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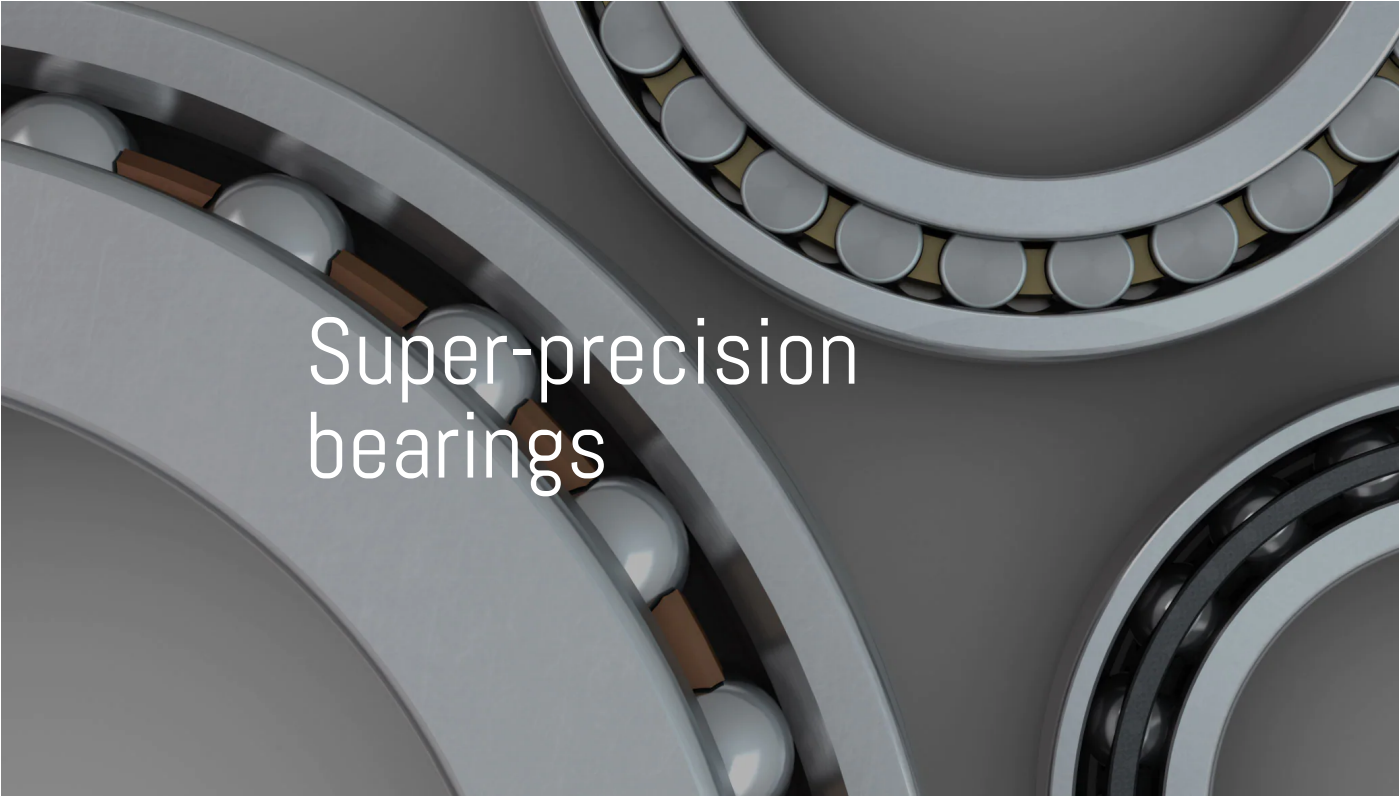
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A close-up, high-contrast photograph of several SKF super-precision bearings. The bearings are arranged in a circular pattern, showing the inner and outer rings with their smooth, polished surfaces. The rolling elements, which appear to be ceramic or steel balls, are visible between the rings. The lighting creates strong highlights and shadows, emphasizing the precision and smoothness of the components.

Super-precision bearings

With high running accuracy, high-speed performance and high system rigidity, SKF super-precision bearings are ideal for machine tools and other precision applications such as rolling mills, racing cars and marine vessels. The bearings also minimize noise, vibration and heat generation.

