BATT_S12_S	Power supply for backup battery	IN	DC
C8	GND_POWER_S	Ground power supply for backup	GND	DC
A5	ASNS_GND_1	Analog input 1 ground	GND	DC
A4	ASNS_GND_2	Analog input 2 ground	GND	DC
B2	IN_H_SPARE 1	Digital spare input 1	IN	Digital/freq
B3	IN_H_SPARE 2	Digital spare input 2	IN	Digital/freq
B4	IN_L_SPARE 3	Digital spare input 3	IN	Digital/freq
B5	IN_L_SPARE 4	Digital spare input 4	IN	Digital/freq
B6	OUT1L_SPARE 1	Low side output 1	OUT	Digital
B7	OUT1L_SPARE 2	Low side output 2	OUT	Digital

* Connector type: 24 way sealed, SICMA type by FCI (p/n HCCBPE24BKA00F)

Spare parts

CAR 22 – Type codes for accessories and spare parts

Spare parts

Item code	Type code	Order N°
12 VDC motor (flat motor)	D12B	M/0405516
24 VDC motor (flat motor)	D24B	M/0405517
Limit switch for stroke =50 mm	CAXB 22 × 50	M/0405137
Limit switch for stroke =100 mm	CAXB 22 × 100	M/0405138
Limit switch for stroke =150 mm	CAXB 22 × 150	M/0405139
Limit switch for stroke =200 mm	CAXB 22 × 200	M/0405140
Limit switch for stroke =300 mm	CAXB 22 × 300	M/0405141
Proximity switch for CAXB	CAXB Proximity switch	M/0431589
Front mounting attachments type Rod-end	575-22	M/0430575-22
Front mounting attachments type Clevis	576-22	M/0430576-22
Rear mounting attachments type Single ear bracket	580-22	M/0430580-22
Rear mounting attachments type Ball-joint bracket	581-22	M/0430581-22
Control unit (suitable for D24B motor)	CAED 5-24R	M/0420209
Handset matched for CAED	CAES 31C	M/0420213

CAR 32 – Type codes for accessories and spare parts

Item code	Type code	Order N°
12 V DC motor (flat motor)	D12C	M/0405518
24 V DC motor (flat motor)	D24C	M/0405519
24 V DC motor (flat motor with brake)	D24CB	M/0405523
24 V DC motor (flat motor with extended shaft)	D24CS	M/0405522
24 V DC motor (flat motor with low speed)	D24CW	M/0405521
120 V AC motor (cylindrical motor)	E110C	M/0405533
120 V AC motor (cylindrical motor with brake)	E110CB	M/0405534
230 V AC motor (cylindrical motor)	E220C	M/0405531
230 V AC motor (cylindrical motor with brake)	E220CB	M/0405532
Capacitor value 25 µF (120 V AC)	Capacitor 25 µF	M/0430670-06
Capacitor value 6 µF (230 V AC)	Capacitor 6 µF	M/0430670-03
Limit switch for stroke =50 mm	CAXB 32 × 50	M/0405142
Limit switch for stroke =100 mm	CAXB 32 × 100	M/0405143
Limit switch for stroke =200 mm	CAXB 32 × 200	M/0405146
Limit switch for stroke =300 mm	CAXB 32 × 300	M/0405148
Limit switch for stroke =500 mm	CAXB 32 × 500	M/0405150
Limit switch for stroke =700 mm	CAXB 32 × 700	M/0405153
Proximity switch for CAXB	CAXB Proximity switch	M/0431589
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32
Rear mounting attachments type Single ear bracket	580-32	M/0430580-32
Rear mounting attachments type Universal joint	582-32	M/0431780-32
Control unit (suitable for E110, E220 motors)	CAEV 110/220	M/0420097
Control unit (suitable for D24CW, C24CW motor)	CAED 5-24R	M/0420209
Control unit (suitable for D24C/CB/CS motors)	CAED 9-24R	M/0420210
Handset configured for CAED and CAEV units	CAES 31C	M/0420213