With the widest assortment available, you get a choice of bearings to suit your specific performance need. We also offer bearing customization and global access to our application knowledge as well as service centres in 15 countries spread around the world.

Our assortment includes SKF's trademarked NitroMax steel grade (for certain designs) giving you three times longer service life than standard steel bearings. We also provide hybrid bearings with ceramic rolling elements, particularly suited for high-speed applications.

Product types



Angular contact ball bearings

Available in a wide selection of designs and materials – including four ISO dimension series in numerous executions – these bearings can be incorporated into virtually every application where precision bearings are required.



Cylindrical roller bearings

Single and double row are manufactured in three different designs and series. The bearings are particularly suitable for machine tool spindles where bearing arrangements need to accommodate heavy radial loads and high speeds, while providing a high degree of stiffness.



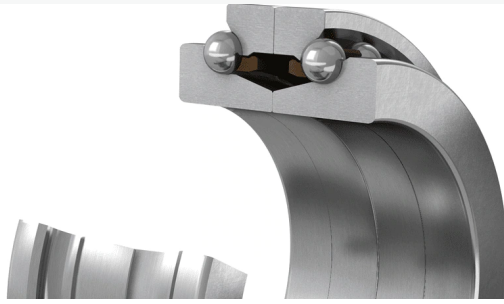
Angular contact thrust ball bearings for screw drives

Beneficial in screw drive applications and other applications where reliable radial and axial support is required, together with extremely precise axial guidance of the shaft.



Precision lock nuts

Simple to mount, with either locking pins or axial locking screws, designed to locate bearings and other components in applications where high precision and reliable locking are required.



Double direction angular contact thrust ball bearings

Enable location of spindle shafts axially in both directions. Available in two different series and intended for mounting with corresponding cylindrical roller bearings in the same housing bore, for simplified machining of the housing bore.



Axial-radial cylindrical roller bearings

These bearings are typically used to support rotating tables, indexing tables and milling heads. Their internal design, together with their high degree of running accuracy, enables very precise positioning of the workpiece or the working head.



Gauges

Specially designed for simple and accurate measuring when mounting cylindrical roller bearings with a tapered bore in precision applications. Also useful for other application types.

Applications

Here are examples of applications in which super-precision bearings might be used:

- Metal cutting and woodworking machinery spindles
- Other machine spindles (e.g. balancing machines)
- High speed rolling mills
- Printing machinery
- Precision ball screws
- Live centres
- High speed turbochargers

Vacuum pumps
Racing cars
Boat gyrostabilizers
Machine components for the semiconductor industry

Products in focus



NitroMax steel

New generation stainless steel grade offers up to three times longer service life.



SKF Silent series bearings

With optimized cage designs of SKF Silent series bearings, operation is quieter and heat generation is kept to a minimum.



SKF BEAM and BEAS bearings

Developed for machine tool applications where space is tight and easy mounting is required. These ready-to-mount bearings are optimized for increased load capacity and speed.



SKF Super-precision bearing lubrication units

Improved reliability, profitability and reduced environmental impact with the SKF Super-precision bearing lubrication unit.

Precision slides



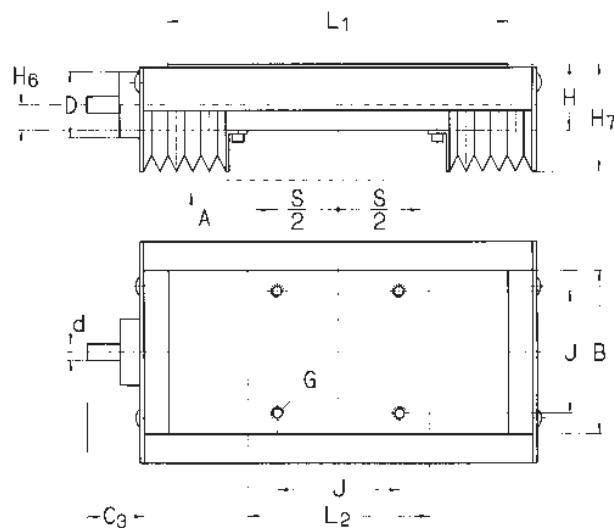
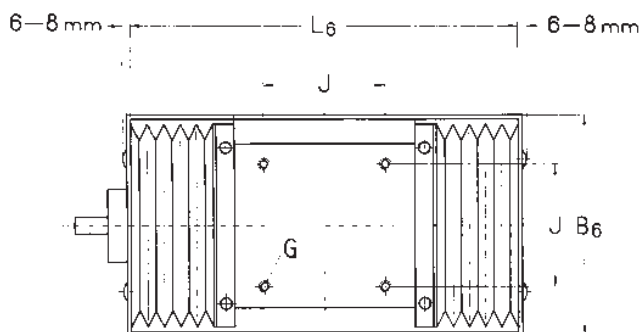
5 Positioning systems

Precision slides

Precision slides

RSS

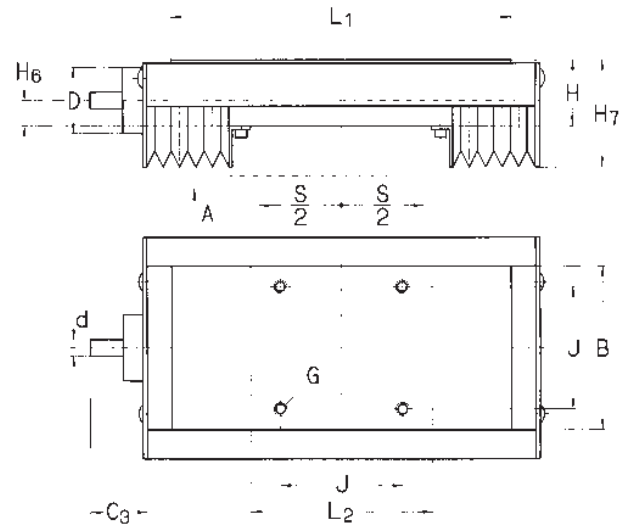
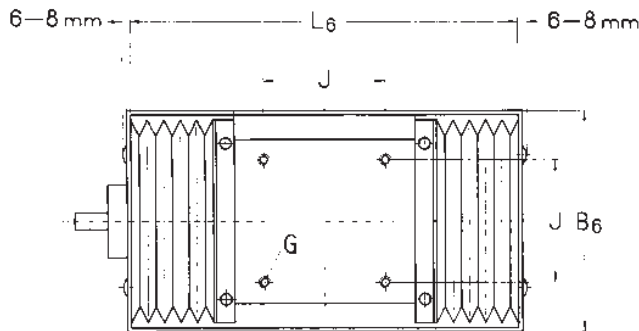
Precision slides with crossed roller units and pre-loaded planetary roller screws



Designations	Dimensions			Stroke Maximum stroke between end stops													Load-carrying capacities	
	B	H	L ₁	L ₂	S	B ₆	C ₃	d	D	H ₆	H ₇	J	L ₆	G	N	C ₀		
	mm																kN	
RSS100.260.050	100	40	260	210	50	164	19	5	30	15.5	65	74	290	M6	6.6	8.8		
RSS100.310.050	100	40	310	260	50	164	19	5	30	15.5	65	74	340	M6	6.6	10.9		
RSS100.360.050	100	40	360	310	50	164	19	5	30	15.5	65	74	390	M6	6.6	13		
RSS100.310.100	100	40	310	210	100	164	19	5	30	15.5	65	74	340	M6	6.6	8.8		
RSS100.360.100	100	40	360	260	100	164	19	5	30	15.5	65	74	390	M6	6.6	10.9		
RSS100.410.100	100	40	410	310	100	164	19	5	30	15.5	65	74	440	M6	6.6	13		
RSS100.360.150	100	40	360	210	150	164	19	5	30	15.5	65	74	390	M6	6.6	8.8		
RSS100.410.150	100	40	410	260	150	164	19	5	30	15.5	65	74	440	M6	6.6	10.9		
RSS100.460.150	100	40	460	310	150	164	19	5	30	15.5	65	74	490	M6	6.6	13		
RSS100.460.200	100	40	460	260	200	164	19	5	30	15.5	65	74	490	M6	6.6	10.9		
RSS150.410.100	150	50	410	310	100	214	30	10	47	24	75	116	450	M8	9	35		
RSS150.510.100	150	50	510	410	100	214	30	10	47	24	75	116	550	M8	9	48.8		
RSS150.610.100	150	50	610	510	100	214	30	10	47	24	75	116	650	M8	9	60.5		
RSS150.510.200	150	50	510	310	200	214	30	10	47	24	75	116	550	M8	9	35		
RSS150.610.200	150	50	610	410	200	214	30	10	47	24	75	116	650	M8	9	48.8		
RSS150.710.200	150	50	710	510	200	214	30	10	47	24	75	116	750	M8	9	60.8		
RSS150.610.300	150	50	610	310	300	214	30	10	47	24	75	116	650	M8	9	35		
RSS150.710.300	150	50	710	410	300	214	30	10	47	24	75	116	750	M8	9	48.8		
RSS150.810.300	150	50	810	510	300	214	30	10	47	24	75	116	850	M8	9	60.8		
RSS150.810.400	150	50	810	410	400	214	30	10	47	24	75	116	850	M8	9	48.8		