Item code	Type code	Order N°
Limit switch for stroke =100 mm	CAXB 40 × 100	M/0405163
Limit switch for stroke =300 mm	CAXB 40 × 300	M/0405165
Limit switch for stroke =500 mm	CAXB 40 × 500	M/0405173
Limit switch for stroke =700 mm	CAXB 40 × 700	M/0405174
Proximity switch for CAXB	CAXB Proximity switch	M/0431589
Front mounting attachments type Rod-end	575-40	M/0430575-40
Front mounting attachments type Clevis	576-40	M/0430576-40
Rear mounting attachments type Single ear bracket	580-40	M/0430580-40
Rear mounting attachments type Ball-joint bracket	581-40	M/0430581-40
24 V DC motor (flat motor)	D24D	M/0405524
24 V DC motor (flat motor with extended shaft)	D24DS	M/0405526
24 V DC motor (flat motor with brake)	D24DB	M/0405525
120 V AC motor (cylindrical motor)	E110D	M/0405529
120 V AC motor (cylindrical motor with brake)	E110DB	M/0405530
230 V AC motor (cylindrical motor)	E220D	M/0405527
230 V AC motor (cylindrical motor with brake)	E220DB	M/0405528
Capacitor value 12 µF (230 VAC-motor)	Capacitor 12 µF	M/0430670-04

CAP 32 – Type codes for accessories and spare parts

Item code	Type code	Order N°
12 V DC motor (flat motor)	D12C	M/0405518
24 V DC motor (flat motor)	D24C	M/0405519
24 V DC motor (flat motor with brake)	D24CB	M/0405523
24 V DC motor (flat motor with extended shaft)	D24CS	M/0405522
24 V DC motor (flat motor with low speed)	D24CW	M/0405521
120 V AC motor (cylindrical motor)	E110C	M/0405533
120 V AC motor (cylindrical motor with brake)	E110CB	M/0405534
230 V AC motor (cylindrical motor)	E220C	M/0405531
230 V AC motor (cylindrical motor with brake)	E220CB	M/0405532
Capacitor value 25 µF (120 VAC)	Capacitor 25 µF	M/0430670-06
Capacitor value 6 µF (230 VAC)	Capacitor 6 µF	M/0430670-03
Limit switch for stroke =50 mm	CAXB 32 × 50	M/0405142
Limit switch for stroke =100 mm	CAXB 32 × 100	M/0405143
Limit switch for stroke =200 mm	CAXB 32 × 200	M/0405146
Limit switch for stroke =300 mm	CAXB 32 × 300	M/0405148
Limit switch for stroke =500 mm	CAXB 32 × 500	M/0405150
Limit switch for stroke =700 mm	CAXB 32 × 700	M/0405153
Proximity switch for CAXB	CAXB Proximity switch	M/0431589
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32
Rear mounting attachments type Single ear bracket	580-32	M/0430580-32
Rear mounting attachments type Universal joint	582-32	M/0431780-32

CARN 32 – Type codes for accessories and spare parts

Spare parts

Item code	Type code	Order N°
Limit switch for stroke =50 mm	CAXB 32 × 50	M/0405142
Limit switch for stroke =100 mm	CAXB 32 × 100	M/0405143
Limit switch for stroke =200 mm	CAXB 32 × 200	M/0405146
Limit switch for stroke =300 mm	CAXB 32 × 300	M/0405148
Limit switch for stroke =500 mm	CAXB 32 × 500	M/0405150
Limit switch for stroke =700 mm	CAXB 32 × 700	M/0405153
Proximity switch for CAXB	CAXB Proximity switch	M/0431589
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32
Rear mounting attachments type Single ear bracket	580-32	M/0430580-32
Rear mounting attachments type Universal joint	582-32	M/0431780-32

CCBR 32 – Type codes for accessories and spare parts

Item code	Type code	Order N°
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32

Item code	Type code	Order N°
12 V DC motor (cylindrical motor)	C12C	M/0405535
12 V DC motor (flat motor)	D12C	M/0405518
24 V DC motor (cylindrical motor)	C24C	M/0405536
24 V DC motor (cylindrical with low speed)	C24CW	M/0405537
24 V DC motor (flat motor)	D24C	M/0405519
24 V DC motor (flat motor with brake)	D24CB	M/0405523
24 V DC motor (flat motor with extended shaft)	D24CS	M/0405522
24 V DC motor (flat motor with low speed)	D24CW	M/0405521
120 V AC motor (cylindrical motor)	E110C	M/0405533
120 V AC motor (cylindrical motor with brake)	E110CB	M/0405534
230 V AC motor (cylindrical motor)	E220C	M/0405531
230 V AC motor (cylindrical motor with brake)	E220CB	M/0405532
400 V AC motor (cylindrical motor)	E380C	M/0411607
Capacitor value 25 µF (120 V AC)	Capacitor 25 µF	M/0430670-06
Capacitor value 6 µF (230 V AC)	Capacitor 6 µF	M/0430670-03
Limit switch for any stroke	CAXC33	M/0436029-0750
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32
Rear mounting attachments type Single ear bracket	580-32	M/0430580-32
Rear mounting attachments type Universal joint	582-32	M/0431780-32
Control unit (suitable for E110, E220 motors)	CAEV 110/220	M/0420097
Control unit (suitable for D24CW, C24CW motor)	CAED 5-24R	M/0420209
Control unit (suitable for D24C/CB/CS motors)	CAED 9-24R	M/0420210
Handset configured for CAED and CAEV units	CAES 31C	M/0420213