Continued

RSS
(continued)

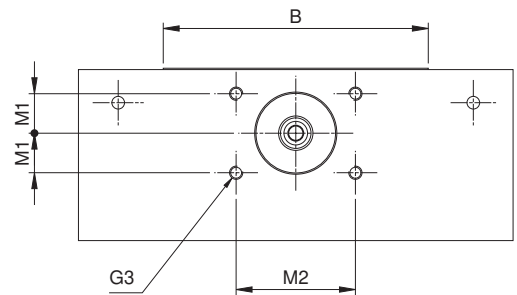
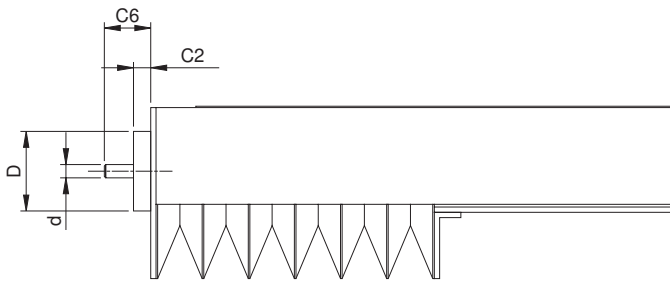


Designations	Continued															
	Dimensions			Stroke			Load-carrying capacities									
	B	H	L ₁	L ₂	S	B ₆	C ₃	d	D	H ₆	H ₇	J	L ₆	G	N	C ₀
	mm															kN
RSS200.410.100	200	60	410	310	100	264	30	10	47	25	85	154	450	M8	9	35
RSS200.510.100	200	60	510	410	100	264	30	10	47	25	85	154	550	M8	9	48.8
RSS200.610.100	200	60	610	510	100	264	30	10	47	25	85	154	650	M8	9	60.5
RSS200.510.200	200	60	510	310	200	264	30	10	47	25	85	154	550	M8	9	35
RSS200.610.200	200	60	610	410	200	264	30	10	47	25	85	154	650	M8	9	48.8
RSS200.710.200	200	60	710	510	200	264	30	10	47	25	85	154	750	M8	9	60.5
RSS200.610.300	200	60	610	310	300	264	30	10	47	25	85	154	650	M8	9	35
RSS200.710.300	200	60	710	410	300	264	30	10	47	25	85	154	750	M8	9	48.8
RSS200.810.300	200	60	810	510	300	264	30	10	47	25	85	154	850	M8	9	60.5
RSS200.810.400	200	60	810	410	400	264	30	10	47	25	85	154	850	M8	9	48.8
RSS200.910.400	200	60	910	510	400	264	30	10	47	25	85	154	950	M8	9	60.5
RSS300.515.100	300	75	515	415	100	364	36	10	55	28	100	245	559	M10	11	16.8
RSS300.615.100	300	75	615	515	100	364	36	10	55	28	100	245	659	M10	11	20.6
RSS300.515.200	300	75	515	315	200	364	36	10	55	28	100	245	559	M10	11	12.2
RSS300.615.200	300	75	615	415	200	364	36	10	55	28	100	245	659	M10	11	16.8
RSS300.715.200	300	75	715	515	200	364	36	10	55	28	100	245	759	M10	11	20.6
RSS300.615.300	300	75	615	315	300	364	36	10	55	28	100	245	659	M10	11	12.2
RSS300.715.300	300	75	715	415	300	364	36	10	55	28	100	245	759	M10	11	16.8
RSS300.815.300	300	75	815	515	300	364	36	10	55	28	100	245	859	M10	11	20.6
RSS300.815.400	300	75	815	415	400	364	36	10	55	28	100	245	859	M10	11	16.8
RSS300.915.400	300	75	915	515	400	364	36	10	55	28	100	245	959	M10	11	20.6

5 Positioning systems

Selection of screw for precision tables RSS/Linear ball bearing table with drive

Preloaded planetary roller screws. Accuracy class G₅ ($v_{300p} = 23 \mu\text{m}$)



Dimensions		Screw Ø d_o	Lead p	Load-carrying capacity ¹⁾ Screw C_a C_{oa}		Table driving torque Idling speed ²⁾ Max. permissible M_s M_a	
B							
mm				kN		Nm	
100	R0801	8	1	3.1	3	0.08	0.4
	R0802		2	3.6	4.3	0.09	1.2
	R0804		4	4.4	4.4	0.11	1.5
	R0805		5	4.4	4.2	0.12	1.5
200	R1202	12	2	3.7	4.6	0.21	1.2
	R1204		4	4.4	4.5	0.23	2.4
	R1205		5	4.8	4.7	0.24	3.1
300	R1502	15	2	5.5	7.6	0.29	2
	R1504		4	6.6	7.4	0.31	3.9
	R1505		5	7.2	7.7	0.32	5.1

¹⁾ With compressive load the screw should be checked for buckling
²⁾ M_s = max. required driving torque at the screw for the unloaded table

Screw type	Stroke	Screw length ³⁾ S	Max. screw speed	Screw abutment dimensions				
				C_2	C_6	G_3	M_1	M_2
	mm		min^{-1}	mm				
R08	50	154	12 000	6	17	2 × M5	-	45
	100	195	11 000					
	150	245	6 400					
	200	295	4 200					
R12	100	220	8 500	9	28	4 × M6	15	70
	200	320	6 000					
	300	420	3 200					
	400	520	2 000					
R15	100	225	6 600	9	34	4 × M6	15	70
	200	325	7 300					
	300	425	3 900					
	400	524	2 400					

³⁾ Total length of screw: for calculation of rotary moment of inertia

5 Positioning systems

Slides, tables and compact cross tables

Slides, tables and compact cross tables

Ordering key

	R	SS						
Type:								
Precision slides with rail guide system, needle rollers	N							
Precision slides with rail guide system, dry sliding liners	P							
Precision slides with rail guide system, crossed rollers	R							
Dovetail slides	S							
Compact cross tables with rail guide system, crossed rollers	T							
Versions:								
Only valid for compact cross tables:								
For manual operation, with micrometer knurl	SM							
For motor drive	SS							
Only valid for precision tables:								
For manual operation, with hand crank	SK							
For motor drive	SS							
Only valid for dovetail tables:								
For manual operation, with hand crank	SK							
For manual operation, with micrometer knurl	SM							
Table width B [mm] (see next tables):								
.	85 - 300							
Length L₁ [mm]:								
Dovetail and precision slides	x							
Not applicable to compact cross tables	—							
Nominal stroke [mm]:								
See next tables								
Designation suffix if desired:								
Slides or tables made of aluminium, black anodised	A							
Slides with thick top: only for precision slides	D							
Slides with thick top and T-slots: dovetail and precision slides	DT							
Locking device for dovetail slides (standard)	AR 1							
Locking device for precision slides and tables	AR 2							
Locking device for compact cross tables (standard)	AR 3							
For motor drive only:								
Preloaded planetary roller screw	R							
Screw diameter ø in mm:								
Precision tables	8 - 20							
Screw lead:								
1 - 5 mm	01 - 05							