CAT 33H – Type codes for accessories and spare parts

Item code	Type code	Order N°
12 V DC motor (cylindrical motor)	C12C	M/0405535
12 V DC motor (flat motor)	D12C	M/0405518
24 V DC motor (cylindrical motor)	C24C	M/0405536
24 V DC motor (cylindrical with low speed)	C24CW	M/0405537
24 V DC motor (flat motor)	D24C	M/0405519
24 V DC motor (flat motor with brake)	D24CB	M/0405523
24 V DC motor (flat motor with extended shaft)	D24CS	M/0405522
24 V DC motor (flat motor with low speed)	D24CW	M/0405521
120 V AC motor (cylindrical motor)	E110C	M/0405533
120 V AC motor (cylindrical motor with brake)	E110CB	M/0405534
230 V AC motor (cylindrical motor)	E220C	M/0405531
230 V AC motor (cylindrical motor with brake)	E220CB	M/0405532
400 V AC motor (cylindrical motor)	E380C	M/0411607
Capacitor value 25 µF (120 V AC)	Capacitor 25 µF	M/0430670-06
Capacitor value 6 µF (230 V AC)	Capacitor 6 µF	M/0430670-03
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32
Rear mounting attachments type Single ear bracket	580-32	M/0430580-32
Rear mounting attachments type Universal joint	582-32	M/0431780-32
Control unit (suitable for E110, E220 motors)	CAEV 110/220	M/0420097
Control unit (suitable for D24CW, C24CW motor)	CAED 5-24R	M/0420209
Control unit (suitable for D24C/CB/CS motors)	CAED 9-24R	M/0420210
Handset configured for CAED and CAEV units	CAES 31C	M/0420213

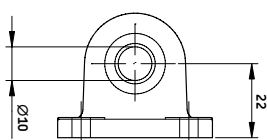
CAT 32B – Type codes for accessories and spare parts

Spare parts

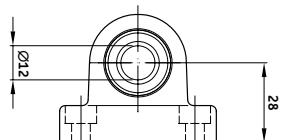
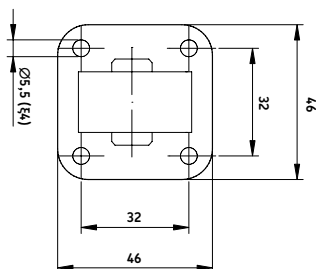
Item code	Type code	Order N°
12 V DC motor (cylindrical motor)	C12C	M/0405535
12 V DC motor (flat motor)	D12C	M/0405518
24 V DC motor (cylindrical motor)	C24C	M/0405536
24 V DC motor (cylindrical with low speed)	C24CW	M/0405537
24 V DC motor (flat motor)	D24C	M/0405519
24 V DC motor (flat motor with brake)	D24CB	M/0405523
24 V DC motor (flat motor with extended shaft)	D24CS	M/0405522
24 V DC motor (flat motor with low speed)	D24CW	M/0405521
120 V AC motor (cylindrical motor)	E110C	M/0405533
120 V AC motor (cylindrical motor with brake)	E110CB	M/0405534
230 V AC motor (cylindrical motor)	E220C	M/0405531
230 V AC motor (cylindrical motor with brake)	E220CB	M/0405532
400 V AC motor (cylindrical motor)	E380C	M/0411607
Capacitor value 25 µF (120 V AC)	Capacitor 25 µF	M/0430670-06
Capacitor value 6 µF (230 V AC)	Capacitor 6 µF	M/0430670-03
Limit switch for stroke =50 mm	CAXB 32B × 50	M/0405544
Limit switch for stroke =100 mm	CAXB 32B × 100	M/0405345
Limit switch for stroke =200 mm	CAXB 32B × 200	M/0405422
Limit switch for stroke =300 mm	CAXB 32B × 300	M/0405282
Limit switch for stroke =400 mm	CAXB 32B × 400	M/0405514
Limit switch for stroke =500 mm	CAXB 32B × 500	M/0402098
Limit switch for stroke =700 mm	CAXB 32B × 700	M/0402099
Proximity switch for CAXB	CAXB Proximity switch	M/0431589
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32
Rear mounting attachments type Single ear bracket	580-32	M/0430580-32
Rear mounting attachments type Universal joint	582-32	M/0431780-32
Control unit (suitable for E110, E220 motors)	CAEV 110/220	M/0420097
Control unit (suitable for D24CW, C24CW motor)	CAED 5-24R	M/0420209
Control unit (suitable for D24C/CB/CS, C24C motors)	CAED 9-24R	M/0420210
Handset configured for CAED and CAEV units	CAES 31C	M/0420213

CAP 43 – Type codes for accessories and spare parts

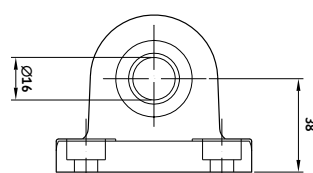
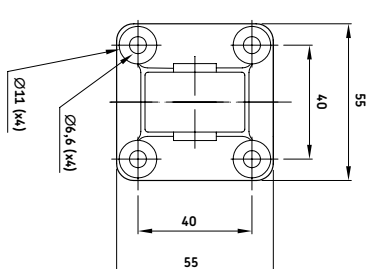
Item code	Type code	Order N°
24 V DC motor (cylindrical motor)	C24C	M/0405536
24 V DC motor (cylindrical with low speed)	C24CW	M/0405537
24 V DC motor (flat motor)	D24C	M/0405519
24 V DC motor (flat motor with low speed)	D24CW	M/0405521
Front mounting attachments type Rod-end	575-32	M/0430575-32
Front mounting attachments type Clevis	576-32	M/0430576-32
Rear mounting attachments type Single ear bracket	580-32	M/0430580-32
Rear mounting attachments type Universal joint	582-32	M/0431780-32
Control unit (suitable for D24CW, C24CW motors)	CAED-ANR 5-24R PO	M/0420215
Control unit (suitable for D24C, C24C motors)	CAED-ANR 9-24R PO	M/0420216



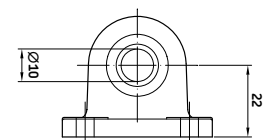
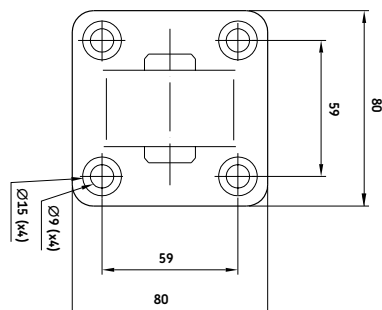
580-22



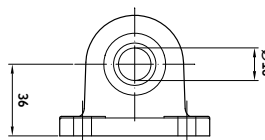
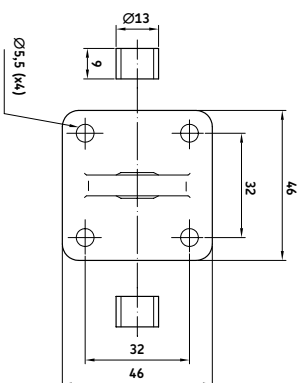
580-32



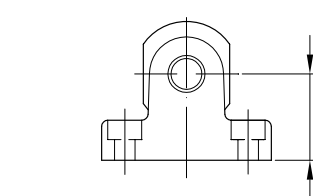
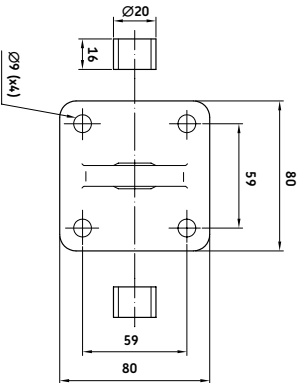
580-40



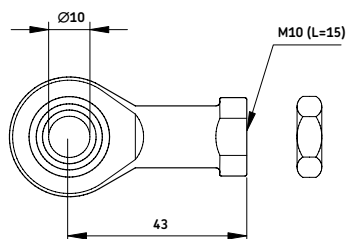
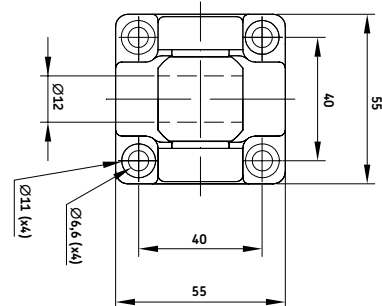
581-22