Example 1: R SS 200 - 710 - 300 - - R 1202

Example 2: R SK 50 - 080 - 025

Example 3: S SM 300 - 010 - 500 - AR1

Example 4: S SK 50 - 080 - 025 - AR1

Example 4: T O 085 - 050 - - AR3

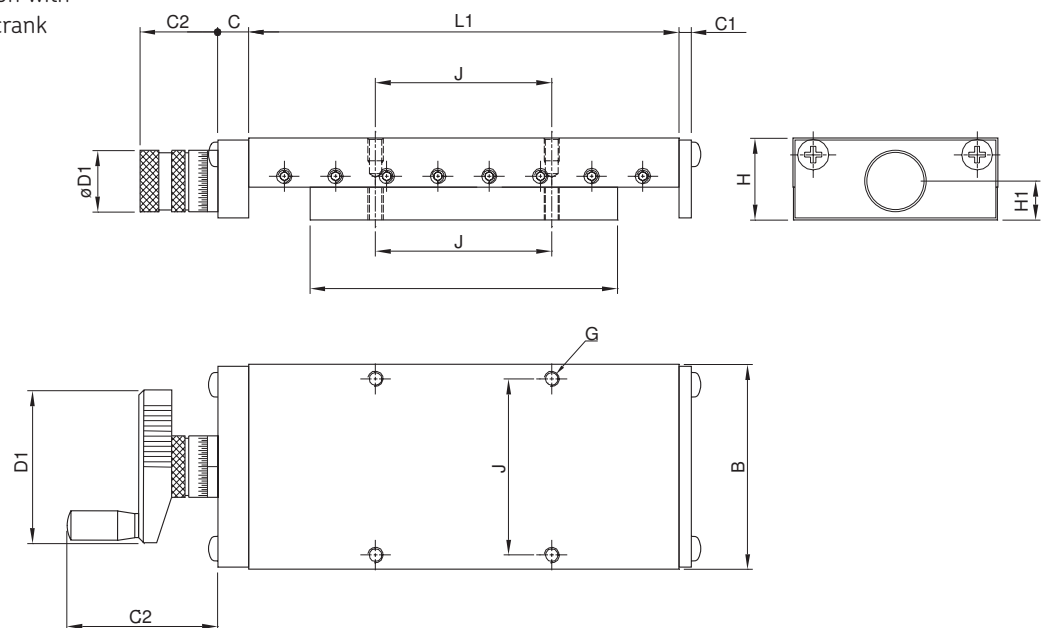
Precision slides, hand driven



Precision slides

RSM / RSK

RSK



Technical specifications of the RSM and RSK series																	
Designations	Dimensions				Stroke				Screw						Load-carrying capacities C ₀	Weight GG	
	B	H	L ₁	L ₂	S	C	C ₁	C ₂	D ₁	H ₁	Ø	J	G	N			
	mm																kN
RSM50.080.025	50	25	80	55	25	14	5	37.5	23	12.3	M6×1	37	M4	4.5	1.70	0.7	
RSM50.130.025	50	25	130	105	25	14	5	37.5	23	12.3	M6×1	37	M4	4.5	3.30	1.1	
RSM50.130.050	50	25	130	80	50	14	5	37.5	23	12.3	M6×1	37	M4	4.5	2.50	1.0	
RSM50.130.075	50	25	130	55	75	14	5	37.5	23	12.3	M6×1	37	M4	4.5	1.70	0.9	
RSM50.180.075	50	25	180	105	75	14	5	37.5	23	12.3	M6×1	37	M4	4.5	3.30	1.3	
RSM50.180.100	50	25	180	80	100	14	5	37.5	23	12.3	M6×1	37	M4	4.5	2.50	1.2	
RSM75.130.025	75	32	130	105	25	15	6	46.0	30	15	M10×1	62	M4	4.5	3.40	2.2	
RSK75.130.025	75	32	130	105	25	15	6	88.0	71	15	M10×1	62	M4	4.5	3.40	2.2	
RSM75.180.050	75	32	180	130	50	15	6	46.0	30	15	M10×1	62	M4	4.5	5.10	3.0	
RSK75.180.050	75	32	180	130	50	15	6	88.0	71	15	M10×1	62	M4	4.5	5.10	3.0	
RSM75.180.025	75	32	180	150	50	15	6	46.0	30	15	M10×1	62	M4	4.5	4.25	2.8	
RSK75.180.025	75	32	180	150	50	15	6	88.0	71	15	M10×1	62	M4	4.5	4.25	2.8	
RSM75.180.075	75	32	180	105	75	15	6	46.0	30	15	M10×1	62	M4	4.5	3.40	2.6	
RSK75.180.075	75	32	180	105	75	15	6	88.0	71	15	M10×1	62	M4	4.5	3.40	2.6	
RSM75.230.075	75	32	230	155	75	15	6	46.0	30	15	M10×1	62	M4	4.5	5.10	3.4	
RSK75.230.075	75	32	230	155	75	15	6	88.0	71	15	M10×1	62	M4	4.5	5.10	3.4	
RSM75.230.075	75	32	230	130	100	15	6	46.0	30	15	M10×1	62	M4	4.5	4.25	3.3	
RSK75.230.075	75	32	230	130	100	15	6	88.0	71	15	M10×1	62	M4	4.5	4.25	3.3	
RSM75.230.075	75	32	230	105	125	15	6	46.0	30	15	M10×1	62	M4	4.5	3.40	3.1	
RSK75.230.075	75	32	230	105	125	15	6	88.0	71	15	M10×1	62	M4	4.5	3.40	3.1	