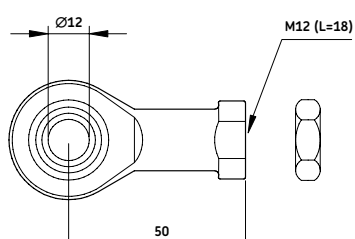
581-40



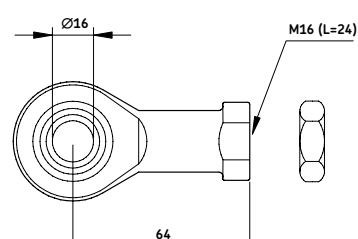
582-32



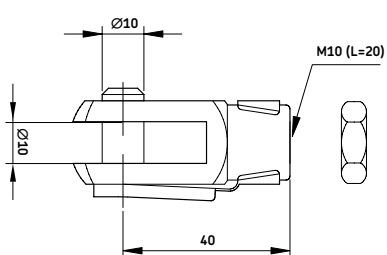
575-22



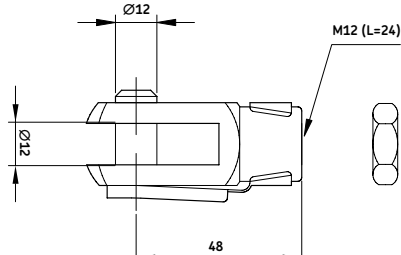
575-32



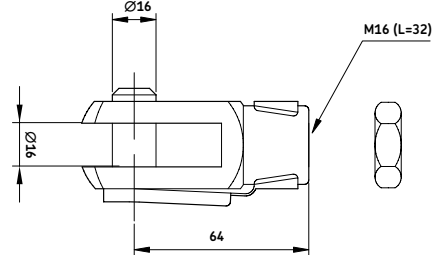
575-40



576-22



576-32



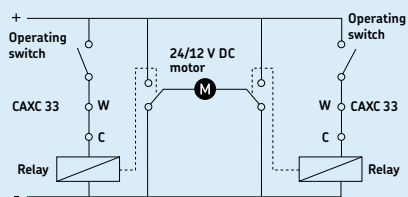
576-40

CAXC 33 limit switch

Limit switches, combined with SKF control units, make it possible to set the stroke to any desired length.

- CAXC 33 – designed for the following actuators:
CAT 33
CALA 36A
CARE 33A
CARE 33M
- Two CAXC needed for inner and outer limit
- Use of limit switches reduce the effective stroke by 20 mm (retracted position is affected)

Connecting diagram



Technical data

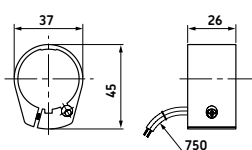
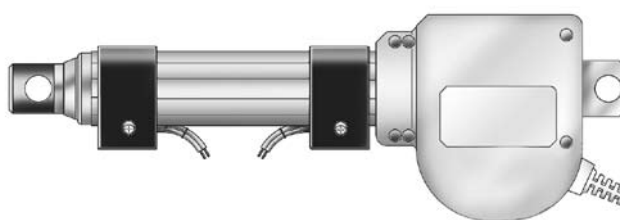
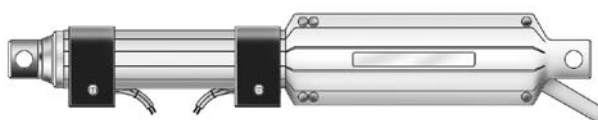
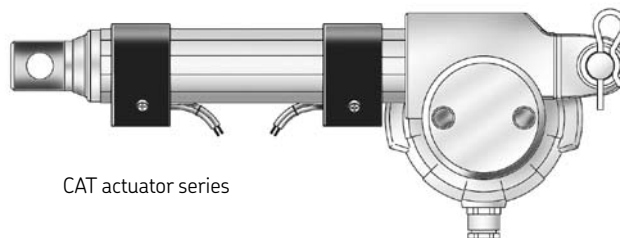
Permissible power: 3 W
Max. DC voltage: 200 V
Max. DC current: 200 mA

Ordering code

CAXC 33

NB! One CAXC is needed for each limit position.

NB! Make sure you connect limit switches to a DC-supply.

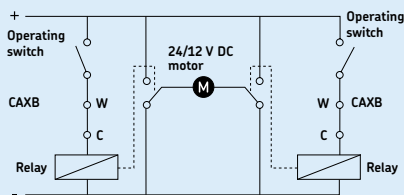


W = Common
C = Normally closed
O = Normally open

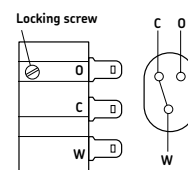
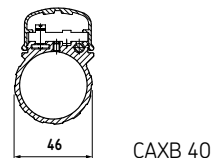
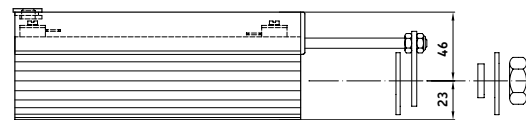
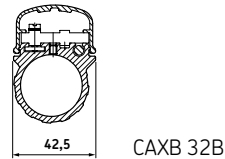
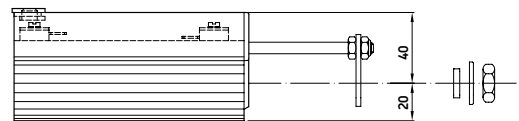
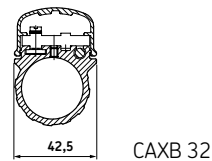
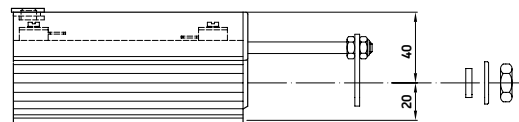
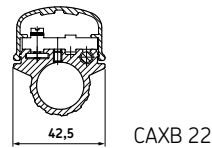
CAXB limit switch

Limit switches, combined with SKF control units, make it possible to set the stroke to any desired length.

- CAXB - designed for the following actuators:
CAR 22
CAR 32
CAR 40
CAT 32B
CARN 32
- To avoid running into mechanical end stop, the limit switches should be located approximately 10 mm from its respective end stop
- Front attachment G3 must be selected for this option

Connecting diagram**Technical data**

Permissible power: 3 W
Max. DC voltage: 200 V
Max. DC current: 200 mA



W= Common
C = Normally closed
O = Normally opened

Ordering key**Type**

CAXB 22 (CAR 22)
CAXB 32 (CAR 32, CARN)
CAXB 32B (CAT 32B)
CAXB 40 (CAR 40)

Actuator stroke

50 (for CAR 22, 32, CARN and CAT 32B)
100 (for CAR 22, 32, 40 and CARN)
150 (for CAR 22)
200 (for CAR 22, 32, CARN and CAT 32B)
300 (for CAR 22, 32, 40, CARN and CAT 32B)
400 (for CAT 32B)
500 (for CAR 32, 40, CARN and CAT 32B)
700 (for CAR 32, 40, CARN and CAT 32B)

C	A	X	B						
				22					
				32					
				32B					
				40					

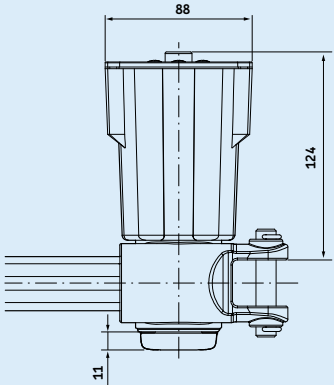
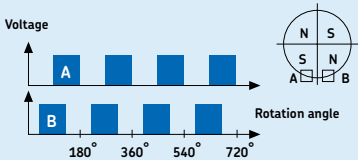
50
100
150
200
300
400
500
700

Encoder E2

- Can be fitted to all standard motors
- Hall effect, two channels with 90° displacement
- Located on gear housing, see drawing
- 2 pulses/channel and motor revolution
- Supply voltage: 5–24 V DC
- Final resolution according to gear ratio and actuator basic type (see table)

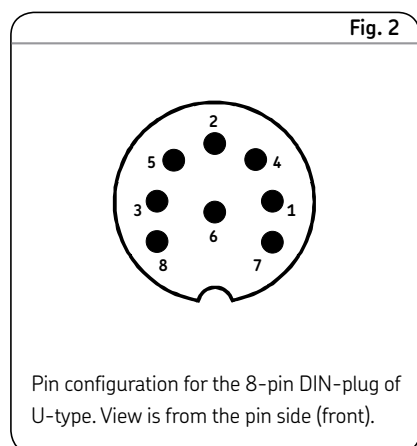
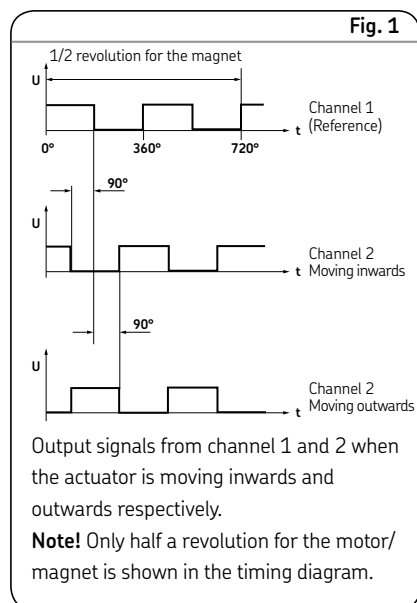
Feedback