continued

continued																	
Designations	Dimensions			Stroke					Screw							Load-carrying capacities C ₀	Weight GG
	B	H	L ₁	L ₂	S	C	C ₁	C ₂	D ₁	H ₁	Ø	J	G	N			
	mm														kN	kg	
RSM100.260.050	100	40	260	210	50	15	6	46	30	15.5	M10×1	74	M6	6.6	8.8	6.8	
RSK100.260.050	100	40	260	210	50	15	6	88	71	15.5	M10×1	74	M6	6.6	8.8	6.8	
RSM100.310.050	100	40	310	260	50	15	6	46	30	15.5	M10×1	74	M6	6.6	10.9	8.2	
RSK100.310.050	100	40	310	260	50	15	6	88	71	15.5	M10×1	74	M6	6.6	10.9	8.2	
RSM100.360.050	100	40	360	310	50	15	6	46	30	15.5	M10×1	74	M6	6.6	13.0	9.6	
RSK100.360.050	100	40	360	310	50	15	6	88	71	15.5	M10×1	74	M6	6.6	13.0	9.6	
RSM100.310.100	100	40	310	210	100	15	6	46	30	15.5	M10×1	74	M6	6.6	8.8	7.5	
RSK100.310.100	100	40	310	210	100	15	6	88	71	15.5	M10×1	74	M6	6.6	8.8	7.5	
RSM100.360.100	100	40	360	260	100	15	6	46	30	15.5	M10×1	74	M6	6.6	10.9	8.9	
RSK100.360.100	100	40	360	260	100	15	6	88	71	15.5	M10×1	74	M6	6.6	10.9	8.9	
RSM100.410.100	100	40	410	310	100	15	6	46	30	15.5	M10×1	74	M6	6.6	13.0	10.0	
RSK100.410.100	100	40	410	310	100	15	6	88	71	15.5	M10×1	74	M6	6.6	13.0	10.0	
RSM100.360.150	100	40	360	210	150	15	6	46	30	15.5	M10×1	74	M6	6.6	8.8	8.2	
RSK100.360.150	100	40	360	210	150	15	6	88	71	15.5	M10×1	74	M6	6.6	8.8	8.2	
RSM100.410.150	100	40	410	260	150	15	6	46	30	15.5	M10×1	74	M6	6.6	10.9	9.6	
RSK100.410.150	100	40	410	260	150	15	6	88	71	15.5	M10×1	74	M6	6.6	10.9	9.6	
RSM100.460.150	100	40	460	310	150	15	6	46	30	15.5	M10×1	74	M6	6.6	13.0	11.0	
RSK100.460.150	100	40	460	310	150	15	6	88	71	15.5	M10×1	74	M6	6.6	13.0	11.0	
RSM100.460.200	100	40	460	260	200	15	6	46	30	15.5	M10×1	74	M6	6.6	10.9	10.0	
RSK100.460.200	100	40	460	260	200	15	6	88	71	15.5	M10×1	74	M6	6.6	10.9	10.0	
RSM150.410.100	150	50	410	310	100	20	8	63	47	24.0	Tr16×2	116	M8	9	53.0	20.0	
RSK150.410.100	150	50	410	310	100	20	8	122	102	24.0	Tr16×2	116	M8	9	53.0	20.0	
RSM150.510.100	150	50	510	410	100	20	8	63	47	24.0	Tr16×2	116	M8	9	71.0	25.0	
RSK150.510.100	150	50	510	410	100	20	8	122	102	24.0	Tr16×2	116	M8	9	71.0	25.0	
RSM150.610.100	150	50	610	510	100	20	8	63	47	24.0	Tr16×2	116	M8	9	88.0	30.0	
RSK150.610.100	150	50	610	510	100	20	8	122	102	24.0	Tr16×2	116	M8	9	88.0	30.0	
RSM150.510.200	150	50	510	310	200	20	8	63	47	24.0	Tr16×2	116	M8	9	53.0	22.0	
RSK150.510.200	150	50	510	310	200	20	8	122	102	24.0	Tr16×2	116	M8	9	53.0	22.0	
RSM150.610.200	150	50	610	410	200	20	8	63	47	24.0	Tr16×2	116	M8	9	71.0	28.0	
RSK150.610.200	150	50	610	410	200	20	8	122	102	24.0	Tr16×2	116	M8	9	71.0	28.0	
RSM150.710.200	150	50	710	510	200	20	8	63	47	24.0	Tr16×2	116	M8	9	88.0	33.0	
RSK150.710.200	150	50	710	510	200	20	8	122	102	24.0	Tr16×2	116	M8	9	88.0	33.0	
RSM150.610.300	150	50	610	310	300	20	8	63	47	24.0	Tr16×2	116	M8	9	53.0	25.0	
RSK150.610.300	150	50	610	310	300	20	8	122	102	24.0	Tr16×2	116	M8	9	53.0	25.0	
RSM150.710.300	150	50	710	410	300	20	8	63	47	24.0	Tr16×2	116	M8	9	71.0	30.0	
RSK150.710.300	150	50	710	410	300	20	8	122	102	24.0	Tr16×2	116	M8	9	71.0	30.0	
RSM150.810.300	150	50	810	510	300	20	8	63	47	24.0	Tr16×2	116	M8	9	88.0	36.0	
RSK150.810.300	150	50	810	510	300	20	8	122	102	24.0	Tr16×2	116	M8	9	88.0	36.0	
RSM150.810.400	150	50	810	410	400	20	8	63	47	24.0	Tr16×2	116	M8	9	71.0	33.0	
RSK150.810.400	150	50	810	410	400	20	8	122	102	24.0	Tr16×2	116	M8	9	71.0	33.0	