	Gear	Pulses at 1mm stroke	Resolution (mm) per pulse
CAT 33	1	16,67	0,06
	2	8,33	0,12
	4	4,17	0,24
CAT 33H	1	4,00	0,25
	2	2,00	0,50
	4	1,00	1,00
CAT 32B	1	12,50	0,08
	2	6,25	0,16
	4	3,13	0,32



Encoder option E2

2-Hall encoder



Actuator version

Resolution/pulse

CARE 33A	0,75 mm
CARE 33H	3,175 mm
CARE 33M	1,50 mm

Table 2. Movement resolution.

Pin no

Color

Function

1	Green	Motor supply voltage +
2	Red	Motor supply voltage –
3	Black	Encoder supply voltage VCC
4	Red	Motor supply voltage –
5	Brown	Encoder supply voltage GND
6	White	Output channel 2
7	Green	Motor supply voltage +
8	Violet	Output channel 1

Table 3. Interface for the 8-pin DIN-plug. See figure 2 for pin configuration. Motor's voltage polarity is stated for outward movement.

Parameter

Value

Supply voltage range (VCC)	min 4,5 to max 24 V DC
Max continuous output current	22 mA (open collector)
Temperature range °C	–20 to +70

Table 1. Recommended operating ratings.

Screw stages with AC-Servo drive

Complete drive system

Main features:

- Drive force up to 800N
- Stroke from 35mm to 1 390mm
- Speed up to 940mm/s
- Optionally with bellows or steel cover
- Brushless AC servo motor with optional brake
- Programmable servo motor controller
- Analog and digital command interface (CANopen, Profibus, Sercos)
- Controller configured for spindle stage
- Stand alone solution for one axis or multi axes application



Mechanical electrical parameters

Type	Upper part width	Upper part width with steel cover	Upper part length	Lower part length	Lower part interval	Total length	Height	Height with steel cover	Stage moving mass	Moving mass with steel cover	Brake force
	B mm		L2	L1		L3	H	(3)	Kg	(3)	Fb N
LTB110.xxx.1205	110	122	110	150-950	60	335-1 135	40	47	0,8	1,5	1 800
.1210	110	122	110	150-950	60	335-1 135	40	47	0,8	1,5	900
LTB170.xxx.1605	170	202	170	280-1 600	60	522-1 842	60	69	2,3	3,3	1 800
.1610	170	202	170	280-1 600	60	522-1 842	60	69	2,3	3,3	900
LTB235.xxx.2505	235	275	235	280-1 600	60	536-1 856	85	97	5,9	8,5	3 000
.2510	235	275	235	280-1 600	60	536-1 856	85	97	5,9	8,5	1 500

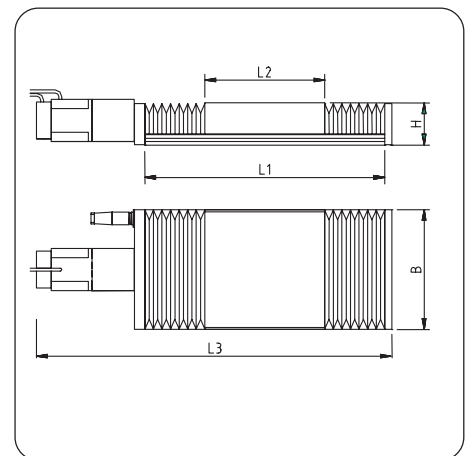
To be taken into account with the above table:

1. Mechanical stroke with steel cover or without cover = lower part length – upper part length – 10mm.
2. Mechanical stroke with bellows = (lower part length – upper part length)* 83%mm.
3. Displayed value with steel cover with adapter plate.
4. Stage accuracy P2: height and side accuracy = (mechanical stroke / 71) +4µm.

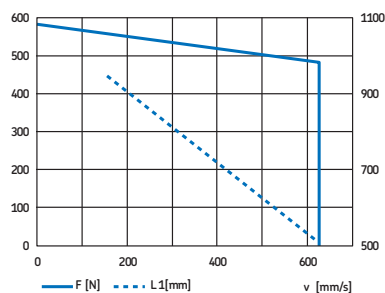
5. Inductive limit switches integrated in stage. Electrical stroke = mechanical stroke – 2x10mm.

6. Total height including connectors 94mm (LTB110/170) and 107mm (LTB235). The LTB110 motor and flange are below the stage bottom part.

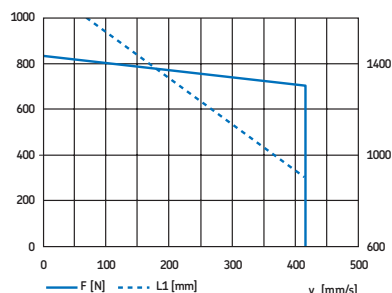
7. With brake L3 +33mm, with connectors L3 +75mm.



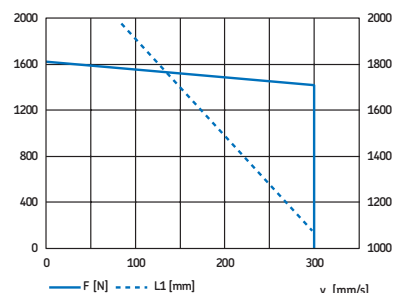
Drive force and speed



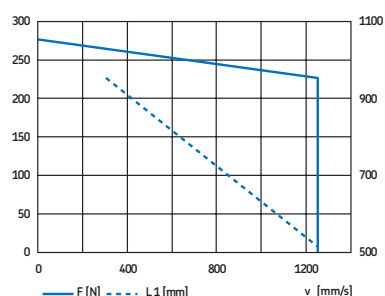
LTB 110.xxx.1205



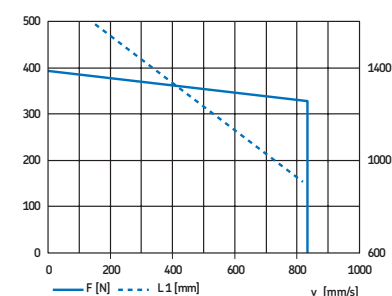
LTB 170.xxx.1605



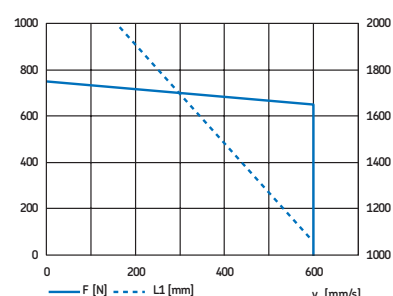
LTB 235.xxx.2505



LTB 110.xxx.1210

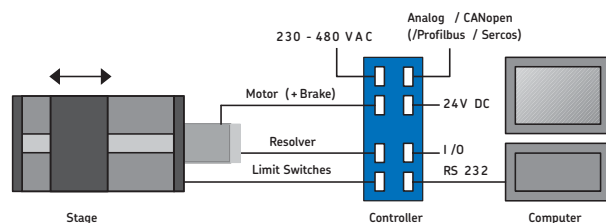


LTB 170.xxx.1610



LTB 235.xxx.2510

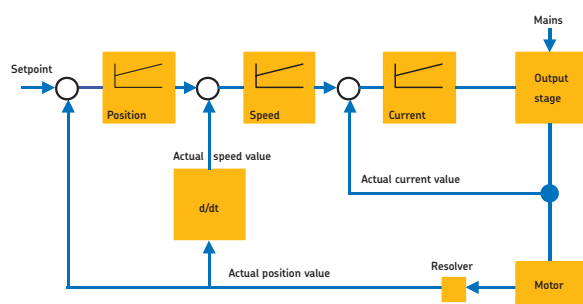
Note: Drive forces are based upon nominal motor torques (AKM22E for LTB110, AKM23D for LTB170, AKM32H for LTB235), as well as lead, idling torque, efficiency and guiding friction of the pre-loaded screw. The indicated forces are related to 100% duty cycle. Short-time overload permissible up to axial load rating (Coa) of the screw. The maximum stage speed is limited by the mechanical stroke (dotted line in the graphs). Other motor - stage combinations are available on request.



Block diagram components

Controller data

- Controller configured for LTB stage
- 180 programmable motion sets
- Digital current, speed and position control
- Analogue $\pm 10V$ command input
- RS232 and CANopen integrated. Optional Profibus or Sercos fieldbus
- Two digital inputs and two digital outputs, free useable
- Dimensions: 275x70x265mm (HxWxD)
- Standard cable length 5m
- Mains supply 115/230/400V AC. One phase main power supply may limit Fp. External 24V DC / 1A auxiliary voltage supply required
- Including user friendly controller software



Block diagram control loop



По вопросам продаж и поддержки обращайтесь:				
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