Slides, tables and compact cross tables

Ordering key

	R	SS		-		-		-		-		
Type:												
Precision slides with rail guide system, crossed rollers	R											
Dovetail slides	S											
Compact cross tables with rail guide system, crossed rollers	T											
Versions:												
Only valid for dovetail tables:												
For manual operation, with micrometer knurl		SM										
For manual operation, with hand crank		SK										
Only valid for precision tables:												
For manual operation, with micrometer knurl		SM										
For manual operation, with hand crank		SK										
For motor drive		SS										
Only valid for compact cross tables:												
For manual operation, without drive		0										
For manual operation, with micrometer knurl		S										
Table width B [mm] (see tables):												
											85 - 300	
Length L1 or dimension Sx Sy [mm]:												
L1 for dovetail and precision slides											80 - 1010	
Sx Sy for compact cross tables											025, 050, 100	
Nominal stroke [mm] (not for compact cross tables):												
See tables												
Designation suffix if desired:												
Slides or tables made of aluminium, black anodised												A
Slides with thick top: only for precision slides												D
Slides with thick top and T-slots: dovetail and precision slides												DT
Locking device for dovetail slides (standard)												AR 1
Locking device for precision slides and tables												AR 2
Locking device for compact cross tables (standard)												AR 3
For motor drive only:												
Preloaded planetary roller screw for RSS - slides												R
Screw diameter Ø in mm:												
Precision tables for RSS - slides												8 - 20
Screw lead:												
1 - 5 mm for RSS - slides												01 - 15

Example 1: **R** **SS** **200** - **710** - **300** - - **R** **1202**

Example 2: **R** **SK** **50** - **080** - **025**

Example 3: **S** **SM** **300** - **010** - **500** - **AR1**

Example 4: **S** **SK** **50** - **080** - **025** - **AR1**

Example 5: **T** **0** **085** - **050** - - **AR3**



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